



Product Advantages

- Convenience – The new drill head clamping mechanism allows you to change drill heads quickly and without tools
- Efficiency – Stops move automatically to the right position in the x/y direction, making work quick and easy
- All-in-one – Carry out all vertical and horizontal drilling operations with a single machine
- Precision – The computer-controlled EASYSTICK ruler and vertical drilling unit deliver precise drilling positions
- Productivity – Benefit from the automatic calculation, display and execution of precise drilling operations

MINIPRESS top with EASYSTICK

A new machine generation – innovative and well thought out. MINIPRESS top allows you to carry out all vertical and horizontal drilling operations with a single machine. Combined with EASYSTICK, precise drilling positions are calculated for you, and the ruler and vertical drilling unit automatically move to the right position.



New Dimensions in Manufacturing

MINIPRESS top is a top-quality, easy-to-set drilling and insertion machine for carrying out vertical and (optional) horizontal drilling as well as for inserting Blum hardware. In other words, users can perform all drilling operations on cabinets, doors and fronts quickly and accurately. MINIPRESS top is designed to help manufacturers use Blum hardware with the utmost precision.

MINIPRESS top

Product	Description	Part no.
	Base MINIPRESS top machine, excluding EASYSTICK	M75E2000*US
	EASYSTICK computer for MINIPRESS top (required)	MZD.5700.01
	EASYSTICK ruler for MINIPRESS top (required)	MZD.2700

Drilling heads

Product	Number of spindles	Orientation to fence	For processing of:	Part no.
	3	Perpendicular	– Hinges	MZK.2000.01
	8	Perpendicular	- Box system and lift system front fixing brackets - Box system cabinet profiles - Runner systems - Lift system lift mechanisms - Hinge system horizontal mounting plates	MZK.220S.01
	11	Perpendicular	- Box system and lift system front fixing brackets - Box system cabinet profiles - Runner systems - Lift system lift mechanisms - Hinge system horizontal mounting plates	MZK.224S.01
	9	Parallel	- System drilling - Shelf pins	MZK.2810.03
	3	Parallel	– Cabinet construction dowels	MZK.2400.01
	2	Perpendicular	– Horizontal mounting plates	MZK.210S
	–	–	– Insertion swing arm for use with MZK.2000.01, MZK.2400.01, and MZK.210S	MZK.2008.02

Drill bits

Orientation	Drill direction	Diameter	Notes	Part no.
Vertical	Right-hand	5 mm		M01.ZB05.D2
Vertical	Left-hand	5 mm		M01.ZB05.D3
Vertical	Left-hand	8 mm		M01.ZB08.03
Vertical	Right-hand	10 mm		M01.ZB10.02
Vertical	Left-hand	10 mm		M01.ZB10.03
Vertical	Right-hand	10 mm	For mineral composites, solid surface, HPL	M01.ZB10.T2
Vertical	Left-hand	10 mm	For mineral composites, solid surface, HPL	M01.ZB10.T3
Vertical	Right-hand	20 mm		M01.ZB20.02
Vertical	Right-hand	35 mm		M01.ZB35.02
Vertical	Right-hand	35 mm		M01.ZB35.OS
Horizontal	Right-hand	5 mm		M75.ZB05.L2
Horizontal	Left-hand	5 mm		M75.ZB05.L3
Horizontal	Right-hand	8 mm		M75.ZB08.L2
Horizontal	Left-hand	8 mm		M75.ZB08.L3
Horizontal	Right-hand	10 mm		M75.ZB10.L2
Horizontal	Left-hand	10 mm		M75.ZB10.L3

Insertion rams

For insertion of:	Part no.
CLIP top BLUMOTION, CLIP top, and CLIP hinges (non wide-angle)	MZM.0010.01
All CLIP top BLUMOTION, CLIP top, and CLIP hinges (including wide-angle)	MZM.0040
COMPACT hinges	MZM.0047
In-line mounting plate 177H3100/177H3130	MZM.0053
Haefele Rafix/Rasant cabinet connector	MZM.0079
METABOX M Height front fixing brackets	MZM.0092.01
METABOX N Height front fixing brackets	MZM.0093.02