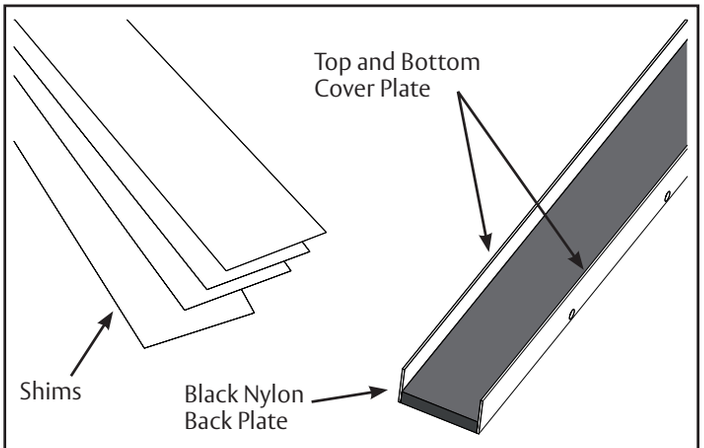
Installation Instructions

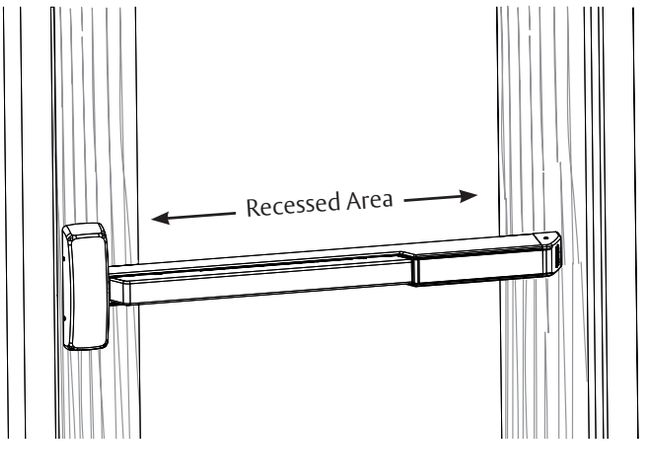
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PE80 Series 541 Exit Device

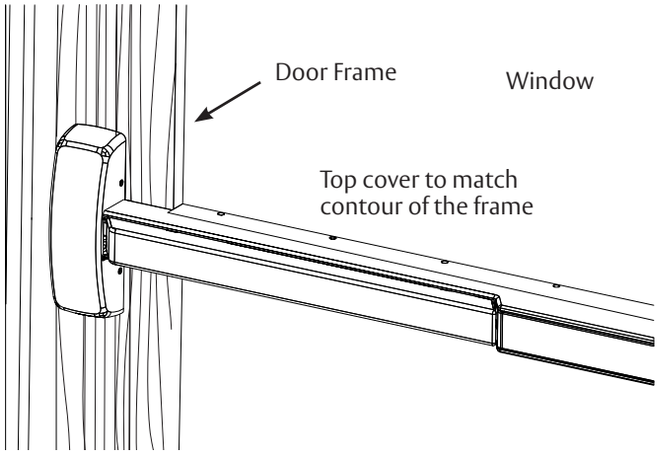
Security Shim Kit



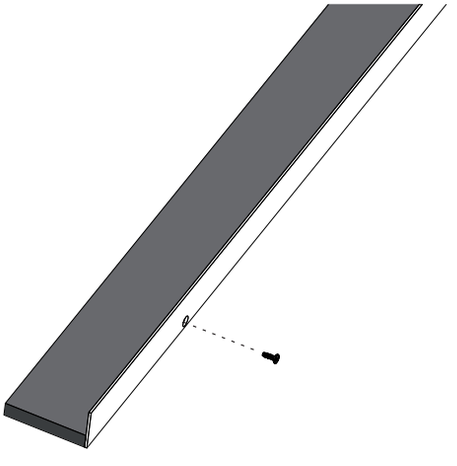
The 541 Security Shim Kit includes: Shims, Top & Bottom Cover Plates, Black Nylon Back Plate and Spanner Head Screws.



