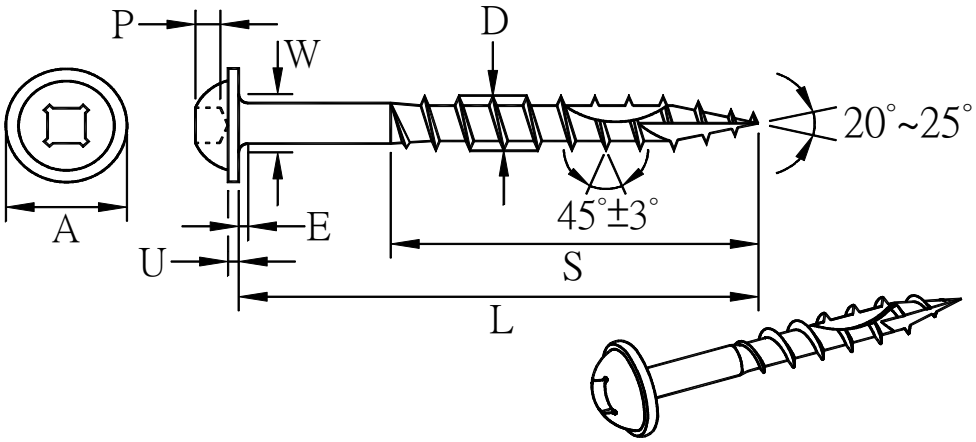
DW#	B1-QC01d	PQ2 - RWH - QCC2

Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
12554	#8x1-3/4"	1.02"~1.15"	26~29	1.70"~1.75"	43.2~44.4
12555	#8x2"	1.18"~1.30"	30~33	1.95"~2.00"	49.6~50.8
12556	#8x2-1/4"	1.37"~1.50"	35~38	2.20"~2.25"	55.9~57.1



Unit	Size/ Thrds	A	U	Gauge PH-SQ Combo Recess	Gauge PH-SQ Combo P	W	E	D	Wire	Torque
Inch	#8-9	0.365" 0.350"	0.045" 0.034"	#2	0.075" 0.065"	Max. 0.213"	Max. 0.048"	0.172" 0.157"	0.116"	32 lbf.in
mm		9.27 8.90	1.14 0.88	#2	1.90 1.66	Max. 5.40	Max. 1.20	4.35 4.00	2.95	38 kgf.cm

Specifications:

Material:	SAE C1018 / C1022
Recess:	#2 PH-SQ Combo
Head:	Round washer head
Thread:	45˚CS(Coarser)+Cutter(2 cuts)
Heat Treatment:	Surface Hardness: HV450~800 ; Core Hardness: HV320~450
	Bending Angle: ＞15˚Breaking
Surface:	Dry+Lube

Revision Record

Date	Dim./ Spec.	Old	New

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Toyz Lin 2015.5.4
Issued date :	2015.5.4 year - month - day