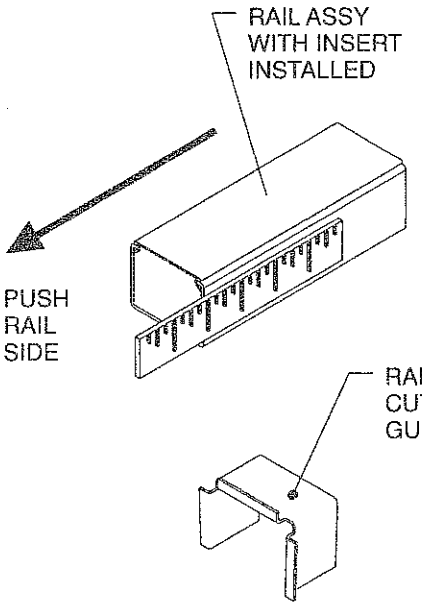
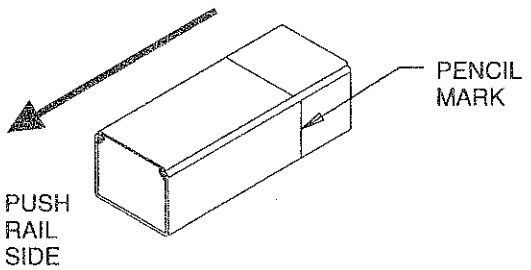
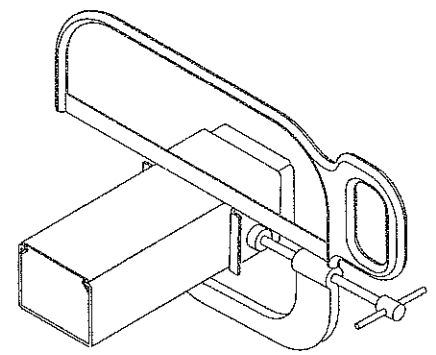
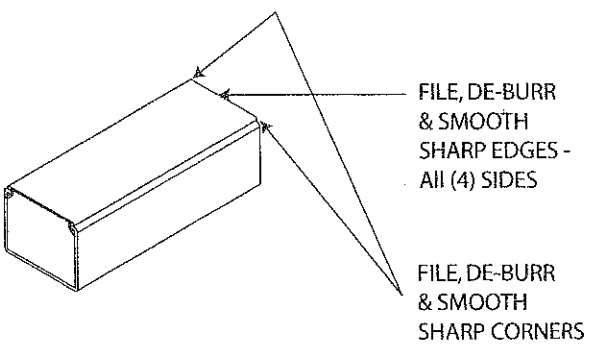
43- PREFIX FLUSH END CAP
RAIL CUTTING INSTRUCTION SHEET
FOR 80 SERIES RAILS



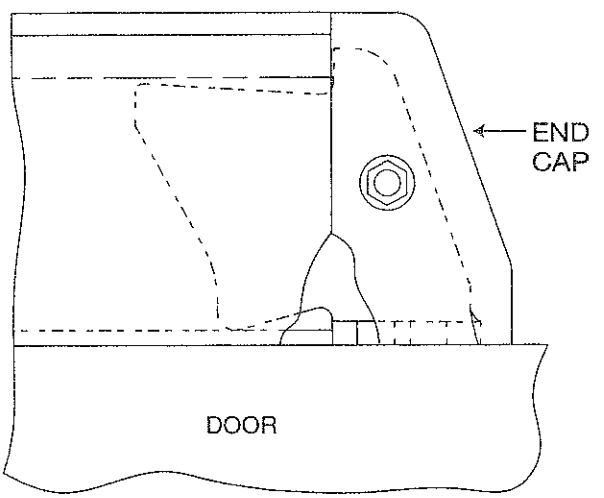






IF RAIL MUST BE CUT, FOLLOW THESE STEPS:

1. INSTALL RAIL INSERT
2. MEASURE FROM PUSH RAIL SIDE
3. MARK CUT LINE WITH A PENCIL
4. PLACE CUTTING GUIDE ON SIDE OF RAIL TO BE REMOVED
5. LINE UP GUIDE WITH PENCIL MARK
6. SECURE CUTTING GUIDE WITH C-CLAMP
7. CUT RAIL USING APPROPRIATE CUTTING TOOL (IF HACK SAW IS USED INSTALL A NEW BLADE FOR BEST RESULTS)
8. FILE, DE-BURR AND RADIUS CUT EDGES AND CORNERS
9. INSTALL END BRACKET FLUSH WITH END OF RAIL.
   NOTE: DOOR SURFACE MUST BE FLAT.
10. INSTALL END CAP FLUSH WITH END OF RAIL.



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