Door Controls

NORTON RIXSON

ASSA ABLOY

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Price List

USA and Canada Prices Effective April 17, 2023

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In Canada contact us at: 800-461-3007 or visit www.assaabloydss.ca

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Tools and Rules

ASSA ABLOY CUSTOMER SERVICE - MONROE
8:00 a.m. – 4:30 p.m. (Eastern)
3000 Highway 74 E.
Monroe, NC 28112
Telephone #: (877) 974-2255
Fax #: (800) 338-0965 (CS Only)
customerservice.nortonrixson@assaabloy.com
orders.nortonrixson@assaabloy.com

SPECIFIC WHO'S WHO CONTACTS
https://go.nortondoorcontrols.com/whoswho

TECHNICAL PRODUCT SUPPORT
8:00 a.m. – 4:30 p.m. (Eastern)
Telephone #: (877) 974-2255
techsupport.nortonrixson@assaabloy.com

ASSA ABLOY DOOR SECURITY SOLUTIONS CANADA CUSTOMER SERVICE - VAUGHAN
8:00 a.m. – 4:30 p.m. (Eastern)
160 Four Valley Drive
Vaughan ON L4K 4T9
Telephone #: (800) 461-3007
Fax #: (800) 461-8989

HOLIDAY AND INVENTORY SCHEDULE*

Norton Rixson will be CLOSED on the following dates:

USA
April 7: Good Friday
May 29: Memorial Day
July 3, 4: Independence Day
September 4: Labor Day
November 23, 24: Thanksgiving
December 25, 26: Christmas

*October 6,7: Inventory

Canada
April 7: Good Friday
May 22: Victoria Day
July 1: Canada Day
August 7: Civic Holiday
September 4: Labour Day
October 9: Thanksgiving
December 25: Christmas
December 26: Boxing Day

* Dates subject to change

Customer Service and Technical Support will be available during inventory.

ORDERING TIPS

Please submit Quick Ship Program Items and Factory Items on separate purchase orders.

If you have a Quote, please include the quote number on the purchase order. Orders without this information may be delayed.

Check all acknowledgements for accuracy.

Visit our website at www.NortonRixson.com for current product information.

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ASSA ABLOY CONNECT

Manage every aspect of your ASSA ABLOY account all in one place — https://connect.assaabloy.com (login & new user registration)

Orders
- Order management
- Expedite request status
- Customer Care Forms (CCF) status
- Return Goods Authorization (RGA) status
- CCF and RGA requests
- Access to all marketing and technical collateral

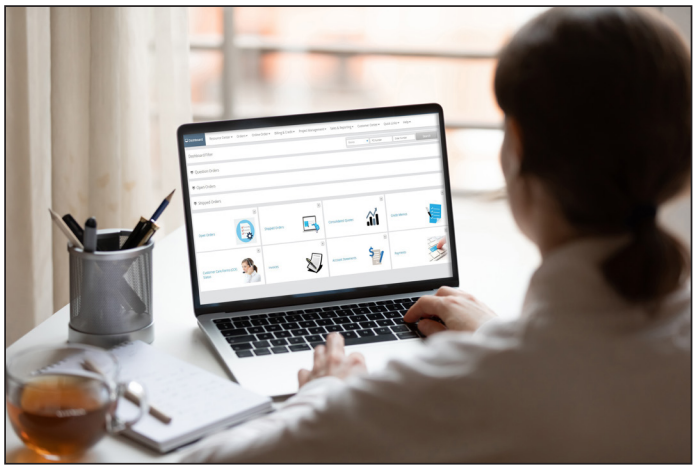
Billing and Credit
- Invoices
- Payments
- Credit memos
- Account statements

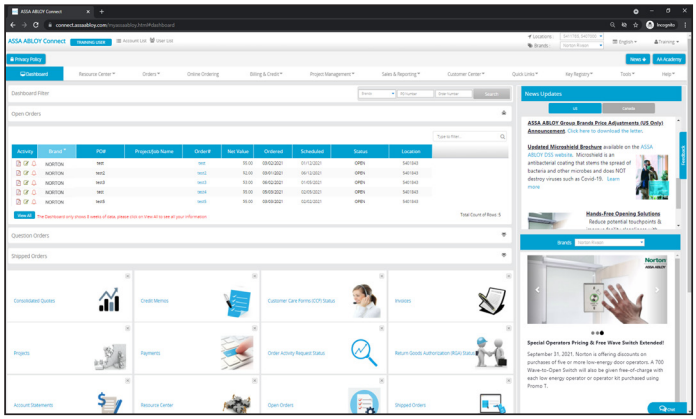
Online Orders:
- Online order entry
- ASSA ABLOY FLASHship™ webshop

Project Management
- Consolidated quotes
- Projects
- Keying consultation

Sales and Reporting
- Monthly sales
- Sales program reporting

Other Important Info
- Order guidelines
- Policies and procedures
- Buying programs
- Lead times





WEBSITE

The latest product information, documentation and support tools are posted on NortonRixson.com, including:

- Catalogs
- Price Book
- Installation Instructions
- Templates
- Wiring Diagrams
- Warranties
- Brochures & Sell Sheets
- Special Application Design & Specification Support
- Special Finish Request Form
- Videos

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NORTON RIXSON
ASSA ABLOY

Terms and Conditions

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit www.assaabloy.ca/terms.

ACCEPTANCE

Norton Rixson reserves the right to decline an order, in whole or in part, when the type or quantity of goods or credit worthiness of the Purchaser is not satisfactory to us in our sole and absolute discretion. Purchase Orders, Quote Requests, Acknowledgements or the like issued by the Purchaser that have contrary standard terms and conditions are not binding on Norton Rixson, unless such terms and conditions are approved in a separate written agreement by Norton Rixson authorized representatives. In the event of an acceptance of Purchaser's Purchase Order by Norton Rixson, the Purchaser agrees that such acceptance is solely conditioned on Purchaser's acceptance of the terms and conditions set forth in this instrument, regardless of the terms and conditions specified in Purchaser's Purchase Order. The terms and conditions in Purchaser's Purchase Order which conflict with the terms and conditions of this instrument shall be disregarded and are hereby rejected, and this instrument shall constitute the entire agreement between Norton Rixson and the Purchaser.

In the event that Norton Rixson does not enforce or require strict performance of any term or condition hereof, or of any other document, instrument or other agreement relating to goods sold, such lack of enforcement or requirement of strict performance will not waive, affect or diminish any right of Norton Rixson to enforce or require strict performance of such term or condition in the future.

PRICES

All prices are subject to change without notice and are not guaranteed. All shipments will be made at prices in effect at the time of shipment.

Possession of this price list does not constitute an agreement to sell. We reserve the right to correct clerical, stenographic and other obvious errors at any time.

TERMS

Invoices dated the 1st through the 15th will be due for 2% discount on the *10th of the following month. Invoices dated the 16th through the 31st will be due for 2% discount on the *25th of the following month. *Net immediately thereafter. (Norton Rixson retains the right to sell or to decline to sell to any Customer for any reason whatsoever that in its judgment is deemed sufficient.)

It is understood that Norton Rixson may impose and charge a finance charge which is the lesser of one and one-half percent (1-1⁄2%) per month or the highest rate allowed by law on any amount which becomes past due and delinquent. Additionally the Customer shall be responsible for all collection costs, court costs and reasonable attorney's fees (where allowed by law) in connection with the recovery of any delinquent amount.

FREIGHT

All orders are shipped FOB factory/warehouse, except as expressly provided below. When delivered to the Transportation Company, the Purchaser assumes the risk of loss or damage in transit.

Customer orders with net product value in excess of $7,000.00 will be shipped prepaid by Norton Rixson's carrier of choice to a single destination point in the United States. Orders for Norton Rixson goods can be combined on one purchase order to meet the $7,000.00 minimum value for prepaid shipping.

Customer orders with net product value less than $7,000.00 will be shipped prepaid by Norton Rixson's carrier of choice and freight and handling charges will be added to the Customer's invoice.

A minimum freight and handling charge of $25.00 will be charged on orders with net product value of $600.00 or less.

For orders with net product value greater than $600.00 and less than $7,000.00, freight charges will be calculated as a percentage of the net invoice value and will be added to Customer's invoice. The percentage is based on the National U.S. Average On Highway Diesel Fuel Prices as reported by the US Department of Energy in effect at the beginning of each quarter. On the first Monday of each quarter, the new rate will be published on the Norton Rixson and Door Security Solutions extranet and will go into effect on the 2nd Monday of the quarter. Please refer to the Norton Rixson distributor extranet for the rate chart and information on the current freight charge percentage. The percentage in effect at the time of shipment of the order will be charged.

If a customer provides their own freight account # for the freight charges, Norton Rixson will apply a handling fee of $25.00 to the invoice.

Expedited shipping options – If the customer requests an expedited method of shipment such as "Next Day Air" the charges will be prepaid by Norton Rixson and the full rate for the service, as published by the carrier, will be added to the customer's invoice.

Packing – Norton Rixson will pack, mark and ship the products according to its standard procedures for shipment, unless the parties agree, in writing, that Norton Rixson will comply with any special instructions provided by the customer. Special instructions must be submitted, in writing, at time of order placement. Compliance with special instructions may result in an increased price.

MINIMUM ORDER

Minimum order value for complete product is $250.00 net product value. The minimum order value for parts orders is $100.00 net product value. In the event that the net product value does not meet the required net minimum, Norton Rixson may, at its sole discretion (a) apply a minimum order charge, (b) reject the order or (c) waive the minimum requirement provided that the waiver of the requirement for one order shall not constitute a waiver of the requirement for any future orders.

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In Canada contact us at: 800-461-3007 or visit www.assaabloydss.ca

Terms and Conditions

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit www.assaabloy.ca/terms.

QUOTATIONS

If Norton Rixson elects to offer a quote, such quote will be valid until expiration date on the quote. Complete shipment of the order must be accepted by Purchaser within standard lead times.

The quote number must be referenced on the order. Any invoiced order that has the incorrect discount applied to it and did not have the quote number written on the order will have a service fee of $100.00 net DEDUCTED from any sales credit issued for the difference in discount.

The quote is null and void if the Purchase Order does not include **ALL** product lines listed on the quote or if the quantities for any item covered by the quote deviate by **10%** or more.

With the issuance and acceptance of a quote for the purchase of products, the Purchaser agrees that products so purchased will not be resold or transferred to any Distributor not authorized by Norton Rixson to sell its products. This would be inclusive of branches of the quoted Distributor. Failure to abide by this restriction may result in the Distributor's ineligibility for Quotations, or other actions in Norton Rixson's discretion.

Norton Rixson and its sales representatives reserve the right, in their sole discretion and for any reason, to refuse a Distributor's request to quote a price other than Norton Rixson standard list price and regardless of whether Norton Rixson or its sales representatives have previously quoted discounted prices to the Distributor on some or all of its orders.

NON-CATALOGED PRODUCTS

Products not cataloged or listed in this price book will be considered as special products, and will not be manufactured without prior written approval from Norton Rixson.

Non-cataloged products are not subject to buy programs. Consult factory for pricing. Special products may require special handling and lead times. Any additional handling charge may be included.

CHANGES/CANCELLATION OF ORDERS

Changes or cancellations to an order will result in a charge of costs for material and labor expenses that have been incurred prior to notification from Customer. If products have already been made and or are located in the shipping room, the 45% change/cancellation fee will apply. Handling charges are billed on Customer's original order.

All Non-Cataloged Goods and Norton Rixson Quick Ship Orders may not be changed or cancelled.

All change requests for goods, other than for the reasons stated above, must be submitted in writing to Customer Service within two (2) business days of receipt of acknowledgment of the order.

ADD-ON ORDERS TO QUOTE

Any new order requesting special pricing to match an existing quote number, which has already been ordered, will be accepted up to sixty (60) days after the acknowledgement of the original order. All add-on orders must reference the original factory order number and the corresponding quote number to receive the quoted pricing discount. Add-on orders for stock will not be accepted.

PACKAGING

Many items are defined as to Case Lot Packaging or Minimum Order. The Case Lot policy does not apply to hardware to be used on a specific hardware project.

DELIVERY

Orders will be acknowledged and given a scheduled delivery date based on estimated manufacturing lead times. Complete information is required to process all orders. Orders with insufficient information for processing (i.e. door sizes, handing, etc.) may be subject to extended lead times which are relative to the time required in obtaining the necessary information for order processing. Manufacturing lead time will begin once all information is received to process an order. Norton Rixson will use reasonable efforts to deliver products as estimated, but makes no guarantees as to delivery dates.

Norton Rixson will not be liable for back charges incurred based on availability of product or as a result of delays in delivery caused by insufficient information required to process an order.

Norton Rixson will not be held responsible for delays in delivery caused by strikes, fires, floods or any other causes beyond our control, including the delivery of material to us. Under no circumstances shall Norton Rixson be liable or accountable for consequential damages due to failure of delivery.

CLAIMS

In the event of Company or Customer error, claims for shortages, pricing errors and/or incorrectly filled orders must be submitted in writing to Customer Service within thirty (30) days from receipt of material.

Any claims for shortages or damage by the Carrier must be made by the Customer directly to the Carrier.

INVOICE DEDUCTION

A Norton Rixson Sales Representative or Customer Service Representative must be notified of any disputed invoices within sixty (60) days from the date of invoice. Deductions should only be taken for the disputed amount and the balance of the invoice is due and payable within standard payment terms.

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NORTON RIXSON

ASSA ABLOY

Terms and Conditions

RETURNED GOODS

It is the policy of Norton Rixson to not accept returns of any materials that are correctly furnished as per the Distributor's Purchase Order. Return of product due to customer order error or accommodation must be pre-arranged with Norton Rixson and approved in writing by Sales Management.

No Returns accepted for the following: Specials, Anything Used, Discountinued, Modified, or Damaged Product, Electrical Products, Incomplete Products (e.g. arms, covers brackets, etc) or 10B Finished products.

All products returned as "Goodwill" must meet the following criteria to be considered a return:

- Be in original, unmarked and undamaged cartons.
- Be valued in excess of $250.00 net.
- Shipped and invoiced within the previous 120 days.
- Can't be custom, non-cataloged goods, Norton Rixson Quick Ship or 10B Finished products.

A **MINIMUM** reprocessing fee of **45%** will be charged. Upon receipt and verification by Norton Rixson that the returned merchandise meets the foregoing conditions, a credit will be issued for the original invoice amount less the **MINIMUM 45%** reprocessing fee. Defective goods and "Goodwill" products that meet the foregoing criteria may be returned by fulfilling the following conditions:

- Send an RGA request in writing to the Norton Rixson Sales Representative serving the Purchaser's area.
- Ensure the RGA labels that are sent to Purchaser by Norton Rixson are visible on return goods shipment.
- Ensure that the RGA number appears on the return shipment label and is legible.
- Return the authorized merchandise within sixty (60) days from the date of RGA issuance date.
- Return shipments must be freight prepaid to the location specified on the RGA. Norton Rixson is not liable for damages to product during shipping.

No credit may be taken or issued prior to RGA approval and receipt of product. All defective goods within the terms of our limited warranty may be returned for credit or replacement.

TAXES

Prices do not include any present or future Federal, State, or Local property, license, privilege, sales, use, excise, gross receipts or other like taxes or assessments, which may result from transactions or any services performed in connection herewith.

GOVERNING LAW

The rights and obligations of the parties shall be governed by the laws of the State of North Carolina, excluding any conflicts of law provisions. The United Nations Convention on Contracts for the International Sale of Goods shall not apply to this Agreement.

LIMITED WARRANTY

The Terms and Conditions outlined above are subject to Norton Rixson's Limited Warranty, which is included in this Price List and incorporated herein by reference.

PRODUCT MODIFICATIONS

Norton Rixson products are not designed or intended for aftermarket modification. The warranty on Norton Rixson products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. Warranty voiding modifications include, but are not limited to, third-party electrification of non-electric products and/or the installation of non-approved or non-Norton Rixson components.

If a Norton Rixson product is modified it no longer meets industry certification and quality control standards applicable to the original product and is no longer a genuine Norton Rixson product. A modified product may not be sold as a Norton Rixson product and no Norton Rixson trademarks or certification marks based on the original Norton Rixson product, such as U.L. or ANSI/BHMA marks, may appear anywhere on the modified product or on any packaging, literature, or instructions sold with the modified product.

All original Norton Rixson packaging and literature carries Norton Rixson trademarks and must be destroyed if the original Norton Rixson product is modified. Portions of the product that carry a Norton Rixson trademark or certification mark must be discarded and/or replaced by the party making the modification. U.L. and other certification testing and marking are also the responsibility of the party making modification. The use of Norton Rixson trademarks on modified products constitutes trademark infringement.

TECHNICAL INFORMATION AND ADVICE

(a) All designs, data, and specifications provided by Company are proprietary and will not be disclosed or reused by Customer without the prior written consent of Company; (b) Company assumes no obligation or liability for any advice given by Company, the results obtained, or damages incurred, and all such advice is given and accepted at Customer's risk.

RETROFITTING FIRE DOOR APPLICATIONS

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening and Norton Rixson makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

DELAYED ORDER NOTIFICATIONS (DON'S)

The orders awaiting a response for a DON will be cancelled if no answer is received from the customer after 5 Days.

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Limited Warranty

For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit www.assaabloy.ca/terms.

LIMITED WARRANTY

ASSA ABLOY Accessories and Door Controls Group, Inc. (the "Company") warrants that its products sold under the Norton Rixson trade name in the United States of America and Canada are free from defects in workmanship and materials under normal use and service.

This warranty does not cover defects or damage arising from improper installation, lack of or improper maintenance, improper storage, shipping and handling, ordinary wear and tear, misuse, abuse, accident, unauthorized service, use with unauthorized non-Norton Rixson products or parts or the effects of erosion, or corrosion on the finish. This warranty is void if any modification is made to the product, regardless of whether the modification causes or contributes to the alleged defect. All modifications are made at the risk of the party making the modification.

The only liability of the Company in tort or contract whether under this warranty or otherwise shall be limited to the repair or replacement of any product or component part which shall prove defective as covered by this warranty.

The warranty period after delivery to the original purchaser in all cases is as follows:

Surface Closers	
7500, 8000, 1600, 9500, 9540 Series	30 years*
78B/F, 210, 410, 2800ST	10 years
160, 1700 Series	5 years
9300BC Series (discontinued 4/23)	5 years
Floor Closers	
27, 28, 30, 40 Series	10 years
50, 51, 53 Series	2 years
20	2 years
Gate Closers	
354, 355, 356, 357, 359, 1351	2 years
Overhead Concealed Closers	
91, 93, 73	15 years
7900 Series	10 years
0608, 608, 700, 800 Series	2 years

Electromechanical Closers	
7100SZ, 7200, 7700PT	2 years
0600, 0601, 0602, 0100, 0101	2 years
99-726, 99-926	2 years
Low Energy Operators	
6300, 6200, 6000, 5800, 5700, 5500	2 years
5600	1 year
Electromagnetic Door Holder/Releases	2 years
Checkmate® Stops & Holders	2 years
Pivots & Pivot Sets	2 years

** Closers must be manufactured after May 1, 2021. (Closers manufactured from April 2013 until April 2021 = 25 year warranty; prior to April 2013 = 10 year warranty)*

The Company will not pay for the cost of repair performed other than in accordance with this warranty. Written notice of a product or component part believed to be defective as covered by this warranty should be sent to Norton Rixson 3000 Highway 74 E., Monroe, NC 28112, and should include your name and address, an identification of the product or component part and a brief description of the defect. Upon receipt of such notice, the Company will inform you where to ship such product or component part, shipping charges prepaid, for examination and, in the event such examination reveals defect covered by this warranty, the product will be repaired or replaced.

THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. TO THE EXTENT PERMITTED BY LAW, ALL IMPLIED WARRANTIES ARE LIMITED TO THE DURATION OF THIS WARRANTY. ASSA ABLOY ACCESSORIES AND DOOR CONTROLS GROUP, INC. SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

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NORTON RIXSON

ASSA ABLOY

Trademark Use Policy: ASSA ABLOY Americas

The following policy ("Policy") of ASSA ABLOY Americas ("ASSA ABLOY"), and all of its affiliated group companies (collectively, the "Group Companies"), applies to the use of certain intellectual property of all such Group Companies, including all trademarks, names, logos, product images, and related information (the "ASSA ABLOY Marks"). ASSA ABLOY Marks are proprietary and critical to the success of ASSA ABLOY and the Group Companies, and may only be used in strict compliance with this Policy. This Policy covers any person or entity reselling any product of any Group Company with the consent of such Group Company (each, an "Approved Reseller"). Each Approved Reseller has a non-exclusive right to use certain of the ASSA ABLOY Marks relating to any of the Group Companies for which it is an Approved Reseller, subject to the following conditions:

(1) Approved Reseller's use of ASSA ABLOY Marks must be truthful, fair, and not misleading;

(2) Approved Reseller's advertising must clearly indicate that it is advertising of the Approved Reseller, and is not advertising of ASSA ABLOY;

(3) Approved Reseller may not use any ASSA ABLOY Marks as part of or in connection with a domain name;

(4) Approved Reseller's advertising must not imply or suggest an association between the Approved Reseller and ASSA ABLOY other than that of buyer and seller;

(5) Approved Reseller's use of ASSA ABLOY Marks must be a positive representation of ASSA ABLOY, the Group Companies, and their products;

(6) Approved Reseller's trade name must be more predominant on Approved Reseller's advertising than the ASSA ABLOY Marks;

(7) Approved Reseller's use of ASSA ABLOY Marks must include the trademark symbol ® or TM, as appropriate, along with the following trademark legend printed in legible text on the Web page or document containing ASSA ABLOY Marks: "[describe ASSA ABLOY Marks] are trademarks or registered trademarks of ASSA ABLOY, Inc. or one of its affiliates in the United States and other countries.";

(8) Approved Reseller must not make modifications of any ASSA ABLOY Marks; and

(9) Approved Reseller may use only ASSA ABLOY Marks associated with the Group Companies for which it is an Approved Reseller (e.g., an Approved Reseller that sells Group Company X products but not Group Company Y products may use Group Company X trademarks in connection with its sale of Group Company X products, but may not use Group Company Y trademarks).

ASSA ABLOY reserves the right to review Approved Reseller's usage of ASSA ABLOY Marks at any time and may:

(a) require changes to the use of ASSA ABLOY Marks at any time in its sole discretion, which changes must be implemented within 30 days of written notice to Approved Reseller;

(b) condition the use of ASSA ABLOY Marks on ASSA ABLOY's prior approval of such use, which approval may be withheld in its sole discretion;

(c) revoke permission to use ASSA ABLOY Marks at any time for any or no reason upon 30 days prior written notice to Approved Reseller; and

(d) revoke permission to use ASSA ABLOY Marks immediately upon notice to Approved Reseller in the event Approved Reseller is in violation of this Policy, or of any other agreement with ASSA ABLOY or any Group Company.

Approved Reseller's right to use ASSA ABLOY Marks in no way conveys to Approved Reseller any proprietary or economic interest in any ASSA ABLOY Marks. Use of ASSA ABLOY Marks in violation of this Policy may result in severe civil and criminal liabilities. ASSA ABLOY will vigorously enforce this Policy by seeking all appropriate legal remedies, including, but not limited to, pecuniary damages and injunctive relief.

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Finishes and Fasteners

Norton Rixson offers the following finishes: waterborne acrylic, polyester powder coat and plated. Custom finishes may be available on special order. Not every finish is available on every product; refer to the product catalog or contact customer service for confirmation.

ANSI/BHMA (US)	Descripton
605 (US3)	Bright brass, clear coated
606 (US4)	Satin brass, clear coated
611 (US9)	Bright bronze, clear coated
612 (US10)	Satin bronze, clear coated
613 (US10B)	Antique bronze
613E (US10BE)	Dark oxidized satin bronze - equiv.
618 (US14)	Bright nickel plated, clear coated
619 (US15)	Satin nickel plated, clear coated
622 (US19)	Flat black coated
625 (US26)	Bight chrome plated over nickel
626 (US26D)	Satin chrome plated over nickel
629 (US32)	Bright stainless steel
630 (US32D)	Satin stainless steel
631 (US19)	Flat black
632 (US3)	Bright brass plated, clear coated
633 (US4)	Satin brass plated, clear coated

ANSI/BHMA (US)	Descripton
637 (US9)	Bright bronze plated, clear coated
639 (US10)	Satin bronze plated, clear coated
640 (US10B)	Antique bronze
645 (US14)	Bright nickel plated, clear coated
646 (US15)	Satin nickel plated, clear coated
651 (US26)	Bright chromium plated
652 (US26D)	Satin chromium plated
689 (US28)	Aluminum, painted
690 (US20)	Dark bronze, painted
691 (US10)	Light bronze, painted
693	Black, painted
694	Medium bronze, painted
696 (US4)	Gold , painted
BSP	Black suede powder coat
WSP	White suede powder coat

BHMA numbers are assigned by base metals on which finish is being applied. Appearance should closely match old US numbers.

600 special rust inhibiting prime coat	$49.00

Notes:
- Surface closer bodies and plastic covers are available in waterborne acrylic finishes; arms and metal covers are available in powder coat or plated finishes.
- Prices listed for legacy Norton products are for waterborne (sprayed) or powder coat finishes; additional charges apply for plated finishes.

SPECIAL FINISHES:
Contact factory for availability of any non-standard sprayed or powder coat finishes

All products (except Low Energy Operators): · 50 piece minimum order required · Additional charge per item will be added to net/net charge	Net add $50.00 per item
Low Energy Operators: · Additional charge per item will be added to net/net charge.	Net add $500.00 per item

~ Orders for less than 50 pieces (all products except operators) must be approved by Business Development.

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NORTON RIXSON

ASSA ABLOY

Finishes and Fasteners

DOOR CLOSER PAINT (PRICE PER CAN)

(12 cans per carton)

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
1A	Aluminum spray paint (689)	$49.00
2BZ	Light bronze spray paint (691)	
5S	Dark bronze (STAT) spray paint (690)	
6SB	Gold spray paint (696)	
7BSP	Black suede spray paint (BSP)	

LEAD LINED METAL COVER	ADD $248.00
GROMMET NUTS*: Suffix "TBGN" to model number. Ordered with closer - package of 4 each	N/C
SEX NUTS[1]: Bolts excluded Ordered with surface closer - sprayed steel - package of 4 each Ordered with surface closer - stainless steel - package of 4 each Ordered with closer for 2-1/4" thick doors	 ADD $2.00 ADD $129.00 ADD $77.00
Torx® TOOL KIT #20-0040-0868-005 Includes one handle/driver and six bits; T10, T15, T20, T25, T27 and T30 Note: Furnished no charge with first 30 closers. Another kit furnished with each additional 52 closers.	ADD $251.00

*See page 39 for packages

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Surface Closers



7500 SERIES

4 Per Case

Adjustable Sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
7500	Regular, parallel or top jamb to 3" reveal	13	$730.00
S7500	Regular arm only		
JS7500	Top jamb only; 3" maximum reveal		
P7500	Parallel arm only		
J7500	Top jamb only; reveals 2-3/4 to 7" (to 150°), 7786 back plate included		
JL7500	Top jamb only; reveals 2-3/4 to 7" (to 180°), 7786 back plate included		
J7530	Top jamb only, reveals 0-3", 7786 back plate included		
7580	Low profile, regular arm		
P7580	Low profile, parallel arm		
PR7500	Parallel rigid arm	14	$762.00
CLP7500	CloserPlus® arm		$817.00
CPS7500	CloserPlus Spring™ arm		$1,029.00
UNI7500	Unitrol® parallel arm (specify door width)	15	$1,080.00
UNIJ7500	Unitrol® top jamb arm (specify reveal)		$1,141.00
7500ST	Pull side slide track	13	$818.00
7540ST	Low profile, pull side slide track		
PS7500ST	Push side slide track		
PS7540ST	Low profile, push side slide track		
Hold Open			
7500H	Regular, parallel or top jamb to 3" reveal	13	$794.00
J7500H	Top jamb only; reveals 2-3/4 to 6-3/4" (to 150°)		
JL7500H	Top jamb only; reveals 2-3/4 to 6-3/4" (to 180°)		
PR7500H	Parallel rigid arm (handed)	14	$840.00
CLP7500R	CloserPlus Ramp™		$899.00
CLP7500T	CloserPlus® arm		
CPS7500T	CloserPlus Spring™ arm		$1,112.00
UNI7500H	Unitrol® parallel arm (specify door width)	15	$1,205.00
UNIJ7500H	Unitrol® top jamb arm (specify reveal)		$1,285.00
7500STH	Pull side slide track	13	$877.00
7540STH	Low profile, pull side slide track		
PS7500STH	Push side slide track		
PS7540STH	Low profile, push side slide track		
Closer Body			
7500LAP	Closer - less all parts		$571.00

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

Ordering example

Model	Options	Finish
UNI7500	36" door width	689
UNIJ7500	3" reveal	BSP

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NORTON RIXSON
ASSA ABLOY

Surface Closers

7500SS SERIES

4 Per Case

Adjustable Sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
7500SS	Regular or top jamb to 3" reveal	14	$1,525.00
P7500SS	Parallel arm		
J7500SS	Top jamb, reveals 2-3/4 to 7"		
Closer Body			
7500SSLAP	Closer - less all parts		$1,137.00

Stainless Steel Closers not discounted beyond 50%. Excluded from Buying Program.

