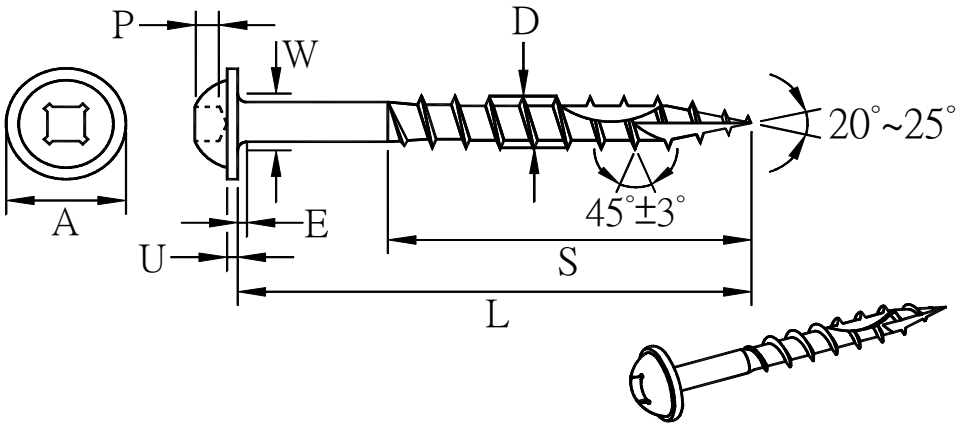
DW#	B1-QC05c	PQ2 - RWH - QCC2	Revision Record

Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
12557	#8x2-1/2"	1.53"~1.66"	39~42	2.45"~2.50"	62.3~63.5
12558	#8x3"	1.85"~1.97"	47~50	2.95"~3.00"	75.0~76.2



Date	Dim./ Spec.	Old	New

Unit	Customer size	Size/ Thrds	A	U	Gauge PH-SQ Combo Recess	Gauge PH-SQ Combo P	W	E	D	Wire	Torque
Inch	#8-9	#9-9	0.365" 0.350"	0.045" 0.034"	#2	0.075" 0.065"	Max. 0.213"	Max. 0.048"	0.188" 0.169"	0.126"	39 lbf.in
mm			9.27 8.90	1.14 0.88	#2	1.90 1.66	Max. 5.40	Max. 1.20	4.75 4.30	3.20	45 kgf.cm

Specifications:

Material:	SAE C1018 / C1022
Recess:	#2 PH-SQ Combo
Head:	Round washer head
Thread:	45˚CS(Coarser)+Cutter(2 cuts)
Heat Treatment:	Surface Hardness: HV450~800 ; Core Hardness: HV320~450
	Bending Angle: ＞15˚Breaking
Surface:	Dry+Lube

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Toyz Lin 2015.5.4
Issued date : w/date	2015.5.4 year - month - day