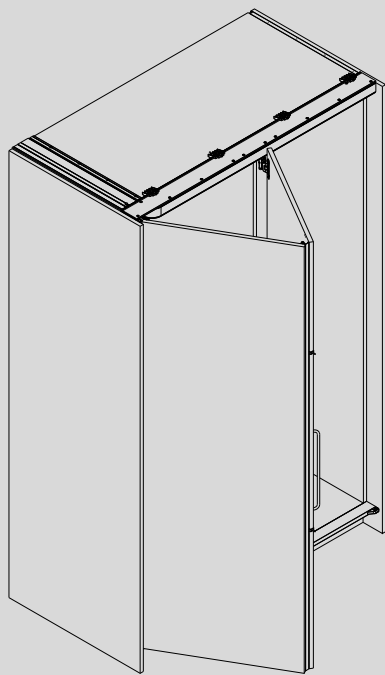




HAWA-Folding Concepta 25

Planungs- und Montageanleitung

Beschlag für seitlich einschiebbare Falttüren bis 25 kg pro Tür.

Instructions de conception et de montage

Ferrure pour portes pliantes et escamotage latéral jusqu'à 25 kg par porte.

Planning and installation instructions

Hardware for bi-folding cabinet pocket doors up to 25 kg (55 lbs.) per door.

Istruzioni di progettazione e di montaggio

Ferramenta per ante a libro rientranti lateralmente fino a 25 kg ciascuna.

Instrucciones de planificación y montaje

Herraje para puertas correderas plegables escamoteables lateralmente hasta 25 kg por puerta.



25739 _c

Patente / Brevets / Patents / Brevetti / Patente

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2 Produktinformation

Bestimmungsgemässe Verwendung

Dreh-Einschiebebeschlag für Holztüren zum seitlichen einschieben in Möbelkorpusse oder Mauernischen.

Bestimmungsgemässer Verwendungsort

Trockene Innenbereiche und Innenbereiche in dem Kondensation auftreten kann: Z. B. in der Küche oder Badezimmer, jedoch ohne nennenswerte Chloridbelastung.

Technische Daten

Maximales Türgewicht	25 kg (pro Türpaar 50 kg)
Türbreite	300–700 mm
Türhöhe	1250–2600 mm
Türdicke	19–26 mm

Garnituren sind als links und rechts gekennzeichnet.

Ausrichtbeschlag zur Stabilisierung von Schiebetüren verwenden.

Für 3-türige Anlagen mit LMB 2120 mm wird eine Garnitur Hawa-Concepta 30/40/50 benötigt.



Maximale zulässige Durchbiegung der Beschlagsmontageseite und Türe ± 2 mm.

Maximale Durchbiegung des Möbeloberbodens 2 mm.

Handelsüblicher Bügelgriff auf Falлтüre verwenden.

Berechnungshilfe unter www.hawa.ch verfügbar.

Zertifikate sind unter www.hawa.ch abrufbar.

Artikelnummer

Artikel werden mit einer 5-stelligen Nummer bezeichnet.

Allgemeine Hinweise

Das Dokument «Sicherheitshinweise» (22991) ist integraler Bestandteil dieser Planungs- und Montageanleitung.

Bei angetriebenen Produkten ist die Betriebsanleitung, Planungs- und Montageanleitung, sowie das Dokument «Sicherheitshinweise» (22991) dem Endnutzer zu übergeben.

Es gelten metrische Abmessungen – Zollangaben sind nur zur Information.

Anleitungen aufbewahren, Ersatz unter www.hawa.ch.

Risiko- und Restrisiko

Vom Beschlag geht kein Risiko- oder Restrisiko aus.



VORSICHT

Bewegliche Teile können Finger quetschen.

- Nicht in die beweglichen Teile greifen!

Entsorgung

Die Werkstoffe, Zubehör und Verpackung sollen einer umweltgerechten Wiederverwertung zugeführt werden.

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2 Informations sur le produit

Utilisation conforme aux dispositions

Ferrure pivotante et escamotable pour portes en bois permettant l'escamotage latéral dans un corps de meuble ou une niche murale.

Lieu d'utilisation conforme aux dispositions

Cette ferrure de meuble est conçue pour des espaces protégés en intérieur.

Technical data

Poids de porte maximal	25 kg (50 kg pour une paire de portes)
Largeur de porte	300 – 700 mm
Hauteur de porte	1250 – 2600 mm
Épaisseur de porte	19 – 26 mm

Les garnitures de gauche et de droite sont repérées spécifiquement.

Pour stabiliser les portes coulissantes utiliser une ferrure de redressement.

Les installations à 3 portes, d'une largeur intérieure de 2120 mm, nécessitent l'utilisation d'une garniture Hawa-Concepta 30/40/50.



Infléchissement maximal autorisé du côté montage de la ferrure et de la porte de ± 2 mm.

Infléchissement maximal de l'élément supérieur de meuble de 2 mm.

Utiliser une poignée étrier courante du commerce sur la porte pliante.

Aide de calcul disponible sur hawa.ch.

Certificats consultables sur le site Internet www.hawa.ch.