Plating Charges

Arm	Add $441.00
# Cover (metal)	Add $303.00
Drop plates	Add $265.00
Sex nuts	Add $41.00
Soffit plates	Add $135.00

suffix M to model number. Cost of metal cover included in additional charge

Options

DA	Delayed action (suffix DA to model number)	Add $60.00
DE	Double egress (suffix DE to slide track model number. Handed). Hinge side only. N/A in stainless steel.	Add $139.00
EBC	Enhanced backcheck (suffix EBC to model number)	Add $46.00
G	ABS plastic cover (suffix G to model number)	Add $5.00
M	Metal cover (suffix M to model number). N/A in stainless steel.	Add $23.00
MLL	Leadlined metal cover	Add $248.00
PRO	Offset soffit plate (prefix PRO to model number). N/A in stainless steel.	Add $37.00
R	Regular rigid, heavy-duty arm (suffix R to model number). Torx® not included. N/A in stainless steel.	Add $63.00

Covers

7700P	7500 series plastic covers	$55.00
7700PG	7500 series ABS plastic covers	$64.00
7700M	7500 series metal covers - painted	$82.00
J7700M	J7500 series metal covers - painted (handed)	
7700M	7500 series metal covers - plated	$385.00
J7700M	J7500 series metal covers - plated (handed)	

Ordering example

Model	Finish
7500SS	689

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Back Plates & Drop Plates

MODEL	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 694, 696, 613E, BSP, WSP
7786	Narrow frame drop plate	$124.00
7786OH	Overhead door holder drop plate	
7786JP	Slide track back plate	
7787	Low ceiling clearance drop plate	
7788	Narrow top rail drop plate	
7797	Extra drop mounting bracket	$325.00
7798	Standard drop corner bracket	
RP75-4040	Retrofit plate - replaces LCN4040	$119.00
RP75-4010	Retrofit plate - replaces LCN4010	

7500 Accessories

MODEL	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 694, 696, 613E, BSP, WSP
80	Molded/bull nose trim bracket	$63.00
*1618	Standard soffit plate, non-hold open	$44.80
1618A-SS	Stainless steel soffit plate	$93.40
*1628H	Standard soffit plate, hold open	$37.00
*2018	Soffit bracket (mounting between doors)	$63.00
*2018B	Narrow frame/removable stop soffit plate	
*2018D	Blade/applied stop soffit plate	
*2018S	Extra clearance offset soffit plate	
*2019L	Flush rabbeted transom angle bracket	$46.70
^2019S	Standard spacer block	$14.40
2019S-25	Spacer block for wide soffit and 1/4" weatherstrip (PR, CLP,CPS only)	$47.90
2019S-7/8	Spacer block for use w/ 5/8" Stop and 1/4" weatherstrip (PR, CLP, CPS only)	$31.70
*2022	Flush transom angle bracket	$63.00
*2403-3/4	Molded/bull nose trim bracket	
*2403B		
**6190	Unitrol® soffit plate support bracket	$68.60
6191	Unitrol® wide frame reinforcing kit	$86.10
6191B-25	Unitrol® wide frame reinforcing for wide soffit and 1/4" weatherstripping	$152.20
6890	Narrow frame support bracket	$78.80
6891	Clearance/support blade stop	

*No charge when ordered with closer
**Furnished standard with all Unitrol® parallel arms, no extra
^Furnished standard with NHO and HO heavy duty arms (PR, CLP, CPS)
When ordering 6191 in place of 6190, no extra

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NORTON RIXSON

ASSA ABLOY

Surface Closers

SPECIAL APPLICATION CLOSERS

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE
			689, 690, 691, 693, 694, 696, 613E, BSP, WSP
7706EP	Size 6 spring x extra power	13	$969.00
7706EPSTP	Size 6, slider arm pocket door x extra power		
7706EPDLP	Size 6, double lever pocket door x extra power		

Note: 7706EP closers are available with regular, top jamb or parallel arms. Specify arm when ordering

Ordering example

Model	Options	Finish
7706EP	RA Mounting	689

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7570 SERIES (SECURITY ARM, COVER AND TORX SCREWS) — 2 Per Case

Adjustable sizes 1-6, specify hand

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
7570	Regular rigid arm	11	$993.00
PR7570	Parallel rigid arm	12	$1,025.00
CLP7570	CloserPlus® arm		$1,080.00
CPS7570	CloserPlus Spring™ arm		$1,292.00
UNI7570	Unitrol® parallel arm	13	$1,343.00
7570ST	Pull side slide track	12	$1,081.00
PS7570ST	Push side slide track		
Hold Open			
CLP7570T	CloserPlus® arm	13	$1,162.00
CPS7570T	CloserPlus Spring™ arm		$1,375.00

Plating Charges

Arm	Add $441.00
*Cover (metal)	Add $303.00
Drop plates	Add $265.00
Sex nuts	Add $41.00
Soffit plates	Add $135.00

Options

DA	Delayed action (suffix DA to model number)	Add $60.00
EBC	Enhanced backcheck (suffix EBC to model number)	Add $46.00

Covers

7770MRR	Regular arm, right hand	$211.00
7770MRL	Regular arm, left hand	
7770MPR	Parallel arm, right hand	
7770MPL	Parallel arm, left hand	

Drop Plates

7786	Narrow frame	$124.00
7788	Narrow top rail	

Security closers are 50% off list only unless special factory quotation applies.
Security closers are excluded from buying programs.

Ordering example

Model	Options	Handing	Finish
7570	DA	RH	689

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NORTON RIXSON

ASSA ABLOY

Surface Closers

7570 Accessories

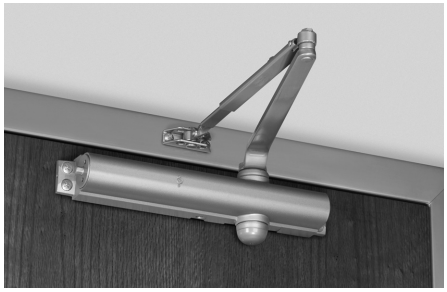
MODEL	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 694, 696, 613E, BSP, WSP
*2019L	Flush rabbeted transom angle bracket	$46.70
*^2019S	Standard spacer block	$14.40
6890	Narrow frame support bracket	$78.80
6891	Clearance/support blade stop	

*No charge when ordered with closer
^Furnished standard with NHO and HO heavy duty arms (PR, CLP, CPS)

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8101 SERIES WITHOUT COVER

4 Per Case

Adjustable Sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
8101	Regular, parallel or top jamb to 3" reveal	8	$489.00
S8101	Regular arm only		
JS8101	Top jamb only; 3" maximum reveal		
P8101	Parallel arm only		
J8101	Top jamb, reveals 2-3/4 to 7" (to 150°)		
PR8101	Parallel rigid arm	9	$521.00
8181	Low profile, regular arm	8	$489.00
P8181	Low profile, parallel arm		
Hold Open			
8101H	Regular, parallel or top jamb to 3" reveal	8	$553.00
J8101H	Top jamb reveals 2-3/4" to 6-3/4" (to 150°)		
PR8101H	Parallel rigid arm (handed)	9	$599.00
Closer Body			
8101LAP	Closer - less all parts		$402.00

Note: Sex nuts furnished standard with PR arms.

Options

DA	Delayed action (suffix DA to model number)	Add $60.00
PRO	Offset soffit plate (prefix PRO to model number).	Add $37.00
R	Regular rigid, heavy-duty arm (suffix R to model number). Torx® not included.	Add $63.00

Ordering example

Model	Finish
8101	690

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NORTON RIXSON

ASSA ABLOY

Surface Closers



8301 SERIES WITH SLIM LINE COVER

4 Per Case

Adjustable Sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
8301	Regular, parallel or top jamb to 3" reveal	8	$554.00
S8301	Regular arm only		
JS8301	Top jamb only; 3" maximum reveal		
P8301	Parallel arm only		
J8301	Top jamb only; reveals 2-3/4 to 7"		
8381	Low profile, regular arm	9	
P8381	Low profile, parallel arm	8	
PR8301	Parallel rigid arm	9	$586.00
CLP8301	CloserPlus® arm		$641.00
CPS8301	CloserPlus Spring™ arm		$853.00
UNI8301	Unitrol® parallel arm (specify door width)	10	$904.00
UNIJ8301	Unitrol® top jamb arm (specify reveal)		$965.00
8301ST	Pull side slide track	8	$642.00
8341ST	Low profile, pull side slide track		
J8301ST	Top jamb, pull side slide track (8146 drop plate included)		
PS8301ST	Push side slide track		
PS8341ST	Low profile, push side slide track		
Hold Open			
8301H	Regular, parallel or top jamb to 3" reveal	8	$618.00
J8301H	Top jamb only, reveals 2-3/4 to 6-3/4"		
PR8301H	Parallel rigid arm (handed)	9	$664.00
CLP8301R	CloserPlus Ramp™ arm		$723.00
CLP8301T	CloserPlus® arm		
CPS8301T	CloserPlus Spring™ arm		$936.00
UNI8301H	Unitrol® parallel arm (specify door width)	10	$1,029.00
UNIJ8301H	Unitrol® top jamb arm (specify reveal)		$1,109.00
8301STH	Pull side slide track	8	$701.00
8341STH	Low profile, pull side slide track		
J8301STH	Top jamb, pull side slide track		
PS8301STH	Push side slide track		
PS8341STH	Low profile, push side slide track		
Closer Body			
8101LAP	Closer - less all parts		$402.00

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

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Options

DA	Delayed action (suffix DA to model number)	Add $60.00
DE	Double egress (suffix DE to slide track model number. Handed). Hinge side only.	Add $139.00
PRO	Offset soffit plate (prefix PRO to model number).	Add $37.00
R	Regular rigid, heavy-duty arm (suffix R to model number). Torx® not included.	Add $63.00

Covers

8200P	Plastic slim line cover	$65.00
8200PG	ABS plastic slim line cover	$64.00
1639	Pinion cap (used w/ slim line cover)	$7.60

Ordering example

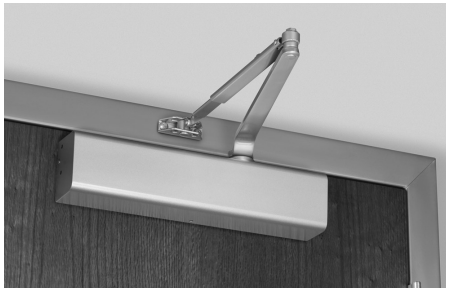
Model	Options	Finish
8301	DA	690

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NORTON RIXSON

ASSA ABLOY

Surface Closers



8501 SERIES WITH FULL COVER

4 Per Case

Adjustable Sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
8501	Regular, parallel or top jamb to 3" reveal	8	$534.00
S8501	Regular arm only		
JS8501	Top jamb only; 3" maximum reveal		
P8501	Parallel arm only		
J8501	Top jamb only; reveals 2-3/4 to 7"		
8581	Low profile, regular arm	9	
P8581	Low profile, parallel arm	8	
PR8501	Parallel rigid arm	9	$566.00
CLP8501	CloserPlus® arm		$621.00
CPS8501	CloserPlus Spring™ arm		$833.00
UNI8501	Unitrol® parallel arm (specify door width)	10	$884.00
UNIJ8501	Unitrol® top jamb arm (specify reveal)		$945.00
8501ST	Pull side slide track	8	$622.00
8541ST	Low profile, pull side slide track		
J8501ST	Top jamb, pull side slide track (8146 drop plate included)		
PS8501ST	Push side slide track		
PS8541ST	Low profile, push side slide track		
Hold Open			
8501H	Regular, parallel or top jamb to 2-3/4" reveal	8	$598.00
J8501H	Top jamb only, reveals 2-3/4 to 6-3/4"		
PR8501H	Parallel rigid arm (handed)	9	$644.00
CLP8501R	CloserPlus Ramp™ arm		$703.00
CLP8501T	CloserPlus® arm		
CPS8501T	CloserPlus Spring™ arm		$916.00
UNI8501H	Unitrol® parallel arm (specify door width)	10	$1,009.00
UNIJ8501H	Unitrol® top jamb arm (specify reveal)		$1,089.00
8501STH	Pull side slide track	8	$681.00
8541STH	Low profile, pull side slide track		
J8501STH	Top jamb, pull side slide track		
PS8501STH	Push side slide track		
PS8541STH	Low profile, push side slide track		
Closer Body			
8101LAP	Closer - less all parts		$402.00

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

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Plating Charges

Arm	Add $441.00
*Cover (metal) 8501 only	Add $303.00
Drop plates	Add $265.00
Sex nuts	Add $41.00
Soffit plates	Add $135.00

*Suffix M to model number. Cost of metal cover included in additional charge.

Options

A	Plastic architectural cover (suffix A to model number)	Add $0.00
AG	Plastic ABS architectural cover (suffix AG to model number)	Add $5.00
DA	Delayed action (suffix DA to model number)	Add $60.00
DE	Double egress (suffix DE to slide track model number. Handed). Hinge side only.	Add $139.00
G	ABS plastic cover (suffix G to model number)	Add $5.00
M	Metal cover (suffix M to model number) (painted)	Add $10.00
MA	Metal architectural cover (suffix "MA" to model number) (painted)	
MLL	Leadlined metal cover (painted)	Add $248.00
PRO	Offset soffit plate (prefix PRO to model number)	Add $37.00
R	Regular rigid, heavy-duty arm (suffix R to model number). Torx® not included.	Add $63.00

Covers

8200P	Plastic slim line cover	$65.00
8200PG	ABS plastic slim line cover	$64.00
1639	Pinion cap (used w/ slim line cover)	$7.60
8400P	Full cover	$45.00
8400PG	ABS plastic full cover	$52.00
8400A	Optional architectural cover	$45.00
8400AG	Optional plastic ABS architectural cover	$52.00
8400M	Metal cover (painted)	$55.00
8400M	When ordered w/ closer in place of 8400P (painted)	$10.00
8400MA	Optional metal architectural cover (painted)	$55.00
8400MA	When ordered w/ closer in place of 8400P (painted)	$10.00

Ordering example

Model	Options	Finish
8501	DA, M	626

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NORTON RIXSON
ASSA ABLOY

Surface Closers

Back Plates & Drop Plates

MODEL	PRODUCT DESCRIPTION	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
8146	Narrow top rail/concealed door holder drop plate	$72.00
8148	Low ceiling clearance drop plate	
8158	Exposed-back/narrow top rail drop plate	
8445	Molded full cover decorative back plate	
8446	Exposed-back drop plate kit	$144.00
8545	Exposed-back back plate	$72.00
8545A		$86.00
8546	Concealed door holder drop plate	$72.00
8546A		$136.00
8547	Low ceiling clearance/overead door holder drop plate	$86.00
8547A		
8548	Exposed-back/narrow top rail drop plate	
8548A		
8549		$144.00
8549A		$158.00

8000 Accessories

MODEL	PRODUCT DESCRIPTION	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
*1618A	Standard soffit plate, non-hold open	$37.00
*1628A	Standard soffit plate, hold open	
*2018	Soffit bracket (mounting between doors)	$63.00
*2018B	Narrow frame/removable stop soffit plate	
*2018D	Blade/applied stop soffit plate	
*2018S	Extra clearance offset soffit plate	
*2019L	Flush rabbeted transom angle bracket	$46.70
^2019S	Standard spacer block	$14.40
2019S-7/8	Spacer block for use w/ 5/8" stop and 1/4" weatherstrip (PR, CLP, CPS arms only)	$31.70
2019S-25	Spacer block for wide soffit and 1/4" weatherstrip (PR, CLP, CPS arms only)	$47.90
*2022	Flush transom angle bracket	$63.00
*2403B	Molded/bull nose trim bracket	
*2304-3/4		
80		
**6190	Unitrol® soffit plate support bracket	$68.60
6191	Unitrol® wide frame reinforcing kit	$86.10
6191B-25	Unitrol® wide frame reinforcing for wide soffit and 1/4" weatherstrip	$152.20
6890	Narrow frame support bracket	$78.80
6891	Clearance/support blade stop	

*No charge when ordered with closer.
**Furnished regularly with all Unitrol® parallel arms
^Furnished standard with NHO and HO heavy-duty arms (PR, CLP, CPS)
When ordering 6191 in place of 6190, no extra.

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1600BC SERIES

6 Per Case

Specify size 3 or 4

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
1600BC	Regular, parallel or top jamb to 3" reveal	8	$339.00
J1600BC	Top jamb, reveals 2-3/4" to 7"		
1680BC	Regular low profile arm		
P1680BC	Parallel low profile arm		
PR1600BC	Parallel rigid arm	9	$371.00
CLP1600BC	CloserPlus® arm		$426.00
CPS1600BC	CloserPlus Spring™ arm		$638.00
UNI1600BC	Unitrol® parallel arm (specify door width)	10	$689.00
UNIJ1600BC	Unitrol® top jamb arm (specify reveal)		$750.00
CA1600BC	Cushion stop arm	8	$426.00
Hold Open			
1600BCH	Regular, parallel or top jamb to 3" reveal	8	$403.00
J1600BCH	Top jamb, reveals 2-3/4" to 6-3/4"		
PR1600BCH	Parallel rigid arm (handed)	9	$449.00
CLP1600BCT	CloserPlus® arm		$508.00
CPS1600BCT	CloserPlus Spring™ arm		$721.00
UNI1600BCH	Unitrol® parallel arm (specify door width)	10	$814.00
UNIJ1600BCH	Unitrol® top jamb arm (specify reveal)		$894.00
Closer Body			
160XBC LAP	1603BC, 1604BC closer - less all parts		$260.00

Plating Charges

Arm	Add $441.00

Options

P	Cover (suffix P to model number)	Add $40.00

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

Ordering example

Model	Finish
CLP1603BC	689

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NORTON RIXSON

ASSA ABLOY

Surface Closers

1601 SERIES

6 Per Case

Adjustable sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
1601	Regular, parallel or top jamb to 3" reveal	8	$339.00
J1601	Top jamb, reveals 2-3/4" to 7"		
1681	Regular low profile arm		
P1681	Parallel low profile arm		
PR1601	Parallel rigid arm	9	$371.00
CLP1601	CloserPlus® arm		$426.00
CPS1601	CloserPlus Spring™ arm		$638.00
UNI1601	Unitrol® parallel arm (specify door width)	10	$689.00
UNIJ1601	Unitrol® top jamb arm (specify reveal)		$750.00
CA1601	Cushion stop arm	8	$426.00
Hold Open			
1601H	Regular, parallel or top jamb to 3" reveal	8	$403.00
J1601H	Top jamb, reveals 2-3/4" to 6-3/4"		
PR1601H	Parallel rigid arm (handed)	9	$449.00
CLP1601T	CloserPlus® arm		$508.00
CPS1601T	CloserPlus Spring™ arm		$721.00
UNI1601H	Unitrol® parallel arm (specify door width)	10	$814.00
UNIJ1601H	Unitrol® top jamb arm (specify reveal)		$894.00
Closer Body			
1601 LAP	Closer - less all parts		$260.00

Plating Charges

Arm	Add $441.00

Options

P	Cover (suffix P to model number)	Add $40.00

Covers

1600P	Plastic cover	$56.00
1639	Pinion cap	$7.60

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

Ordering example

Model	Finish
1601	BSP

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1600BCSS SERIES

6 Per Case

Size 3 or 4

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
1600BCSS	Regular or top jamb to 3" reveal	8	$857.00
P1600BCSS	Parallel arm		
J1600BCSS	Top jamb, reveals 2-3/4" to 7"		

1601SS SERIES

6 Per Case

Adjustable size 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
1601SS	Regular or top jamb to 3" reveal	8	$857.00
P1601SS	Parallel arm		
J1601SS	Top jamb, reveals 2-3/4" to 7"		
Closer Body			
1601SSLAP	Closer - less all parts		$539.00

Stainless steel closers not discounted beyond 50%. Excluded from buying program

Option

P	Plastic cover (suffix P to model number). Stainless steel cover not available	Add $40.00

Ordering example

Model	Finish
1601SS	689

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NORTON RIXSON
ASSA ABLOY

Surface Closers

Drop Plates

MODEL	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 694, 696, 613E, BSP, WSP
1687	Low ceiling clearance drop plate	$59.00
1688	Overhead holder or narrow top jamb drop plate	
1688C	Parallel arm drop plate (used when optional cover is supplied)	

Accessories*

80	Molded/bull nose trim bracket	$63.00
*1618A	Standard soffit plate, non-hold open	$37.00
1618A-SS	Stainless steel soffit plate	$93.40
*1628H	Standard soffit plate, hold open	$37.00
1647	Corner bracket	$182.00
1699	Retrofit adaptor plate	$74.00
2017		$49.00
*2018	Soffit bracket (mounting between doors)	$63.00
*2018B	Narrow frame/removable stop soffit plate	
*2018D	Blade/applied stop soffit plate	
*2018S	Extra clearance offset soffit plate	
*2019L	Flush rabbeted transom angle bracket	$46.70
^2019S	Standard spacer block	$14.40
2019S-25	Spacer block for wide soffit and 1/4" weatherstrip (PR, CLP,CPS only)	$47.90
2019S-7/8	Spacer block for use w/ 5/8" Stop and 1/4" weatherstrip (PR, CLP, CPS only)	$31.70
2022	Flush transom angle bracket	$63.00
*2403-3/4	Molded/bull nose trim bracket	
*2403B		
**6190	Unitrol® soffit plate support bracket	$68.60
6191	Unitrol® wide frame reinforcing kit	$86.10
6191B-25	Unitrol® wide frame reinforcing for wide soffit and 1/4" weatherstripping	$152.20
6890	Narrow frame support bracket	$78.80
6891	Clearance/support blade stop	

*No charge when ordered with closer
**Furnished standard with all Unitrol® parallel arms, no extra
^Furnished standard with NHO and HO heavy duty arms (PR, CLP, CPS)
When ordering 6191 in place of 6190, no extra

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2800ST CAM ACTION

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE
			689, 690
Non-Hold Open			
2800ST	Pull side	8	$825.00
PS2800ST	Push side		
Hold Open			
2800STH	Pull side	8	$863.00
PS2800STH	Push side		
Closer Body			
2800LAP	Closer - less all parts		$611.00

Cover

2800P	Plastic cover	$56.00

Drop Plate

2888	Push side, drop plate	$70.00

Ordering example

Model	Finish
PS2800STH	689

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NORTON RIXSON

ASSA ABLOY

Surface Closers



9500 SERIES

4 Per Case

Adjustable sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open			
9500	Regular, parallel or top jamb to 3" reveal	14	$800.00
PR9500	Parallel rigid arm	15	$832.00
PRO9500	Parallel rigid offset arm		$837.00
CLP9500	CloserPlus® arm		$887.00
R9500	Regular rigid arm		$863.00
UNI9500	Unitrol® parallel arm (specify door width)	16	$1,150.00
9500ST	Pull side slide track	14	$888.00
PS9500ST	Push side slide track		
Hold Open			
9500H	Regular, parallel or top jamb to 3" reveal	14	$864.00
PR9500H	Parallel rigid arm (handed)	15	$896.00
PRO9500H	Parallel rigid offset arm (handed)		$901.00
CLP9500T	CloserPlus® arm		$951.00
UNI9500H	Unitrol® parallel arm (specify door width)	16	$1,214.00
9500STH	Pull side slide track	14	$952.00
PS9500STH	Push side slide track		
Closer Body			
9500LAP	Closer only		$678.00

SNB furnished standard with ST, PR, CLP and UNI arms

Ordering examples

Model	Option	Hand	Finish
9500	M	RH	626
PR9500	–	–	BSP

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Plating Charges

Arm	Add $441.00
# Cover (metal)	Add $303.00
Drop plates	Add $265.00
Sex nuts	Add $41.00
Soffit plates	Add $135.00

suffix M to model number. Cost of metal cover included in additional charge

Options

DA	Delayed action (suffix DA to model number)	Add $60.00
M	Metal cover (suffix M to model number)	Add $17.00

Covers

9500P	Plastic cover	$79.00
9500COVM-L	Metal cover, left hand (painted)	$103.00
9500COVM-R	Metal cover, right hand (painted)	
9500COVM-L	Metal cover, left hand (plated)	$332.00
9500COVM-R	Metal cover, right hand (plated)	

Drop Plates

9586	Narrow top rail drop plate, regular arm or pull side track	$112.00
9587	Narrow top rail drop plated, top jamb applications	
9588	Narrow top rail drop plate, parallel arm or push side track	

Accessories

9500-CMB	Closer mounting bracket	$30.00
9500-MAB	Mortise arm bracket for regular arm mounting	$77.00
*9518	Parallel arm, non-hold open bracket	$7.00
9528H	Parallel arm hold open bracket	$60.00
9500-OB	Parallel arm offset bracket	$37.00
9500-PFTB	Parallel arm flush transom bracket	$60.00
9500-RB	Reinforcing bracket	$54.00
9500-DRK	Deep reveal reinforcement kit	$73.00
9500-FPB	Flush partition bracket	$50.00
9500-AB	Angle support bracket	$60.00
9500-FTB	Flush transom bracket	$36.00
9500-1/2SP	1/2" blade stop spacer	$35.00
9500-5/8SP	5/8" blade stop spacer	$63.00

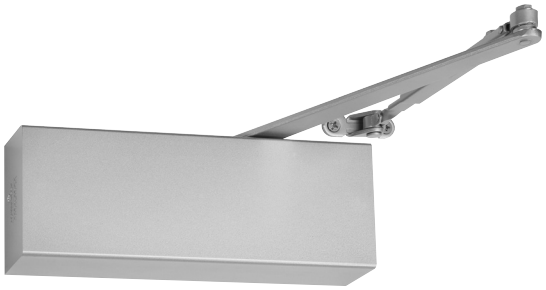
*No change when ordered with closer

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NORTON RIXSON

ASSA ABLOY

Surface Closers



9540 SERIES

4 Per Case

Adjustable sizes 1-6

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, 691, 693, 694, 696, 613E, BSP, WSP
Non-Hold Open, Tri-packed, Threaded Arm			
9540	Regular, parallel or top jamb to 2-9/16"	14	$778.00

Plating Charges

Arm	Add $441.00
# Cover (metal)	Add $303.00
Drop plates	Add $265.00
Sex nuts	Add $41.00

suffix M to model number. Cost of metal cover included in additional charge.

