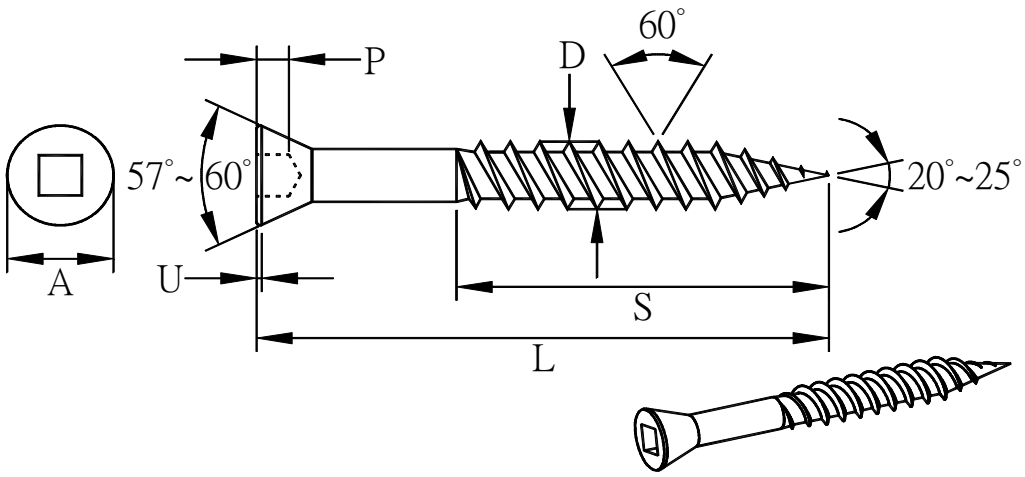
DW#	B1-TF01b				SQ1 - TFM - SSC5

Nominal Length	S		L	
	Inch	mm	Inch	mm
1"	Full	Full	0.95"~1.00"	24.2~25.4
1-1/4"	0.82"~0.91"	21~23	1.20"~1.25"	30.5~31.7
1-5/8"	1.02"~1.11"	26~28	1.57"~1.63"	40.0~41.2
2-1/4"	1.45"~1.54"	37~39	2.20"~2.25"	55.9~57.1



Revision Record			
Date	Dim./ Spec.	Old	New

Unit	Size/ Thrds	A	U	Gauge Square Recess	Gauge Square P	D	Wire	Torque
Inch	#7-15	0.229" 0.216"	0.031" 0.023"	#1	0.071" 0.055"	0.158" 0.143"	0.116"	32 lbf.in
mm		5.80 5.49	0.78 0.59	#1	1.80 1.40	4.00 3.65	2.95	38 kgf.cm

Specification:

Material:	SAE C1018/C1022
Recess:	#1 Square
Head:	60° Trim head
Thread:	60° SS-Fine Thread(Coarser)
Heat Treatment:	Surface Hardness: HV550~800 ; Core Hardness: HV270~450
	Bending Angle: ＞15°Breaking
	Case depth: Min. 0.10mm
Surface	☐ Grey Phos 48HR
	☐ Yellow Zinc

Customer Approve: w/date	
Approved by: w/date	
CAD by: w/date	Yu Chen Lin 2017.11.1
Issused by:	2017.11.1 year-month-day