Numéros d'articles

Les articles sont désignés par un numéro à 5 chiffres.

Indications d'ordre général

Le document «Informations sur la sécurité» (22991) fait partie intégrante de ces instructions de planification et de montage.

En cas de produits livrés avec entraînement, le mode d'emploi et le document «Informations sur la sécurité» (22991) doivent être remis à l'utilisateur final.

Les dimensions applicables sont métriques - les dimensions en pouces ne sont fournies qu'à titre informatif.

Conserver ces instructions ; en cas de perte, il est possible d'en obtenir un nouvel exemplaire sur le site Internet www.hawa.ch.

Risques et risques résiduels

Cette ferrure n'occasionne aucun risque, ni aucun risque résiduel.



ATTENTION

Les pièces mobiles peuvent provoquer un écrasement des doigts.

- Ne pas glisser les mains dans les pièces mobiles!

Élimination

Les matériaux, les accessoires et les emballages doivent être soumis à un recyclage conforme aux impératifs écologiques.

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2 Product information

Intended use

Pivot/slide-in hardware for wooden pocket doors for cabinet or wall recesses.

Intended place of use

This furniture hardware is designed for protected interior rooms.

Technical data

Maximum door weight	25 kg (55 lbs.) (50 kg [110 lbs.] per pair of doors)
Door width	300–700 mm (11 ¹³ / ₁₆ "–2'3 ³ / ₁₆ ")
Door height	1250–2600 mm (4'1 ⁷ / ₃₂ "–8'6 ³ / ₈ ")
Door thickness	19–26 mm (³ / ₄ "–1 ¹ / ₃₂ ")

Sets are marked left and right.

Use the straightening fitting for stabilizing sliding doors.

A Hawa-Concepta 30/40/50 set is required for 3-door systems with a width clearance of 2120 mm.



Maximum permissible deflection of the hardware assembly face and door ± 2 mm ($\frac{3}{32}$ ").

Maximum deflection of the cabinet top 2 mm ($\frac{3}{32}$ ").

Use a commercially available bow handle on the folding door.

Calculation aid available at hawa.ch.

Certificates are available for downloading at www.hawa.ch.

Article number

Articles are identified by a 5-digit number.

General notes

The document «Safety Notes» (22991) is an integral part of these planning and assembly instructions.

The operating instructions, the planning and assembly instructions and the document «Safety notes» (22991) must be handed over to the end user.

Metric measurements apply - those in inches are for information only.

Retain the instructions. Replacements available from www.hawa.ch.

Risk and residual risk

The hardware does not pose a risk or residual risk.

CAUTION

Moving parts can crush fingers.

- Do not touch moving parts!

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2 Informazioni sul prodotto

Uso conforme

Ferramenta per ante in legno a scomparsa laterale per rotazione in mobili o nicchie di muri.

Luogo previsto per l'utilizzo

Interni asciutti e interni in cui può prodursi condensa: per es. cucina o bagno, ma senza rilevante carico di cloruri.

Dati tecnici

Peso anta max	25 kg (ogni coppia di ante 50 kg)
Larghezza anta	300-700 mm
Altezza anta	1250-2600 mm
Spessore anta	19-26 mm

Le guarniture sono segnalato a sinistra e a destra.

Usare una guarnitura raddrizza-ante per la stabilizzazione di ante scorrevoli.

Per sistemi a 3 ante con LMB 2120 mm è necessaria una guarnitura Hawa-Concepta 30/40/50.



Flessione massima consentita del lato di montaggio della ferramenta e dell'anta ± 2 mm.

Massima flessione del cielo mobile 2 mm.

Sull'anta a libro utilizzare una maniglia a ponte normalmente reperibile in commercio.

Programma di calcolo disponibile in hawa.ch.

Le certificazioni si possono richiamare in www.hawa.ch.

Codici articolo

Gli articoli sono designati con un codice a cinque cifre.

Indicazioni generali

Il documento «Indicazioni di sicurezza» (22991) è parte integrante delle presenti istruzioni di progettazione e di montaggio. Nel caso di prodotti motorizzati devono essere trasmessi all'utente finale le istruzioni d'uso, le istruzioni di progettazione e di montaggio e il documento «Indicazioni di sicurezza» (22991).

Valgono le dimensioni metriche - i dati doganali sono forniti solo a titolo informativo.

Conservare le istruzioni. In caso di perdita, possono essere scaricate in www.hawa.ch.

Rischio e rischio residuo

La ferramenta non implica nessun rischio o rischio residuo.



IMPORTANTE!

Le parti mobili possono schiacciare le dita.

- Non toccare le parti mobili!

Smaltimento

I materiali, gli accessori e l'imballaggio devono essere avviati a un riciclaggio compatibile con l'ambiente.

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2 Información sobre el producto

Uso previsto

Herraje para puertas correderas de madera escamoteables lateralmente dentro de un mueble o un hueco de pared.

Lugar de instalación previsto

Zonas interiores con ambiente seco y zonas interiores expuestas a humedad por condensación, siempre que la concentración de vapores de cloro sea insignificante, por ejemplo en cocinas o cuartos de baño.