Options

DA	Delayed action (suffix DA to model number)	Add $60.00
M	Metal cover (suffix M to model number)	Add $17.00

Covers

9500P	Pastic cover	$79.00
9540M-1	Metal cover, right hand (painted)	$103.00
9540M-2	Metal cover, left hand (painted)	
9540M-1PL	Metal cover, right hand (plated)	$332.00
9540M-2PL	Metal cover, left hand (plated)	

Drop Plates

9540-18	Regular arm application	$112.00
9540-18TJ	Top jamb application	
9540-18PA	Parallel arm application	

Accessories

9540-CMB	Mounting bracket	$260.00
SP9540	Standard screw pack	$70.00
SP9540SNB	Sex nuts and bolts (SNB) for 1-3/4" door	$26.00
SP9500COV	Cover screw pack	$17.00

*No change when ordered with closer

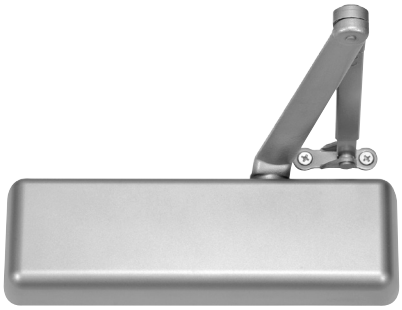
Ordering examples

Model	Option	Hand	Finish
9540	M	RH	690
9540	–	–	BSP

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410 SERIES

(3 per case)

Adjustable spring sizes 1-6

MODEL NO.	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690
Non-Hold Open			
410xTPN	Tri-packed (regular, top jamb, parallel)	12	$571.00
410DAxTPN	Tri-packed, delayed action		$631.00
410xHDN	Heavy-duty arm with removable stop	14	$649.00
410xCPS	Heavy-duty arm with removable stop and spring buffer		$828.00
Hold Open			
410xTPH	Tri-packed (regular, top jamb, parallel)	12	$617.00
410xHDH	Heavy-duty arm with removable stop	14	$695.00
410xCPST	Heavy-duty arm with removable stop and spring buffer		$874.00

Cover

410COV	Cover	$40.00

Drop Plates

410RDP	Narrow frame drop plate (regular arm)	$120.00
410PDP	Narrow top rail drop plate (parallel arm)	

Ordering example

Model	Finish
410xTPN	689

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NORTON RIXSON

ASSA ABLOY

Surface Closers



78-B/F SERIES

4 Per Case

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 613E, 689, 690, 691, 693, 694, 696, BSP, WSP
Non-Hold Open			
78B/D-RA	Regular arm, size 2-4	10	$1,657.00
78E/F-RA	Regular arm, size 5 or 6		
78B/D-PA	Parallel arm, size 2-4		
78E/F-PA	Parallel arm, size 5 or 6		
78B/D-DA	Regular arm, delayed action, size 2-4		$1,717.00
78E/F-DA	Regular arm, delayed action, size 5 or 6		
78B/D-PRA	Parallel rigid arm, size 2-4		$1,689.00
78E/F-PRA	Parallel rigid arm, size 5 or 6		
UNI78B/D	Unitrol® parallel arm, size 2-4 (specify door width)	13	$2,007.00
UNI78E/F	Unitrol® parallel arm, size 5 or 6 (specify door width)		
Hold Open			
78B/D-PRHA	Parallel rigid arm, size 2-4	11	$1,767.00
78E/F-PRHA	Parallel rigid arm, size 5 or 6		
UNI78B/D-H	Unitrol® parallel arm, size 2-4 (specify door width)	13	$2,132.00
UNI78E/F-H	Unitrol® parallel arm, size 5 or 6 (specify door width)		
Closer Bodies			
78B/DLAP	Closer - less all parts, size 2-4		$1,286.00
78E/FLAP	Closer - less all parts, size 5 or 6		

Specify hand and finish

Ordering example

Model	Handing	Finish
78B/D-PRHA	RH	693

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Drop Plates

MODEL	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 694, 696, 613E, BSP, WSP
88	Parallel arm drop plate	$154.00

Accessories

1-B/F	Soffit bracket	$250.00
2-B/F	Corner bracket	$264.00
5-B/F		
6-B/F	Adjustable bracket	
7-B/F	Offset adjustable bracket	$384.00
8-B/F	Combination bracket	$264.00
9-B	Adaptor plates	$144.00
9-B/C		
9-E/F		
80	Molded/bull nose trim bracket	$63.00
*1618	Standard soffit plate, non-hold open	$44.80
*2018	Soffit bracket (mounting between doors)	$63.00
*2018B	Narrow frame/removable stop soffit plate	
*2018D	Blade/applied stop soffit plate	
*2018S	Extra-clearance offset soffit plate	
*2019L	Flush rabbeted transom angle bracket	$46.70
^2019S	Standard spacer block	$14.40
*2022	Flush transom angle bracket	$63.00
*2403-3/4	Molded/bull nose trim bracket	
*2403B		
**6190	Unitrol® soffit plate support bracket	$68.60
6191	Unitrol® wide frame reinforcing kit	$86.10
6890	Narrow frame support bracket	$78.80
6891	Clearance/support blade stop	

*No charge when ordered with closer
**Furnished standard with all Unitrol® parallel arms, no extra
^Furnished standard with NHO and HO heavy duty arms (PRA, PRHA)
When ordering 6191 in place of 6190, no extra

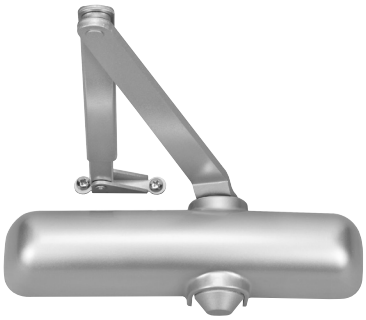
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ASSA ABLOY

Surface Closers



1700 SERIES

10 Per Case

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690
Non-Hold Open			
1700	Regular, parallel or top jamb arm	3.5	$340.00
Hold Open			
1700H	Regular, parallel or top jamb arm	4	$388.00

Drop Plates

N1756	Regular arm application	$110.00
N1757	Top jamb application	
N1758	Parallel arm application	

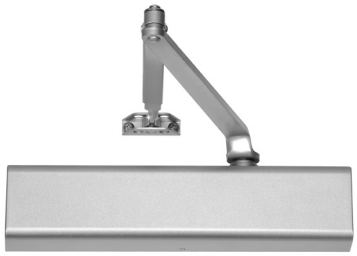
Ordering example

Model	Finish
1700	689

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210 SERIES

6^ Per Case

Adjustable spring sizes 1-6

MODEL NO.	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690
Non-Hold Open			
210xTPN	Tri-packed (regular, top jamb, parallel)	6.5	$325.00
210xHDN	Heavy-duty arm with removable stop	7.75	$463.00
Hold Open			
210xTPH	Tri-packed (regular, top jamb, parallel)	6.5	$389.00
210xHDH	Heavy-duty arm with removable stop	7.75	$505.00

^HDN, HDH - 4 per case

Cover

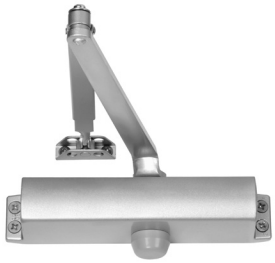
210P	Cover	$39.00

Accessories

SP210	Screw pack (TPN arm)	$16.00

Ordering example

Model	Finish
210xHDN	690



160 SERIES

6 Per Case

MODEL NO.	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690
Non-Hold Open			
161BFxTPN	Tri-packed (regular, top jamb, parallel), adjustable size 1-4	6	$269.00
161BFxOP2	Tri-packed (regular, top jamb, parallel), adjustable size 1-4, packed with cover		$300.00
164xTPN	Tri-packed (regular, top jamb, parallel), size 4 spring		$251.00
Hold Open			
161BFxTPH	Tri-packed (regular, top jamb, parallel), adjustable size 1-4	6	$333.00

Cover

160P	Cover	$26.00

Ordering example

Model	Finish
161BFxTPH	689

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ASSA ABLOY

Optional Fasteners

SN, SNB, TBGN - 4 per pack

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
SN-134	Sex nuts only 1-3/4" door	$8.80*
SN-214	Sex nuts only 2-1/4" door	$98.00*
SNB134-38	Sex nuts and bolts 1-3/4" door - 1600, 8000	$27.00*
SNB200-38	Sex nuts and bolts 2" door - 1600, 8000	
SNB214-38	Sex nuts and bolts 2-1/4" door - 1600, 8000	$136.00*
SNB134-47	Sex nuts and bolts 1-3/4" door - 7500	$27.00*
SNB200-47	Sex nuts and bolts 2" door - 7500	
SNB214-47	Sex nuts and bolts 2-1/4" door - 7500	$136.00*
SN-134SS	Stainless steel sex nuts only for 1-3/4" door	$129.00
SNB134SS-38	Stainless steel sex nuts and bolts for 1-3/4" door - 1600BCSS or 1601SS	$136.00
SNB134SS-47	Stainless steel sex nuts and bolts for 1-3/4" door - 7500SS	
SP9500	Standard screw package - 9500	$18.70
SP9500SN	Standard screw package (includes sex nuts) - 9500	
SP9500SNB	Sex nuts and bolts 1-3/4" door - 9500	$24.80*
TBGN138-38	Through-bolts and grommet nuts 1-3/8" door - 1600, 8000	$19.70
TBGN134-38	Through-bolts and grommet nuts 1-3/4" door - 1600, 8000	
TBGN214-38	Through-bolts and grommet nuts 2-1/4" door - 1600, 8000	
TBGN138-47	Through-bolts and grommet nuts 1-3/8" door - 7500	
TBGN134-47	Through-bolts and grommet nuts 1-3/4" door - 410, 7500	

Note: sex nuts furnished standard with PR, CLP, CPS and UNI arms

*For PLATED STEEL SEX NUTS or SEX NUTS and BOLTS add $41.00 to list price

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Optional Fasteners

TORX®

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
TX38	Torx® screw pack - 8000	$73.00
PRTX38	Torx® screw pack - 8000, parallel rigid, CloserPlus® or CloserPlus Spring™ arms	
RTX38	Torx® screw pack - 8000, regular rigid heavy-duty arm	
UNITX38	Torx® screw pack - 8000, Unitrol® arm	
STTX38	Torx® screw pack - 8000 slide track, push or pull	
TX47	Torx® screw pack - 7500	
PRTX47	Torx® screw pack - 7500, parallel rigid, CloserPlus® or CloserPlus Spring™ arms	
RTX47	Torx® screw pack - 7500 series, regular rigid heavy-duty arm	
UNITX47	Torx® screw pack - 7500 series, Unitrol® arm	
STTX47	Torx® screw pack - 7500 slide track, push or pull	
TX95	Torx® screw pack - 9500 series	$58.00
PRTX95	Torx® screw pack - 9500 series, parallel rigid, CloserPlus® arms	
RTX95	Torx® screw pack - 9500 series, regular rigid heavy-duty arm	
UNITX95	Torx® screw pack - 9500 series, Unitrol® arm	
TXTK95	Torx® screw pack - 9500 series, tracks	

Note: Torx® tool kit see page 12

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NORTON RIXSON

ASSA ABLOY

Overhead Concealed Closers



91DCP SERIES

Offset Hung (Dress Cover Plate Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE		
		689, 690, 691, 693, 696, 613E, BSP, WSP	626	605, 606, 613, 618, 619, 625
PH91NDCP	ADA, non-hold open	$1,432.00	$1,816.00	$1,922.00
91NDCP	Non-hold open			
PH91HDCP	ADA, hold open	$1,452.00	$1,836.00	$1,942.00
91HDCP	Hold open			
WPH91NDCP	Wood frame, ADA, non-hold open	$1,532.00	$1,916.00	$2,022.00
W91NDCP	Wood frame, non-hold open			
WPH91HDCP	Wood frame, ADA, hold open	$1,552.00	$1,936.00	$2,042.00
W91HDCP	Wood frame, hold open			
Closer Bodies				
PH91NDCP LAP	ADA, non-hold open, closer - less all parts	$1,052.00	$1,436.00	$1,542.00
91NDCP LAP	Non-hold open, closer - less all parts			
PH91HDCP LAP	ADA, hold open, closer - less all parts			
91HDCP LAP	Hold open, closer - less all parts			

^Specify model, options (if applicable), hand and finish when ordering
Pivot: see model 547 as a method to hang doors
Pricing for 1-3/4" thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other handing means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

Ordering example

Model	Function (Hold or Non-Hold Open)	Dress Cover Plate (Standard)	Hand	Finish
W91	N	DCP	RH	626

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Overhead Concealed Closers



93 SERIES

Center Hung, Single Acting (Dress Cover Plate Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE		
		689, 690, 691, 693, 696, 613E, BSP, WSP	626	605, 606, 613, 618, 619, 625
PH93N	ADA, non-hold open	$1,524.00	$1,908.00	$2,014.00
93N	Non-hold open			
PH93H	ADA, hold open	$1,558.00	$1,942.00	$2,048.00
93H	Hold open			
WPH93N	Wood frame, ADA, non-hold open	$1,524.00	$1,908.00	$2,014.00
W93N	Wood frame, non-hold open			
WPH93H	Wood frame, ADA, hold open	$1,558.00	$1,942.00	$2,048.00
W93H	Wood frame, hold open			
Closer Bodies				
PH93N LAP	ADA, non-hold open, closer - less all parts	$1,141.00	$1,525.00	$1,631.00
93N LAP	Non-hold open, closer - less all parts			
PH93H LAP	ADA, hold open, closer - less all parts			
93H LAP	Hold open, closer - less all parts			

^ Specify model, options (if applicable), hand and finish when ordering

Ordering example

Model	Function (Hold or Non-Hold Open)	Option	Hand	Finish
93	N	1/2 Ext Spdl	LH	613E

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ASSA ABLOY

Overhead Concealed Closers



73 SERIES

Center Hung, Double Acting (Dress Cover Plate Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE		
		689, 690, 691, 693, 696, 613E, BSP, WSP	626	605, 606, 613, 618, 619, 625
PH73N	ADA, non-hold open	$1,834.00	$2,218.00	$2,324.00
73N	Non-hold open			
PH73H	ADA, hold open	$1,874.00	$2,258.00	$2,364.00
73H	Hold open			
WPH73N	Wood frame, ADA, non-hold open	$1,834.00	$2,218.00	$2,324.00
W73N	Wood frame, non-hold open			
WPH73H	Wood frame, ADA, hold open	$1,874.00	$2,258.00	$2,364.00
W73H	Wood frame, hold open			
Closer Bodies				
PH73N LAP	ADA, non-hold open, closer - less all parts	$1,451.00	$1,835.00	$1,941.00
73N LAP	Non-hold open, closer - less all parts			
PH73H LAP	ADA, hold open, closer - less all parts			
73H LAP	Hold open, closer - less all parts			

73ER SERIES

Center Hung, Double Acting, Emergency Release (Dress Cover Plate Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE		
		689, 690, 691, 693, 696, 613E, BSP, WSP	626	605, 606, 613, 618, 619, 625
73ERN	ADA, non-hold open	$1,685.00	$2,069.00	$2,175.00
W73ERN	Non-hold open			
73ERH	ADA, hold open	$1,726.00	$2,110.00	$2,216.00
W73ERH	Hold open			

^Specify model, options (if applicable), and finish when ordering

Ordering examples

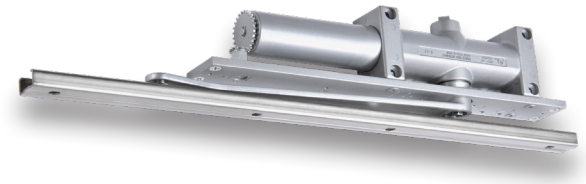
Model	Function (Hold or Non-Hold Open)	Finish
73	N	626
73ER	N	689

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7900 SERIES (4 per case)

(Dress Cover Plate Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE 689, 690, 691, 693, 696, 613E, BSP, WSP
7900	Multi-size spring 1-3, non-hold open	$1,116.00
7904	Size 4 spring, non-hold open	
7900H	Multi-size spring 1-3, hold open	$1,174.00
7904H	Size 4 spring, hold open	
Closer Body		
790X LAP	Closer - less all parts	$663.00

7970 SERIES (4 per case)

(Security Plate & TORX® Screws Included)

MODEL^	PRODUCT DESCRIPTION	LIST PRICE 689, 690, 691, 693, 696, 613E, BSP, WSP
Non-Hold Open		
7970	Multi-size spring 1-3	$1,362.00
7974	Size 4 spring	
7970DPS	Multi-size spring 1-3 with door position switch	$1,524.00
7974DPS	Size 4 spring with door position switch	
Closer Bodies		
797X LAP	Closer - less all parts	$865.00
797XDPS LAP	Closer - less all parts w/ door position switch	$1,228.00

^Specify model, options (if applicable), hand, and finish when ordering
Security closers (7970 Series) are 50% off list only unless special factory quotation applies. Excluded from buying programs
Butts and pivots not furnished. Specify "B", "CP" or "OP" when requesting templates

Plating Charges

Arms	Add $441.00
Dress plates	Add $441.00

Ordering example

Model	Hand	Finish
7900	RH	626

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NORTON RIXSON

ASSA ABLOY

Overhead Concealed Closers



700 SERIES

Center Hung, Single Acting

MODEL^	PRODUCT DESCRIPTION	DOOR WIDTH~ (EXT - Exterior, INT - Interior)	LIST PRICE 605, 606, 613, 618, 619, 625, 626, 689, 690, 691, 693, 696, 613E, BSP, WSP
706 707 708	Aluminum doors & frames	706 = 30" (ext), 36" (int) 707 = 36" (ext), 39" (int) 708 = 42" (ext), 44" (int)	$2,631.00
M706 M707 M708	Metal doors & frames		$2,960.00
MW706 MW707 MW708	Wood doors & metal frames		$3,012.00
W706 W707 W708	Wood doors & frames		
Closer Bodies			
706 LAP 707 LAP 708 LAP	Closer - less all parts		$2,126.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
1639000	Mounting bracket/channel plate	706, 707, 708	$82.00
1929000		M706, M707, M708 MW706, MW707, MW708	$258.00
1989000		W706, W707, W708	
8002020	Top arm package	706, 707, 708 M706, M707, M708	$179.00
8002021		MW706, MW707, MW708 W706, W707, W708	$231.00
2183020	Bottom pivot package	All	$244.00
700400R* 700400L*	Cover plate package (R = right hand, L = left hand)	M706, M707, M708 MW706, MW707, MW708 W706, W707, W708	$153.00

^Specify model, degree, hold open or non-hold open, options (if applicable), hand, and finish when ordering
* Finish required. Arms available in sprayed finishes only
~ Model number is determined by door width

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Hand	Finish
M707	90	A	LH	625

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800 SERIES

Center Hung, Double Acting

MODEL^	PRODUCT DESCRIPTION	DOOR WIDTH~ (EXT - Exterior, INT - Interior)	LIST PRICE 605, 606, 613, 618, 619, 625, 626, 689, 690, 691, 693, 696, 613E, BSP, WSP
806 807 808	Aluminum doors & frames	806 = 30" (ext), 36" (int) 807 = 36" (ext), 39" (int) 808 = 42" (ext), 44" (int)	$2,631.00
M806 M807 M808	Metal doors & frames		$3,054.00
MW806 MW807 MW808	Wood doors & metal frames		$3,106.00
W806 W807 W808	Wood doors & frames		
Closer Bodies			
806 LAP 807 LAP 808 LAP	Closer - less all parts		$2,126.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
1639000	Mounting bracket/channel plate	806, 807, 808	$82.00
1929000		M806, M807, M808 MW806, MW807, MW808	$258.00
1989000		W806, W807, W808	
8002020	Top arm package	806, 807, 808 M806, M807, M808	$179.00
8002021		MW806, MW807, MW808 W806, W807, W808	$231.00
2183020	Bottom pivot package	All	$244.00
8004000*	Cover plate package	M806, M807, M808 MW806, MW807, MW808 W806, W807, W808	$247.00

^ Specify model, degree, hold open or non-hold open, options (if applicable), and finish when ordering
* Finish required. Arms available in sprayed finishes only
~ Model number is determined by door width

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Finish
W808	90	A	625

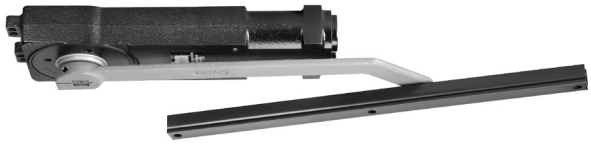
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NORTON RIXSON

ASSA ABLOY

Overhead Concealed Closers



0608 SERIES

Offset Hung

MODEL^	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 619, 622, 625, 626, 689, 690, 691, 693, 696, BSP, WSP
0608	Aluminum doors & frames	$1,023.00
M0608	Metal doors & frames	$1,387.00
MW0608	Wood doors & metal frames	
W0608	Wood doors & frames	
AW0608	Wood doors & aluminum frames	$1,023.00
Closer Body		
608 LAP	Closer - less all parts	$654.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
608019	Mounting bracket/channel	0608, AW0608	$72.00
608049PKG		M0608, MW0608, W0608	$270.00
06082012-*	Top arm & rail package	All	$297.00
6084000*	Cover plate package, handed	M0608, MW0608, W0608	$166.00

^Specify model, hold open (w/ degree) or non-hold open, options (if applicable) and finish when ordering
* Finish required. Arms available in sprayed finishes only.
Pivot: see model 547 as a method to hang doors
Pricing for 1-3/4" thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other handing means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Hand	Finish
M0608	90	A	LH	626

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Overhead Concealed Closers



608 SERIES

Center Hung, Single or Double Acting

MODEL^	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 619, 622, 625, 626, 689, 690, 691, 693, 696, BSP, WSP
608EL	Aluminum doors & frames, end load arm	$1,034.00
608SL	Aluminum doors & frames, side load arm	
M608	Metal door & frames	$1,398.00
MW608	Wood doors & metal frames	
W608	Wood doors & frames	
AW608	Wood doors & aluminum frames	$1,034.00
Closer Body		
608 LAP	Closer - less all parts	$654.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
608019	Mounting bracket/channel	608EL, 608SL, AW608	$72.00
608049PKG		M608, MW608	$270.00
6002020	Top arm package	608EL, M608	$105.00
608005S		608SL	
6002021		MW608, W608, AW608	
608011A	Bottom pivot package	All	$203.00
6084000*	Cover plate package	M608, MW608, W608	$166.00

^Specify model, hold open w/ degree or non-hold open, options (if applicable) and finish when ordering.
* Finish required. Arms available in sprayed finishes only.

Ordering example

Model	Function (Automatic or Non-Hold Open)	Option	Finish
W608	N	199	689

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Options

1/2 Ext Spdl	Longer spindle for unique conditions (91, 93, 73, 608, 700 and 800 models only)	Add $516.00
199	Decorative end caps for center hung wood doors (608, 700 and 800 models only)	Add $125.00
DA	Delayed action (7900, 7970 only)	Add $60.00
EBC	Enhanced backcheck (7900, 7970 only)	Add $46.00
FB	Fire block (7900, 7970, 7970DPS only)	Add $120.00
SPLO	Special templating and products	Excluded from buying programs - contact factory for pricing

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Heavy Duty Floor Closers



27 SERIES

3/4" Offset

MODEL	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
27N*^	27 floor closer, non-hold open	$2,496.00
27S*^	27 floor closer, selective hold open	$2,666.00
F27N*^	F27 floor closer, non-hold open, fire-rated	$2,934.00
27-180N*	27 floor closer, 180° opening, non-hold open	$2,693.00
27-180A*	27 floor closer, 180° opening, automatic hold open	$2,863.00
F27-180N*	F27 floor closer, 180° opening, non-hold open	$3,131.00
Closer Bodies		
27N LAP^	27, F27 floor closer, non-hold open, closer - less all parts	$1,699.00
27S LAP^	27 floor closer, selective hold open, closer - less all parts	$1,869.00
27-180N LAP	27, F27 floor closer, 180° opening, non-hold open, closer - less all parts	$1,896.00
27-180A LAP	27 floor closer, 180° opening, automatic hold open, closer - less all parts	$2,066.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	27N, 27S, 27-180N, 27-180A	$326.00
F180*		F27N, F27-180N	$764.00
252050R* 252050L*	Bottom arm package (R= right hand, L=left hand)	All	$172.00
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	27N, F27N, 27-180N, 27-180A, F27-180N	$156.00
274750R* 274750L*		27S	
253000-PKG	Cement case	All	$143.00

* specify finish
^ specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Prefix	Model	Degree	Function (Hold, Selective or Non-Hold Open)	Options	Hand	Finish
PH	27	90	N	1/2" Ext Spdl	RH	626

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Heavy Duty Floor Closers

27 1.5OS SERIES

1-1/2" Offset

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
27N x 1-1/2OS*^	27 floor closer, non-hold open	$2,853.00
27S x 1-1/2OS*^	27 floor closer, selective hold open	$3,023.00
F27N x 1-1/2OS*^	F27 floor closer, non-hold open, fire-rated	$3,495.00
27-180N x 1-1/2OS*	27 floor closer, 180° opening, non-hold open	$3,050.00
27-180A x 1-1/2OS*	27 floor closer, 180° opening, automatic hold open	$3,220.00
F27-180N x 1-1/2OS*	F27 floor closer, 180° opening, non-hold open	$3,692.00
Closer Bodies		
27N LAP^	27, F27 floor closer, non hold open, closer - less all parts	$1,699.00
27S LAP^	27 floor closer, selective hold open, closer - less all parts	$1,869.00
27-180N LAP	27, F27 floor closer, 180° opening, non-hold open, closer - less all parts	$1,896.00
27-180A LAP	27 floor closer, 180° opening, automatic hold open, closer - less all parts	$2,066.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180 x 1-1/2OS*	Top pivot package	27N, 27S, 27-180N, 27-180A	$590.00
F180 x 1-1/2"OS*		F27N, F27-180N	$1,232.00
252060R* 252060L*	Bottom arm package (R= right hand, L=left hand)	All	$265.00
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	27N, F27N, 27-180N, 27-180A, F27-180N	$156.00
274750R* 274750L*		27S	
253000-PKG	Cement case	All	$143.00

* finish required
^ specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

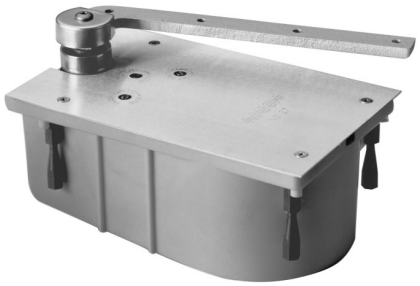
Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
27 x 1-1/2" OS	90	N	RH	626

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Heavy Duty Floor Closers



127 SERIES

3/4" Offset

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
127N*^	127 floor closer, non-hold open	$2,609.00
127S*^	127 floor closer, selective hold open	$2,779.00
F127N*^	F127 floor closer, non-hold open, fire-rated	$3,047.00
Closer Bodies		
127N LAP^	127, F127 floor closer, non-hold open, closer - less all parts	$1,685.00
127S LAP^	127 floor closer, selective hold open, closer - less all parts	$1,855.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	127N, 127S	$326.00
F180*		F127N	$764.00
652050R* 652050L*	Bottom arm package (R= right hand, L=left hand)	All	$299.00
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	127N, F127N	$156.00
274750R* 274750L*		127S	
253000-PKG	Cement case	All	$143.00

* Finish required
^ Specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
127	105	S	LH	625

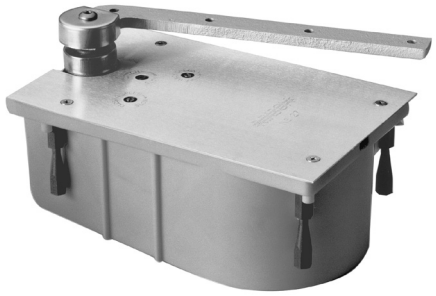
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Heavy Duty Floor Closers



427 SERIES

3/4" Offset

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
427N*^	427 floor closer, non-hold open	$2,757.00
427S*^	427 floor closer, selective hold open	$2,927.00
Closer Bodies		
427N LAP^	28 floor closer, non-hold open, closer - less all parts	$1,685.00
427S LAP^	28 floor closer, selective hold open, closer - less all parts	$1,855.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180 x 102*	Top pivot package	All	$474.00
652050R* 652050L*	Bottom arm package (R= right hand, L=left hand)	All	$299.00
274050R* 274050L*	Floor plate package. (R= right hand, L=left hand)	427N	$156.00
274750R* 274750L*		427S	
253000-PKG	Cement case	All	$143.00

* finish required
^ specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
427	90	N	RH	613

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Heavy Duty Floor Closers



L27 SERIES

3/4" Offset, Extra Heavy Duty/Lead Lined, 1-3/4" Door

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
L27N*^	L27 floor closer, non-hold open	$3,653.00
L27S*^	L27 floor closer, selective hold open	$3,823.00
FL27N*^	FL27 floor closer, non-hold open, fire-rated	$4,242.00
L27-180N*	L27 floor closer, 180° opening, non-hold open	$3,908.00
L27-180A*	L27 floor closer, 180° opening, automatic hold open	$4,078.00
FL27-180N*	FL27 floor closer, 180° opening, non-hold open, fire-rated	$4,497.00
Closer Bodies		
L27N LAP^	L27, FL27 floor closer, non-hold open, closer - less all parts	$2,356.00
L27S LAP^	L27 floor closer, selective hold open, closer - less all parts	$2,526.00
L27-180N LAP	L27, FL27 floor closer, 180° opening, non-hold open, closer - less all parts	$2,611.00
L27-180A LAP	L27 floor closer, 180° opening, automatic hold open, closer - less all parts	$2,781.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
L180*	Top pivot	L27N, L27S, L27-180N, L27-180A	$529.00
FL180*		FL27N, FL27-180N	$1,118.00
252051R* 252051L*	Bottom arm package (R= right hand, L=left hand)	All	$306.00
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	L27N, FL27N, L27-180N, L27-180A, FL27-180N	$156.00
274750R* 274750L*		L27S	
253001	Cement case	All	$306.00

* Finish required
^ Specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
L27	90	N	RH	605

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Heavy Duty Floor Closers



L27 SERIES

3/4" Offset, Extra Heavy Duty/Lead Lined, Other Door Thicknesses

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
L27N x door thickness*^	L27 floor closer, non-hold open	$4,210.00
L27S x door thickness*^	L27 floor closer, selective hold open	$4,380.00
L27-180N x door thickness*	L27 floor closer, 180° opening, non-hold open	$4,465.00
L27-180A x door thickness*	L27 floor closer, 180° opening, automatic hold open	$4,635.00
Closer Bodies		
L27N LAP^	L27 floor closer, non-hold open, closer - less all parts	$2,356.00
L27S LAP^	L27 floor closer, selective hold open, closer - less all parts	$2,526.00
L27-180N LAP	L27 floor closer, 180° opening, non-hold open, closer - less all parts	$2,611.00
L27-180A LAP	L27 floor closer, 180° opening, automatic hold open, closer - less all parts	$2,781.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
L180 x door thickness	Top pivot package	All	$798.00
252052R* 252052L*	2" bottom arm package (R= right hand, L=left hand)	All	$594.00
252053R* 252053L*	2-1/4" bottom arm package		
252054R* 252054L*	2-1/2" bottom arm package		
252055R* 252055L*	3" bottom arm package		
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	L27N, L27-180N, L27-180A	$156.00
274750R* 274750L*		L27S	
253001	Cement case	All	$306.00

* finish required
^ specify 85, 90, 95 or 105°
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Options	Hand	Finish
L27	105	S	1/2" Ext Spdl, 2-1/2" thick doors	RH	625

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Q27, QT27 SERIES

3/4" Offset, Quick Install

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
Q27N*^	Q27 floor closer, non-hold open	$3,337.00
Q27S*^	Q27 floor closer, selective hold open	$3,507.00
FQ27N*^	FQ27 floor closer, non-hold open, fire-rated	$4,302.00
QT27N*^	QT27 floor closer, non-hold open	$3,181.00
QT27S*^	QT27 floor closer, selective hold open	$3,351.00
FQT27N*^	FQT27 floor closer, non-hold open, fire-rated	$4,146.00
Closer Bodies		
Q27N LAP^	27, F27 floor closer, non-hold open, closer - less all parts	$1,893.00
Q27S LAP^	27 floor closer, selective hold open, closer - less all parts	$2,063.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	Q27N, Q27S, QT27N, QT27S	$326.00
F180*		FQ27N, FQT27N	$764.00
222050R* 222050L*	Bottom arm package (R= right hand, L=left hand)	All	$351.00
294050R* 294050L*	Floor plate package (R= right hand, L=left hand)	Q27N, FQ27N	$156.00
294750R* 294750L*		Q27S	
253000-PKG	Cement case	All	$143.00
M19*	Intermediate pivot	Q27N, Q27S, QT27N, QT27S	$468.00
FM19*		FQ27N, FQT27N	$995.00

* Finish required
^ Specify 85, 90 or 95°
Handing required for all models, intermediate pivots, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot
Q, QT models cannot be ordered less intermediate pivot

