



unit: INCH

| L<br>LENGTH<br>TOLERANCE | > 5/8" to ≤ 1-1/2"   | +0 | -0,05 |
|--------------------------|----------------------|----|-------|
|                          | > 1-1/2" to ≤ 2-3/4" | +0 | -0,06 |
|                          | > 2-3/4"             | +0 | -0,09 |

| S<br>THREAD | < 1" | Full Thread |
|-------------|------|-------------|
|             | ≥ 1" | 2/3 Thread  |

| SCREW | M<br>PUNCH |     | Q<br>GAGING DEPTH | A<br>HEAD DIAM. | E<br>BODY DIAM. | D<br>THREAD DIAM. | THREAD<br>PER INCH | TORK<br>INCH/ POUND |
|-------|------------|-----|-------------------|-----------------|-----------------|-------------------|--------------------|---------------------|
| # 5   | # 2        | Min | 0,052             | 0,220           | 0,092           | 0,129             | 13                 | 18                  |
|       |            | Max | 0,075             | 0,252           | 0,097           | 0,138             |                    |                     |
| # 6   | # 2        | Min | 0,072             | 0,244           | 0,103           | 0,142             | 12                 | 24                  |
|       |            | Max | 0,095             | 0,279           | 0,108           | 0,153             |                    |                     |
| # 7   | # 2        | Min | 0.080             | 0,268           | 0,112           | 0,159             | 11                 | 30                  |
|       |            | Max | 0.103             | 0,305           | 0,117           | 0,166             |                    |                     |
| # 8   | # 2        | Min | 0.087             | 0,292           | 0,121           | 0,168             | 10                 | 39                  |
|       |            | Max | 0.110             | 0,332           | 0,126           | 0,179             |                    |                     |

Flat countersunk head , Phillips recessed, Coarse thread, Black Zinc

Date: August 19, 2013

Fait par:

**DG**