Datos técnicos

Peso de puerta máximo	25 kg (50 kg cada par de puertas)
Ancho de puerta	300–700 mm
Altura de puerta	1250–2600 mm
Grosor de puerta	19–26 mm

Los juegos de herrajes son específicos para instalación a izquierda o instalación a derecha.

Para estabilizar las puertas correderas utilizar un herraje de alineación.

Para instalaciones de tres puertas con ancho interior de 2120 mm se necesita un juego de herrajes Hawa Concepta 30/40/50.



Deformación máxima admisible del lateral de montaje del herraje y la puerta ± 2 mm.

Deformación máxima del techo del mueble 2 mm.

Utilizar tiradores de estribo convencionales en la puerta plegable.

Ayuda para cálculos disponible en www.hawa.ch

Los certificados se pueden descargar desde www.hawa.ch

Nº de referencia

Los artículos están identificados con un número de 5 dígitos.

Advertencias generales

El documento «Advertencias de Seguridad» (22991) es parte integrante de estas Instrucciones de Planificación y Montaje.

Cuando se trate de productos con accionamiento eléctrico, las Instrucciones de Funcionamiento, las Instrucciones de Planificación y Montaje, y el documento «Advertencias de Seguridad» (22991) se deben entregar al usuario final.

Las dimensiones corresponden al sistema métrico – las indicaciones en pulgadas solo tienen valor informativo.

Por favor, conserve estas instrucciones. Si necesita reponerlas descargue una copia desde www.hawa.ch.

Riesgo y riesgo residual

El herraje no entraña ningún riesgo ni riesgo residual.



¡PRECAUCIÓN!

Las piezas móviles pueden aplastar los dedos.

- ¡No toque las piezas móviles!

Gestión de residuos

Deposite en un punto de reciclaje adecuado los diversos materiales, los accesorios y el embalaje.

3 Abkürzungen, Symbole / Abréviations, symboles / Abbreviations, symbols / Abbreviazioni, simboli / Abreviaturas, símbolos

E	DE Einschubtiefe / FR Profondeur d'escamotage / EN Slide-in depth IT Profondità di inserimento / ES Profundidad de introducción
EH	DE Einbauhöhe / FR Hauteur d'encastrement / EN Installation height / IT Altezza d'incasso ES Altura de montaje
LMB	DE Lichtmassbreite / FR Largeur intérieure / EN Inside width / IT Larghezza luce / ES Ancho interior
P	DE Distanz / FR Distance / EN Distance / IT Distanza / ES Distancia
Q	DE Länge / FR Longueur / EN Length / IT Lunghezza / ES Longitud
S	DE Türdicke / FR Epaisseur de porte / EN Door thickness / IT Spessore anta / ES Grosor de la puerta
T	DE Beschlagstiefe / FR Profondeur de ferrure / EN Hardware depth IT Profondità ferramenta / ES Profundidad del herraje
TA	DE Topfachsabstand / FR Ecartement d'axe de la charnière invisible/ EN Axis-centre distance IT Distanza scatolina asse / ES Distancia de la cazoleta
TB	DE Türbreite / FR Largeur de porte / EN Door width / IT Larghezza anta / ES Ancho de puerta
TH	DE Türhöhe / FR Hauteur de porte / EN Door height / IT Altezza anta / ES Altura de puerta
Z	DE Luftzwischenraum / FR Jeu dans l'espace / EN Air gap / IT Traferro d'aria / ES Espacio libre
	DE Draufsicht / FR Vue de dessus / EN Top view / IT Vista dall'alto / ES Vista superior
	DE Seitenansicht / FR Vue de côté / EN Side view / IT Vista laterale / ES Vista lateral
	DE Vorderansicht / FR Vue de face / EN Front view / IT Vista frontale / ES Vista frontal
	DE Detail / FR Détails / EN Details / IT Dettaglio / ES Detalle
	DE Option, Variante / FR Option, variante / EN Option, variant / IT Opzione, variante / ES Opción, variante
	DE Ansichtsseite / FR Vue en projection / EN View side / IT Lato in vista / ES Vista en proyección
	DE Farblos eloxiert / FR Anodisé couleur argent / EN Plain anodized / IT Anodizzato incolore ES Anodizado incoloro
	DE Schwarz / FR Noir / EN Black / IT Nero / ES Negro
	DE Hawa Teile / FR Éléments Hawa / EN Hawa components / IT Pezzi Hawa / ES Piezas Hawa
	DE Praxisbezogene Informationen und Tipps / FR Informations et astuces pratiques EN Practical information and tips / IT Informazioni pratiche e consigli / ES Información y consejos prácticos
	DE Allgemeines Gebotszeichen / FR Signal d'obligation général / EN General mandatory sign IT Segnale d'obbligo generale / ES Símbolo general de atención

