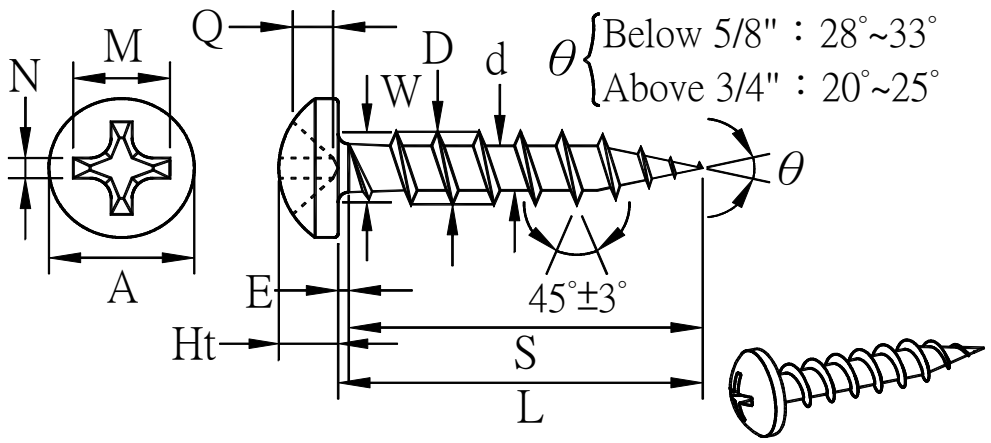
| DW# | B1-QS24d | PH2 - PAN - QS45 |
|---|---|---|

| Part No. | SIZE | S | | L | |
|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm |
| 12525 | #10x1/2" | Full | Full | 0.46"~0.50" | 11.7~12.7 |
| 24083 | #10x1" | Full | Full | 0.95"~1.00" | 24.2~25.4 |
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## Revision Record

| Date | Dim./ Spec. | Old | New |
|---|---|---|---|
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| Unit | Size /Thrds | A | Phillips M | Phillips N | Ht | Gauge Phillips Recess | Gauge Phillips Q | W | E | D | d | Wire | Torque |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Inch | #10-9 | 0.373"<br>0.357" | Min.<br>0.186" | Min.<br>0.031" | 0.133"<br>0.122" | #2 | 0.113"<br>0.089" | Max.<br>0.197" | Max.<br>0.043" | 0.194"<br>0.187" | 0.119"<br>0.109" | 0.134" | 39<br>lbf.in |
| mm | | 9.47<br>9.07 | Min.<br>4.73 | Min.<br>0.79 | 3.37<br>3.10 | #2 | 2.87<br>2.27 | Max.<br>5.00 | Max.<br>1.10 | 4.92<br>4.75 | 3.02<br>2.79 | 3.40 | 45<br>kgf.cm |

UNT:mm

Specifications

| | |
|---|---|
| Material: | SAE C1018 / C1022 |
| Recess: | #2 Phillips |
| Head: | Pan head |
| Thread: | 45° Thread |
| Heat Treatment | Surface hardness: HV 450~800 ; Core hardness: HV 320~450 |
| | Bending Angle: ＞15°Breaking |
| Surface: | Dry Black Phos 48HR |

| | |
|---|---|
| Customer approve: w/date | |
| Approved by : w/date | |
| CAD by : w/date | Yu Chen Lin 2017.4.20 |
| Issued date : | 2017.4.20 year - month - day |