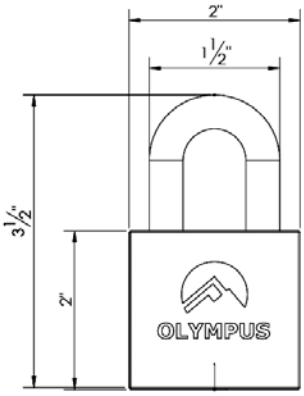


Series	Width	Shackle	Keying	Revision Date
PN50 PN50LS	2” 2”	1-1/16” opening 2-1/16” opening	N Series - National Keyway	4/2019

PN50 Padlock - Cylinder Installation Instructions



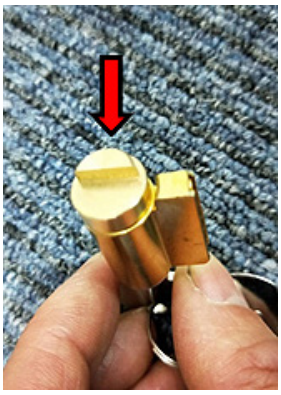
1. Shackle in locked position.



T54C Cylinder



2. Be sure the 1/4 circular bump is at lower-left side as shown in the image.



3. Assemble the cap adapter into the cylinder.



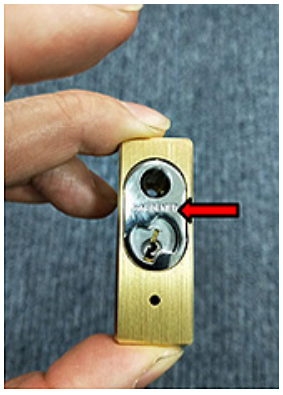
4. Assemble the cylinder into the lock body.



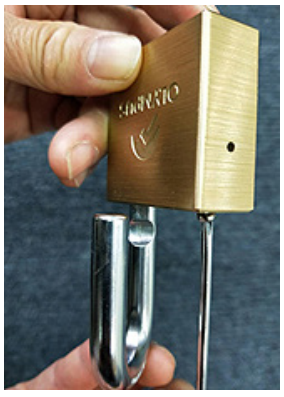
5. Turn the key and the shackle into the unlocked position.



6. Move the cylinder in the clockwise direction when you pull out the key. If the cylinder is in the opposite (counterclockwise) direction, you won’t be able to open the shackle when all the assemblies are completed.



7. Put the cover over the cylinder.



8. Fasten the cylinder by screw.



9. Completed.

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