4 Übersichten / Aperçus généraux / Overviews / Panoramiche / Esquemas

4.1

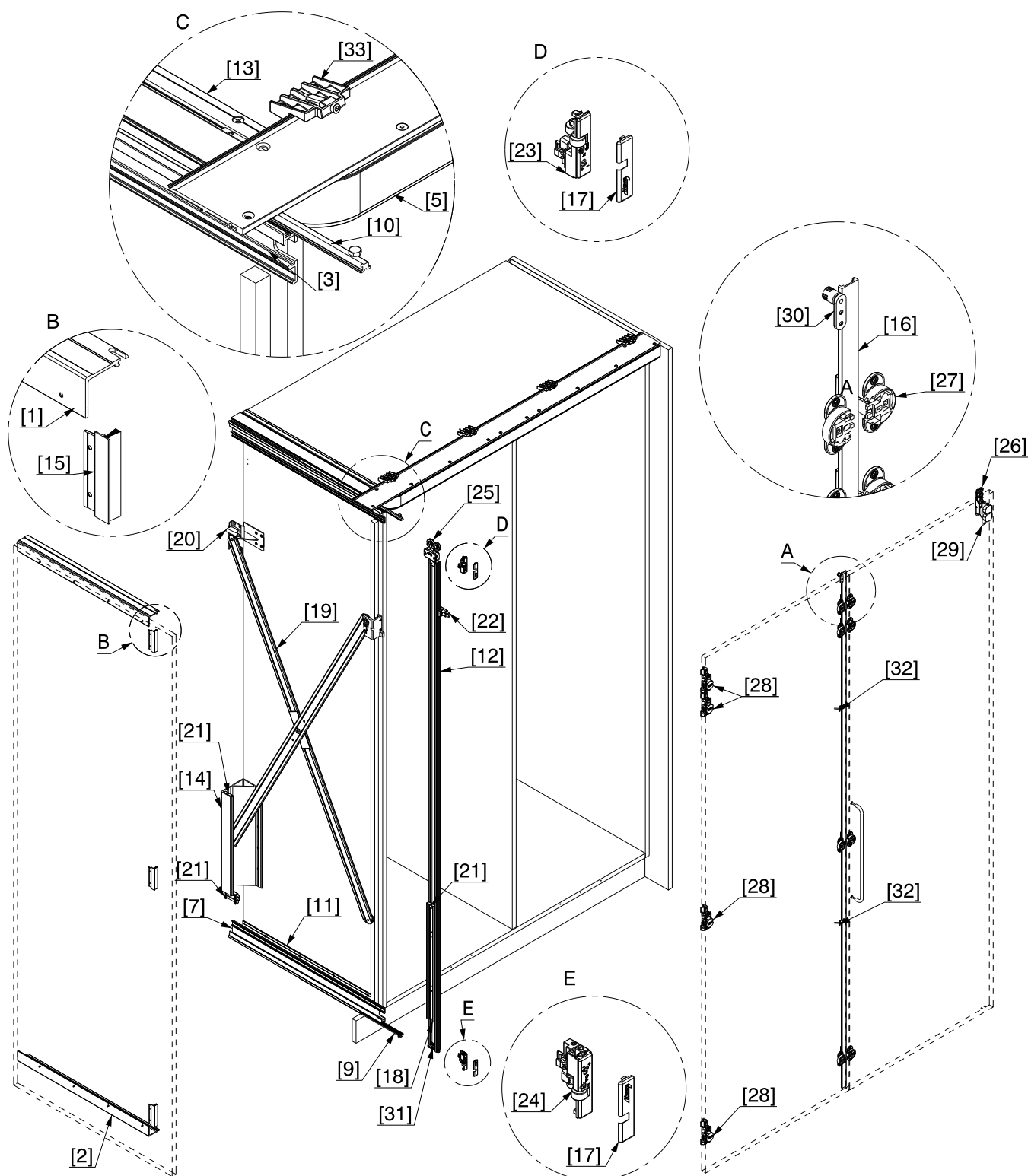
DE Übersicht: Anlage links 2-türig LMB max. 1420 mm

FR Aperçu général : Installation à gauche, largeur intérieure max. de 1420 mm (2 portes)

EN Overview: Left-hand system, maximum clearance 1420 mm (4'7²⁹/₃₂") (2-door)

IT Panoramica: Installazione a sinistra, LMB max 1420 mm (2 ante)