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
Q27	95	N	RH	612

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NORTON RIXSON

ASSA ABLOY

Heavy Duty Floor Closers



HM27 SERIES

3/4" Offset, Hollow Metal Door And Frame Prep, Heavy Duty

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
HM27N*^	HM27 floor closer, non-hold open	$3,260.00
FHM27N*^	FHM27 floor closer, non-hold open, fire-rated	
HM27S*^	HM27 floor closer, selective hold open	$3,430.00
Closer Bodies		
HM27N LAP^	27, F27 floor closer, non-hold open, closer - less all parts	$1,699.00
HM27S LAP^	27 floor closer, selective hold open, closer - less all parts	$1,869.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
254545*-PK	Hinge package (3 per)	All	$911.00
222050R*HM 222050L*HM	Bottom arm package (R= right hand, L=left hand)	All	$351.00
274050R* 274050L*	Floor plate package (R= right hand, L=left hand)	HM27N, FHM27N	$156.00
274750R* 274750L*		HM27S	
253000-PKG	Cement case	All	$143.00

* specify finish
^ specify 85, 90, or 95°
Handing required for all models, bottom arm, and floor plate packages.
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
HM27	90	S	RH	626

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F327 SERIES

Independently Hung (Hanging Means Affect Pricing And Must Be Noted When Ordering)

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
F327N*	F327 floor closer, non-hold open	$2,635.00
Closer Body		
327N LAP	327 floor closer, non-hold open, closer - less all parts	$1,823.00

Packages listed below are included with closer model above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	LIST PRICE
3252010*	Bottom arm package	$513.00
3274010R* 3274010L*	Floor plate package (R= right hand, L=left hand)	$156.00
253000-PKG	Cement case	$143.00

* Finish required
Handing required for all models, and floor plate packages.
Note: pricing for offset 1-3/4" thick doors hung on standard 4-1/2x4-1/2 butts or 3/4" offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

Ordering example

Model	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
F327	N	RH	612

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ASSA ABLOY

Heavy Duty Floor Closers



20 SERIES

3/4" Offset, Standard Duty

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
20N*	20 floor closer, non-hold open	$2,620.00
F20N*	F20 floor closer, non-hold open, fire-rated	$3,058.00
Closer Body		
20N LAP	20, F20 floor closer, non-hold open, closer - less all parts	$1,823.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	20N	$326.00
F180*		F20N	$764.00
252050R* 252050L*	Bottom arm package (R= right hand, L=left hand)	All	$172.00
204050R* 204050L*	Floor plate package (R= right hand, L=left hand)	All	$156.00
203000	Cement case	All	$143.00

* specify finish
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
20	N	RH	619

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28 SERIES

Center Hung, Single Acting

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
28N*^	28 floor closer, non-hold open	$2,415.00
28S*^	28 floor closer, selective hold open	$2,585.00
28N x 554*^	28 floor closer, non-hold open, 554 arm	$2,415.00
28S x 554*^	28 floor closer, selective hold open, 554 arm	$2,585.00
Closer Bodies		
28N LAP^	28 floor closer, non-hold open, closer - less all parts	$1,685.00
28S LAP^	28 floor closer, selective hold open, closer - less all parts	$1,855.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
340*	Top pivot package	All	$211.00
282026*	Standard bottom arm package	All	
282554	554 bottom arm package		
284020R* 284020L*	Floor plate package (R= right hand, L=left hand)	28N	$165.00
284720R* 284720L*		28S	
253000-PKG	Cement case	All	$143.00

* Specify finish
^ Specify 85, 90, 95 or 105°
Handing required for all models, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Prefix	Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
W	28	90	N	RH	626

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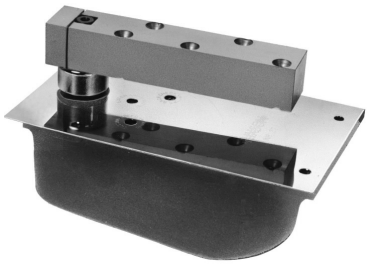
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Heavy Duty Floor Closers



H28 SERIES

Center Hung, Single Acting, Extra Heavy Duty

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
H28N*^	H28 floor closer, non-hold open	$4,089.00
H28S*^	H28 floor closer, selective hold open	$4,259.00
H28N X 587*^	H28 floor closer, non-hold open, 587 arm	$4,089.00
H28S X 587*^	H28 floor closer, selective hold open, 587 arm	$4,259.00
Closer Bodies		
H28N LAP^	H28 floor closer, non-hold open, closer - less all parts	$1,961.00
H28S LAP^	H28 floor closer, selective hold open, closer - less all parts	$2,131.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
H340	Top pivot package	All	$696.00
262022	Standard bottom arm package	All	$961.00
262587	587 bottom arm package		
284020R* 284020L*	Floor plate package (R= right hand, L=left hand)	H28N	$165.00
284720R* 284720L*		H28S	
253001	Cement case	All	$306.00

* specify finish
^ specify 85, 90, 95 or 105°
Handing required for all models, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
H28	90	S	RH	612

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328 SERIES

Center Hung, Single Acting, Patch Fittings

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
328N*^	328 floor closer, non-hold open	$1,993.00
328S*^	328 floor closer, selective hold open	$2,163.00
Closer Bodies		
328N LAP^	328 floor closer, non-hold open, closer - less all parts	$1,685.00
328S LAP^	328 floor closer, selective hold open, closer - less all parts	$1,855.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
284020R* 284020L*	Floor plate package (R= right hand, L=left hand)	328N	$165.00
284720R* 284720L*		328S	
253000-PKG	Cement case	All	$143.00

* Specify finish
^ Specify 85, 90, 95 or 105°
Handing required for all models, and floor plate packages
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
328	90	N	RH	612

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428 SERIES

Center Hung, Single Acting, Patch Fittings

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 629, 630
428N*^	428 floor closer, non-hold open	$2,916.00
428S*^	428 floor closer, selective hold open	$3,086.00
Closer Bodies		
428N LAP^	428 floor closer, non-hold open, closer - less all parts	$1,685.00
428S LAP^	428 floor closer, selective hold open, closer - less all parts	$1,855.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
7494*PK	Top pivot package	428N, 428S	$454.00
7495*PK	Bottom arm package	428N, 428S	$469.00
284020R* 284020L*	Floor plate package (R= right hand, L=left hand)	428N	$165.00
284720R* 284720L*		428S	
253000-PKG	Cement case	All	$143.00

* specify finish
^ specify 85, 90, 95 or 105°
Handing required for all models, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

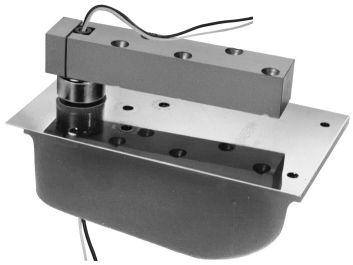
Model	Degree	Function (Hold, Selective or Non-Hold Open)	Hand	Finish
428	90	S	LH	626

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EH28 SERIES

Center Hung, Single Acting, Thru-Wire/Power Transfer

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
EH28N*^	EH28 floor closer, non-hold open	$4,466.00
EH28S*^	EH28 floor closer, selective hold open	$4,636.00
EH28N x 587*^	EH28 floor closer, non-hold open, 587 arm	$4,466.00
EH28S x 587*^	H28 floor closer, selective hold open, 587 arm	$4,636.00
Closer Bodies		
EH28N LAP^	EH28 floor closer, non-hold open, closer - less all parts	$2,338.00
EH28S LAP^	EH28 floor closer, selective hold open, closer - less all parts	$2,508.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
H340*	Top pivot package	All	$696.00
262022	Standard bottom arm package	All	$961.00
262587	587 bottom arm package		
284020R* 284020L*	Floor plate package (R= right hand, L=left hand)	EH28N, EH28N x 587	$165.00
284720R* 284720L*		EH28S, EH28S x 587	
253001	Cement case	All	$306.00

* Specify finish
^ Specify 85, 90, 95 or 105°
Handing required for all models, and floor plate packages
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Degree	Function (Hold, Selective or Non-Hold Open)	Option	Hand	Finish
EH28	90	N	554 arm, 1/2" Ext Spdl	RH	605

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30 40 SERIES

Center Hung, Double Acting

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
30N*	30 floor closer, non-hold open	$2,947.00
30A*^	30 floor closer, automatic hold open	$3,117.00
40N*	40 floor closer, non-hold open	$3,030.00
40A*^	40 floor closer, automatic hold open	$3,200.00
Closer Bodies		
30N LAP	30 floor closer, non-hold open, closer - less all parts	$2,141.00
30A LAP^	30 floor closer, automatic hold open, closer - less all parts	$2,311.00
40N LAP	40 floor closer, non-hold open, closer - less all parts	$2,181.00
40A LAP^	40 floor closer, automatic hold open, closer - less all parts	$2,351.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
340*	Top pivot package	All	$211.00
302026*	Bottom arm package	All	
304020*	Floor plate package	30N, 30A	$218.00
404020*		40N, 40A	$210.00
303000	Cement case	30N, 30A	$166.00
403000		40N, 40A	$217.00

* finish required
^ specify 90 or 100° on A only
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Function (Hold or Non-Hold Open)	Finish
30	N	606

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H40 SERIES

Center Hung, Double Acting

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
H40N*	H40 floor closer, non-hold open	$5,680.00
H40A*^	H40 floor closer, automatic hold open	$5,850.00
H40N x 587*	H40 floor closer, non-hold open, 587 arm	$5,680.00
H40A x 587*^	H40 floor closer, automatic hold open, 587 arm	$5,850.00
Closer Bodies		
H40N LAP	H40 floor closer, non-hold open, closer - less all parts	$3,596.00
H40A LAP^	H40 floor closer, automatic hold open, closer - less all parts	$3,766.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
H340*	Top pivot package	All	$696.00
262022	Standard bottom arm package	All	$961.00
262587	587 bottom arm package	All	
404020*	Floor plate package	All	$210.00
403000	Cement case	All	$217.00

* Finish required
^ Specify 90 or 100° on A only
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Function (Hold or Non-Hold Open)	Option	Finish
H40	N	587 arm	625

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Heavy Duty Floor Closers

OPTIONS

PREFIX	DESCRIPTION	PRICE
PH	Physically handicapped 5 lbs. of opening force for ADA compliance for interior doors. If used on exterior doors, the low opening force may not be enough to close the door. PH is also available in 8.5 lbs. of opening force. Suffix 8.5 lbs. when ordering. PH not available on F models.	$0.00
DA	Delayed action holds door open at 70 degrees for up to 40 seconds. DA cannot be ordered with hold open closers. Not available with Models 27-180, L27-180, 30 and 40.	Add $188.00
SC	Sealing a closer protects it from moisture. Cement case and closer body are gasketed and fastened together. Closer must be ordered with cement case and shipped at the same time.	Add $210.00
W	Reinforcement bracket that protects door skin for center hung wood doors using arm 282026, 302026.	$0.00

SUFFIX	DESCRIPTION	PRICE
Ext Spdl	To accommodate special floor conditions, the spindle can be ordered in 1/2" increments up to and including 2" longer. Closer must be ordered with longer spindle, it cannot be field adjusted.	Add $194.00
Torx	Security screws. Only provided for screws visible.	Add $365.00
CWF	Cold weather fluid for temperatures consistently below 0 degrees.	Add $85.00
-20	20 minute UL listing for smoke doors. Do not prefix F.	Add $36.00
8.5#	Prefix PH when ordering this light opening force. Low opening force may not be enough to close the door.	$0.00
SPLO	Special layout that may require special templating and/or products	Excluded from buying program Contact factory for pricing

ACCESSORIES

MODEL	DESCRIPTION	LIST PRICE
1101	Cement case for use with expansion joints, (handed)	$702.00
79501	Cement case for use with shallow floors (non-handed)	$419.00
25204	Twin cement case 1-7/8" mullion for back to back closers. Must be ordered with closers.	$336.00
25304	Twin cement case 2" mullion for back to back closers. Must be ordered with closers.	
846*	Cover pan for 27 closer, specify depth, hand 1-3/4 doors only	$2,729.00
3910*	Cover pan for L27 closer, specify depth, hand 1-3/4 doors only	
2237*	Cover pan for 28 closer x 554 flat arm, specify depth, hand.	
841*	Cover pan for 28 closer, centering arm, specify depth, hand.	
841B*	Cover pan for H28 and H28 x 587 arm closers, specify depth, hand	
60131	Lock edge applied stop for center hung doors. Specify finish.	$112.00
1859001	Quickspotter installation 25, 27, 28, 30, 40	$151.00
1859501	Quickspotter installation for Q27	

* Specify stainless steel or brass

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51 SERIES

3/4" Offset

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
5103NBC* 5104NBC* 5105NBC*	51 floor closer, non-hold open w/ backcheck	5103 = 36" 5104 = 42" 5105 = 48"	$2,488.00
5103ABC*^ 5104ABC*^ 5105ABC*^	51 floor closer, automatic hold open w/ backcheck		$2,546.00
F5103NBC* F5104NBC* F5105NBC*	F51 floor closer, non-hold open w/ backcheck, fire rated		$2,926.00
Closer Bodies			
5103NBC LAP 5104NBC LAP 5105NBC LAP	51, F51 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,660.00
5103ABC LAP^ 5104ABC LAP^ 5105ABC LAP^	51 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,718.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	51N, 51A	$326.00
F180*		F51N	$764.00
252050R* 252050L*	Bottom arm package (R= right hand, L=left hand)	All	$172.00
4000500R*XXE 4000500L*XXE	Floor plate package (R= right hand, L=left hand)	All	$165.00
4000301	Cement case	All	

* Specify finish
^ Specify 90, 105 or 180° on ABC only
~ Model number is determined by door width
Handing required for all models, bottom arm, and floor plate packages
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
5104	N	BC	RH	626

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Shallow Depth Floor Closers

51 SERIES

1-1/2" Offset

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
5103NBC x 1-1/2OS* 5104NBC x 1-1/2OS* 5105NBC x 1-1/2OS*	51 floor closer, non-hold open w/ backcheck	5103 = 36" 5104 = 42" 5105 = 48"	$2,845.00
5103ABC x 1-1/2OS*^ 5104ABC x 1-1/2OS*^ 5105ABC x 1-1/2OS*^	51 floor closer, automatic hold open w/ backcheck		$2,903.00
F5103NBC x 1-1/2OS* F5104NBC x 1-1/2OS* F5105NBC x 1-1/2OS*	F51 floor closer, non-hold open w/ backcheck, fire rated		$3,487.00
Closer Bodies			
5103NBC LAP 5104NBC LAP 5105NBC LAP	51, F51 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,660.00
5103ABC LAP^ 5104ABC LAP^ 5105ABC LAP^	51 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,718.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180 x 1-1/2OS*	Top pivot package	51N, 51A	$590.00
F180 x 1-1/2OS*		F51N	$1,232.00
252060R* 252060L*	Bottom arm package (R= right hand, L=left hand)	All	$265.00
4000500R*XXE 4000500L*XXE	Floor plate package (R= right hand, L=left hand)	All	$165.00
4000301	Cement case	All	

* specify finish
^ specify 90, 105 or 180° on ABC only
~ Model number is determined by door width
Handing required for all models, bottom arm, and floor plate packages.
Note: buying program discount on pivots applies when pivots are ordered separately
All fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
5103 x 1-1/2" OS	90	A	BC	RH	626

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Shallow Depth Floor Closers



Q51, QT51 SERIES

3/4" Offset, Quick Install

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE 605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
Q5103NBC* Q5104NBC* Q5105NBC*	Q51 floor closer, non-hold open w/ backcheck	Q/QT5103 = 36" Q/QT5104 = 42" Q/QT5105 = 48"	$3,245.00
Q5103ABC*^ Q5104ABC*^ Q5105ABC*^	Q51 floor closer, automatic hold open w/ backcheck		$3,303.00
FQ5103NBC* FQ5104NBC* FQ5105NBC*	FQ51 floor closer, non-hold open w/ backcheck, fire rated		$4,210.00
QT5103NBC* QT5104NBC* QT5105NBC*	QT51 floor closer, non-hold open w/ backcheck		$3,080.00
QT5103ABC*^ QT5104ABC*^ QT5105ABC*^	QT51 floor closer, automatic hold open w/ backcheck		$3,138.00
FQT5103NBC* FQT5104NBC* FQT5105NBC*	FQT51 floor closer, non-hold open w/ backcheck		$3,518.00
Closer Bodies			
Q5103NBC LAP Q5104NBC LAP Q5105NBC LAP	Q51, FQ51, QT51, FQT51 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,770.00
Q5103ABC LAP^ Q5104ABC LAP^ Q5105ABC LAP^	Q51, QT51 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,828.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
180*	Top pivot package	Q51N, Q51A, QT51N, QT51A	$326.00
F180*		FQ51N, FQT51N	$764.00
222050R* 222050L*	Bottom arm package (R= right hand, L=left hand)	All	$351.00
4000501R*XXE 4000501L*XXE	Floor plate package (R= right hand, L=left hand)	Q51, Q51A, FQ51N	$165.00
4000301	Cement case	All	
M19*	Intermediate pivot	Q51N, Q51A, QT51N, QT51A	$468.00
FM19*		FQ51N, FQT51N	$995.00

* Specify finish
^ Specify 90 or 105 on ABC only
~ Model number determined by door width

Notes:
- Handing required for all models, bottom arm and floor plate packages, intermediat pivots
- Buying program discount on pivots applies when pivots are ordered separately
- All fire rated openings must have a minimum of one intermediate pivot
- Q, QT models cannot be ordered less intermediate pivot

Ordering example

Prefix	Model	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
F	Q5103	N	BC	RH	626

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NORTON RIXSON

ASSA ABLOY

Shallow Depth Floor Closers



HM51 SERIES

3/4" Offset, Hollow Metal Door And Frame Prep

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
HM5103NBC* HM5104NBC* HM5105NBC*	HM51 floor closer, non-hold open w/ backcheck	HM5103 = 36" HM5104 = 42" HM5105 = 48"	$3,252.00
HM5103ABC*^ HM5104ABC*^ HM5105ABC*^	HM51 floor closer, automatic hold open w/ backcheck		$3,310.00
FHM5103NBC* FHM5104NBC* FHM5105NBC*	FHM51 floor closer, non-hold open w/ backcheck, fire rated		$3,252.00
Closer Bodies			
5103NBC LAP 5104NBC LAP 5105NBC LAP	HM51, FHM51 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,660.00
5103ABC LAP^ 5104ABC LAP^ 5105ABC LAP^	HM51 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,718.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
254545*PK	Hinge package (3 per)	All	$911.00
222050R*HM 222050L*HM	Bottom arm package (R= right hand, L=left hand)	All	$351.00
4000501R*XXE 4000501L*XXE	Floor plate package (R= right hand, L=left hand)	All	$165.00
4000301	Cement case	All	

* specify finish
^ specify 90 or 105° on ABC only
~ Model number is determined by door width
Handing required for all models, bottom arm, and floor plate packages.
All fire rated openings must have a minimum of 3 hinges

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
HM5105	105	N	BC	RH	626

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53, 5310 SERIES

Independently Hung (Hanging Means Affect Pricing And Must Be Noted When Ordering)

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
F5303NBC* F5304NBC* F5305NBC*	53 floor closer mounted parallel to frame, non-hold open w/ backcheck	F5303 = 36" F5304 = 42" F5305 = 48"	$2,503.00
Closer Bodies			
5303NBC LAP 5304NBC LAP 5305NBC LAP	53 floor closer mounted parallel to frame, non-hold open w/ backcheck, closer - less all parts		$1,660.00

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
F5313NBC* F5314NBC* F5315NBC*	53 floor closer mounted perpendicular to frame, automatic hold open w/ backcheck	F5313 = 36" F5314 = 42" F5315 = 48"	$3,583.00
Closer Bodies			
5313NBC LAP 5314NBC LAP 5315NBC LAP	53 floor closer mounted perpendicular to frame, automatic hold open w/ backcheck, closer - less all parts		$1,745.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
3252010*	Bottom arm package	All	$513.00
4000600-*XXE	Floor plate package	All	$165.00
4000301	Cement case	All	
FM19	Intermediate Pivot	F5313, F5314, F5315	$995.00

* Specify finish
~ Model number is determined by door width
Handing required for all models
5310 can only be used with F519 pocket pivot (order separately)
Hanging means used must be specified when ordering
Pricing for offset 1-3/4" thick doors hung on standard 4-1/2x4-1/2 butts or 3/4" offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

Ordering example

Model	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
F5303	N	BC	RH	626
F5314	N	BC	LH	613

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ASSA ABLOY

Shallow Depth Floor Closers



50 SERIES

Center Hung, Single Acting

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE 605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
5013NBC* 5014NBC* 5015NBC*	5010 floor closer, non-hold open w/ backcheck	5013 = 36" 5014 = 42" 5025 = 48"	$2,412.00
5013ABC*^ 5014ABC*^ 5015ABC*^	5010 floor closer, automatic hold open w/ backcheck		$2,470.00
5013NBC x 554* 5014NBC x 554* 5015NBC x 554*	5010 floor closer, non-hold open w/ backcheck, 554 arm		$2,412.00
5013ABC x 554*^ 5014ABC x 554*^ 5015ABC x 554*^	5010 floor closer, automatic hold open w/ backcheck, 554 arm		$2,470.00
Closer Bodies			
5013NBC LAP 5014NBC LAP 5015NBC LAP	5010 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,660.00
5013ABC LAP^ 5014ABC LAP^ 5015ABC LAP^	5010 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,718.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
340*	Top pivot package	All	$211.00
282026*	Standard bottom arm package	All	
282554	554 bottom arm package		
4000600-*XXE	Floor plate package	All	$165.00
4000301	Cement case	All	

* specify finish
^ specify 90 or 105° on ABC only
~ Model number determined by door width
Handing required for all models
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
5014	N	BC	RH	612

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5020 SERIES

Center Hung, Double Acting

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
5023NBC* 5024NBC* 5025NBC*	5020 floor closer, non-hold open w/ backcheck	5023 = 36" 5024 = 42" 5025 = 48"	$2,524.00
5023ABC*^ 5024ABC*^ 5025ABC*^	5020 floor closer, automatic hold open w/ backcheck		$2,582.00
Closer Bodies			
5023NBC LAP 5024NBC LAP 5025NBC LAP	5020 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,772.00
5023ABC LAP^ 5024ABC LAP^ 5025ABC LAP^	5020 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,830.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
340*	Top pivot package	All	$211.00
282026*	Standard bottom arm package	All	
4000600-*XXE	Floor plate package	All	$165.00
4000301	Cement case	All	

* Specify finish
^ Specify 90 or 105° on ABC only
~ Model number is determined by door width
Note: buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
5025	105	A	BC	RH	626

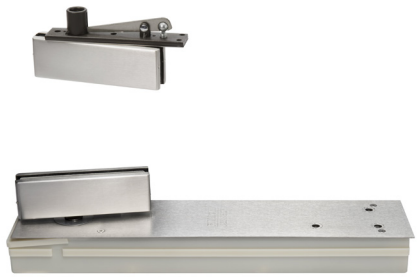
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ASSA ABLOY

Shallow Depth Floor Closers



5040 SERIES

Center Hung, Single Acting, Patch Fittings

MODEL NO.	PRODUCT DESCRIPTION	DOOR WIDTH~	LIST PRICE
			605, 629, 630
5043NBC* 5044NBC*	5040 floor closer, non-hold open w/ backcheck	5043 = 36" 5044 = 42"	$2,913.00
5043ABC*^ 5044ABC*^	5040 floor closer, automatic hold open w/ backcheck		$2,971.00
Closer Bodies			
5043NBC LAP 5044NBC LAP	5040 floor closer, non-hold open w/ backcheck, closer - less all parts		$1,660.00
5043ABC LAP^ 5044ABC LAP^	5040 floor closer, automatic hold open w/ backcheck, closer - less all parts		$1,718.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
7494*PK	Top patch	All	$454.00
7495*PK	Bottom patch	All	$469.00
4000600-*XXE	Floor plate package	All	$165.00
4000301	Cement case	All	

* specify finish
^ specify 90 or 105° swing on ABC only
~ Model number is determined by door width

Ordering example

Model	Degree	Function (Automatic or Non-Hold Open)	Backcheck (Standard)	Hand	Finish
5044	105	A	BC	RH	626

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OPTIONS

PREFIX	DESCRIPTION	PRICE
DA	Delayed action holds door open at 70 degrees for up to 40 seconds. Closers with this feature will not have backcheck. DA cannot be ordered with hold open closers	Add $220.00
W	For center hung wood doors using arm 282026.	$0.00

SUFFIX	DESCRIPTION	PRICE
Ext Spdl	To accommodate special floor conditions, the spindle can be ordered with longer spindle 1/2" increments up to and including 2" longer.	Add $110.00
Torx	Security screws. Only provided for screws visible.	Add $365.00
-20	20 minute UL listing for smoke doors. Do not prefix F.	Add $36.00
SPLO	Special layout that may require special templating and/or products	Excluded from buying program Consult factory for pricing
SC	Sealing a closer protects it from moisture. Cement case and closer body are gasketed and fastened together. Closer must be ordered with cement case and shipped at the same time	Add $210.00

ACCESSORIES

MODEL	DESCRIPTION	LIST PRICE
2637*	Cover pan for 51 closer, specify depth.	$1,520.00
2807D*	Cover pan for 53 closer, specify depth.	
2807B*	Cover pan for 50 closer x 554 flat arm, specify depth.	
2807A*	Cover pan for 50 closer, centering arm, specify depth.	
60131	Lock edge applied stop for center hung doors, specify finish	$112.00
1855051	Quickspotter installation tool for 50/51/53	$151.00

*Specify stainless steel or brass

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NORTON RIXSON

ASSA ABLOY

Specialty Closers



350 SERIES

Interior Gate Closer

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		689, 690, 691, 693, 696, BSP, WSP
354*	354 gate closer	$2,067.00
355*	355 gate closer	
356*	356 gate closer	
357*	357 gate closer	
359*	359 independently hung gate closer	$2,069.00
Closer Body		
354 LAP	354, 355, 356, 357, 359 closer - less all parts	$1,317.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	FOR MODELS	LIST PRICE
3541020-*	Top pivot package	354, 356	$370.00
3551020-*		355, 357	
3542026-*	Bottom arm package	354, 355	$380.00
3562020-*		356, 357	
3592010-*		359	$752.00

* specify finish
Note: Buying program discount on pivots applies when pivots are ordered separately

Ordering example

Model	Finish
354	689

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SEC27

Security Floor Closer

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626, BSP, WSP
SEC27-180N*	Security 27 floor closer, 180° opening, non-hold open	$4,628.00
Closer Body		
SEC27-180N LAP	Security 27 floor closer, 180° opening, non-hold open, closer - less all parts	$1,909.00

Packages listed below are included with closer models above (except LAP) and can be ordered separately.

PACKAGE	PRODUCT DESCRIPTION	LIST PRICE
FA180*	Top pivot package	$839.00
252056R* 252056L*	Bottom arm package (R = right hand, L= left hand)	$306.00
274056*	Floor plate package	$1,065.00
253001SEC	Cement case package	$509.00

*Specify finish
Handing required for all models and bottom arm package
Note: buying program discount on pivots applies when pivots are ordered separately

Options

Ext Spdl	To accommodate special floor conditions, the spindle can be ordered in 1/2" increments up to and including 2". Closer must be ordered with longer spindle, it cannot be added in the field. Only available for SEC27	Add $110.00
SPLO	Special layout that may require special templating and/or products	Excluded from buying programs. Contact factory for pricing

Ordering example

Model	Degree	Function (Non-hold open only)	Hand	Finish
SEC27	180	N	RH	626

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NORTON RIXSON

ASSA ABLOY

Specialty Closers



1351

Exterior Gate Closer

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
		693
1351	Gate closer, non-hold open	$883.00

Ordering example

Model	Finish
1351	693

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ROLLER MATE® CASTER

MODEL	DESCRIPTION	LIST PRICE
10600	Single roller caster	$1,028.00
10602	Double roller caster	$1,544.00
10600-025 for 10600 10600-028 for 10602	Hollow metal reinforced plate	$312.00

SPECIAL CEMENT CASES

MODEL	DESCRIPTION	LIST PRICE
1101	Cement case for use with expansion joints, handed	$702.00
79501	Cement case for use with shallow floors	$419.00
25204	Twin cement case 1-7/8" mullion for back to back closers. Must be ordered with closers	$336.00
25304	Twin cement case 2" mullion for back to back closers. Must be ordered with closers.	

COVER PANS

MODEL*	DESCRIPTION	LIST PRICE BRS, STST
846	Cover pan for 27 closer, specify depth, hand. 1-3/4" doors only.	$2,729.00
3910	Cover pan for L27 closer, specify depth, hand. 1-3/4" doors only	
2237	Cover pan for 28 closer x 554 arm, specify depth, hand.	
841	Cover pan for 28 closer, centering arm, specify depth, hand.	
841B	Cover pan for H28 and H28 x 587 arm closers, specify depth, hand.	
2637	Cover pan for 51 closer, specify depth, hand. 1-3/4" doors only.	$1,520.00
2807D	Cover pan for 53 closer, specify depth, hand.	
2807B	Cover pan for 50 closer x 554 arm, specify depth, hand.	
2807A	Cover pan for 50 closer, centering arm, specify depth, hand.	

