FIG 1

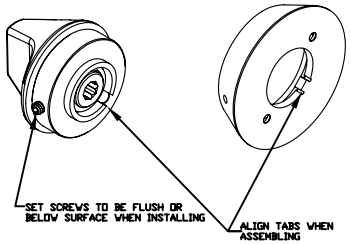
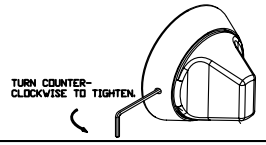


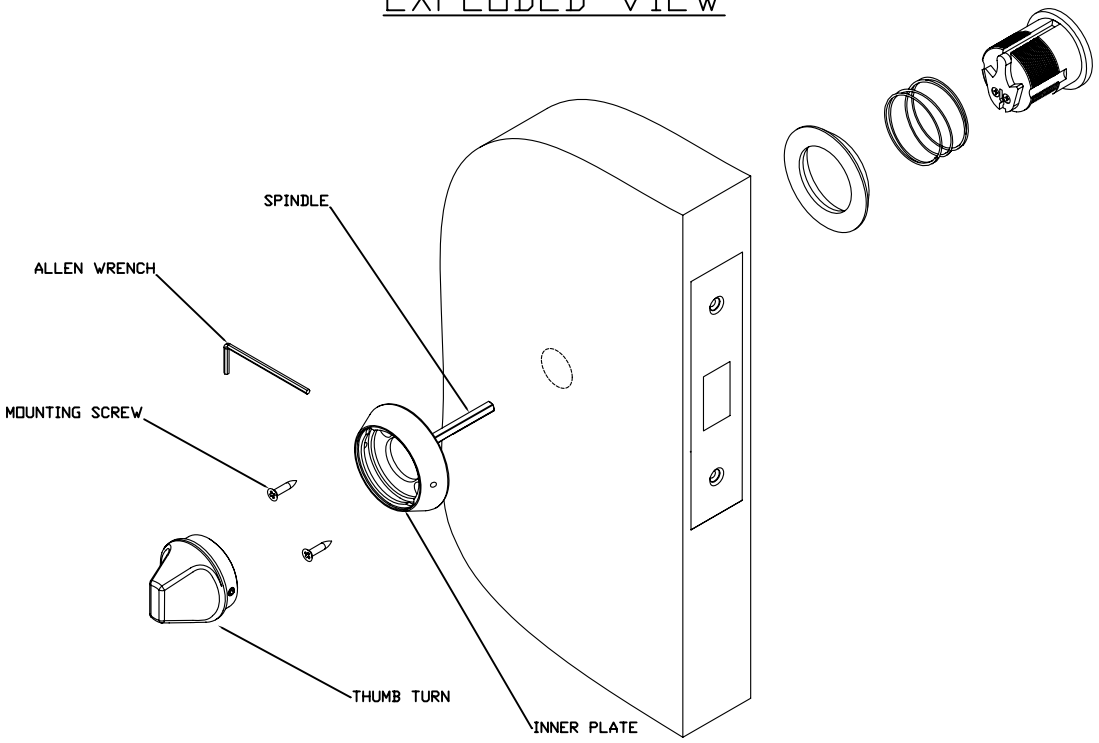
FIG 2

TO BOTH HOLES IN THE ROSE; PLACE A 5/64TH ALLEN WRENCH PROVIDED) IN THE SET SCREW THROUGH THE HOLE IN INNER PLATE AND SECURE THE THUMB TURN BY TURNING COUNTER-CLOCKWISE (TO REMOVE ROTATE CLOCKWISE).