ES Esquema: Instalación a izquierda, 2 puertas, ancho interior máx. 1420 mm



4.2

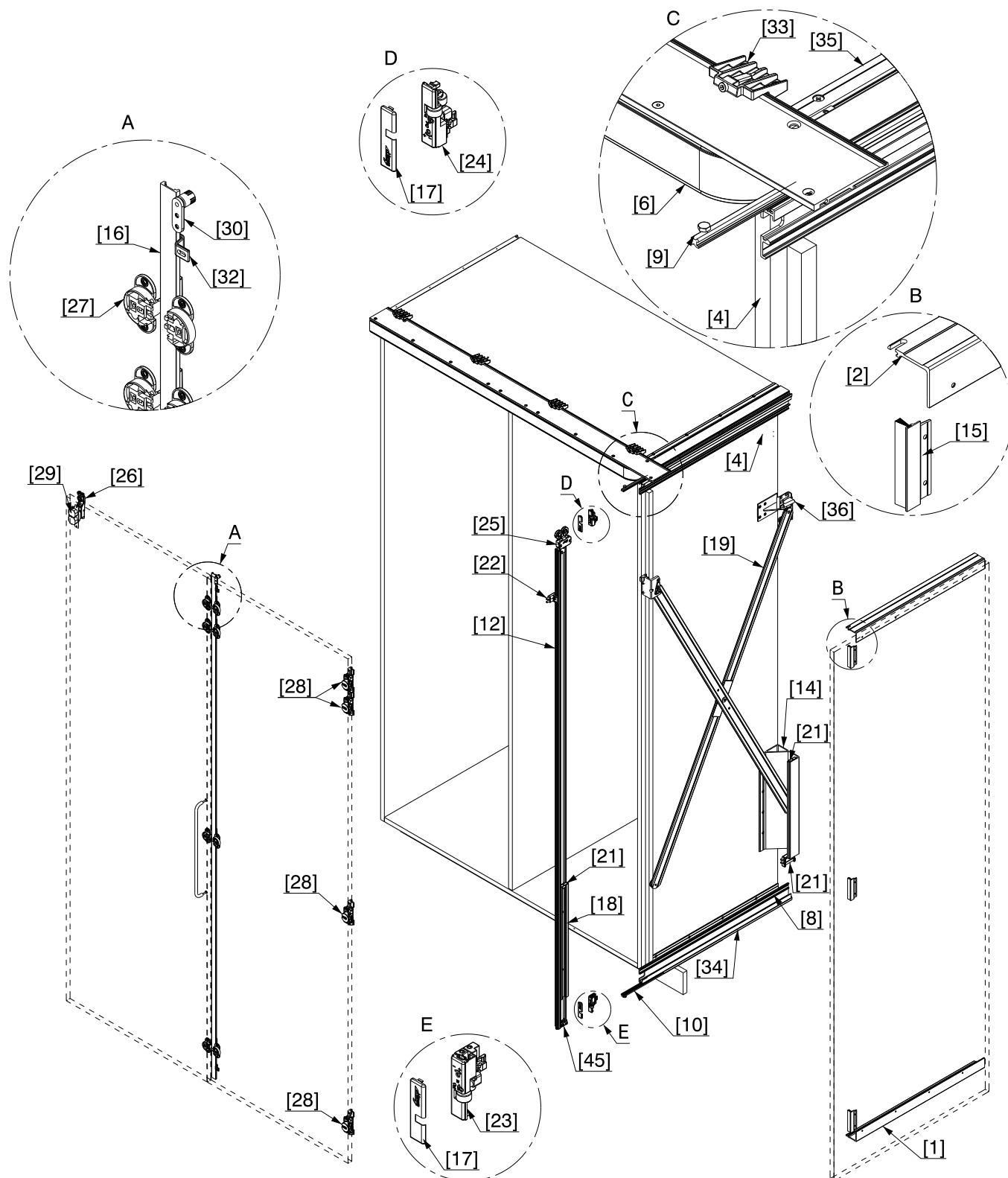
DE Übersicht: Anlage rechts 2-türig LMB max. 1420 mm

FR Aperçu général : Installation à droite, largeur intérieure max. de 1420 mm (2 portes)

EN Overview: Right-hand system, maximum clearance 1420 mm (4'7^{3/8"}) (2-door)

IT Panoramica: Installazione a destra, LMB max 1420 mm (2 ante)

