

DW#		B1-QC04d				SQ2/PQ2 - F4B - QCC2						Revision Record					
Part No.	SIZE	S		L								Date	Dim./Spec.	Old	New		
		Inch	mm	Inch	mm												
35248	#8x1-5/8"	0.98"~1.07"	25~27	1.57"~1.63"	40.0~41.2												
12421、12469	#8x2-1/2"	1.53"~1.66"	39~42	2.45"~2.50"	62.3~63.5												
12422、12470	#8x3"	1.85"~1.97"	47~50	2.95"~3.00"	75.0~76.2												
Unit	Customer size	Size/Thrds	A	U	Gauge		h	W	D	Wire	Torque kgf.cm	UNIT: mm					
					Recess	Square/PH-SQ P											
Inch	#8-9	#9-9	0.315"	0.040"	#2	0.075"	0.036"	0.040"	0.188"	0.126"	39						
			0.295"	0.019"		0.065"	0.019"	0.023"	0.169"		lbf.in						
mm	#8-9	#9-9	8.00	1.00	#2	1.90	0.90	1.00	4.75	3.20	45						
			7.50	0.50		1.66	0.50	0.60	4.30		kgf.cm						
Specifications: Material: SAE C1022 / C1018 Recess: #2 Square / #2 PH-SQ Combo Head: Flat head w/4Ribs Thread: 45°CS(Coarser)+Cutter(2 cuts) Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450 Bending Angle: > 15°Breaking Surface: <input type="checkbox"/> Dry+Lube <input type="checkbox"/> Zinc+Wax <input type="checkbox"/> KTCO C4 Approved/KTX-Nano Coating(Metal Brown) 2000HR												Customer Approve: w/date					
												Approved by : w/date					
												CAD by : w/date		Yu Chen Lin 2017.6.29			
												Issued date :		2017.6.29 year - month - day			