INSTALLATION TOOLS

MODEL	DESCRIPTION	PRICE
2604	Pivot alignment tool	$151.00
2608	Pivot alignment tool for H340 and H345	
1859001	27/28/30/40 Quickspotter installation tool	
1859501	Q27 Quickspotter installation tool	
1855051	50/51/53 Quickspotter installation tool	

APPLIED STOP

MODEL*	DESCRIPTION	LIST PRICE 605, 606, 611, 612, 613, 613E, 618, 619, 622, 625, 626
60131	Lock edge applied stop for single acting center hung doors	$112.00

*Finish required

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NORTON RIXSON
ASSA ABLOY

Low Energy Operators



6300 SERIES

MODEL	PRODUCT DESCRIPTION	OVERALL LENGTH	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP
6311	Pull side, rigid arm and slide track	37-3/8"	28	$5,617.00
6312		39-5/8"		
6351R	Pull side, double egress arm, right hand	37-3/8"		$5,688.00
6351L	Pull side, double egress arm, left hand			
6352R	Pull side, double egress arm, right hand	39-5/8"		
6352L	Pull side, double egress arm, left hand			
6331	Push side, double lever arm	37-3/8"		$5,617.00
6332		39-5/8"		

Universal Unit (includes push and pull arms)

6241	Push or pull side, rigid arm & slide track and double lever arms included	37-3/8"	28	$5,760.00
6342		39-5/8"		

Unit Sub-Assembly

6300LAP	Push or pull assembly (all models)	$4,260.00

Covers

6300COV	Cover for 6312, 6332, 6342, 6352	$269.00
6300COV2	Cover for 6311, 6331, 6341, 6351	

Kits

6341K2	Includes operator, push and pull arms and (2) 700 wave-to-open switches	33	$6,596.00
6342K2			
6341K3	Includes operator, push and pull arms, (2) ADA1019-2 switches, (2) 548 transmitters and (1) 539 receiver		$6,456.00
6342K3			

Models 6312, 6332, 6342 and 6352 cannot be used on pairs of 36" doors

Ordering example

Model	Finish
6311	BSP

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6200 SERIES

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE
			689, 690, BSP
6211	Pull side, standard duty arm & slide track	28	$3,223.00
6231	Push side, double lever arm		

Universal Unit (includes push and pull arms)

6241	Push or pull side, standard duty arm & slide track and double lever arm	28	$3,354.00

Unit Sub-Assembly

6200LAP	Pull or push assembly	$2,447.00

Covers

6300COV2	Cover	$269.00

Ordering example

Model	Finish
6231	689

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NORTON RIXSON

ASSA ABLOY

Low Energy Operators



6011 Shown

6000 SERIES

MODEL	PRODUCT DESCRIPTION	COVER LENGTH	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
6011	Pull side, slide track arm	37-1/2	39	$8,289.00
6051R	Pull side, double egress arm, right hand, standard duty to 110°			$8,389.00
6051L	Pull side, double egress arm, left hand, standard duty to 110°			
6021	Push side, double lever arm, standard duty to 110°			$7,956.00
6031	Push side, double lever arm, standard duty to 180°			
6061	Push side, double lever arm, heavy duty 2-1/4" to 4-3/4" reveals			$8,289.00
6071	Push side, double lever arm, heavy duty 4-13/16" to 7-3/8" reveals			

Unit Sub-Assembly

6011LAP	Unit sub-assembly (6011, 6051)	$4,223.00
6021LAP	Unit sub-assembly (6021, 6031, 6061, 6071)	

Dummy Units

6011DMY	Includes (1) door closer mounted to the operator back plate; standard operator cover shipped	37-1/2	33	$2,578.00
6021DMY				$2,292.00
6031DMY				
6051L-DMY				$2,675.00
6051R-DMY				
6061DMY				$2,578.00
6071DMY				

Options

RF	Radio frequency	Add $177.00
D1	Drop plate; suffix D1 (36" width) or D2 (37" or wider) to model numbers 6021, 6031, 6061 or 6071	Add $196.00
D2		

Cover

6001COV	Cover	$269.00

Back Plate

6001BP	Back plate	$238.00

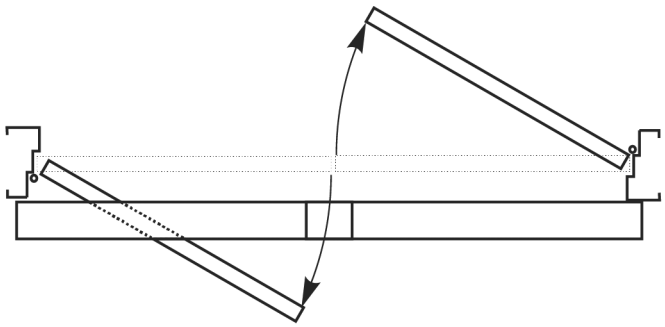
Ordering example

Model	Option	Finish
6061	RF	WSP

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6000 SERIES - DOUBLE EGRESS

Specify length when ordering

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
D6001DEL-36	Pull side, pair of left hand doors, 36"	78	$11,460.00
D6001DER-36	Pull side, pair of right hand doors, 36"		

Options

RF	Radio frequency	Add $177.00
Wider Doors	38, 40 and 42" door width (ex: D6001DEL-42)	Add $75.00
	44, 46 and 48" door width (ex: D6001DER-48)	Add $147.00

Ordering example

Model	Finish
D6001DEL-36	689
D6001DE2R-48	690

6000 SERIES - DOUBLE EGRESS, DEEP REVEAL

Specify length when ordering

MODEL	PRODUCT DESCRIPTION	REVEALS	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
D6001DE1L-36	Pull side, left hand	3-1/16" to 4-3/4"	78	$11,460.00
D6001DE1R-36	Pull side, right hand			
D6001DE2L-36	Pull side, left hand	4-13/16" to 7"		
D6001DE2R-36	Pull side, right hand			

Options

RF	Radio frequency	Add $177.00
Wider Doors	38, 40 and 42" door width (ex: D6001DE1L-42)	Add $75.00
	44, 46 and 48" door width (ex: D6001DE1-48)	Add $147.00

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ASSA ABLOY

Low Energy Operators



6000 SERIES - DOUBLE DOORS

Specify length when ordering

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
D6011-36	Pull side, slide track arm	76	$11,532.00
D6051-36	Pull side, double egress arm, standard duty to 110°		$11,973.00
D6021-36	Push side, double lever arm, standard duty to 110°		$11,460.00
D6031-36	Push side, double lever arm, standard duty to 180°		
D6061-36	Push side, double lever arm, heavy-duty 2-1/4" to 4-3/4" reveals		$11,532.00
D6071-36	Push side, double lever arm, heavy-duty 4-13/16" to 7-3/8" reveals		

Unit Sub-Assembly

6011LAP	Unit sub-assembly (6011, 6051)	$4,223.00
6021LAP	Unit sub-assembly (6021, 6031, 6061, 6071)	

Dummy Units

D6011-36DMY	Includes (1) operator, (1) door closer mounted to the operator back plate; standard operator cover shipped	67	$6,611.00
D6021-36DMY			$6,540.00
D6031-36DMY			
D6051-36DMY			$6,978.00
D6061-36DMY			
D6071-36DMY			$6,611.00

Options

RF	Radio frequency	Add $177.00
D	Drop plate (suffix D to model number). D6021, D6031, D6061, D6071 only	Add $196.00
Wider Doors	38, 40 and 42" door width (ex: D6011-42, D6061-42)	Add $75.00
	44, 46 and 48" door width (ex: D6051-48, D6071-48)	Add $147.00

Ordering example

Model	Finish
D6031-42	689

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6000 Covers

D6001COV-36	Double cover - 36”	$334.00
D6001COV-38	Double cover - 38"	
D6001COV-40	Double cover - 40"	
D6001COV-42	Double cover - 42"	
D6001COV-44	Double cover - 44"	
D6001COV-46	Double cover - 46"	
D6001COV-48	Double cover - 48"	

Back Plates

D6001BP-36-LH	Back plate - double 36" - left hand	$300.00
D6001BP-36-RH	Back plate - double 36" - right hand	
D6001BP-38-LH	Back plate - double 38" - left hand	
D6001BP-38-RH	Back plate - double 38" - right hand	
D6001BP-40-LH	Back plate - double 40" - left hand	
D6001BP-40-RH	Back plate - double 40" - right hand	
D6001BP-42-LH	Back plate - double 42" - left hand	$375.00
D6001BP-42-RH	Back plate - double 42" - right hand	
D6001BP-44-LH	Back plate - double 44" - left hand	
D6001BP-44-RH	Back plate - double 44" - right hand	
D6001BP-46-LH	Back plate - double 46" - left hand	
D6001BP-46-RH	Back plate - double 46" - right hand	
D6001BP-48-LH	Back plate - double 48" - left hand	$475.00
D6001BP-48-RH	Back plate - double 48" - right hand	

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ASSA ABLOY

Low Energy Operators



5800 SERIES

MODEL NO.	PRODUCT DESCRIPTION	APPROX. SHIP WT (lbs)	LIST PRICE 693T, 689
5831xNPB	Push side, narrow wall switches	20	$4,822.00
5811xNPB	Pull side, narrow wall switches		
5831xSQPB	Push side, square wall switches		$4,879.00
5811xSQPB	Pull side, square wall switches		

Pro Plus

5833xNPB	Push side, narrow wall switches, ADA1015P kit	20	$4,936.00
5813xNPB	Pull side, narrow wall switches, ADA1015P kit		
5833xSQPB	Push side, square wall switches, ADA1015P kit		$4,993.00
5813xSQPB	Pull side, square wall switches, ADA1015P kit		

Pro Complete

5845xNPB	Push or pull side, narrow wall switches, ADA1015P kit, black and aluminum finish covers	20	$5,032.00
5845xSQPB	Push or pull side, square wall switches, ADA1015P kit, black and aluminum finish covers		$5,089.00
5845xWTO	Push or pull side, wave-to-open switch, ADA1015P kit, black and aluminum finish covers		$5,231.00
5845xWIM	Push or pull side, ADA1028, ADA1015C, black and aluminum finish covers		$5,340.00

Pro Custom (without wall switches)

5831xLPB	Push side	20	$4,537.00
5811xLPB	Pull side		

NYC TRD

5839-NYW	NY City trash room doors, push side, narrow wall switches	25	$8,542.00
5819-NYW	NY City trash room doors, pull side, narrow wall switches		

Ordering example

Model	Finish
5845xNPB	693T & 689

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5700 SERIES

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
5710	Pull side, rigid arm and slide track	20	$4,469.00
5710-RF1	Pull side, rigid arm and slide track, radio frequency		$4,646.00
5730	Push side, double lever arm		$4,469.00
5730-RF1	Push side, double lever arm, radio frequency		$4,646.00

Universal Unit (includes push and pull arms)

5740	Push or pull side	21	$4,519.00
5740-RF1	Push or pull side, radio frequency		$4,696.00

Unit Sub-Assembly

5700M	Motor assembly	$1,511.00

Dummy Units

5710DMY	Pull side, dummy unit	20	$2,048.00
5730DMY	Push side, dummy unit		

Kits

5740K2	5740 operator (configured for push applications), power cord and (2) 700 wave-to-open switches	40	$5,357.00
5740K3	5740 operator (configured for push applications), power cord, receiver, (2) push buttons and (2) transmitters		$5,216.00

Options

PC	Power cord (suffix PC to model number)	Add $33.00

Cover

5700COV	Cover	$145.00

Ordering example

Model	Options	Finish
5730	PC	689

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Low Energy Operators



5500 SERIES

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE
			689
5511	Pull side, slide track arm	18	$2,841.00
5531	Push side, double lever arm		

Note: Canadian customers should use part number 5510 and 5530 when ordering and use separate price page set up for Canada specifically for these two items.

Cover

5500COV	Cover	$145.00

Accessories

5500PWR	Power supply	$265.00

Ordering example

Model	Finish
5511	689

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5600 SERIES

MODEL	PRODUCT DESCRIPTION	APPROX SHIPPING WEIGHT	LIST PRICE 689, 690, BSP, WSP
5610	Pull side; rigid arm and slide track	20	$2,432.00
5610-RF1	Radio frequency, rigid arm and slide track (power supply included)		$2,609.00
5630	Push side; double lever arm		$2,432.00
5630-RF1	Radio frequency, double lever arm (power supply included)		$2,609.00

Unit Sub-Assembly

5610M	Motor and main arm assembly	$1,638.00
5630M	Motor, main arm and tube assembly	$1,638.00

Kits

5610K1	Operator with onboard power supply and (1) 700 wave-to-open switch	20	$2,737.00
5630K1			
5610K1-SC	Operator with onboard power supply, (1) 700 wave-to-open switch and (1) HES 5000C strike (cylindrical locks)	22	$2,964.00
5630K1-SC			
5610K1-SM	Operator with onboard power supply, (1) 700 wave-to-open switch and (1) HES 1006CLB strike (mortise locks)		$3,526.00
5630K1-SM			
5610K2	Operator with (2) 700 wave-to-open switches	20	$3,267.00
5630K2			
5610K3	Operator with (2) ADA1019A switches, (2) 548 transmitters and (1) 539 receiver		$3,127.00
5630K3			$3,267.00
5610EX	RF operator and (1) 536 transmitter		$2,786.00
5630EX			

Options

PC	Power cord (suffix PC to model number)	$33.00

Cover

5600COV	Cover	$145.00

Ordering example

Model	Finish
5610K1	689

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ASSA ABLOY

Low Energy Operators

ACCESSORIES (ALL MODELS EXCEPT 5800)

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
501	Wall switch - 4-1/2" sq., stainless/black letters	$258.00
502	Wall switch - 4-1/2" sq., blue/white letters, ADA symbol	
671	Wall switch - 4-1/2" sq x ADA alter. symbol, hard wired	
672	Wall switch - 4-1/2" sq x ADA alter. symbol, RF	$410.00
505	Wall switch - 6" sq., stainless/blue letters, ADA symbol, hard wired	$249.00
531	Wall switch - 6" sq., stainless/blue letters, ADA symbol, RF	$410.00
507	Wall switch - 6" sq., stainless/blue letters, hard wired	$249.00
532	Wall switch - 6" sq., stainless/blue letters, RF	$410.00
506	Wall switch - 6" round, stainless/blue letters, ADA symbol, hard wired	$249.00
533	Wall switch - 6" round, stainless/blue letters, ADA symbol, RF	$410.00
534	Wall switch - 6" round, stainless/blue letters, hard wired	$258.00
535	Wall switch - 6" round, stainless/blue letters, RF	$410.00
503	Wall switch - 1-1/2"x 4-3/4", stainless/blue letters	$199.00
504	Vestibule switches - 1-1/2"x 4-3/4", stainless/blue letters	$427.00
575	Restroom kit	$417.00
542	4-1/2" square surface mount box only for 501, 502	$83.00
555	6" square surface mount box only for 505, 507	$101.00
557	6" round surface mount box only for 506, 534	
559	Narrow jamb surface mount box for 503	$63.00
685	Surface mount box for 673	
686	Surface mount box for 674	$68.00
673	Wave-to-open switch (microwave technology), single gang	$615.00
674	Wave-to-open switch (microwave technology), double gang	$644.00
767	Wave-to-open switch (battery operated), single gang	$191.00
768	Wave-to-open switch (battery operated), double gang	$221.00
700	Wave-to-open switch - width: 2-3/4" (single), 4-1/2" (double)	$663.00
704	Narrow Wave-to-open wall switch (fits 1-3/4" jamb)	$570.00
536	Handheld transmitter (one button), 433 MHz	$178.00
538	Handheld transmitter (two button), 433 MHz	$226.00
540	Handheld transmitter (one button), 900 MHz	$137.00
578	Handheld transmitter (two button), 900 MHz	$161.00
539	Radio frequency receiver, 433 MHz	$209.00
537	Radio frequency receiver, 900 MHz	$155.00
663	Motion sensor	$912.00
530	Switch post, RF transmitter 433 MHz (5500, 5700, 6000, 6200, 6300)	$1,343.00

Part of a continuum of Safer2Open™ low-touch and touchless door hardware solutions from ASSA ABLOY.

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ACCESSORIES (ALL MODELS EXCEPT 5800)

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
530Post	Post only (5500, 5700, 6000, 6200, 6300)	$1,006.00
500	Switch post, hard wired (5500, 5700, 6000, 6200, 6300), specify 689 or 690 finish	$1,188.00
638	Low profile push plate - 36" x 6", RF (433 MHz)	$1,654.00
639	Low profile push plate - 36" x 6", hard wired	$1,477.00
548	Radio frequency transmitter, 9v, 433 MHz	$193.00
546	Radio frequency transmitter, 900 MHz	$137.00
586	Retrofit transmitter, 900 MHz	$143.00
5900EXPKG	Executive package (5700, 6200, 6300)	$352.00
585	Presence sensor (6000, 6200, 6300)	$844.00
523	Safety sensor (6000, 6200, 6300)	$2,387.00
564	Package includes (1) ADA1019-1 switch, (1) 548 transmitter and (1) 539 receiver	$655.00
565	Package includes (2) ADA1019-1 switches, (2) 548 transmitters and (1) 539 receiver	$1,105.00
767K1	Package includes (1) 767 switch, (1) 546 transmitter and (1) 537 receiver	$483.00
767K2	Package includes (2) 767 switches, (2) 546 transmitters and (1) 537 receiver	$812.00
596-36	Sensor for 36" door (6000, 6200, 6300)	$935.00
596-42	Sensor for 42" door (6000, 6200, 6300)	$1,006.00
596-48	Sensor for 48" door (6000, 6200, 6300)	$1,272.00
679	Operational signs	$63.00

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ASSA ABLOY

Low Energy Operators

ACCESSORIES (5800 ONLY)

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
ADA1001	Door arm assembly	$315.00
ADA1006	Operator mounting bracket with covers	$149.00
ADA1009	Mounting hardware for aluminum, wood, and hollow metal	$152.00
ADA1002	Operator dress cover black finish	$209.00
ADA1004	Operator dress cover aluminum finish	
ADA1005P	Electronic control kit - setup and pc board - Pro series	$829.00
ADA1005WP	Electronic control kit for Pro setup and pc board (white board)	
ADA1005NY	Electronic control kit - setup and pc board - NYC-TRD series	
ADA1005WN	Electronic control kit for NYC-TRD setup and PC board (white board)	
ADA1010P	Operator body - non handed - EL-CNTL included - Pro series (direct replacement of former part 1010L and 1010R)	$4,682.00
ADA1010NY	Operator body - non handed - EL-CNTL included - NYC-TRD series	
ADA1007P	Battery assembly - Pro series (replaces part 1007)	$322.00
ADA1023	External battery charger kit	$426.00
ADA1015P	Hardwire kit - transformer, armored door cord, 50' of cable	
ADA1014	Decal pack	$108.00
ADA1026	Bottom cover with two screws	$101.00
ADA1008	Wireless wall switch transmitter (circuit board only)	$159.00
ADA1022	Kit to convert SPDT switch to DPDT switch	$124.00
ADA1025	Multi-purpose timer module	$256.00
ADA1012-1	1-3/4" (4.5 cm) wall switch assembly - w/o RF transmitter	$209.00
ADA1012-2	1-3/4" wall switch assembly - with RF transmitter	$315.00
ADA1019-1	4-1/2" (11.4 cm) square wall switch w/o RF transmitter	
ADA1019-2	4-1/2" Square wall switch assembly w/ RF transmitter	$422.00
ADA1019-2A	Qty 2 @ 4-1/2" square wall switch w/ RF transmitter	$730.00
ADA1019-3	4-1/2" Square wall switch assembly w/ DPDT switch, w/o RF transmitter	$397.00
ADA1019-4	4-1/2" Square wall switch assembly , dpdt switch, w/ RF transmitter	$489.00
ADA1028W	Wireless interface module	$621.00
ADA1031	Hand held RF transmitter	$322.00
ADA1024	Kit to convert to a push side	$306.00
ADA1021	Kit to convert to a pull side	$275.00
ADA1027FL	Occupancy sensor (NYC-TRD only)	$887.00
ADA1015C	Door cord WIM	$524.00
ADA102SP	24VDC power supply, wim, and mounted sensor	$1,983.00
700	Wave-to-open switch - width: 2-3/4" (single), 4-1/2" (double)	$663.00
704	Narrow wave-to-open wall switch (fits 1-3/4" jamb)	$570.00

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Electrified Closers & Holders



7100SZ SERIES

Specify Hand

MODEL NO.^	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690, 691, 693, 694, 696, BSP, WSP
7110SZ	Pull side; rigid arm and slide track (specify spring size 3, 4 or 5)	16	$2,208.00
7120SZ	Push side; double lever arm - 11" main arm (specify spring size 2, 3, 4 or 5)		
7130SZ	Push side; double lever arm - 13-1/2" main arm (specify spring size 2, 3, 4 or 5)		
7150SZ	Pull side; double egress arm and slide track (specify spring size 3, 4 or 5)		$2,327.00

Closer Bodies

720XLAPS24L	Closer body, 24V, selective hold open, left hand - less all parts	$1,404.00
720XLAPS24R	Closer body, 24V, selective hold open, right hand - less all parts	

Note: "X" in part number - specify closer size.

Covers

7100CL	Left hand	$630.00
7100CR	Right hand	

Options

DZ	Unit supplied with secondary sensor (for opposite side of door)	Add $883.00

Drop Angle Bracket

7100DAB	Drop angle bracket	$98.00
7100DAB-180	Drop angle bracket, 180°	

^Specify size, hand, voltage and finish

Ordering example

Model	Hand	Voltage	Finish
7113SZ	RH	120V	689

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Electrified Closers & Holders



7200 SERIES

MODEL NO.^	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690, 691, 693, 694, 696, BSP, WSP
7210MPSO	Pull side, rigid slide arm and track	16	$2,341.00
7210RFS	Pull side, rigid slide arm and track, Executive™ door release. Maximum reveal 1/8"		$3,325.00
7220MPSO	Push side, double lever arm (11" main arm)		$2,341.00
7220RFS	Push side, double lever arm (11" main arm), Executive™ door release.		$3,325.00
7230MPSO	Push side, double lever arm (13-1/2" main arm)		$2,341.00
7230RFS	Push side, double lever arm (13-1/2" main arm), Executive™ door release.		$3,325.00
7240MPSO	Pull side, connected free swing slide arm and track		$2,415.00
7240RFS	Pull side, connected free swing slide arm and track, Executive™ door release.		$3,399.00
7250MPSO	Pull side, double egress slide arm and track (specify size 3, 4 or 5)	16	$2,480.00
7250RFS	Executive™ door release, pull side, double egress slide arm and track (specify size 3, 4 or 5)		$3,464.00
7290MPS	Overhead concealed, pull side, rigid slide arm and track (specify size 4, 5 or 6)	16	$2,231.00
7290RFS	Executive™ door release, overhead concealed, pull side, rigid slide arm and track (specify size 4, 5 or 6)		$3,165.00

^Specify size, hand, voltage and finish

Closer Bodies - 7200

720XLAPS24L	Closer/holder assembly, 24V, left hand - less all parts	$1,404.00
720XLAPS24R	Closer/holder assembly, 24V, right hand - less all parts	

Note: "X" in part number - specify closer size

Drop Angle Brackets

7100DAB	Drop angle bracket	$98.00
7100DAB-180	Drop angle bracket, 180°	

Ordering example

Model	Hand	Voltage	Finish
7214MPSO	RH	24V	690
7253MPSO	RH	24V	689
7295RFS	LH	24V	689

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7705PT POWER TRACK®

MODEL NO.	PRODUCT DESCRIPTION	APPROX. SHIPPING WEIGHT (lbs)	LIST PRICE 689, 690, 691, 693, 694, 696, BSP, WSP
7705PTO	Pull side	11	$1,656.00
P7705PTO	Push side		

Option

DE	Double egress arms. Suffix “DE" to model number (pull side only). Handed.	Add $139.00

Ordering example

Model	Voltage	Finish
7705PTO	24V	693

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Electrified Closers & Holders



SMOK CHEK® V

MODEL*	DESCRIPTION	LIST PRICE
0600	Non-detectored pull side mounting	$1,490.00
0601	Non-detectored push side mounting	
0602	Non-detectored holder on pull side closer on push side	
0100	Non-detectored pull side mounting holder only	$1,337.00
0101	Non-detectored push side mounting holder only	

Options

SUFFIX	DESCRIPTION	PRICE
LC	Less closer	Deduct $458.00
TORX	Torx screws	Add $152.00
550789	550789 deep reveal/180° swing arm	$502.00

Ordering example

Model	Voltage	Finish
0601	24VAC/DC	689



CHECKMATE® 99

MODEL*	DESCRIPTION	LIST PRICE 689, 690, 691, 696
99-726	Non-detectored, push side mounting	$847.00
99-926	Non-detectored, pull side mounting	

*Specify finish and voltage

Ordering example

Model	Finish
99-726	691

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1 SERIES CONCEALED HEAVY DUTY

MODEL			DOOR OPENING (INCHES)		LIST PRICE		
Friction	Hold Open	Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, 652, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
1-116	1-126	1-136	*24-28	NA	$461.00	$508.00	$762.00
1-216	1-226	1-236	28 1/16-33	30-36			
1-316	1-326	1-336	33 1/16-38	36 1/16-41			
1-416	1-426	1-436	38 1/16-43	41 1/16-46			
1-516	1-526	1-536	43 1/16-48	46 1/16-50			

1ADJ SERIES CONCEALED ADJUSTABLE HEAVY DUTY

MODEL		DOOR OPENING (INCHES)		LIST PRICE		
Hold Open	Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, 652, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
1ADJ-126	1ADJ-136	*24-28	NA	$487.00	$532.00	$801.00
1ADJ-226	1ADJ-236	28 1/16-33	30-36			
1ADJ-326	1ADJ-336	33 1/16-38	36 1/16-41			
1ADJ-426	1ADJ-436	38 1/16-43	41 1/16-46			
1ADJ-526	1ADJ-536	43 1/16-48	46 1/16-50			

2 SERIES CONCEALED ADJUSTABLE STANDARD DUTY

MODEL				DOOR OPENING (INCHES)		LIST PRICE		
FRICTION	HOLD OPEN	STOP	MULTI-FUNCTION	**BUTTS OFFSET PIVOTS	CENTER HUNG PIVOTS	689, 690, 691, 696, 652^, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
2-116	2-126	2-136	2-146	*18-24	NA	$209.00	$247.00	$319.00
2-216	2-226	2-236	2-246	24 1/16-30	27-32			
2-316	2-326	2-336	2-346	30 1/16-36	32 1/16-38-1/2			
2-416	2-426	2-436	2-446	36 1/16-42	38 9/16-45			
2-516	2-526	2-536	2-546	42 1/16-48	45 1/16-48			

5 SERIES CONCEALED STANDARD DUTY

MODEL		DOOR OPENING (INCHES)		LIST PRICE
Hold Open	Stop	**Butts Offset Pivots	Center Hung	689, 690, 691, 696, 652, BSP, WSP, 613E
5-126	5-136	*18-24	NA	$194.00
5-226	5-236	24 1/16-30	27-32	
5-326	5-336	30 1/16-36	32 1/16-38 1/2	
5-426	5-436	36 1/16-42	38 9/16-45	
5-526	5-536	42 1/16-48	45 1/16-48	

*Butt hung only

^652 not available in multi-function models

**Pricing for offset 1-3/4 thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

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6 SERIES CONCEALED LOW PROFILE

MODEL	DOOR OPENING (INCHES)		LIST PRICE		
Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
6-136	*24-28	NA	$632.00	$684.00	$792.00
6-236	28 1/16-33	30-36			
6-336	33 1/16-38	36 1/16-41			
6-436	38 1/16-43	41 1/16-46			
6-536	43 1/16-48	46 1/16-50			

6ADJ SERIES CONCEALED ADJUSTABLE LOW PROFILE

MODEL	DOOR OPENING (INCHES)		LIST PRICE		
Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, BSP, WSP, 613E	606, 612, 630	605, 611, 619, 622, 629
6ADJ-136	*24-28	NA	$666.00	$714.00	$828.00
6ADJ-236	28 1/16-33	30-36			
6ADJ-336	33 1/16-38	36 1/16-41			
6ADJ-436	38 1/16-43	41 1/16-46			
6ADJ-536	43 1/16-48	46 1/16-50			

7 SERIES SURFACE HEAVY DUTY

MODEL	DOOR OPENING (INCHES)	LIST PRICE
Hold Open	**Butts or Offset Pivots	689, 690, 691, 696, BSP, WSP, 613E
7-126	24-30	$469.00
7-226	30 1/16-34	
7-326	34 1/16-39	
7-426	39 1/16-48	

* Butt hung only

** Pricing for offset 1-3/4 thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

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8HD SERIES SURFACE EXTRA HEAVY DUTY

MODEL	DOOR OPENING (INCHES)		LIST PRICE		
Hold Open	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, BSP, WSP, 613E	606, 612, 630	605, 622, 629
8-226	27-1/16 - 32-1/2	29-9/16 - 35	$645.00	$697.00	$810.00
8-326	33-9/16 - 38-3/4	35-1/16 - 41-1/2			
8-426	38-13/16 - 42-1/2	41-9/16 - 45			
8-526	42-9/16 - 48	45-1/16 - 48			
Stop					
8-236	27-1/16 - 32-1/2	29-9/16 - 35	$577.00	$613.00	$724.00
8-336	33-9/16 - 38-3/4	35-1/16 - 41-1/2			
8-436	38-13/16 - 42-1/2	41-9/16 - 45			
8-536	42-9/16 - 48	45-1/16 - 48			

9 SERIES SURFACE HEAVY DUTY

MODEL			DOOR OPENING (INCHES)		LIST PRICE		
Friction	Hold Open	Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, 652, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
9-116	9-126	9-136	*24-28	NA	$613.00	$660.00	$768.00
9-216	9-226	9-236	28 1/16-33	30-36			
9-316	9-326	9-336	33 1/16-38	36 1/16-41			
9-416	9-426	9-436	38 1/16-43	41 1/16-46			
9-516	9-526	9-536	43 1/16-48	46 1/16-50			

9ADJ SERIES SURFACE ADJUSTABLE HEAVY DUTY

MODEL		DOOR OPENING (INCHES)		LIST PRICE		
Hold Open	Stop	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, 652, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
9ADJ-126	9ADJ-136	*24-28	NA	$639.00	$687.00	$808.00
9ADJ-226	9ADJ-236	28 1/16-33	30-36			
9ADJ-326	9ADJ-336	33 1/16-38	36 1/16-41			
9ADJ-426	9ADJ-436	38 1/16-43	41 1/16-46			
9ADJ-526	9ADJ-536	43 1/16-48	46 1/16-50			

*Butt hung only

**Pricing for offset 1-3/4 thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

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10 SERIES SURFACE ADJUSTABLE STANDARD DUTY

MODEL				DOOR OPENING (INCHES)		LIST PRICE		
Friction	Hold Open	Stop	Multi-Function	**Butts Offset Pivots	Center Hung Pivots	689, 690, 691, 696, 652^, BSP, WSP, 613E	606, 612, 630	605, 611, 618, 619, 622, 629
10-116	10-126	10-136	10-146	*18-24	21-26 1/2	$247.00	$312.00	$380.00
10-216	10-226	10-236	10-246	24 1/16-30	26 9/16-32			
10-316	10-326	10-336	10-346	30 1/16-36	32 1/16-38 1/2			
10-416	10-426	10-436	10-446	36 1/16-42	38 9/16-45			
10-516	10-526	10-536	10-546	42 1/16-48	45 1/16-48			

55 SERIES SURFACE STANDARD DUTY

MODEL		DOOR OPENING (INCHES)		LIST PRICE
Hold Open	Stop	**Butts Offset Pivots	Center Hung	689, 690, 691, 696, 652, BSP, WSP, 613E
55-126	55-136	*18-24	NA	$194.00
55-226	55-236	24 1/16-30	27-32	
55-326	55-336	30 1/16-36	32 1/16-38 1/2	
55-426	55-436	36 1/16-42	38 9/16-45	
55-526	55-536	42 1/16-48	45 1/16-48	

*Butt hung only

^652 not available in multi-function models

**Pricing for offset 1-3/4 thick doors hung on standard 4-1/2 x 4-1/2 butts or 3/4 offset pivots. For all other hanging means or door thicknesses, consult factory. Prices will be affected and will not carry any buy program or quote discounting.