ES Esquema: Instalación a derecha, 2 puertas, ancho interior máx. 1420 mm



4.3

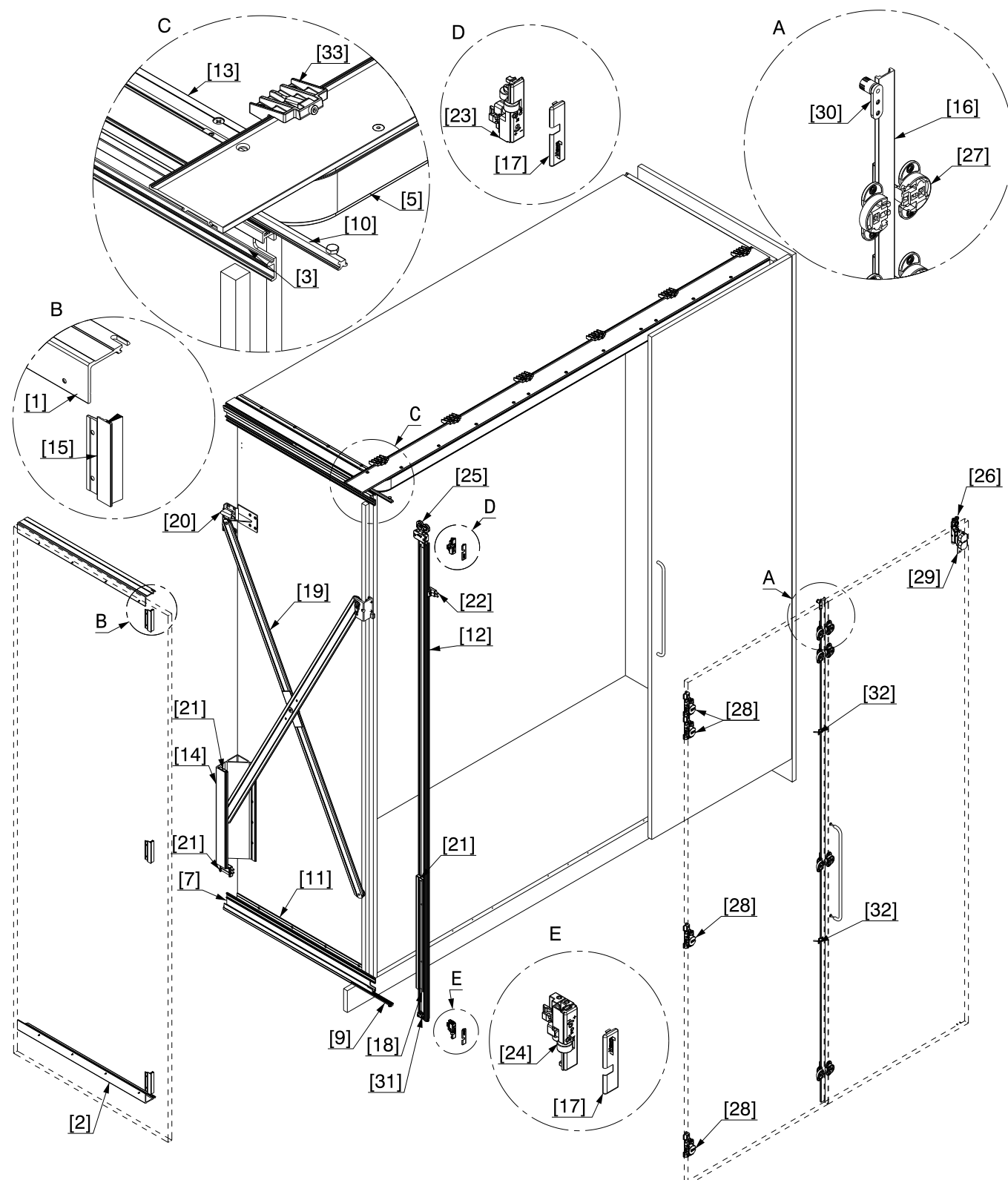
DE Übersicht: Anlage links 3-türig LMB max. 2120 mm

FR Aperçu général : Installation à gauche, largeur intérieure max. de 2120 mm (3 portes)

EN Overview: 3-door left-hand system, maximum clearance 2120 mm (6'11 ¹⁵/₃₂ ")

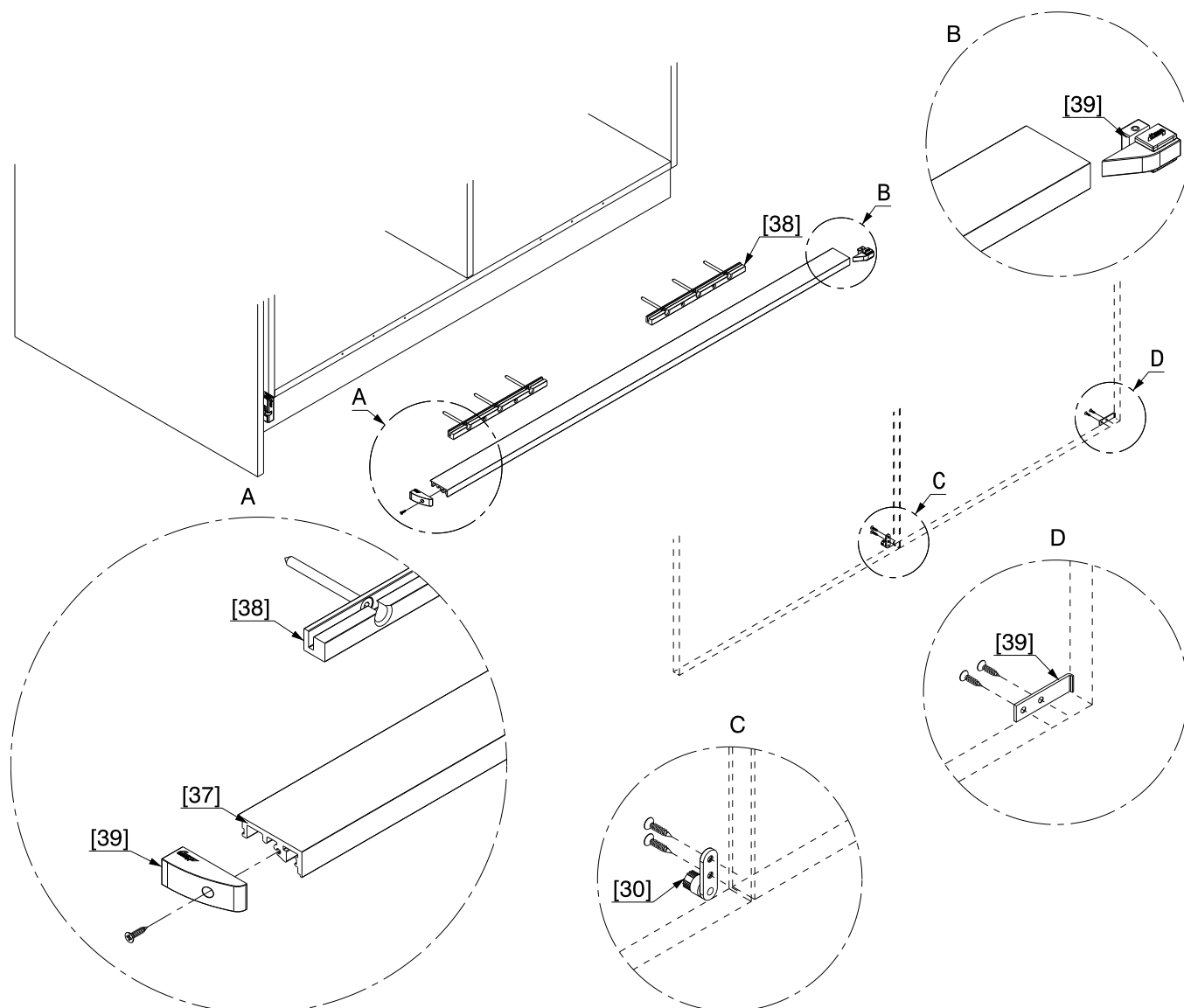
IT Panoramica: Installazione a sinistra, LMB max 2120 mm (3 ante)