REV	DESCRIPTION	DATE

EXPLODED VIEW



HOSPITAL THUMB TURN INSTRUCTIONS

1. PREPARE DOOR PER TEMPLATE.
2. CENTER INNER PLATE OVER DOOR HOLE AND LINE UP WITH THE CENTER OF THE HUB FOR THE THUMB TURN. RECOMMEND THAT THE THUMB TURN AND SPINDLE BE INSTALLED TO AID LINING UP WITH THE HUB.
3. HOLD INNER PLATE ONTO THE DOOR AND REMOVE THE THUMB TURN AND SPINDLE. HOLDING THE INNER PLATE IN POSITION MARK LOCATION FOR 2 SMALL PILOT HOLES FOR #6 SCREWS.
4. MOUNT THE INNER PLATE WITH THE 2 SCREWS..
5. INSTALL THE SPINDLE AND THUMB TURN.
6. OPERATE THE LOCK TO ENSURE PROPER INSTALLATION AND ALIGNMENT.
7. TIGHTEN THE THUMB TURN ONTO THE ASSEMBLY- SEE FIG 1 & 2. INSERT THE ALLEN WRENCH THROUGH EACH HOLE (2 IN EACH INNER PLATE) TO ENGAGE THE SET SCREW AND SECURE THE THUMB TURN ASSEMBLY. ROTATE COUNTERCLOCKWISE TO TIGHTEN IN THE ASSEMBLY AND ROTATE CLOCKWISE TO LOOSEN. SEE FIG 1 & 2.
8. CHECK LOCK FOR CORRECT OPERATION BEFORE CLOSING THE DOOR.

TownSteel
707 N. BARRANCA AVE #6
COVINA, CALIF 91723

DRAFT UNLESS OTHERWISE SPECIFIED: B
1° MAX
DRAWN BY: SC
DATE: 3/16/09

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X (METRIC) =±0.4
X.XX (METRIC) =±0.15
FRACTIONS = ±.8
ANGLES = ±1/2°
⊙ .12
MACHINED SURFACES 125
THIRD ANGLE

MATERIAL: NOTED
HEAT TREAT: NA
FINISH: 32D
TITLE: HOSPITAL THUMB TURN ASSY INSTRUCTIONS
PART#: HKB-TTURN

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REV	DESCRIPTION	DATE

FIG 1

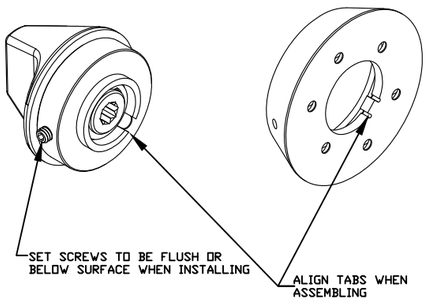
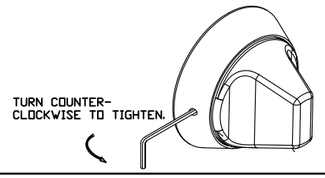
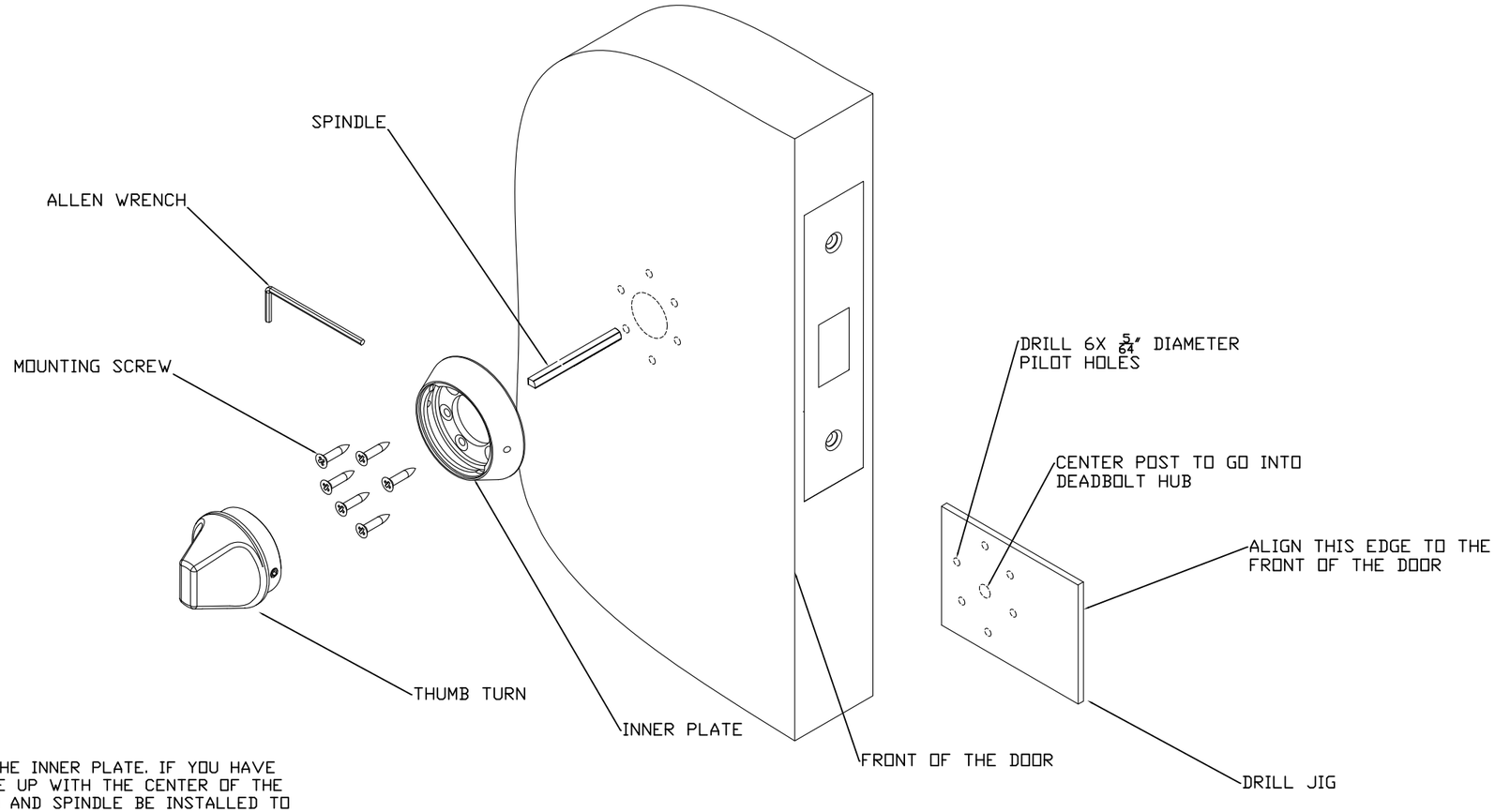