Options

SUFFIX	DESCRIPTION	PRICE
LS	Less spring (models 1 and 9 only)	Add $39.00
TORX	Security screws (all models). Only provided for visible screws	Add $148.00
SPLO	Special layout that may require special templating and/or products	Excluded from buying programs - contact factory for pricing

Accessories

SUFFIX	DESCRIPTION	PRICE
5458*	LH flush mounting brackets (models 8 and 9 only)	$95.00
5459*	RH flush mounting brackets (models 8 and 9 only)	
5258*	Flush mounting brackets (models 10 and 55 only)	

*Specify finish

Ordering examples

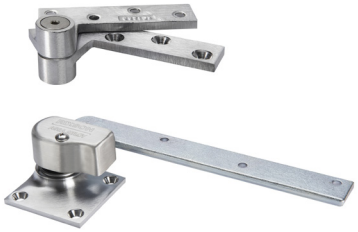
Model	Finish
9-336	630
10-126	612
6ADJ-536	622

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Pivots and Pivot Sets



OFFSET PIVOT SETS

MODEL*	DESCRIPTION	LIST PRICE	
		689, 690, 691, 696, 613E, BSP, WSP	605, 606, 611, 612, 613, 618, 619, 622, 625, 626
117-1/4	3/4" offset (includes 180 top pivot)	N/A	$674.00
117	3/4" offset (includes 180 top pivot)		
117 x 1-1/2OS	1-1/2" offset (includes 180 x 1-1/2OS top pivot)		$1,126.00
F117	Fire rated 3/4" offset (includes F180 top pivot)	$705.00	$1,187.00
F117 x 1-1/2OS	Fire rated 1-1/2" offset (includes F180 top pivot)	$1,089.00	$1,770.00
117-20	3/4" offset x 20 min (includes 180 - 20 top pivot)	N/A	$702.00
173	3/4" offset (includes 180 top pivot)		$453.00
147	3/4" offset (includes 180 top pivot)		$950.00
147 x 1-1/2OS	1-1/2" offset (includes 180 x 1-1/2OS top pivot)		$1,312.00
F147	Fire rated 3/4" offset (includes F180 top pivot)	$1,006.00	$1,438.00
F147 x 1-1/2OS	Fire rated 1-1/2" offset (includes F180 x 1-1/2OS top pivot)	$1,344.00	$1,916.00
147-20	3/4" offset x 20 min (includes 180-20 top pivot)	N/A	$975.00
147-20 x 1-1/2OS	1-1/2" offset (includes 180-20 top pivot)		$1,323.00
CG0147	Contractor Grade, 3/4" offset (includes top pivot)	$617.00	N/A
L147	3/4" offset x 1-3/4" door (includes L180 top pivot)	N/A	$1,334.00
L147	3/4" offset x 2", 2-1/4", 2-1/2" or 3" doors (includes L180 top pivot)		$1,925.00
FL147	Fire rated 3/4" offset x 1-3/4 door (includes FL180 top pivot)	$1,381.00	$1,906.00
L147-20	3/4" offset x 1-3/4" door (includes L180-20 top pivot)	N/A	$1,349.00
547	3/4" offset (includes 2 each M190 intermediate pivots)		$1,068.00
F547	Fire rated 3/4" offset (includes 2 each FM190 intermediate pivots)	$1,068.00	$1,505.00
165	3/4" offset (includes 180 top pivot and 2 each M190 intermediate pivots)	N/A	$1,437.00
195	3/4" offset (includes 180 top pivot)		$931.00
F195	Fire rated 3/4" offset (includes F180 top pivot)		$1,419.00
117-1/2	3/4" offset (includes 180 top pivot)		$1,421.00
117-1/2 x 1-1/2OS	1-1/2" offset (includes 180 x 1-1/2OS top pivot)		$1,757.00
117-1/2-20	3/4" offset 20 min (includes 180-20 top pivot)		$1,450.00
F117-1/2	Fire rated 3/4" offset (includes F180 top pivot)	$1,443.00	$1,770.00
F117-1/2 x 1-1/2OS	Fire rated 1-1/2" offset (includes F180 x 1-1/2OS top pivot)	$1,801.00	$2,395.00
L117	3/4" offset x 1-3/4" door (includes L180 top pivot)	N/A	$1,938.00
L117	3/4" offset x 2", 2-1/4", 2-1/2" or 3" doors (includes L180 top pivot)		$2,527.00
FL117	Fire rated 3/4" offset x 1-3/4" door (includes FL180 top pivot)	$1,989.00	$2,525.00
L117-20	3/4" offset x 20 min x 1-3/4" door (includes L180-20 top pivot)	N/A	$1,965.00

*Specify finish and handing

Ordering example

Model	Option	Hand	Finish
L147	2" door	LH	625

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NORTON RIXSON

ASSA ABLOY

Pivots and Pivot Sets



OFFSET TOP PIVOT SET

MODEL*	DESCRIPTION	LIST PRICE	
		689, 690, 691, 696, 613E, BSP, WSP	605, 606, 611, 612, 613, 618, 619, 622, 625, 626
180	3/4" offset	N/A	$326.00
180 x 1-1/2OS	1-1/2" offset		$590.00
H180	3/4" offset		$419.00
H180 x 1-1/2OS	1-1/2" offset		$664.00
F180	Fire rated 3/4" offset	$349.00	$764.00
F180 x 1-1/2OS	Fire rated 1-1/2" offset	$585.00	$1,232.00
FH180	Fire rated 3/4" offset	$454.00	$893.00
180-20	3/4" offset x 20 min	N/A	$335.00
180-20 x 1-1/2OS	1-1/2" offset x 20 min		$576.00
H180-20	3/4" offset x 20 min		$443.00
L180	3/4" offset x 1-3/4 door		$529.00
L180	3/4" offset x 2", 2-1/4", 2-1/2", or 3" doors		$798.00
L180-20	3/4" offset x 20 min x 1-3/4" door only		$532.00
FL180	Fire rated 3/4 offset x 1-3/4" door only	$534.00	$1,118.00
FA180	Fire rated 3/4" offset	$407.00	$839.00
180 x 102	3/4" offset	N/A	$474.00
180 x 102 x 1-1/2OS	1-1/2" offset		$738.00
280	3/4" offset		$441.00
F280	Fire rated 3/4" offset	$494.00	$993.00
280-20	3/4" offset x 20 min	N/A	$459.00
380	3/4" offset		$441.00
F380	Fire rated 3/4" offset	$494.00	$975.00
380-20	3/4" offset x 20 min	N/A	$459.00
L380	3/4" offset x 1-3/4" door only		$739.00
L380	3/4" offset x 2", 2-1/4", 2-1/2", or 3" doors		$1,022.00
FL380	Fire rated 3/4" offset x 1-3/4" door only	$788.00	$1,297.00
L380-20	3/4" offset x 20 min x 1-3/4" door only	N/A	$760.00
480	3/4" offset		$539.00
F480	Fire rated 3/4" offset	$598.00	$1,110.00
480-20	3/4" offset x 20 min	N/A	$576.00
680	3/4" offset		$592.00

*Specify finish

Ordering example

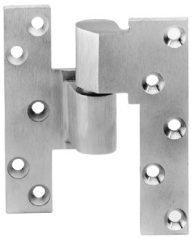
Model	Finish
180-20	612

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Pivots and Pivot Sets



INTERMEDIATE PIVOTS

MODEL*	DESCRIPTION	LIST PRICE	
		689, 690, 691, 696, 613E, BSP, WSP	605, 606, 611, 612, 613, 618, 619, 622, 625, 626
M19	3/4" offset	N/A	$468.00
M19 x 1-1/2OS	1-1/2" offset		$693.00
FM19	Fire rated 3/4" offset	$499.00	$995.00
FM19 x 1-1/2OS	Fire rated 1-1/2" offset	$749.00	$1,451.00
M190	3/4" offset	N/A	$567.00
M190 x 1-1/2OS	1-1/2" offset		$791.00
FM190	Fire rated 3/4" offset	$624.00	$1,190.00
FM190 x 1-1/2OS	Fire rated 1-1/2" offset	$861.00	$1,443.00
M19-20	3/4" offset x 20 min	N/A	$462.00
M19-20 x 1-1/2OS	1-1/2" offset x 20 min		$725.00
M190-20	3/4" offset x 20 min		$579.00
CG0M19	Contractor Grade, 3/4" offset	$304.00	N/A
ML19	3/4" offset x 1-3/4" door only	N/A	$667.00
ML19	3/4" offset x 2", 2-1/4", 2-1/2", or 3" doors		$947.00
FML19	Fire rated 3/4" offset x 1-3/4" door only	$723.00	$1,397.00
ML19-20	3/4" offset x 20 min x 1-3/4" door only	N/A	$701.00
FA19	Fire rated 3/4" offset	$567.00	$1,076.00
FA190	Fire rated 3/4" offset	$708.00	
119	3/4" offset	N/A	$342.00
219	3/4" offset		$529.00
219-20	3/4" offset x 20 min		$544.00
319	3/4" offset		$519.00
319-20	3/4" offset x 20 min		$579.00
L319	3/4" offset x 1-3/4" door only		$856.00
L319-20	3/4" offset x 20 min x 1-3/4" door only		$889.00
419	3/4" offset		$616.00
419-20	3/4" offset x 20 min		$643.00

*Specify finish and handing
Note: all fire rated openings must have a minimum of one intermediate pivot

Ordering example

Model	Hand	Finish
M19	LH	626

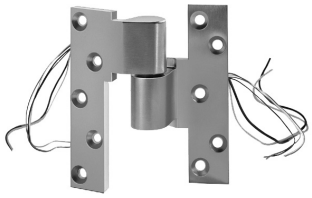
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ASSA ABLOY

Pivots and Pivot Sets



POCKET PIVOTS

MODEL*	DESCRIPTION	LIST PRICE	
		689, 690, 691, 696, 613E, BSP, WSP	605, 606, 611, 612, 613, 618, 619, 622, 625, 626
F519	Pocket pivot	$734.00	$895.00
EF519	Electrified power transfer pivot available in 4 wires only	NA	$1,660.00

ELECTRIFIED INTERMEDIATE PIVOTS

MODEL*	DESCRIPTION	LIST PRICE 605, 606, 611, 612, 613, 618, 619, 622, 625, 626
EFM19^	Fire rated 3/4" offset power transfer pivot	$1,838.00
EM19 x 1-1/2OS^	1-1/2" offset power transfer pivot	$1,228.00
EFML19^	Fire rated 3/4" offset power transfer pivot heavy weight/high traffic 1-3/4" door	$2,777.00
EML19^	3/4" offset power transfer pivot heavy duty/weight/high traffic 1-3/4 door	$1,964.00
EML19-20^	3/4" offset power transfer pivot, heavy duty/weight/high traffic, 1-3/4" door, 20 minute	$2,000.00
EM19^	3/4" offset power transfer pivot	$867.00
EM19U	3/4" offset power transfer high inrush pivot (2 Wires only) ElectroLynx not available	$1,671.00
EFM19 x 1-1/2	Fire rated 1-1/2" offset power transfer pivot	$2,793.00

ElectroLynx add $49.00.

*Specify finish and handing on electrified intermediate pivots. Finish only required for pocket pivots
^Specify number of wires (4, 6, 8 or 12)

ElectroLynx®

As part of their promise to provide innovative, fast and effective, and higher security solutions to their customers, ASSA ABLOY Group companies offer ElectroLynx®, a universal quick-connect system that simplifies the electrification of the door opening.

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Ordering example

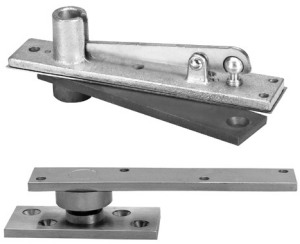
Model	Wires	Hand	Finish
EFM19	6 wires	RH	625

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Pivots and Pivot Sets



CENTER HUNG PIVOT SETS

MODEL*	DESCRIPTION	LIST PRICE 605, 606, 611, 612, 613, 618, 619, 622, 625, 626
127-3/4	Center hung side jamb attached (includes 320 top pivot)	$441.00
128-3/4	Center hung (includes 320 top pivot)	
CG0128	Contractor Grade, center hung (includes top pivot)	$279.00
270	Center hung (includes special top pivot)	$736.00
370	Center hung (includes 340 top pivot)	$652.00
375	Center hung (includes 345 top pivot)	$1,120.00
117-3/4	Center hung (includes 340 top pivot)	$1,340.00
H117-3/4	Center hung for doors 2" or greater (includes H340 top pivot)	$3,267.00
H117-3/4 x 587	Center hung for doors 1-3/4 (includes H340 top pivot)	
178	Patch fitting pivot (includes 7494 top pivot)	$952.00
176	Center hung light duty pivot	$453.00

CENTER HUNG TOP PIVOTS

MODEL*	DESCRIPTION	LIST PRICE 605, 606, 611, 612, 613, 618, 619, 622, 625, 626
320	Center hung, light duty	$218.00
340	Center hung, standard duty	$211.00
H340	Center hung, heavy duty	$696.00
345	Center hung long throw pivot pin	
H345	Center hung long throw pivot pin	$1,129.00
340 x AP3	Center hung gate pivot	$636.00
320 x 102	Center hung for deep reveal (no finish plate included)	$366.00
340 x 102	Center hung for deep reveal (no finish plate included)	$359.00

*Finish required.

ELECTRIFIED CENTER HUNG TOP PIVOTS

MODEL*^	DESCRIPTION	LIST PRICE 605, 606, 611, 612, 613, 618, 619, 622, 625, 626
EH340	Center hung heavy duty for power transfer top pivot	$905.00
EH345	Center hung longer throw pin heavy duty for taller doors for power transfer	$1,544.00

*Specify finish.
^Specify number of wires (4, 6, 8 or 12)
ElectroLynx add $49.00.

Ordering example

Model	Finish
H117-3/4 x 587	605

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Pivots and Pivot Sets

OPTIONS

SUFFIX	DESCRIPTION	PRICE
Ext Spdl	To accommodate special floor conditions, the spindle can be ordered in 1/2" increments up to and including 2". Pivots must be ordered with longer spindle. Extended spindles for 117-1/4, 117, 147, 547,195, 127-3/4, 128-3/4, 370	Add $82.00
	Extended spindles for 117-1/2, L117, 117-3/4, H117-3/4 and H117-3/4 x 587	Add $151.00
Longer Pivot Pin	For top pivots with special ceiling condition, longer pins are available in 1/4" increments up to 3/4" longer. Not available for electrified pivots.	Add $60.00
Torx	Security screws. Not available for center hung pivots	Pivot Set Add $299.00 Intermediate Pivots Add $195.00
SPLO	Special layout that may require special templating and/or products	Excluded from buying programs - contact factory for pricing

ACCESSORIES

MODEL	DESCRIPTION	LIST PRICE
10600	Single roller caster	$1,028.00
10602	Double roller caster	$1,544.00
10600-025 for 10600 10600-028 for 10602	Hollow metal reinforced plate	$312.00
10600-019	End cap	$40.00
2604 2608 for H340 and H345	Pivot alignment tool	$151.00

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Electromagnetic Door Holder/Releases



ELECTROMAGNETIC DOOR HOLDER/RELEASES

MODEL	DESCRIPTION	LIST PRICE 689, 690, 691, 693, 696
980M	Floor mounted	$1,227.00
981M	Floor mounted back to back doors	$1,618.00
989	Low projection wall	$639.00
990M	Low projection wall	$691.00
991M	Hazardous location wall	$1,168.00
993M	High hold wall (with switch)*	$1,345.00
9930M	High hold floor mounted (with switch)*	
994M	Wall mounted adjustable armature	$691.00
996M	Surface mounted	$731.00
997M	Wall mounted	$691.00
998M	Wall mounted	
999M	Universal wall mounted	$925.00
972H	Swinging door	$1,358.00
972S	Sliding door	
972U	Overhead door	

*With no switch option, deduct $80.00

OPTIONS

MODEL	DESCRIPTION	LIST PRICE 689, 690, 691, 693, 696
996XK	1-1/2" wall extension/conversion kit	$169.00
900	Armature extension base 1-1/2"	$138.00
900-50	1/2" spacer must be used with 900 base	$73.00
900-75	3/4" spacer must be used with 900 base	
900-100	1" spacer must be used with 900 base	
900-200	2" spacer must be used with 900 base	$90.00
900-300	3" spacer must be used with 900 base	
900-400	4" spacer must be used with 900 base	
900-500	5" spacer must be used with 900 base	
900-600	6" spacer must be used with 900 base	
900-700	7" spacer must be used with 900 base	
900-Z	90° bend spacer must be used with 900 base	$138.00

Ordering example

Model	Finish
996M	689

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Parts - Surface Closers

1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701-1	Regular arm assembly, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
7701-111	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and shoe	$124.00
7701-11	Rod and shoe assembly	$54.00
7701-1A	J top jamb arm assembly, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
7701-121	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and shoe	$124.00
7701-11A	Rod and shoe assembly	$54.00
7701-1B	JL top jamb arm assembly, non-hold open	$140.00
7701-2M	Main arm assembly	$76.00
7701-131	Secondary arm assembly	$81.00
7701-2W	Arm assembly less rod and shoe	$124.00
7701-11B	Rod and shoe assembly	$54.00
*7701-5	Parallel arm assembly w/ 1618 soffit plate, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
*7701-115	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and soffit plate	$124.00
*7701-15	Rod and 1618 soffit plate assembly	$54.00
**7701-5A	Parallel arm assembly w/ 1618 soffit plate, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
**7701-115A	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and soffit plate	$124.00
**7701-15A	Rod and 1618 soffit plate assembly	$54.00

*7500 Series Only
**180° door swing using special template for doors hung on 6" to 8" wide throw hinges

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Parts - Surface Closers

1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
*7701-6	Parallel arm assembly w/ 1618A soffit plate, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
*7701-116	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and soffit plate	$124.00
*7701-16	Rod and 1618A soffit plate assembly	$54.00
*7701-6A	Parallel arm assembly w/ 1618A soffit plate, non-hold open	$140.00
7701-1M	Main arm assembly	$76.00
**7701-116A	Secondary arm assembly	$81.00
7701-1W	Arm assembly less rod and shoe	$124.00
**7701-16A	Rod and shoe assembly	$54.00
7701-3	Regular arm assembly, hold open	$204.00
7701-1M	Main arm assembly	$76.00
7701-113	Secondary arm assembly	$128.00
7701-3W	Main arm and rod less holder shoe assembly	$124.00
7701-13	Holder shoe and loop assembly	$80.00
7701-31	Adjusting arm assembly	$26.20
7701-3A	J top jamb arm assembly, hold open	$204.00
7701-1M	Main arm assembly	$76.00
7701-123	Secondary arm assembly	$128.00
7701-3WA	Main arm and rod assembly	$124.00
7701-13	Holder shoe assembly	$80.00
7701-31A	Adjusting arm assembly	$26.20
7701-3B	JL top jamb arm assembly, hold open	$204.00
7701-2M	Main arm assembly	$76.00
7701-133	Secondary arm assembly	$128.00
7701-3WB	Main arm and rod less holder shoe assembly	$124.00
7701-13	Holder shoe assembly	$80.00
7701-31B	Adjusting arm assembly	$26.20
7701-8	Parallel arm assembly, hold open	$204.00
7701-1M	Main arm assembly	$76.00
7701-118	Secondary arm assembly w/ 1628H soffit	$128.00
7701-3W	Main arm and rod assembly	$124.00
7701-13	Holder shoe and loop assembly w/ 1628H soffit plate	$80.00
7701-31	Adjusting rod assembly	$26.20

*1600BC, 1601, 8000 Series Only.
**180° door swing using special template for doors hung on 6" or 8" wide throw hinges.

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Parts - Surface Closers

1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701-25	Tri-style® package w/ 1618 soffit (7500 series)	$140.00
7701-26	Tri-style® package w/ 1618a soffit (all other series)	
7701-AS	Arm shoe assembly	$30.40
7701-ES	Elbow screw and washer assembly	$12.30
7701-HSS	Set screw hold open arm	$11.70
7701-HS	Hex screw for adjusting arm and washer	$1.60
7701-MAS	Main arm screw	$11.70
138x142	Arm shoe sleeve nut and screw	$7.60

9500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
9501-1	Regular arm assembly, non-hold open	$140.00
9501-1W	Main arm & tube assembly	$67.00
9501-11	Rod & shoe assembly	$26.20
9500-HS	Hex screw package	$10.10
9501-1B	Top jamb deep reveal arm assembly, non-hold open	$92.90
9501-2W	Main arm & arm tube assembly	$67.00
9501-11B	Rod & shoe assembly	$22.50
9501-5	Parallel arm assembly w 9518 bracket, non-hold open	$116.00
9501-3	Regular arm assembly, hold open	$208.00
9501-1W	Main arm & rod assembly	$67.00
9501-13	Hold open bracket assembly	$94.00
9501-3B	Top jamb deep reveal arm assembly, hold open	$148.00
9501-3WB	Main arm & rod assembly	$67.00
9501-3W	Main arm & rod assembly	
9501-8	Parallel arm assembly w 9528H bracket, hold open	$215.00

9540

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
9541-1	Regular and top jamb arm (reveals up to 2-9/16")	$140.00
9541-5	Parallel arm	$116.00
9541-1A	Top jamb arm (deep reveals 2-9/16" to 4-13/16")	$92.00
9541-1B	Top jamb (deep reveals 4-13/16" to 8")	
9548	Parallel arm non-hold open bracket	$106.00
95ASW	Main arm screw & washer	$10.00

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LOW PROFILE ARMS - 1680BC, 1681, 7581, 8081

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7780-1	Regular arm, low profile assembly, non-hold open	$140.00
7780-1MR	Main arm and adjusting rod assembly	$124.00
7780-1TS	Tube and shoe assembly	$54.00
7780-5	Parallel arm, low profile assembly w/ 1618 soffit, non-hold open	$140.00
7780-1MR	Main arm and adjusting rod assembly	$124.00
7780-5TS	Tube and soffit 1618 assembly	$54.00
7780-6	Parallel arm, low profile assembly w/ 1618A soffit, non-hold open	$140.00
7780-1MR	Main arm and adjusting rod assembly	$124.00
7780-6TS	Tube and shoe/soffit rod assembly (1618A)	$54.00
7780-25	Low profile, non-hold open tri-style® assembly (7581)	$140.00
7780-26	Low profile, non-hold open tri-style® assembly (1680BC, 1681, 8081)	
7701-AS	Arm shoe assembly	$30.40
7701-HSS	Hold open set screw	$11.70
7701-HS	Hex screw	$1.60
7701-ES	Screw and washer assembly	$12.30

MISCELLANEOUS PARTS - 1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
1543R	Jackscrew - right hand	$18.50
1543L	Jackscrew - left hand	
455	Locknut (holder loop to bracket)	$17.10
1554	Friction disc (holder loop)	$10.40
7701-HW	Hold open wrench	$10.10

CLOSERPLUS®, CLOSERPLUS RAMP™, CLOSERPLUS SPRING™ ARMS - 1600BC, 1601, 7500, 8000, 9500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6770-5	CloserPlus® arm assembly, non-hold open (1600BC, 1601, 7500, 8000)	$244.00
6750R-8	CloserPlus Ramp™ arm assembly, hold open (7500, 8000)	$336.00
6870T-8	CloserPlus® arm assembly, hold open (1600BC, 1601, 7500, 8000)	
6770P	Hole plug (CLP or CPS arms)	$16.80
6770S	Removable stop	
CPS6770-5	CloserPlus Spring™ arm assembly, non-hold open (1600BC, 1601, 7500, 8000)	$476.00
CPS6870T-8	CloserPlus Spring™ arm assembly, hold open (1600BC, 1601, 7500, 8000)	$570.00
CPSK6770	CloserPlus Spring™ kit (1600BC, 1601, 7500, 8000)	$199.00
9770-5	CloserPlus® arm, non-hold open (9500 only)	$169.00
9870T-8	CloserPlus® arm, hold open (9500 only)	$246.00

CUSHION STOP ARM 1600BC, 1601BC

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701-CA	Cushion stop arm complete assembly	$234.00
CAK7701	Cushion stop arm kit	$58.00
6620-12	Cushion stop arm adjustment tube & shoe	$213.00
7701-HS	Cushion stop arm hex screw	$1.60

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Parts - Surface Closers

RIGID ARMS - 1600BC, 1601, 7500, 8000, 9500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
R7701-1	Regular rigid arm (7500, 8000 only)	$214.00
PR7701-5	Parallel rigid arm, non-hold open (1600BC, 1601, 7500, 8000)	$182.00
PR7701-8R	Parallel rigid arm, hold open, right hand (1600BC, 1601, 7500, 8000)	$248.00
PR7701-8L	Parallel rigid arm, hold open, left hand (1600BC, 1601, 7500, 8000)	
PRO7701-5	Parallel rigid arm w/ offset soffit plate, non-hold open (7500, 8000 only)	$218.00
PRO7701-8R	Parallel rigid arm w/ offset soffit plate, hold open, right hand (7500, 8000 only)	$254.00
PRO7701-8L	Parallel rigid arm w/ offset soffit plate, hold open, left hand (7500, 8000 only)	
R9501-1	Regular rigid arm (9500 only)	$214.00
PR9501-5	Parallel rigid arm, non-hold open (9500 only)	
PR9501-8R	Parallel rigid arm, friction hold open, right hand (9500 only)	$211.00
PR9501-8L	Parallel rigid arm, friction hold open, left hand (9500 only)	
PRO9501-5	Parallel rigid arm w/ offset soffit plate, non-hold open (9500 only)	$204.00
PRO9501-8R	Parallel rigid arm w/ offset soffit plate, hold open, right hand (9500 only)	$231.00
PRO9501-8L	Parallel rigid arm w/ offset soffit plate, hold open, left hand (9500 only)	

ARM ASSEMBLIES - 1700

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
1700-1	Arm assembly, non-hold open	$91.00
1700-3	Arm assembly, hold open	$141.00

STAINLESS STEEL ARMS - 1601SS, 7500SS

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701SS-1	Regular arm assembly (SS), non-hold open	$537.00
7701SS-1M	Main arm assembly (SS)	$276.00
7701SS-111	Secondary arm assembly (SS)	
7701SS-1A	J top jamb arm assembly, non-hold open	$537.00
7701SS-1M	Main arm assembly (SS)	$276.00
7701SS-121	Secondary arm assembly (SS)	
^7701SS-6	Parallel arm assembly (SS), non-hold open	$537.00
7701SS-1M	Main arm assembly (SS)	$276.00
^7701SS-116	Secondary arm assembly (SS)	
7701SS-AS	Arm shoe assembly	$73.00
7701SS-ES	Screw and washer assembly	$13.90

^1601SS and 7500SS only

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Parts - Surface Closers

SECURITY ARMS AND TRACK ASSEMBLIES - 7570

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
*7771-1	Regular rigid arm assembly, non-hold open	$306.00
*7771-5	Parallel rigid arm assembly, non-hold open	$338.00
*CLP7771-5	CloserPlus® arm assembly, non-hold open	$393.00
*CLP7771-8T	CloserPlus® arm assembly, hold open	$475.00
*CPS7771-5	CloserPlus Spring™ arm assembly, non-hold open	$605.00
*CPS7771-8T	CloserPlus Spring™ arm assembly, hold open	$688.00
*7771ST-1A	Slide track - arm only	$197.00
*7771ST-1T	Pull side slide track assembly, non-hold open	$347.00
*7771ST-5T	Push side slide track assembly, non-hold open	
7740SLD	Assembly pack	$134.00

*Furnished standard with Torx® security screws. Sex Nuts not included.