ES Esquema: Instalación a izquierda, 3 puertas, ancho interior máx. 2120 mm



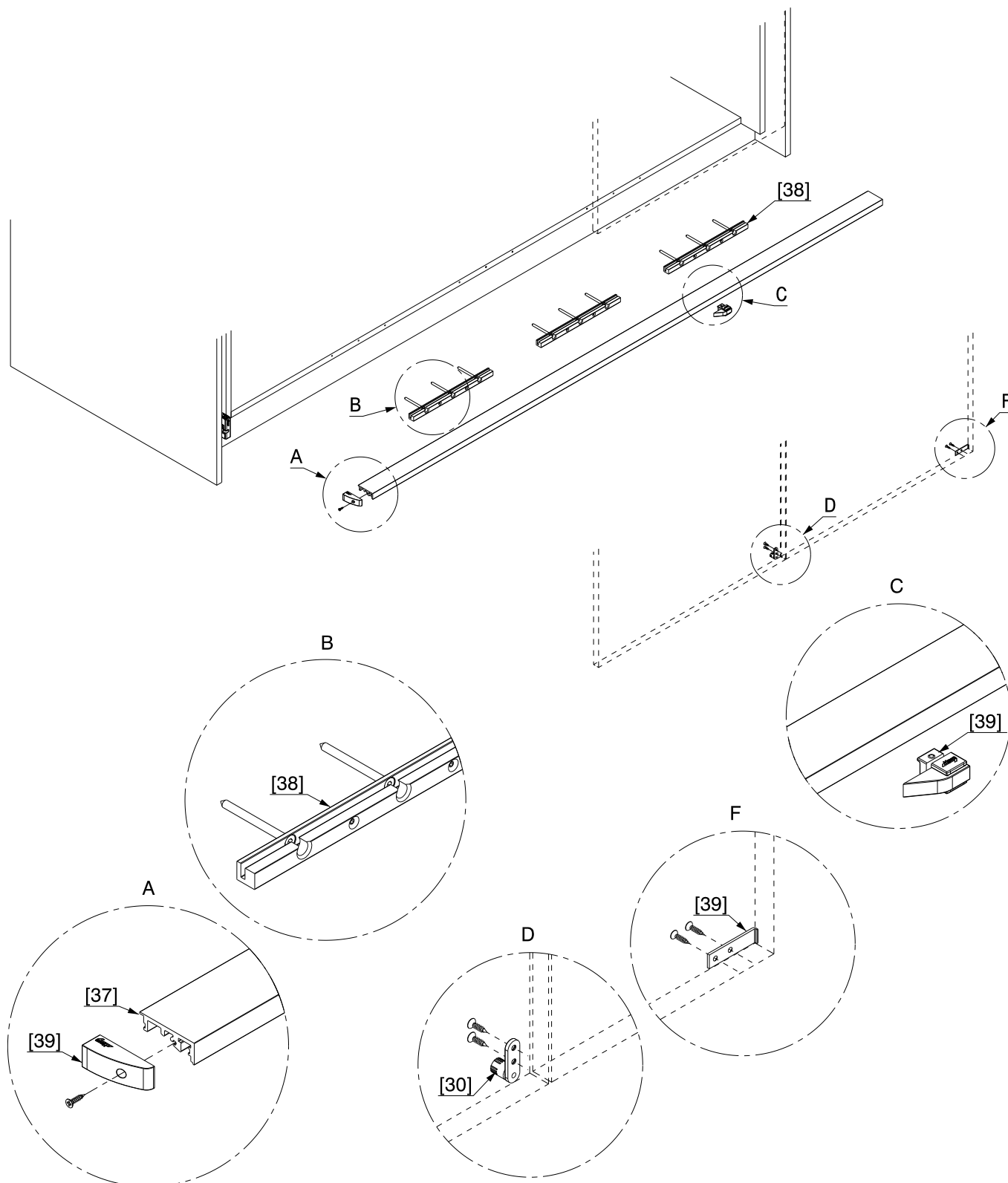
4.4

DE	Übersicht: Bodenprofil 2-türig LMB max. 1420 mm (optional)
FR	Aperçu général : Profil de sol, largeur intérieure max. de 1420 mm (2 portes) (en option)
EN	Overview: Floor profile, maximum clearance 1420 mm (4'7 ²⁹ / ₃₂ ") (2-door) (optional)
IT	Panoramica: Profilo a pavimento, LMB max 1420 mm (2 ante) (opzionale)
ES	Esquema: Perfil para suelo, 2 puertas, ancho interior máx. 1420 mm (opcional)