1. Measure door's recessed area. Cut top and bottom covers to match/accommodate the contour of the recessed area or the shape of the window frame.



2. Cut the black nylon back plate and shims to fit under the rail assembly. Match the contoured ends to the recessed area or the window frame. Remove all burrs.



3. Attach finished bottom cover to black nylon back plate with supplied screws.

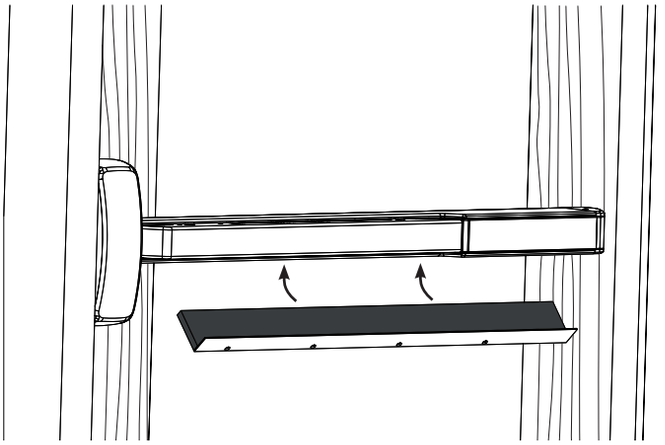
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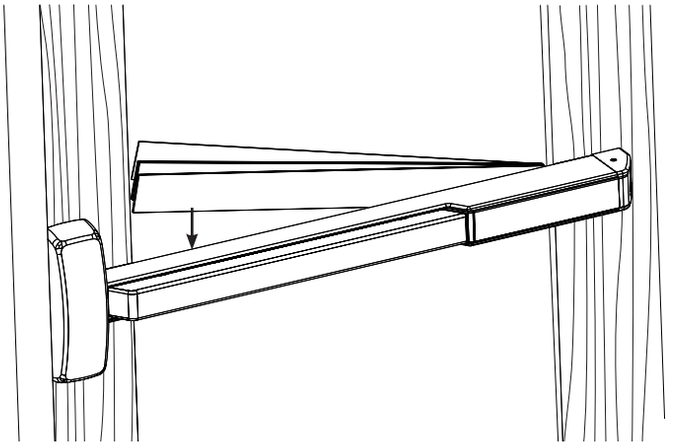
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The ASSA ABLOY Group is the global leader in access solutions. Every day we help people feel safe, secure and experience a more open world.

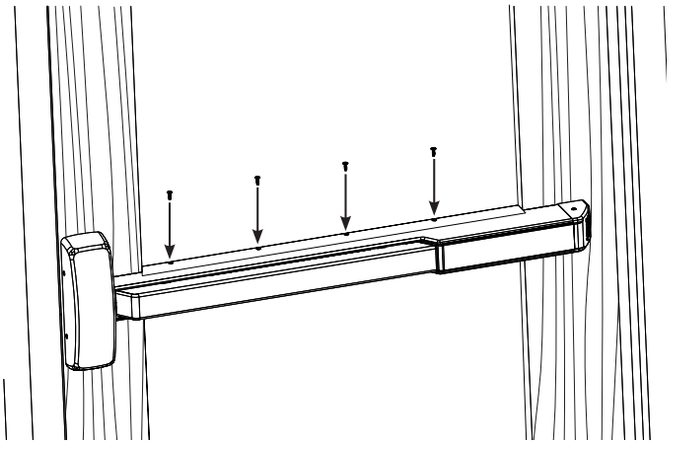
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4. Slide the assembled kit into position from the underside of the rail.



5. Insert supplied shims to fill the gap between the backside of the rail and the black nylon back plate.
Note: Do not force fit shims.



6. Attach the top cover with supplied screws to capture the shims and secure the shim kit assembly.

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⚠ WARNING

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

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