FIG 2

TO BOTH HOLES IN THE ROSE, PLACE A 5/64TH ALLEN WRENCH PROVIDED) IN THE SET SCREW THROUGH THE HOLE IN INNER PLATE AND SECURE THE THUMB TURN BY TURNING COUNTER-CLOCKWISE (TO REMOVE ROTATE CLOCKWISE).



EXPLODED VIEW



HOSPITAL THUMB TURN INSTRUCTIONS

1. PREPARE DOOR PER TEMPLATE.
2. USE THE SMALL DRILL JUG TO DRILL THE 6 HOLES TO MOUNT THE INNER PLATE. IF YOU HAVE NO DRILL JIG- CENTER INNER PLATE OVER DOOR HOLE AND LINE UP WITH THE CENTER OF THE HUB FOR THE THUMB TURN. RECOMMEND THAT THE THUMB TURN AND SPINDLE BE INSTALLED TO AID LINING UP WITH THE HUB.
3. IF YOU HAVE NO DRILL JIG- HOLD INNER PLATE ONTO THE DOOR AND REMOVE THE THUMB TURN AND SPINDLE. HOLDING THE INNER PLATE IN POSITION MARK LOCATION FOR 6 SMALL PILOT HOLES FOR #6 SCREWS.
4. MOUNT THE INNER PLATE WITH THE 6 SCREWS.
5. INSTALL THE SPINDLE AND THUMB TURN.
6. OPERATE THE LOCK TO ENSURE PROPER INSTALLATION AND ALIGNMENT.
7. TIGHTEN THE THUMB TURN ONTO THE ASSEMBLY- SEE FIG 1 & 2. INSERT THE ALLEN WRENCH THROUGH EACH HOLE (2 IN EACH INNER PLATE) TO ENGAGE THE SET SCREW AND SECURE THE THUMB TURN ASSEMBLY. ROTATE COUNTERCLOCKWISE TO TIGHTEN IN THE ASSEMBLY AND ROTATE CLOCKWISE TO LOOSEN. SEE FIG 1 & 2.
8. CHECK LOCK FOR CORRECT OPERATION BEFORE CLOSING THE DOOR.

TownSteel
707 N. BARRANCA AVE #6
COVINA, CALIF 91723

DRAFT UNLESS OTHERWISE SPECIFIED: 1° MAX
B
DRAWN BY: SC
DATE: 10/19/12

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X (METRIC) = ±0.4
X.XX (METRIC) = ±0.15
FRACTIONS = ±.8
ANGLES = ±1/2°
.12
MACHINED SURFACES 125
THIRD ANGLE

MATERIAL: NOTED
HEAT TREAT: NA
FINISH: 32D
TITLE: RX T-TURN, ASSY, INSTRUCTIONS
PART#: RX T-TURN

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