

GENERAL INFORMATION

PRODUCT PRESENTATION

Dimensions on bronze and stainless steel extrusions may differ slightly than those detailed. Questions regarding any dimensions should be directed to Hager Companies Customer Service.

Drawings or illustrations used in the catalog are subject to change without notice. Questions on any dimensions should be obtained by contacting Hager Companies Customer Service.

FABRICATION OPTIONS

- Bevel one edge of threshold
- Rip one edge width of threshold
- L-notch both ends of threshold
- U-notch both ends of threshold
- Tack weld one line of threshold
- Pan for water return of threshold
- Sure Step Non-Slip Abrasive Coating – A rugged, durable coating that can be applied to all Hager Companies' metal thresholds. Ideal for thresholds being used in wet, oily or corrosive environments.

MATERIALS & FINISHES

Metals

All aluminum extrusions are of alloy 6063-T5. All bronze extrusions are of alloy CDA385 brass specified as Architectural Bronze in the industry.

For stock finishes, refer to the code listed below each individual item throughout the catalog. Please inquire for the availability on nonstock finishes.

MIL - mill finish aluminum
CAL - cast aluminum
GYP - primed steel grey
DBA - dark bronze anodized aluminum
SCA - Hager Sure Step on aluminum
32D - stainless steel (non-extruded)
GLD - gold anodized aluminum
CLR - clear anodized aluminum
LBA - light bronze anodized aluminum
SCB - Hager Sure Step on bronze
WHP - white paint on aluminum
USP - prime coat

Notes: Threshold profiles shown refer to aluminum material only, dimensions may vary for mill finish bronze thresholds.

Gaskets

Gasketing is available in a wide variety of materials. Vinyl is an economical choice and remains flexible down to -40°F (-40°C). EPDM gasketing is supplied both as a solid (dense) and as a closed cell sponge with a tough outer skin. It remains flexible down to -50°F (-49°C). Silicone gasketing provides the best resistance to cold by remaining flexible down to -70°F (-57°C). Refer to the price book for a list of available replacement gaskets. Gasketing codes are listed below.

B - nylon brush
F - vinyl with fins
N - neoprene
S - silicone
V - vinyl
W - pile (thread may be removed to allow expansion)

ORDERING INFORMATION

When ordering, please specify by product number, length, quantity, finish and fasteners required. Thresholds & weatherstripping are fabricated in standard sizes with 1/2" (12.7 mm) extra on thresholds 50" (1270 mm) and under. Thresholds over 50" (1270 mm) are supplied with 1" (25 mm) extra length for fitting. Exact lengths are available upon request (specify CTEL).

Example: 891S V 36 x 84 MIL

Item #	Gasketing	Size
515S	W-pile	36" (914 mm)
599S	V-vinyl	48" (1219 mm)
750S	S-silicone	36" (914 mm)
870S	N-neoprene	36" x 84" (914 mm x 2133 mm)
882S	B-nylon Brush	48" x 96" (1219 mm x 2438 mm)
881S	N-neoprene	48" x 84" (914 mm x 2133 mm)

Finish	
MIL -	mill finish aluminum
DBA -	dark bronze anodized aluminum
32D -	matte stainless steel
CLR -	clear anodized aluminum
OOO -	gasket only
MIB -	mill finish bronze