

DW#	A1-QS26h				PH/SQ/PQ - F4B - QS45/17QS											Revision Record			
Date	Dim./Spec.	Old	New												Date	Dim./Spec.	Old	New	
Size /Thrds	頭徑 A	唇厚 U	十字孔		孔深 (Gage量度)						齒高 H	齒寬 W	牙外徑 D	牙底徑 d	線徑 Wire	扭力 kgf.cm	UNIT: mm		
			M	N	十字孔		四角/四角十字孔		四角/四角十字孔										
					針	Q	針	P	針	P									
#5-14	5.59~6.40	0.2~0.5	Min. 3.59	Min. 0.69	#2	1.33~1.90	#1	1.45~1.65	-	-	0.40~0.70	0.50~0.80	3.10~3.25	1.83~1.98	2.30	18	Customer approve:		
#6-13	6.30~6.60特	0.2~0.5	Min 4.09	Min. 0.74	#2	1.83~2.41	#1	1.45~1.65	#2	1.10~1.35	0.40~0.70	0.50~0.80	3.45~3.58	2.00~2.21	2.50	21	w/date		
8120/8121/8122/8123	#6-13	6.74~6.98	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#1	1.45~1.65	#2	1.10~1.35	0.40~0.70	0.50~0.80	3.45~3.58	2.00~2.21	2.50	21	Approved by :	
10505/10506/10507	#6-13	6.61~7.05	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#1	1.45~1.65	#2	1.10~1.35	0.40~0.70	0.50~0.80	3.45~3.58	2.00~2.21	2.50	21	w/date	
8662/8663	#6-11	6.61~6.98	0.57~0.88(G)	Min. 4.09	Min. 0.74	#2	1.83~2.41	#1	1.45~1.65	#2	1.10~1.35	0.40~0.70	0.50~0.80	3.69~3.93	2.16~2.41	2.65	21	CAD by :	
	#7-12	6.81~7.74	0.2~0.5	Min. 4.30	Min. 0.76	#2	2.04~2.61	#1	1.45~1.65	#2	1.66~1.90	0.50~0.90	0.60~1.00	3.76~3.91	2.22~2.43	2.80	25	w/date	
	#8-11	7.42~8.43	0.2~0.5	Min. 4.48	Min. 0.76	#2	2.21~2.79	#2	1.66~1.90	-	—	0.50~0.90	0.60~1.00	4.07~4.26	2.38~2.61	2.95~3.05	32	Issued date :	
	#9-10	7.42~8.43	0.2~0.5	Min. 4.48	Min. 0.76	#2	2.21~2.79	#2	1.66~1.90	-	—	0.50~0.90	0.60~1.00	4.42~4.59	2.50~2.78	3.20	37	w/date	
	#9-10	8.03~9.09	0.2~0.5	Min. 4.48	Min. 0.76	#2	2.21~2.79	#2	1.66~1.90	-	—	0.50~0.90	0.60~1.00	4.42~4.59	2.50~2.78	3.20	37		
9769	#10-9(#9頭)	8.03~9.09	0.2~0.5	Min. 4.48	Min. 0.76	#2	2.21~2.79	#2	1.66~1.90	-	—	0.50~0.90	0.60~1.00	4.75~4.92	2.79~3.02	3.40~3.47	45	Kwantex Research Inc.	
	#10-9	8.64~9.77	0.2~0.5	Min. 4.86	Min. 0.81	#2	2.60~3.17	#2	1.66~1.90	-	—	0.50~0.90	0.60~1.00	4.75~4.92	2.79~3.02	3.40~3.47	45		
	#12-8	9.89~11.13	0.5~0.8	Min. 6.48	Min. 0.89	#3	2.95~3.53	#3	2.16~2.41	-	—	0.50~1.00	0.80~1.20	5.00~5.50	3.20~3.50	3.80	60		

Specification:

Material: C1022(C1018)

Recess: Phillips/Square/PH-SQ Combo 十字/四角/四角十字

Head: Flat Head w/4Ribs 平頭四齒

Thread: 45° Thread 45° 牙
 45° Thread+TY-17 45° 牙+割尾

Heat Treatment:

Core hardness: HV 320-450

Surface hardness: HV 450-800

Bending Angle: >15° Breaking 大於15°斷裂

Thread Length: 1-1/8" 以下:全牙
1-1/4"~1-3/8": 最大 7/8"牙 (20-22mm)
1-1/2" 以上: 最大: 2/3 總長

Total Length: 5/8" 以下: +0 / - 0.039" (-1.0mm)
3/4" 以上: +0 / - 0.05" (-1.2mm)
3-1/2"(含) 以上: +0 / - 0.08" (-2.0mm)