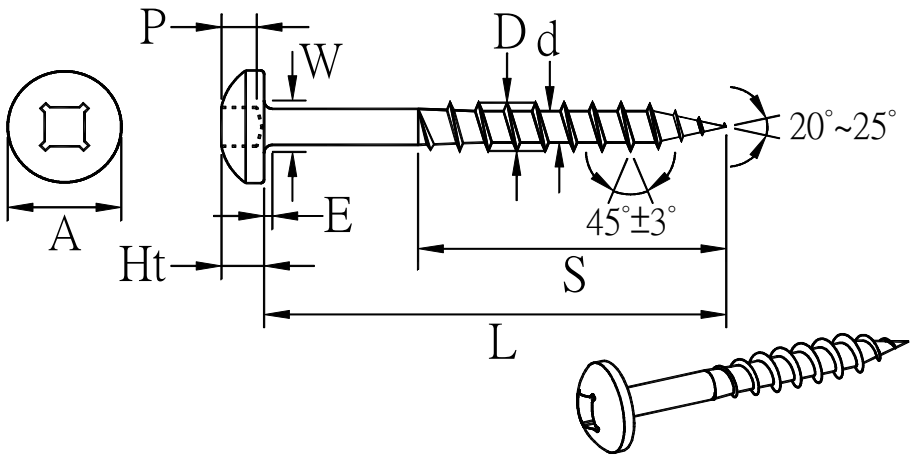
DW#	B1-QS26b	PQ2 - PAN - QS45	Revision Record

Part No.	Size	S		L	
		Inch	mm	Inch	mm
12117	#8x1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1



Date	Dim./ Spec.	Old	New

Unit	Size /Thrds	A	Ht	Gauge PH-SQ Recess	Gauge PH-SQ P	W	E	D	d	Wire	Torque
Inch	#8-11	0.322" 0.306"	0.120" 0.107"	#2	0.075" 0.065"	Max. 0.197"	Max. 0.048"	0.168" 0.160"	0.103" 0.093"	0.116"	27 lbf.in
mm		8.17 7.78	3.04 2.72	#2	1.90 1.66	Max. 5.00	Max. 1.20	4.26 4.07	2.61 2.38	2.95	32 kgf.cm

Specifications

Material:	SAE C1018/ C1022
Recess:	#2 PH-SQ Combo
Head:	Pan head
Thread:	45˚ Thread
Heat Treatment:	Surface Hardness: HV450~800 ; Core Hardness: HV320~450
	Bending Angle: ＞15˚Breaking
Surface:	Dry Black Phos 48HR

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Steven Huang 2014.10.7
Issued date : w/date	2014.10.7 year - month - day