

DW#	B1-QC04d					SQ2/PQ2 - F4B - QCC2						Revision Record					
Part No.	SIZE	S		L								Date	Dim./Spec.	Old	New		
		Inch	mm	Inch	mm												
35248	#8x1-5/8"	0.98"~1.07"	25~27	1.57"~1.63"	40.0~41.2												
12421、12469	#8x2-1/2"	1.53"~1.66"	39~42	2.45"~2.50"	62.3~63.5												
12422、12470	#8x3"	1.85"~1.97"	47~50	2.95"~3.00"	75.0~76.2												

Unit	Customer size	Size/Thrds	A	U	Gauge		h	W	D	Wire	Torque kgf.cm	UNIT: mm
					Square/PH-SQ Recess	P						
Inch	#8-9	#9-9	0.315"	0.040"	#2	0.075"	0.036"	0.040"	0.188"	0.126"	39	
			0.295"	0.019"		0.065"	0.019"	0.023"	0.169"		lbf.in	
mm			8.00	1.00	#2	1.90	0.90	1.00	4.75	3.20	45	
			7.50	0.50		1.66	0.50	0.60	4.30		kgf.cm	

Specifications:

Material: SAE C1022 / C1018

Recess: #2 Square / #2 PH-SQ Combo

Head: Flat head w/4Ribs

Thread: 45°CS(Coarser)+Cutter(2 cuts)

Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450

Bending Angle: > 15°Breaking

Surface: Dry+Lube
 Zinc+Wax
 KTCO C4 Approved/KTX-Nano Coating(Metal Brown) 2000HR

Customer Approve:	w/date	
Approved by :	w/date	
CAD by :	w/date	Yu Chen Lin 2017.6.29
Issued date :		2017.6.29 year - month - day

Kwantex Research Inc.