UNITROL® ARMS - 1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6100-11	Arm assembly, non-hold open, door width 28" to 32"	$536.00
6100-13	Arm assembly, non-hold open, door width 33" to 41"	
6100-14	Arm assembly, non-hold open, door width 42" to 48"	
6100-1	Arm assembly, hold open, door width 28" to 32"	$677.00
6100-3	Arm assembly, hold open, door width 33" to 41"	
6100-4	Arm assembly, hold open, door width 42" to 48"	

UNITROL® ARMS - 7570 SECURITY

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6100-11	Arm assembly, non-hold open, door width 28" to 32"	$536.00
6100-13	Arm assembly, non-hold open, door width 33" to 41"	
6100-14	Arm assembly, non-hold open, door width 42" to 48"	

UNITROL® ARMS - 9500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
9100-11	Arm assembly, non-hold open, door width 28" to 32"	$536.00
9100-13	Arm assembly, non-hold open, door width 33" to 41"	
9100-14	Arm assembly, non-hold open, door width 42" to 48"	
9100-1	Arm assembly, hold open, door width 28" to 32"	$677.00
9100-3	Arm assembly, hold open, door width 33" to 41"	
9100-4	Arm assembly, hold open, door width 42" to 48"	

UNITROL® ARMS - 78B/F

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6130-17	Arm assembly, non-hold open, door width 28" to 32"	$536.00
6130-18	Arm assembly, non-hold open, door width 33" to 41"	
6130-19	Arm assembly, non-hold open, door width 42" to 48"	
6130-7	Arm assembly, hold open, door width 28" to 32"	$677.00
6130-8	Arm assembly, hold open, door width 33" to 41"	
6130-9	Arm assembly, hold open, door width 42" to 48"	

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ASSA ABLOY

Parts - Surface Closers

TOP JAMB UNITROL® ARMS - 1600BC, 1601, 7500, 8000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
J6100-4	Arm assembly, non-hold open, frame reveals 2-1/8" to 3-1/4"	$596.00
J6200-4	Arm assembly, non-hold open, frame reveals 1/2" to 2"	
J6400-4	Arm assembly, non-hold open, frame reveals 3-3/8" to 4-1/4"	
J6500-41	Arm assembly, non-hold open, frame reveals 4-3/8" to 5-3/8"	
J6500-42	Arm assembly, non-hold open, frame reveals 5-1/2" to 6-3/8"	
J6500-43	Arm assembly, non-hold open, frame reveals 6-1/2" to 7-3/8"	
J6600-4	Arm assembly, non-hold open, frame reveals 0" to 3/8"	
J6100-7	Arm assembly, hold open, frame reveals 2-1/8" to 3-1/4"	$760.00
J6200-7	Arm assembly, hold open, frame reveals 1/2" to 2"	
J6400-7	Arm assembly, hold open, frame reveals 3-3/8" to 4-1/4"	
J6500-71	Arm assembly, hold open, frame reveals 4-3/8" to 5-3/8"	
J6500-72	Arm assembly, hold open, frame reveals 5-1/2" to 6-3/8"	
J6500-73	Arm assembly, hold open, frame reveals 6-1/2" to 7-3/8"	
J6600-7	Arm assembly, hold open, frame reveals 0" to 3/8"	

SLIDE TRACKS (INCLUDING STP) - 7500ST, 8000ST

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701ST-1T	Pull side slide track assembly, non-hold open	$269.00
7701ST-5T	Push side slide track assembly, non-hold open	
7701ST-1T180	Pull side slide track assembly, non-hold open 180°	
7701ST-3T	Pull side slide track assembly, hold open	$403.00
7701ST-8T	Push side slide track assembly, hold open	
7701ST-1A	Arm assembly (all except STP)	$147.00
7701STP-1A	Arm assembly (STP only)	
7700STEC	End cap (2 required)	$10.40
7700SLD	Slider assembly	$141.00
7700ASR	Retaining ring	$4.80
7700AS	Arm stud	$9.80
7700ASC	Arm stud clip	$12.70
7701PT-DE-1R	Double egress arm assembly, right hand	$269.00
7701PT-DE-1L	Double egress arm assembly, left hand	
7701ST-1ATR	Double egress arm tube assembly, right hand	$195.00
7701ST-1ATL	Double egress arm tube assembly, left hand	
7701ST-1AT	Arm tube assembly (all except STP)	$78.00
7701ST-1AR	Adjusting rod assembly (all units)	
7701STP-1AT	Arm tube assembly (STP only)	
7700ALAS	Arm length adjusting screw	$9.40

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LOW PROFILE SLIDE TRACKS - 7540, 8041, 8051

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7740ST-1T	Pull side slide track assembly, non-hold open	$269.00
7740ST-5T	Push side slide track assembly, non-hold open	
7740ST-3T	Pull side slide track assembly, hold open	$340.00
7740ST-8T	Push side slide track assembly, hold open	
7740ST-1A	Arm assembly	$147.00
7740SLD	Slider assembly, non-hold open	$134.00
7740HSLD	Slider assembly, hold open	$195.00
7701ST-1AT	Arm tube assembly	$78.00
7740ST-1AR	Adjusting rod assembly	

SLIDE TRACKS ASSEMBLIES & PARTS - 9500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
9501ST-1T	Pull side track (non-hold open)	$269.00
9501ST-5T	Push side track and arm assembly (non-hold open)	
9501ST-3T	Pull side track (hold open)	$403.00
9501ST-8T	Push side track and arm assembly (hold open)	
9501ST-1A	Push or pull side arm (non-hold open or hold open)	$147.00

SLIDE TRACK ASSEMBLIES AND PARTS - 2800ST

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
28ST-IT	Pull side slide track & arm assembly, non-hold open	$269.00
28ST-3T	Pull side slide track & arm assembly, hold open	$403.00
28ST-5T	Push side slide track & arm assembly, non-hold open	$269.00
28ST-8T	Push side slide track & arm assembly, hold open	$403.00
SP2800B	Closer screw pack	$15.80
SP2800S	Spline screw pack	$39.70
SP28T	Track screw pack	$21.10
28STHO	Hold open assembly	$66.40
28STPB	Stop mount track angle bracket	$70.40

ARM ASSEMBLIES - 78-B/F

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
B/F-1	Regular arm assembly, non-hold open	$140.00
B/F-1M	Main arm	$76.00
B/F-1W	Main arm less rod and shoe	$124.00
B/F-11	Rod and shoe	$54.00
B/F-5	Parallel arm assembly, non-hold open	$140.00
B/F-1M	Main arm	$76.00
B/F-5W	Main arm less rod and soffit plate	$124.00
B/F-15	Rod and soffit plate	$54.00
78PRA-5	Parallel rigid arm assembly, non-hold open	$232.00
78PRA-8R	Parallel rigid arm assembly, hold open (right hand)	$250.00
78PRA-8L	Parallel rigid arm assembly, hold open (left hand)	
7701-HS	Hex screw and washer assembly	$1.60
7701-HSS	Square head set screw	$11.70
7701-ES	Elbow screw	$12.30

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Parts - Surface Closers & Overhead Concealed Closers

PARTS - 78-B/F

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
24BD	B/D spring	$213.00
56EF	E/F spring	$238.00
1543R	Jackscrew - right hand	$18.50
1543L	Jackscrew - left hand	
455	Locknut	$17.10
1554	Friction disc	$10.40
78-SW	Spanner wrench	$26.00

93, W93 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
90237-DCP*PKG	Arm package (RH) - includes 90237, 90283 & 90253)	$262.00
90236-DCP*PKG	Arm package (RH) - includes 90236, 90283 & 90253)	
90255-ASY	Non-hold open track assembly (includes 90255, 90242, 90239)	$173.00
90254-ASY	Hold open track assembly (includes 90254, 90242, 90239)	$210.00
90272-*	Cover plate (LH) - painted	$77.00
90272-*	Cover plate (LH) - plated	$506.00
90275-*	Cover plate (RH) - painted	$77.00
90275-*	Cover plate (RH) - plated	$506.00
90236-DCP*	Arm (LH)	$170.00
90237-DCP*	Arm (RH)	
90239	Track	$93.00
90254	Hold open assembly	$124.00
90253	Slider	$92.00
90255	Non-hold open stop block	
90283-*	Arm screw kit	$20.00
90241-*	Closer screw kit	$28.00
90242	Track screw kit	$5.00
90278-*	Cover plate screw pack	$32.00
90260	Optional track spacer for retrofit	
70224KIT-*	270 pivot	$736.00
90270-*	Wood mounting clips (W93 only)	$242.00

*Specify finish

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Parts - Overhead Concealed Closers

73, W73 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
90255-ASY	Non-hold open track assembly (includes 90255, 90242, 90239)	$173.00
90254-ASY	Hold open track assembly (includes 90254, 90242, 90239)	$210.00
70218-*PKG	Arm package (painted)	$363.00
70218-*PKG	Arm package (plated)	$790.00
70218-*	Arm	$170.00
90239	Track	$93.00
90254	Hold open assembly	$124.00
90253	Slider	$92.00
90255	Non-hold open stop block	
70251-*	Arm screw kit	$20.00
90241-*	Closer screw kit	$28.00
90242	Track screw kit	$5.00
70202-*	Cover plate (painted)	$77.00
70202-*	Cover plate (plated)	$506.00
90278-*	Cover plate screw pack	$32.00
90260	Optional track spacer for retrofit application	
70219	Slider centering hub	$20.00
70224-*	270 pivot	$736.00
70270-*	Wood mounting clips (W73 only)	$242.00

ARM ASSEMBLIES AND PARTS - 7900

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7900PK	Dress plate kit	$125.00
7950-1L	Arm assembly, non-hold open, left hand	$199.00
7950-1R	Arm assembly, non-hold open, right hand	
7950-3	Arm assembly, hold open	
7950ST	Track assembly, non-hold open	$357.00
7950STH	Track assembly, hold open	
7900SLD	Non-hold open slider	$152.00
7950SLD	Hold open slider	
7900SP	Complete screw pack	$35.30
7950H	Hold open assembly	$151.00

ARM ASSEMBLIES AND PARTS - 7970 SECURITY

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7970PK	Security dress plate kit	$138.00
7970-1L	Security arm assembly, left hand	$205.00
7970-1R	Security arm assembly, right hand	
7970ST	Security track assembly	$369.00
7970SLD	Slider	$152.00
7970SP	Complete screw pack	$80.90
70TK	Torx® tool kit	$251.00

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Parts - Overhead Concealed Closers

700/800, M700/M800 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
808075-1	Arm cap	$54.70
808175	Arm assembly	$224.00
107218	Bottom pivot screw kit	$12.00
107055	Arm screw kit (includes arm end block)	$71.80
806018-PKG	Arm block screw	$31.00
107006-*	Cover plate screw kit	$11.70
218007	Pivot wrench	$54.70

MW700/MW800, W700/W800 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
808075-1	Arm cap	$54.70
808174	Arm assembly	$208.00
107218	Bottom pivot screw kit	$12.00
107055	Arm screw kit (includes arm end block)	$71.80
806018-PKG	Arm block screw	$31.00
107006-*	Cover plate screw kit	$11.70
218007	Pivot wrench	$54.70

0608/AW0608 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
0608312-*	Arm assembly (sprayed finishes only)	$353.00
0608109	Rail	$101.00
608064	Screw kit	$43.10

M0608/MW0608/W0608 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
0608312-*	Arm assembly (sprayed finishes only)	$353.00
0608109	Rail	$101.00
608064	Screw kit	$43.10
107022-*	Cover plate screw kit	$23.80

608EL/608SL OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107065	Arm screw kit (includes arm end block)	$52.30
107143	Bottom pivot screw kit	$11.70

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Parts - Overhead Concealed Closers

M608 OVERHEAD CONCEALED CLOSER

PART NO.	DESCRIPTION	LIST PRICE
107065	Arm screw kit	$52.30
107143	Bottom pivot screw kit	$11.70
107022-*	Cover plate screw kit	$23.80

MW608/W608 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107065	Arm screw kit	$52.30
107143	Bottom pivot screw kit	$11.70
107022-*	Cover plate screw kit	$23.80

MW608/W608 OVERHEAD CONCEALED CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107065	Arm screw kit (includes arm end block)	$52.30
107143	Bottom pivot screw kit	$11.70
107022-*	Cover plate screw kit	$23.80

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Parts - Heavy Duty Floor Closers

27 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
275176	3/4" offset arm & locking screw (LH)	$139.00
275177	3/4" offset arm & locking screw (RH)	
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
107004-*	Floor plate screw kit	$11.70
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
259000-*	Collar	$46.00
275062-PKG	Arm bearing washer (5/pk)	$27.60
275065-PKG	Arm shims (5/pk)	$52.30
275167-*	1-1/2" offset arm & locking screw	$216.00
88905-PKG	Arm locking screw only (5/pk)	$52.30
107014-*	Top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	Top pivot screw kit (wood) (2 req'd)	
107044	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107046	Cement case screw kit	

127, 427 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
12027	3/4" offset arm (RH)	$257.00
12028	3/4" offset arm (LH)	
12029-*AS	Arm cap x screw washer	$69.80
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
259000-*	Collar	$46.00
107004-*	Floor plate screw kit	$11.70
107012-*	180x102 screw kit (machine) (1 ea)	$11.40
107112-*	180x102 screw kit (wood) (1 ea)	$11.70
107014-*	180x102 screw kit (machine) (1 ea)	
107114-*	180x102 screw kit (wood) (1 ea)	
107014-*	180 top pivot screw kit (machine) (2 req'd)	
107114-*	180 top pivot screw kit (wood) (2 req'd)	
107044	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107046	Cement case screw kit	

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Parts - Heavy Duty Floor Closers

F327 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
327006	Door rail	$134.00
107004-*	Floor plate screw kit	$11.70
107033	Channel screw kit	
107046	Cement case screw kit	

L27 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107004-*	Floor plate screw kit	$11.70
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
18550-ASY	Arm & locking screw 1-3/4" door (RH)	$262.00
18551-ASY	Arm & locking screw 2" door (RH)	$578.00
18552-ASY	Arm & locking screw 2-1/4" door (RH)	
18553-ASY	Arm & locking screw 2-1/2" door (RH)	
18554-ASY	Arm & locking screw 3" door (RH)	
18650-ASY	Arm & locking screw 1-3/4" door (LH)	$262.00
18651-ASY	Arm & locking screw 2" door (LH)	$578.00
18652-ASY	Arm & locking screw 2-1/4" door (LH)	
18653-ASY	Arm & locking screw 2-1/2" door (LH)	
18654-ASY	Arm & locking screw 3" door (LH)	
259500-*	Collar	$134.00
41204-PKG	Heavy-duty thrust bearing (includes 41207N spacer)	$148.00
88905-PKG	Arm locking screw only (5/pk)	$52.30
107016-*	L180 screw kit (machine) (2 req'd)	$13.30
107116-*	L180 screw kit (wood) (2 req'd)	
107048	Arm screw kit (machine)	$11.70
107144	Arm screw kit (wood)	
107046	Cement case screw kit	
012142R*AS	Arm cap & screw (RH, BRS)	$69.80
012142L*AS	Arm cap & screw (LH, BRS)	
012144R*AS	Arm cap & screw (RH, SS)	
012144L*AS	Arm cap & screw (LH, SS)	

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Parts - Heavy Duty Floor Closers

Q27, QT27 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107046	Cement case screw kit	$11.70
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
259000-*	Collar	$46.00
73001L-ASY	Removable arm (LH)	$263.00
73001R-ASY	Removable arm (RH)	
73014-*	Arm screw kit	$11.70
73035L*AS	Q arm cover (LH)	$69.80
73035R*AS	Q arm cover (RH)	
88905-PKG	Arm locking screw only (5/pk)	$52.30
107010-*	Q floor plate screw kit	$11.70
107014-*	180 top pivot screw kit (machine) (2 req'd)	
107015-*	M19 screw kit (machine) (2 req'd)	
107114-*	180 top pivot screw kit (wood) (2 req'd)	
107115-*	M19 screw kit (wood) (2 req'd)	
275179	Arm washer/shim package	$52.30
73009	Q styrofoam filler	$56.10
73017	QT styrofoam filler	$11.70

HM27 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
259000-*	Collar	$46.00
275062-PKG	Arm bearing washer (5/pk)	$27.60
275065-PKG	Arm shims (5/pk)	$52.30
73014-*	Arm screw kit	$11.70
73025L*AS	HM arm cover & screw (LH)	$69.80
73025R*AS	HM arm cover & screw (RH)	
73041L*AS	Arm x set screw (LH)	$348.70
73041R*AS	Arm x set screw (RH)	
88905-PKG	Arm locking screw only (5/pk)	$52.30
107046	Cement case screw kit	$11.70
107004-*	Floor plate screw kit	
107519-*	Hinge screw kit	

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Parts - Heavy Duty Floor Closers

20 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
275176	3/4" offset arm & locking screw, LH	$139.00
275177	3/4" offset arm & locking screw, RH	
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
107004-*	Floor plate screw kit	$11.70
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
259000-*	Collar	$46.00
275062-PKG	Arm bearing washer (5/pk)	$27.60
275065-PKG	Arm shims (5/pk)	$52.30
88905-PKG	Arm locking screw only (5/pk)	
107014-*	180 top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	180 top pivot screw kit (wood) (2 req'd)	
107044	Arm screw kit (machine) (2 req'd)	
107144	Arm screw kit (wood) (2 req'd)	
107046	Cement case screw kit	

28 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
3065	Top pivot jamb portion	$171.00
012202-*PK	Top pivot finish plate (BRS)	$69.80
012204-*PK	Top pivot finish plate (SS)	
30243	Top pivot door portion	$171.00
46045-PKG	Arm plate shims (.062) (5/pk)	$39.70
46145-PKG	Arm plate shims (.187) (5/pk)	
46445	Arm plate & stud assembly	
01244010-PKG	Arm spindle screw (5/pk)	$19.60
01030-PKG	Arm spindle washer (5/pk)	$33.60
26087-PKG	Arm set screw only (5/pk)	$29.70
282026	Arm and set screw	$106.00
107032-*	Arm alignment screw & washer (2/pk)	$50.70
259000-*	Collar	$46.00
107329	340 screw kit (machine & wood)	$11.70
107048	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107064	554 arm screw kit	
107004-*	Floor plate screw kit	
107046	Cement case screw kit	
107066	Wood door plate & shim package (includes 46145-PKG & 46445)	$109.00
282126	Wood door arm package	$229.60

*Specify finish

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Parts - Heavy Duty Floor Closers

H28 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
308548	Top pivot jamb portion	$596.00
012202-*PK	Top pivot finish plate (BRS)	$69.80
012204-*PK	Top pivot finish plate (SS)	
30141	Top pivot door portion	$596.00
259500-*	Collar	$134.00
41204-PKG	Heavy-duty thrust bearing	$148.00
107060	Arm shim kit	$16.10
107329	H340 screw kit (machine & wood)	$11.70
107077	587 arm screw kit (machine)	$19.00
107145-*	587 arm screw kit (wood)	$11.70
107045	Arm screw kit (machine)	
107145	Arm screw kit (wood)	
107004-*	Floor plate screw kit	
107046	Cement case screw kit	

328, 428 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
42801	Top pivot jamb portion	$171.00
012202-*PK	Finish plate (BRS)	$69.80
012204-*PK	Finish plate (SS)	
7495-*	Door portion	$244.00
74101	Bottom insert pivot	$65.60
74102	Top pivot insert	

30 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
3065	Top pivot jamb portion	$171.00
012202-*PK	Top pivot finish plate (BRS)	$69.80
012204-*PK	Top pivot finish plate (SS)	
30243	Top pivot door portion	$171.00
46045-PKG	Arm plate shims (.062) (5/pk)	$39.70
46145-PKG	Arm plate shims (.187) (5/pk)	
46445	Arm plate & stud assembly	
302026	Arm & arm set screw	$211.00
26087-PKG	Arm set screw only (5/pk)	$29.70
107032-*	Arm alignment screw & washer (2/pk)	$50.70
259000-*	Collar	$46.00
107066	Wood door plate & shim package (includes 46145-PKG & 46445)	$109.00
302126	Wood door arm package (includes 107066, 259000-*)	$229.60
107329	340 screw kit (machine & wood)	$11.70
107048	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107004-*	Floor plate screw kit (2 req'd)	
107014	Cement case screw kit	

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Parts - Heavy Duty Floor Closers

40 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
3065	Top pivot jamb portion	$171.00
012202-*PK	Top pivot finish plate (BRS)	$69.80
012204-*PK	Top pivot finish plate (SS)	
30243	Top pivot door portion	$171.00
46045-PKG	Arm plate shims (5/pk) (.062)	$39.70
46145-PKG	Arm plate shims (5/pk) (.187)	
46445	Arm plate & stud	
302026	Arm & arm set screw	$211.00
26087-PKG	Arm set screw only	$29.70
107032-*	Arm alignment screw & washer (2/pk)	$50.70
259000-*	Collar	$46.00
107066	Wood door plate & shim package (includes 46145-PKG & 46445)	$109.00
302126	Wood door arm package (includes 107066, 259000-*)	$229.60
107329	340 screw kit (machine & wood)	$11.70
107048	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107004-*	Floor plate screw kit (2 req'd)	
107014	Cement case screw kit	

H40 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
308548	Top pivot jamb portion	$596.00
012202-*PK	Top pivot finish plate (BRS)	$69.80
012204-*PK	Top pivot finish plate (SS)	
30141	Top pivot door portion	$596.00
41204-PKG	Heavy-duty thrust bearing	$148.00
107060	Arm shim kit	$16.10
259500-*	Collar	$134.00
107329	H340 screw kit (machine & wood)	$11.70
107077	587 arm screw kit (machine)	$19.00
107045	Arm screw kit (machine)	$11.70
107145	Arm screw kit (wood)	
107004-*	Floor plate screw kit (2 req'd)	
107014	Cement case screw kit	

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Parts - Shallow Depth Floor Closers

51 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107075	Cement case screw kit	$11.70
275176	3/4" offset arm & locking screw, LH	$139.00
275177	3/4" offset arm & locking screw, RH	
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
107004-*	Floor plate screw kit	$11.70
107014-*	180 top pivot screw kit (machine) (2 req'd)	
107114-*	180 top pivot screw kit (wood) (2 req'd)	
107044	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
275062-PKG	Arm bearing washer (5/pk)	$27.60
275167-*	1-1/2" offset arm & locking screw	$216.00
88905-PKG	Arm locking screw only (5/pk)	$52.30
519000-*	Spindle washer	$19.40
4007-XXA	Spindle adapter package (includes shim socket screw and washer)	$204.00
4007-XXC	1/2" extended spindle adapter	$314.00
4007-XXE	1" extended spindle adapter	
4007-XXG	1-1/2" extended spindle adapter	
4007-XXI	2" extended spindle adapter	

F5300, F5310 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
107033	Channel screw kit	$11.70
107075	Cement case screw kit	
327006	Door rail	$134.00
107004-*	Floor plate screw kit	$11.70
539000-*	Spindle washer	$19.60
4009-XXC	1/2" extended spindle adapter	$314.00
4009-XXE	1" extended spindle adapter	
4009-XXG	1-1/2" extended spindle adapter	
4009-XXI	2" extended spindle adapter	

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Parts - Shallow Depth Floor Closers

Q51, QT51 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
73035R*AS	Q arm cover (RH, BRS)	$69.80
73035L*AS	Q arm cover (LH, BRS)	
73014-*	Arm screw kit	$11.70
73001R-ASY	Removable arm (RH)	$263.00
73001L-ASY	Removable arm (LH)	
88905-PKG	Arm locking screw only (5/pk)	$52.30
275179	Arm washer & shim package (includes 275065 and 275178)	
519000-*	Spindle washer	$19.40
4007-XXA	Spindle adapter package (includes shims & washer)	$204.00
4007-XXC	1/2" extended spindle adapter	$314.00
4007-XXE	1" extended spindle adapter	
4000-023	Q spacer block	$102.00
4000-019	QT styrofoam filler	
107014	Arm screw kit (machine) (2 req'd)	$11.70
107114	Arm screw kit (wood) (2 req'd)	
107010-*	Q floor plate scew kit	
107075	Cement cae screw kit	
107015	M19 intermediate pivot screw kit (machine) (2 req'd)	
107115	M19 intermediate pivot screw kit (wood) (2 req'd)	

HM51 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
73025R*AS	HM arm cover & screw (RH)	$69.80
73025L*AS	HM arm cover & screw (LH)	
73014-*	Arm screw kit	$11.70
73041R*AS	Arm & screw (RH)	$348.70
73041L*AS	Arm & screw (LH)	
88905-PKG	Arm locking screw only (5/package)	$52.30
275062-PKG	Arm bearing washer (5/package)	$27.60
519000-*	Spindle washer	$19.40
4007-XXA	Spindle adapter package (includes shims & arm washer)	$204.00
4007-XXC	1/2" extended spindle adapter	$314.00
4007-XXE	1" extended spindle adapter	
4007-XXG	1-1/2" extended spindle adapter	
4007-XXI	2" extended spindle adapter	
107004-*	Floor plate screw kit	$11.70
107075	Cement case screw kit	
107519-*	Hinge screw kit	

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Parts - Shallow Depth Floor Closers

50, 5020 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
3065	340 jamb portion	$171.00
012202-*PK	340 finish plate (BRS)	$69.80
012204-*PK	340 finish plate (SS)	
30243	340 door portion	$171.00
107066	Wood door plate/shim package	$109.00
282126	Wood door arm package	$229.60
46045-PKG	Arm plate shims (.062) (5/package)	$39.70
46145-PKG	Arm plate shims (.187) (5/package)	
46445	Arm plate & stud assembly	
282026	Arm & arm set srew	$106.00
26087-PKG	Arm set screw only (5/package)	$29.70
107032-*	Arm alignment screw & washer	$50.70
4010-XXA	Spindle adapter package	$204.00
4010-XXC	1/2" extended spindle adapter	
4010-XXE	1" extended spindle adapter	
4010-XXG	1-1/2" extended spindle adapter	
4010-XXI	2" extended spindle adapter	
519000-*	Spindle washer	$19.40
107064	554 arm screw kit	$11.70
107004-*	Floor plate screw kit	
107075	Cement case screw kit	
107329	340 screw kit (machine & wood)	
107048	Arm screw kit (machine)	
107144	Arm screw kit (wood)	

5040 FLOOR CLOSERS

PART NO.	DESCRIPTION	LIST PRICE
42801	Patch fitting top pivot jamb	$171.00
012202-*PK	Finish plate (BRS)	$69.80
012204-*PK	Finish plate (SS)	
7495-*	Bottom pivot patch	$244.00
74101	Bottom pivot insert	$65.60
74102	Top pivot insert	
519000-*	Spindle washer	$19.40
107004-*	Floor plate screw kit	$11.70
107075	Cement case screw kit	
107329	340 screw kit (machine & wood)	

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Parts - Specialty Closers

354 GATE CLOSER

PART NO.	DESCRIPTION	LIST PRICE
01960-*AS	Jamb portion	$270.00
35064-*AS	Gate portion	$81.10
3549000-*	Bracket (includes closer mounting screw kit)	$143.00
107017-*	Top pivot screw kit	$13.30
107350	Closer mounting screw kit	$10.20

355 GATE CLOSER

PART NO.	DESCRIPTION	LIST PRICE
0490-*AS	Jamb portion	$270.00
35064-*AS	Gate portion	$81.10
3549000-*	Bracket (includes closer mounting screw kit)	$143.00
107017-*	Top pivot screw kit	$13.30
107350	Closer mounting screw kit	$10.20

356 GATE CLOSER

PART NO.	DESCRIPTION	LIST PRICE
01960-*AS	Jamb portion	$270.00
35064-*AS	Gate portion	$81.10
35051	Bushing only (included in arm package)	$41.60
3549000-*	Bracket (includes closer mounting screw kit)	$143.00
107017-*	Top pivot screw kit	$13.30
107359	Arm screw kit	$10.20
107350	Closer mounting screw kit	

357 GATE CLOSER

PART NO.	DESCRIPTION	LIST PRICE
0490-*AS	Jamb portion	$270.00
35064-*AS	Gate portion	$81.10
35051	Bushing only (included in arm package)	$41.60
3549000-*	Bracket (includes closer mounting screw kit)	$143.00
107017-*	Top pivot screw kit	$13.30
107359	Arm screw kit	$10.20
107350	Closer mounting screw kit	

359 GATE CLOSER

PART NO.	DESCRIPTION	LIST PRICE
35510-*	Arm rail	$95.90
35535-*	Arm with screw & bushing	$562.00
35051	Bushing only (included in arm package)	$41.60
3549000-*	Bracket (includes closer mounting screw kit)	$143.00
107003	Arm screw kit	$20.90
107350	Closer mounting screw kit	$10.20

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Parts - Specialty Closers

SEC27 FLOOR CLOSER

PART NO.	DESCRIPTION	LIST PRICE
012142L*ATS	Arm cap & screw (LH, BRS)	$69.80
012142R*ATS	Arm cap & screw (RH, BRS)	
012144L*ATS	Arm cap & screw (LH, SS)	
012144R*ATS	Arm cap & screw (RH, SS)	
18550-ASY	Arm & locking screw (RH)	$262.00
18650-ASY	Arm & locking screw (LH)	
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
259000-*	Collar	$46.00
275062-PKG	Arm bearing washer (5/pk)	$27.60
275065-PKG	Arm shims (5/pk)	$52.30
88905-PKG	Arm locking screw only (5/pk)	
107014-*T	Top pivot Torx® screw kit (machine)	$70.40
107114-*T	Top pivot Torx® screw kit (wood)	
107048	Arm screw kit (machine) (2 req'd)	$11.70
107144	Arm screw kit (wood) (2 req'd)	
107021	Floor plate screw kit	$28.20

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Parts - Low Energy Operators

