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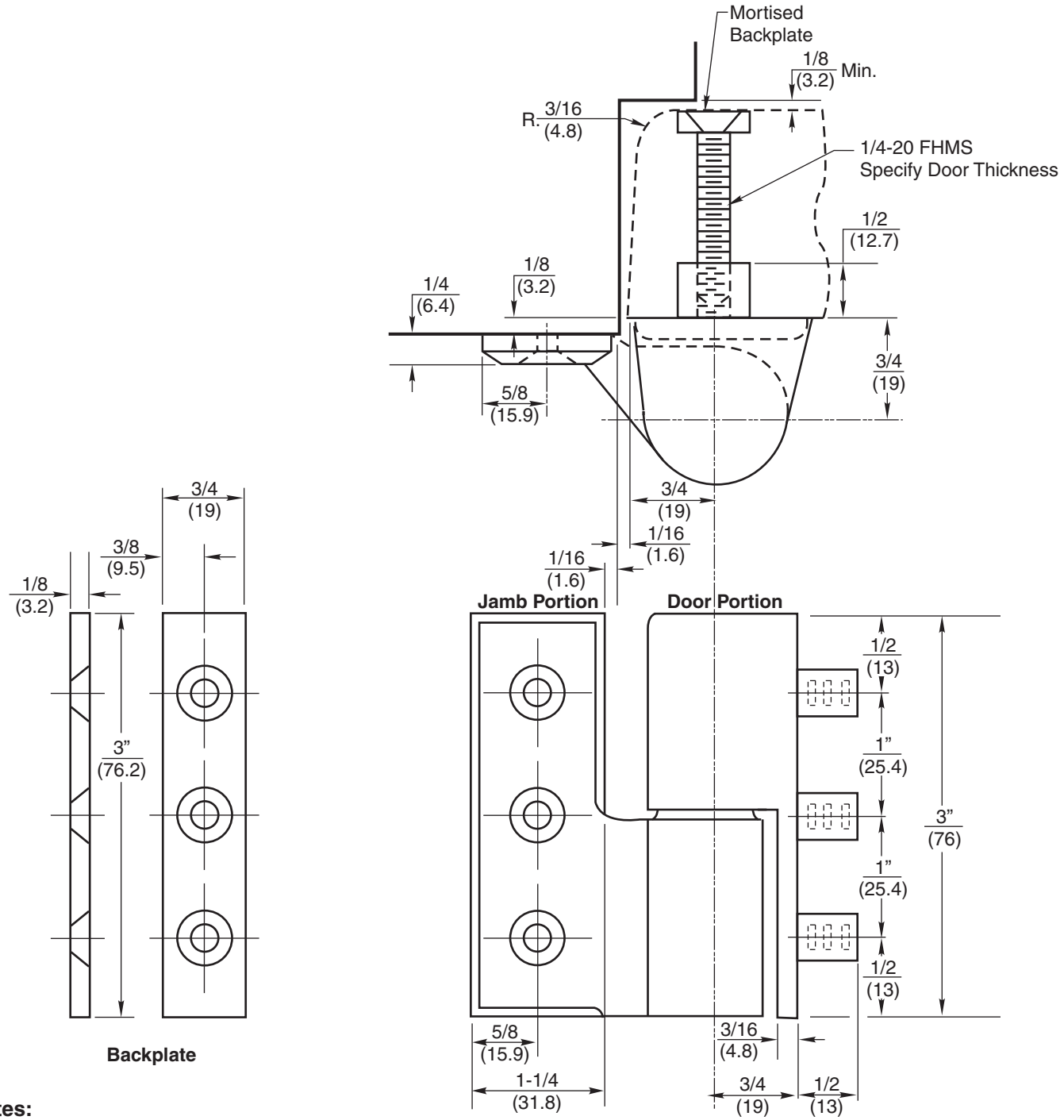


**Notes:**

1. Do not scale drawing.
2. Dimensions are given in inches (mm).
3. Pivot is usable with 1/8” (3.2) setback only.
4. Right hand shown.
5. Pivot does not carry weight of door.
6. Bevel edge of door:
   1/8 in 2 (3.2 in 50.8)
7. Pivot drilled for 5/8 x 1/4-20 FHMS or 1-1/2 #14 FHWS.

# 419 Side Jamb Pivot
# Full Surface
# 3/4" Offset – Handed

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Handed

# 419 Side Jamb Pivot
# Installation Instructions

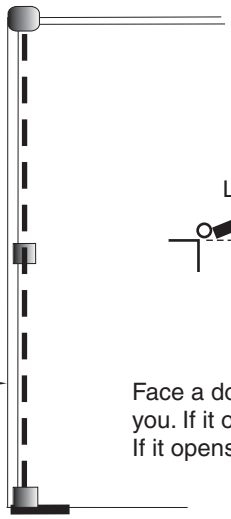
3/4" Offset

Door should already be hung with top pivot and bottom pivot (or floor closer)

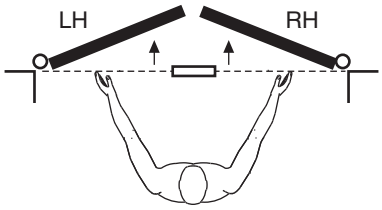
**1.** Mortise door & frame per template on reverse side.

**2.** Affix pivot to door & frame.

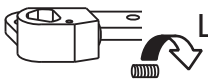
**3.** Align pivot point from top pivot to bottom arm. *(See diagram)*

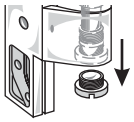


**How To Determine Hand of Door**

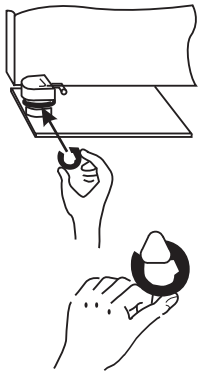


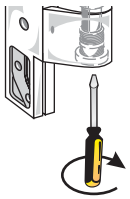

Face a door swinging open away from you. If it opens to the right, it is right hand. If it opens to the left, it is left hand.

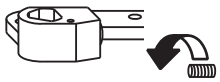
**4.**  Loosen arm screw*.

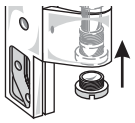
**5.**  Remove hex cap.

**6.** Turn stud screw clockwise. Raise the door to the desired height.

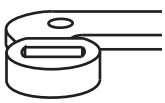
**7.**  Using shims furnished with bottom arm, fill gap between arm and base.

**8.**  Turn stud screw counterclockwise until door rests on shims.

**9.**  Tighten arm screw on spindle. Open and close door several times Re-tighten arm screw.

**10.**  Replace hex cap.

*** If bottom arm is for a Uni-Chek 67/68 or 117 pivot, make sure the arm is sitting all the way down on the base. Make NO adjustments to the M19.**



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