ARM AND TRACK ASSEMBLIES - 6300

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6310-1	Arm and track assembly (6311, 6312)	$469.00
6310-1W	Arm assembly	$244.00
7100-1T	Track assembly	$313.00
6330-1	Arm assembly (6331, 6332)	$479.00
6330-1W	Main arm and rod	$246.00
6620-12	Adjusting tube and shoe	$213.00
6350-1L	Double egress arm, left hand (6351, 6352)	$762.00
6350-1LW	Arm assembly, left hand	$531.00
7100-1T	Track assembly	$313.00
6350-1R	Double egress arm, right hand (6351, 6352)	$762.00
6350-1RW	Arm assembly, right hand	$531.00
7100-1T	Track assembly	$313.00

PARTS - 6300

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6300END	End cap kit	$407.00
6300SP	Screw pack	$81.40
6300CM	Power supply/board assembly	$1,608.00
6300CAB2	Cable kit	$178.00

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Parts - Low Energy Operators

ARM AND TRACK ASSEMBLIES - 6200, 5600

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6210-1	Arm and track assembly	$469.00
6210-1W	Arm assembly	$244.00
7100-1T	Track assembly	$313.00
7701-5	Arm assembly	$140.00
7701-1M	Main arm assembly	$76.00
7701-115	Secondary arm assembly	$81.00

PARTS - 6200

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6300END	End cap kit	$407.00
6300SP	Screw pack	$81.40
6200CM	Power supply/board assembly	$1,522.00
6300CAB2	Cable kit	$178.00

PARTS - 5600

Part Number	Description	
5600IN	Inverter	$922.00
5700M	Motor assembly	$1,511.00
5600SP	Screw pack	$36.00
5600PS	Power supply	$155.00
5700PC	Power cord	$33.00

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Parts - Low Energy Operators

ARM AND TRACK ASSEMBLIES - 6000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6610-1	Arm and track assembly (6010, 6011)	$469.00
7210-1A	Arm assembly	$244.00
7200-1T	Track assembly	$313.00
6020-1	Arm assembly (6020, 6021)	$261.00
6020-1W	Main arm and rod	$227.00
6620-12	Adjusting tube and shoe	$213.00
6030-1	Arm assembly (6030, 6031)	$479.00
6030-1W	Main arm and rod	$246.00
6620-12	Adjusting tube and shoe	$213.00
6050-1L	Arm and track assembly , left hand (6050, 6051)	$762.00
7250-1L	Arm assembly left hand	$531.00
7200-1T	Track assembly	$313.00
6050-1R	Arm and track assembly, right hand (6050, 6051)	$762.00
7250-1R	Arm assembly right hand	$531.00
7200-1T	Track assembly	$313.00
6051-1L	Arm and track assembly - deep reveal (LH)	$762.00
6051-11L	Arm assembly - deep reveal (LH)	$531.00
6051-1R	Arm and track assembly - deep reveal (RH)	$762.00
6051-11R	Arm assembly - deep reveal (RH)	$531.00
6660-1	Arm assembly (6060, 6061)	$544.00
6660-11	Rod and snubber assembly	$246.00
6670-1	Arm assembly (6070, 6071)	$544.00
6670-11	Rod and snubber assembly	$246.00
6061-1	Unitrol® arm assembly (D6001DE)	$479.00
6660-11	Rod and snubber assembly	$246.00
6071-1	Unitrol® arm assembly (D6001DE1, D6001DE2) double egress, deep reveal	$479.00
6670-11	Rod and snubber assembly	$246.00

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Parts - Low Energy Operators

PARTS - 6000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
6001DAB	Drop angle bracket - single 36"	$269.00
6001DAB2	Drop angle bracket - single 38" and up	
D6001DAB-36	Drop angle bracket - double 36"	$293.00
D6001DAB-38	Drop angle bracket - double 38"	
D6001DAB-40	Drop angle bracket - double 40"	
D6001DAB-42	Drop angle bracket - double 42"	$335.00
D6001DAB-44	Drop angle bracket - double 44"	
D6001DAB-46	Drop angle bracket - double 46"	
D6001DAB-48	Drop angle bracket - double 48"	$370.00
6011TAB-1	Pull transom, single 36"	$269.00
6011TAB-2	Pull transom, single 38" and up	
D6011TAB-36	Pull transom double 36"	
D6011TAB-38	Pull transom double 38"	
D6011TAB-40	Pull transom double 40"	
D6011TAB-42	Pull transom double 42"	$335.00
D6011TAB-44	Pull transom double 44"	
D6011TAB-46	Pull transom double 46"	
D6011TAB-48	Pull transom double 48"	$370.00
6021TAB-1	Push transom single 36"	$269.00
6021TAB-2	Push transom single 38" and up	
D6021TAB-36	Push transom double 36"	
D6021TAB-38	Push transom double 38"	
D6021TAB-40	Push transom double 40"	
D6021TAB-42	Push transom double 42"	$335.00
D6021TAB-44	Push transom double 44"	
D6021TAB-46	Push transom double 46"	
D6021TAB-48	Push transom double 48"	$370.00
6001PM	Power module sub-assembly	$1,276.00
6001ENLH	End cap - left hand	$88.00
6001ENRH	End cap - right hand	
6001U	Union - single	$305.00
D6001U	Union - double	$365.00
6001US	Union spacer	$21.00
6001CON	Conduit assembly - single	$203.00
D6001CON	Conduit assembly - double	$226.00
6000IN	Inverter	$1,779.00
TX6700M	Torx® screw pack	$36.00

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Parts - Low Energy Operators

PARTS - 6000

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
5700SW	On/off switch	$8.60
6000CB	Circuit breaker	$62.00
6000SUP	Power supply	$305.00
7500LAP	7500 closer body	$571.00
6000MS	Motor support	$191.00
6001SK	Shim kit	$40.00
6001SC-1	Screw pack - back plate	$23.00
6001SC-2	Screw pack - standard	$65.00
D6001SYNC	Sync cable	$22.00

PARTS - 5700

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
1601LAP	Closer body, size 1-6	$260.00
5700M	Motor assembly	$1,511.00
5700IN	Inverter	$922.00
5700SW	Power switch	$8.60
5700RS	Reed switch	$31.00
5700PWS	RF power supply	$155.00
5700PC	Power cord	$33.00

ARM AND TRACK ASSEMBLIES - 5700, 5500

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
5710-1	Arm and track assembly (pull) (5700)	$434.00
7701ST-1A	Arm assembly (5700)	$147.00
7200-1T	Track assembly (5700)	$313.00
7110-1A	Arm assembly (pull) (5500)	$238.00
7100-1T	Track assembly (pull) (5500)	$313.00
7701-1A	Arm assembly (push) (5500/5700)	$140.00
7701-1W	Main arm & rod (push) (5500/5700)	$124.00
7701-11A	Adjusting tube & shoe (push) (5500/5700)	$54.00

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ASSA ABLOY

Parts - Electrified Closers & Holders

SLIDE TRACKS AND ARM ASSEMBLIES - 7100SZ

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7100-1T	Slide track (7110SZ, 7150SZ)	$313.00
7110-1A	Slide arm (7110SZ)	$244.00
7150-1R	Double egress arm - right hand (7150SZ)	$531.00
7150-1L	Double egress arm - left hand (7150SZ)	
7701-1A	Double lever arm (7120SZ)	$140.00
7701-1B	Double lever arm (7130SZ)	
2800SLD	Slider assembly (part of slide track assembly)	$141.00
7100CB	Cushion block	$100.00

PARTS - 7100SZ

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7100SK	Sensor kit	$695.00
7100PS	Power supply (120V only)	$281.00
7100REM	Remote	$93.00
SHOK	Selective hold open switch assembly (24V)	$168.00

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Parts - Electrified Closers & Holders

SLIDE TRACKS AND ARM ASSEMBLIES - 7200

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7100-1T	Slide track for 7210, 7240, 7250	$313.00
7110-1A	Slide arm for 7210	$244.00
7140-1A	Connected free swing arm assembly for 7240	$386.00
7150-1R	Double egress arm, right hand for 7250	$531.00
7150-1L	Double egress arm, left hand for 7250	
7701-1A	Double lever arm for 7220	$140.00
7701-1B	Double lever arm for 7230	
7950-1L	Arm assembly, non-hold open, left hand - 7290	$199.00
7950-1R	Arm assembly, non-hold open, right hand - 7290	
7950ST	Track assembly, non-hold open - 7290	$357.00

SLIDE TRACK AND ARM PARTS - 7200

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7100CB	Cushion block (part of slider assembly)	$100.00
7240SP	Screw pack for CFS arm	$142.00
2800SLD	Slider Assembly	$141.00

PARTS - 7200

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
MPSOCOV	Cover (support unit)	$190.00
SHOK	Selective hold open switch assembly 24V	$168.00
SHO	Switch 24V	$161.00

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ASSA ABLOY

Parts - Electrified Closers & Holders

TRACK ASSEMBLIES - 7705PT

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
PTO24	Hinge side track, support, 24V	$606.00
PPTO24	Stop side track, support, 24V	

Note: Support unit assemblies include track, slider assembly and solenoid block assembly. Hook-up box not included.

TRACK PARTS - 7705PT

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7700SLD	Slider assembly	$141.00
7700ASC	Slider arm stud clip (included in slider assembly)	$12.70
7700STEC	Track assembly end cap	$10.40
PT24SOL	Solenoid block assembly 24V	$411.00

ARM ASSEMBLIES - 7705PT

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
7701ST-1A	Standard arm assembly	$147.00
7701ST-1AT	Adjusting head and tube assembly	$78.00
7701ST-1AR	Adjusting rod assembly	
7701PT-DE-1R	Double egress arm assembly, right hand	$269.00
7701PT-DE-1L	Double egress arm assembly, left hand	
7701ST-1ATR	Double egress adjusting arm and tube assembly, right hand	$195.00
7701ST-1ATL	Double egress adjusting head and tube assembly, left hand	
7700AS	Arm stud	$9.80
7700ASR	Retaining ring	$4.80
7700ALAS	Arm length adjusting screw	$9.40

HOOK-UP BOXES AND PARTS - 7705PT

MODEL NO.	PRODUCT DESCRIPTION	LIST PRICE
PTOHB24	Hook-up box support unit, 24V, hinge side	$511.00
PTOHB120	Hook-up box support unit, 120V, hinge side	
PPTOHB24	Hook-up box support unit, 24V, stop side	$485.00
PPTOHB120	Hook-up box support unit, 120V, stop side	
PTO125V	Fuse	$27.80
PTOHBCOV	Hook-up box cover kit (includes cover and screws), support unit	$101.00
PTOPCB24	Hook-up board, 24V, support units	$239.00
PTOPCB120	Hook-up board, 120V, support units	
P7700PB	Push side hook-up box plug button	$12.00

Note: specify finish on all hook-up boxes

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Parts - Electrified Closers & Holders

SMOK-CHEK V

PART NO.	DESCRIPTION	LIST PRICE
550100	Holder assembly (120VAC)	$853.00
550101	Holder assembly (24VAC/DC)	
930105	Magnet (120VAC)	$250.00
930106	Magnet (24VAC/DC)	
550106-*	Holder cover	$237.00
85010163-*	Closer body	$402.00
233069K*	Closer cover	$95.00
550221-*	Screw kit (models with covers)	$69.30
550131-*	Screw kit (models without covers)	
550789-*	Deep reveal push side arm	$502.00
550136K*	Push side arm	$283.00
550120K-*	Pull side arm	
565118T689	Door pivot bracket (used with 0602)	$65.40
40-1600-0450-078	PA bracket (used with 0602)	$38.70
20-7700-0192-*	Arm (used with 0602)	$145.00

99-726, 99-926

PART NO.	DESCRIPTION	LIST PRICE
20-0099-0337-500	Slider assembly	$111.00
20-0099-0608-*	99-726 channel (24V)	$569.00
20-0099-0609-*	99-926 channel (24V)	
20-0099-0604-*	99-726 hook-up box assembly (24V)	$253.00
20-0099-0605-*	99-726 hook-up box assembly (120V)	
20-0099-0600-*	99-926 hook-up box assembly (24V)	$225.00
20-0099-0601-*	99-926 hook-up box assembly (120V)	
20-0099-0516-*	Arm bracket & tube	$179.00
20-0099-0343-*	Adjusting rod	$46.50
20-0040-0534-*	Screw kit	$42.50

*Specify finish

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ASSA ABLOY

Parts - Checkmate® Stops & Holders

CHECKMATE® STOPS & HOLDERS

PART NO.	DESCRIPTION	MODELS	LIST PRICE
6003	Shock end block	1 & 9	$26.00
6004	Far end block	1 & 9	
5059	Far end block (2 req'd)	2 & 5	$4.50
5011	Far end block (2 req'd)	10	$3.40
6998N*	Hold open screw kit	1	$67.00
5999-*	Friction or stop screw kit	2	$93.10
6487-*	Friction or stop screw kit (6 only available as stop)	1 & 6	$48.80
3880-*XXXA	Friction or stop screw kit	7	$66.00
5897-*	Friction or stop screw kit	8	$62.10
6468-*	Friction or stop screw kit	9	$47.30
6997N*	Hold open screw kit	9	$51.40
5998-*	Friction or stop screw kit	10 & 55	$78.80
5012-PKG	Hold open friction adapter	2 & 10	$34.50

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117-1/4

PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
12029-*AS	Arm cap & screw	$69.80
11706LASY	Arm (LH)	$153.00
11705RASY	Arm (RH)	
17406R*AS	Floor portion assembly (RH)	$609.00
17406L*AS	Floor portion assembly (LH)	
107014-*	Top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	Top pivot screw kit (wood) (2 req'd)	
117127-*	Screw kit	$69.30

117, F117

PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
12029-*AS	Arm cap & screw	$69.80
11706LASY	3/4" offset arm (LH)	$153.00
11705RASY	3/4" offset arm (RH)	
11706L15*	1-1/2" offset arm (LH)	$292.00
11705R15*	1-1/2" offset arm (RH)	
17526-*AS	117 floor portion assembly	$609.00
17559-*AS	F117 floor portion assembly	$548.00
107014-*	Top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	Top pivot screw kit (wood) (2 req'd)	
117127-*	Bottom pivot screw kit	$69.30

*Specify finish

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NORTON RIXSON

ASSA ABLOY

Parts - Pivots

147, F147

PART NO.	DESCRIPTION	LIST PRICE
275176	3/4" offset arm & locking screw, LH	$139.00
275177	3/4" offset arm & locking screw, RH	
275167-*	1-1/2" offset arm & locking screw	$216.00
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
14714	Spindle stud	$39.70
107071	Arm shim kit (2/pk)	$27.60
88905-PKG	Arm locking screw package (5/pk)	$52.30
14721-*AS	147/F147 floor portion x bearing	$566.00
107014-*	180/F180 top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	180/F180 top pivot screw kit (wood) (2 req'd)	
107044	Arm screw kit (machine)	
107144	Arm screw kit (wood)	
107062-*	147/F147 bottom pivot screw kit (includes (107071)	$38.80

L147, FL147

PART NO.	DESCRIPTION	LIST PRICE
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
18550-ASY	Arm & locking screw 1-3/4" door (RH)	$262.00
18650-ASY	Arm & locking screw 1-3/4" door (LH)	
18551-ASY	Arm & locking screw 2" door (RH)	$578.00
18552-ASY	Arm & locking screw 2-1/4" door (RH)	
18553-ASY	Arm & locking screw 2-1/2" door (RH)	
18554-ASY	Arm & locking screw 3" door (RH)	
18651-ASY	Arm & locking screw 2" door (LH)	
18652-ASY	Arm & locking screw 2-1/4" door (LH)	
18653-ASY	Arm & locking screw 2-1/2" door (LH)	
18654-ASY	Arm & locking screw 3" door (LH)	
88905-PKG	Arm locking screw only (5/pk)	$52.30
107071	Arm shim kit (2/pk)	$27.60
14714	Spindle stud	$39.70
14721-*AS	L147 floor portion x bearing	$566.00
107016*	L180/FL180 screw kit (machine) (2 req'd)	$13.30
107116*	L180/FL180 screw kit (wood) (2 req'd)	
107048	Arm screw kit (machine)	$11.70
107144	Arm screw kit (wood)	
107062-*	L147/FL147 bottom pivot screw kit (includes 107062)	$38.80

*Specify finish

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PART NO.	DESCRIPTION	LIST PRICE
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
275177	Arm x locking screw (RH)	$139.00
275176	Arm x locking screw (LH)	
88905-PKG	Arm locking screw only (5/pk)	$52.30
107071	Arm shim kit (2/pk)	$27.60
14714	Spindle stud	$39.70
14721-*AS	147 floor portion x bearing	$566.00
107062-*	147 bottom pivot screw kit (inclues 107062)	$38.80

195

PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
19503-*AS	Door portion assembly (RH)	$428.00
19504-*AS	Door portion assembly (LH)	
19511-*	Cap	$19.00
19501-*AS	Jamb portion assembly (RH)	$548.20
19502-*AS	Jamb portion assembly (LH)	
107014-*	180 top pivot screw kit (machine) (2 req'd)	$11.70
107114-*	180 top pivot screw kit (wood) (2 req'd)	
107014-*	195 screw kit (machine) (2 req'd)	
107114-*	195 screw kit (wood) (2 req'd)	

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PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
12029-*AS	Arm cap and screw	$69.80
11706L*AS	3/4" offset arm (LH)	$153.00
11705R*AS	3/4" offset arm (RH)	
173003	Spindle stud	$36.90
173001	Spindle collar	$84.40
173002	Mounting bolt	$43.50
173010	Floor anchor	$28.20
11706L15*	1-1/2" offset arm (LH)	$292.00
11705R15*	1-1/2" offset arm (RH)	
107014	180 screw kit (machine) (2 req'd)	$11.70
107114	180 screw kit (wood) (2 req'd)	
107044	Bottom arm screw kit (machine)	
107144	Bottom arm screw kit (wood)	

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NORTON RIXSON

ASSA ABLOY

Parts - Pivots

117-1/2, F117-1/2

PART NO.	DESCRIPTION	LIST PRICE
275176	3/4" offset arm & locking screw, LH	$139.00
275177	3/4" offset arm & locking screw, RH	
275167-*	1-1/2" offset arm	$216.00
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
275065-PKG	Arm shim kit (5/pk)	$52.30
16301*	Spindle shoulder collar	$46.00
88905-PKG	Arm locking screw package (5/pk)	$52.30
1174050-*	Floor plate x screws	$151.00
X01176350	117-1/2, F117-1/2 floor portion assembly	$937.00
107014-*	180/F180 top pivot screw kit (machine (2 req'd)	$11.70
107114-*	180/F180 top pivot screw kit (wood) (2 req'd)	
107044-*	Arm screw kit (machine)	
107144-*	Arm screw kit (wood)	
107004-*	Floor plate screw kit	

*Specify finish

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L117, FL117

PART NO.	DESCRIPTION	LIST PRICE
181770-ASY	Pivot pin assembly	$11.40
181778-*	Hex cap	$12.00
012142L*AS	Arm cap & screw (LH, BRS)	$69.80
012142R*AS	Arm cap & screw (RH, BRS)	
012144L*AS	Arm cap & screw (LH, SS)	
012144R*AS	Arm cap & screw (RH, SS)	
18550-ASY	Arm & locking screw 1-3/4" door (RH)	$262.00
18650-ASY	Arm & locking screw 1-3/4" door (LH)	
18551-ASY	Arm & locking screw 2" door (RH)	$578.00
18552-ASY	Arm & locking screw 2-1/4" door (RH)	
18553-ASY	Arm & locking screw 2-1/2" door (RH)	
18554-ASY	Arm & locking screw 3" door (RH)	
18651-ASY	Arm & locking screw 2" door (LH)	
18652-ASY	Arm & locking screw 2-1/4" door (LH)	
18653-ASY	Arm & locking screw 2-1/2" door (LH)	
18654-ASY	Arm & locking screw 3" door (LH)	
88905-PKG	Arm locking screw package (5/pk)	$52.30
275065-PKG	Arm shim kit (5/pk)	
259500-*	Collar	$134.00
41204-PKG	Heavy-duty thrust bearing	$148.00
1174050-*	Floor plate x screws	$151.00
X01176351	Floor portion assembly (includes 41204-PKG)	$937.00
107016-*	L180, FL180 screw kit (machine) (2 req'd)	$13.30
107116-*	L180, FL180 screw kit (wood) (2 req'd)	
107048-*	Arm screw kit (machine) (2 req'd)	$11.70
107114-*	Arm screw kit (wood) (2 req'd)	
107004-*	Floor plate screw kit (machine) (2 req'd)	

M19, M190, ML19, FA19, 219, 319, FM19, FM190 Intermediate Pivots

*Specify finish

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ASSA ABLOY

Parts - Pivots

ALL ELECTRIFIED M19 INTERMEDIATE PIVOTS

PART NO.	DESCRIPTION	LIST PRICE
107015-*	Metal screws for one leaf	$11.70
107115-*	Wood screws for one leaf	
181778-*	Hex cap	$12.00
107059-*	Includes screw and back plate (219, 319 and 419 only)	$263.00
	Torx® available - suffix T	Add $108.00 to each kit

119 INTERMEDIATE PIVOT

PART NO.	DESCRIPTION	LIST PRICE
107014-*	Metal screws for one leaf	$11.70
107114-*	Wood screws for one leaf	
	Torx® available - suffix T	Add $108.00 to each kit

F519

PART NO.	DESCRIPTION	LIST PRICE
619005-*	Screw kit	$17.00
	Torx® available - suffix T	Add $108.00 to each kit

127-3/4, 128-3/4

PART NO.	DESCRIPTION	LIST PRICE
640-ASY	Top pivot jamb portion	$182.00
12724-*PK	Top pivot plate x screws (SS)	$69.80
12720-*PK	Top pivot plate x screws (BRS)	
12716	Top pivot door portion	$175.50
12711-*	127-3/4 jamb portion & stud assembly	$444.00
12714	Arm & bearing assembly	$127.00
71521-*AS	128-3/4 floor pivot & stud assembly	$257.00
107340	Top pivot screw kit (machine & wood)	$11.70
117127-*	127-3/4 and 128-3/4 screw kit	$69.30

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PART NO.	DESCRIPTION	LIST PRICE
3065	Top pivot jamb portion	$171.00
012202-*PK	Finish plate & screws (BRS)	$69.80
012204-*PK	Finish plate & screws (SS)	
30243	Top pivot door portion	$171.00
22131	Arm	$194.00
22121*	Floor portion & stud	$323.20
107329	Top pivot screw kit (machine & wood)	$11.70
107370-*	370 screw kit	

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117-3/4

PART NO.	DESCRIPTION	LIST PRICE
3065	Top pivot jamb portion	$171.00
012202-*PK	Finish plate & screws (BRS)	$69.80
012204-*PK	Ffinish plate & screws (SS)	
30243	Top pivot door portion	$171.00
185.75	Arm	$310.00
16301*	Spindle collar	$46.00
1174020-*	Floor plate x screws	$152.00
X01176320	Floor portion assembly	$928.00
107329	Top pivot screw kit (machine & wood)	$11.70
107064-*	Arm screw kit (machine & wood)	
107004-*	Floor plate screw kit	

H117-3/4

PART NO.	DESCRIPTION	LIST PRICE
308548	Top pivot jamb portion	$596.00
012202-*PK	Finish plate & screws (BRS)	$69.80
012204-*PK	Finish plate & screws (SS)	
30141	Top pivot door portion	$596.00
262022	Standard end load arm package	$961.00
41204-PKG	Heavy-duty thrust bearing	$148.00
1174020-*	Floor plate x screws	$152.00
X01176322	Floor portion assembly (includes 41204-PKG)	$1,607.00
259500-*	Spindle shoulder collar	$134.00
107329	Top pivot screw kit (machine & wood)	$11.70
107045	Arm screw kit (machine)	
107145	Arm screw kit (wood)	
107077	587 arm screw kit (machine)	
107177	587 arm screw kit (wood)	
107060	Arm shim screw kit	
107004	Floor plate screw kit	

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PART NO.	DESCRIPTION	LIST PRICE
42801	Top pivot jamb portion	$171.00
012202-*PK	Finish plate (BRS)	$69.80
012204-*PK	Finish plate (SS)	
7495-*	Patch fiting	$244.00
74104	Bottom pivot floor portion	$152.00
107039	Top pivot jamb screw kit	$11.70

*Specify finish

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Parts - Pivots

176

PART NO.	DESCRIPTION	LIST PRICE
640-ASY	Top pivot jamb portion	$182.00
12724-*PK	Top pivot plate x screws (SS)	$69.80
12720-*PK	Top pivot plate x screws (BRS)	
12716	Top pivot door portion	$175.50
12704	Bottom arm door portion	$119.00
176001	Adj bearing spindle	$77.00
176002	Mounting bolt	$44.10
173010	Cement anchor	$28.20
107340	Top pivot screw kit (machine & wood)	$11.70
173176	Bottom arm screw kit (machine & wood)	

AP3 TOP PIVOT

PART NO.	DESCRIPTION	LIST PRICE
107047*	AP3 screw kit	$152.00
30243	Door portion	$171.00
30814*	Frame portion (handed)	$550.00

Torx® not available

340X102 TOP PIVOT

PART NO.	DESCRIPTION	LIST PRICE
10210-*AS	Top pivot jamb portion	$294.00
3065	Door portion	$171.00
107012*	Jamb portion screw kit	$11.40
107329	Screw kit	$11.70
640-ASY	Door portion (320x102)	$182.00

Torx® not available

*Specify finish

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Parts - Electromagnetic Holders/Releases

980M, 981M

PART NO.	DESCRIPTION	LIST PRICE
980311M-*	980M magnet housing cover	$542.00
981311M-*	981M magnet housing cover	
981309	Magnet support bracket	$49.80
980095M	Gasket	$33.00
996219-3V	Tri-volt magnet assembly	$244.00
980312M-*	980M magnet housing base	$332.00
981312M-*	981M magnet housing base	
980328-*	980M screw kit	$125.00
981328-*	981M screw kit	$159.00
997510M-*	Door armature assembly	$196.00

989, 990M

PART NO.	DESCRIPTION	LIST PRICE
990002	Magnet bracket	$52.90
996219-3V	Tri-volt magnet assembly	$244.00
990001	Cover plate	$88.00
990300-*	990M screw kit	$39.10
444FM	989 flat armature	$121.00
997510M-*	Door armature assembly	$196.00

994M, 997M, 998M

PART NO.	DESCRIPTION	LIST PRICE
998369-3V	997M/998M tri-volt magnet assembly	$281.00
998315M-*	Wall cover	$109.00
998300-*	994M, 997M screw kit	$43.90
998303-*	998M screw kit	
997510M-*	997M door armature assembly	$196.00
998512M-*	998M door armature assembly	
994510M-*	994M door armature assembly	$211.00
900-3	994M swivel armature (cannot be used with extension pieces)	$139.70

996M

PART NO.	DESCRIPTION	LIST PRICE
996501M-*	Surface mounting box	$152.00
996369-3V	Tri-volt magnet assembly	$281.00
998315M-*	Wall cover	$109.00
996325-*	Screw kit	$43.90
997510M-*	Door armature assembly	$196.00

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Parts - Electromagnetic Holders/Releases

999M

PART NO.	DESCRIPTION	LIST PRICE
999105	Base plate	$116.00
999055-*	Wall cover	$430.00
996219-3V	Tri-volt magnet assembly	$244.00
999318-*	Screw kit	$43.90
998512M-*	Door armature assembly	$196.00

991M

PART NO.	DESCRIPTION	LIST PRICE
997510M-*	Door armature assembly	$196.00
991002	Switch box	$396.00
991210	Magnet assembly 120 VAC	$618.00
991211	Magnet assembly 24 VAC/DC	
991212	Magnet assembly 24 VDC	
991214	Magnet assembly 12 VAC	
991215	Magnet assembly 240 VAC	
991001	Gasket	$47.90
990001	Cover plate	$88.00
990300-*	Screw kit	$39.10

993M, 9930M

PART NO.	DESCRIPTION	LIST PRICE
993100-A	Magnet housing assembly	$1,017.00
993512M-A	Armature assembly	$697.00
993300-A	993M screw kit	$26.50
993126-*	9930M floor mounting bracket	$159.00
993040-*	Angle bracket screw kit	$56.10

972H

PART NO.	DESCRIPTION	LIST PRICE
972041	U bracket	$136.00
972102	Cover assembly	$192.00
972106	Latch housing assembly	$301.00
972100	Box assembly - 12DC	$1,072.00
972112	Box assembly - 24AC	
972118	Box assembly - 120VAC	
972120	Box assembly - 24VDC	
972190	Screw kit	$98.00

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Parts - Electromagnetic Holders/Releases

972S

PART NO.	DESCRIPTION	LIST PRICE
972040	Angle bracket	$81.30
972102	Cover assembly	$192.00
972044	Flat latch bracket	$75.30
972106	Latch housing assembly	$301.00
972043	Threaded latch bracket	$75.00
972100	Box assembly - 12DC	$1,072.00
972112	Box assembly - 24AC	
972118	Box assembly - 120VAC	
972120	Box assembly - 24VDC	
972290	Screw kit	$98.00

972U

PART NO.	DESCRIPTION	LIST PRICE
972102U	Cover assembly	$192.00
972105	Latch arm assembly	$98.00
972041	U bracket	$136.00
972100	Box assembly - 12DC	$1,072.00
972112	Box assembly - 24AC	
972118	Box assembly - 120VAC	
972120	Box assembly - 24VDC	
972390	Screw kit	$162.00
972040	Angle bracket	$81.30

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ASSA ABLOY Opening Solutions leads the development within door openings and products for access solutions in homes, businesses and institutions. Our offering includes doors, frames, door and window hardware, mechanical and smart locks, access control and service.

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