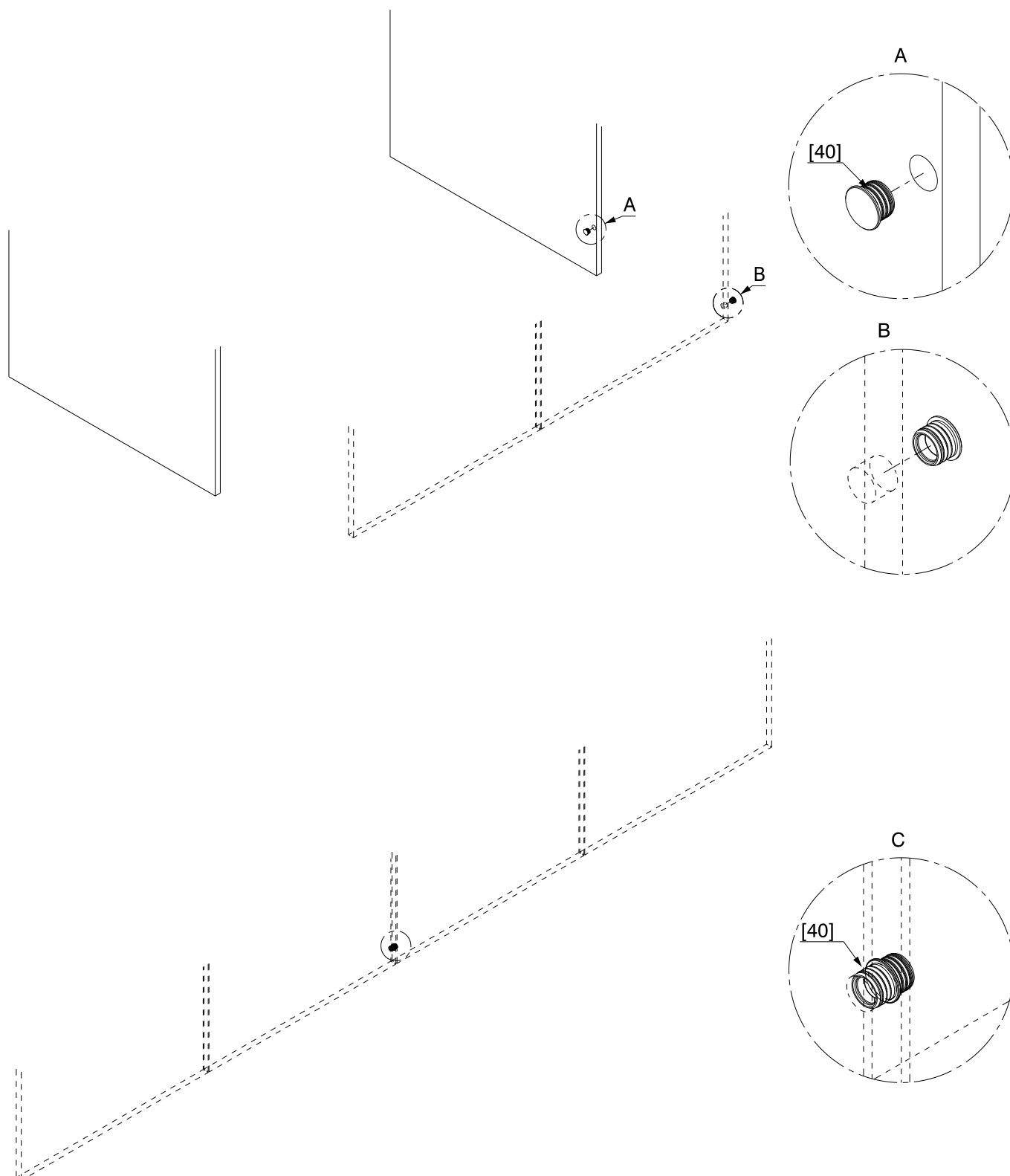


4.5

DE	Übersicht: Bodenprofil 3-türig LMB max. 2120 mm (optional)
FR	Aperçu général : Profil de sol, largeur intérieure max. de 2120 mm (3 portes) (en option)
EN	Overview: Floor profile, maximum clearance 2120 mm (6'11 ¹⁵ / ₃₂ ") (3-door) (optional)
IT	Panoramica: Profilo a pavimento, LMB max 2120 mm (3 ante) (opzionale)
ES	Esquema: Perfil para suelo, 3 puertas, ancho interior máx. 2120 mm (opcional)

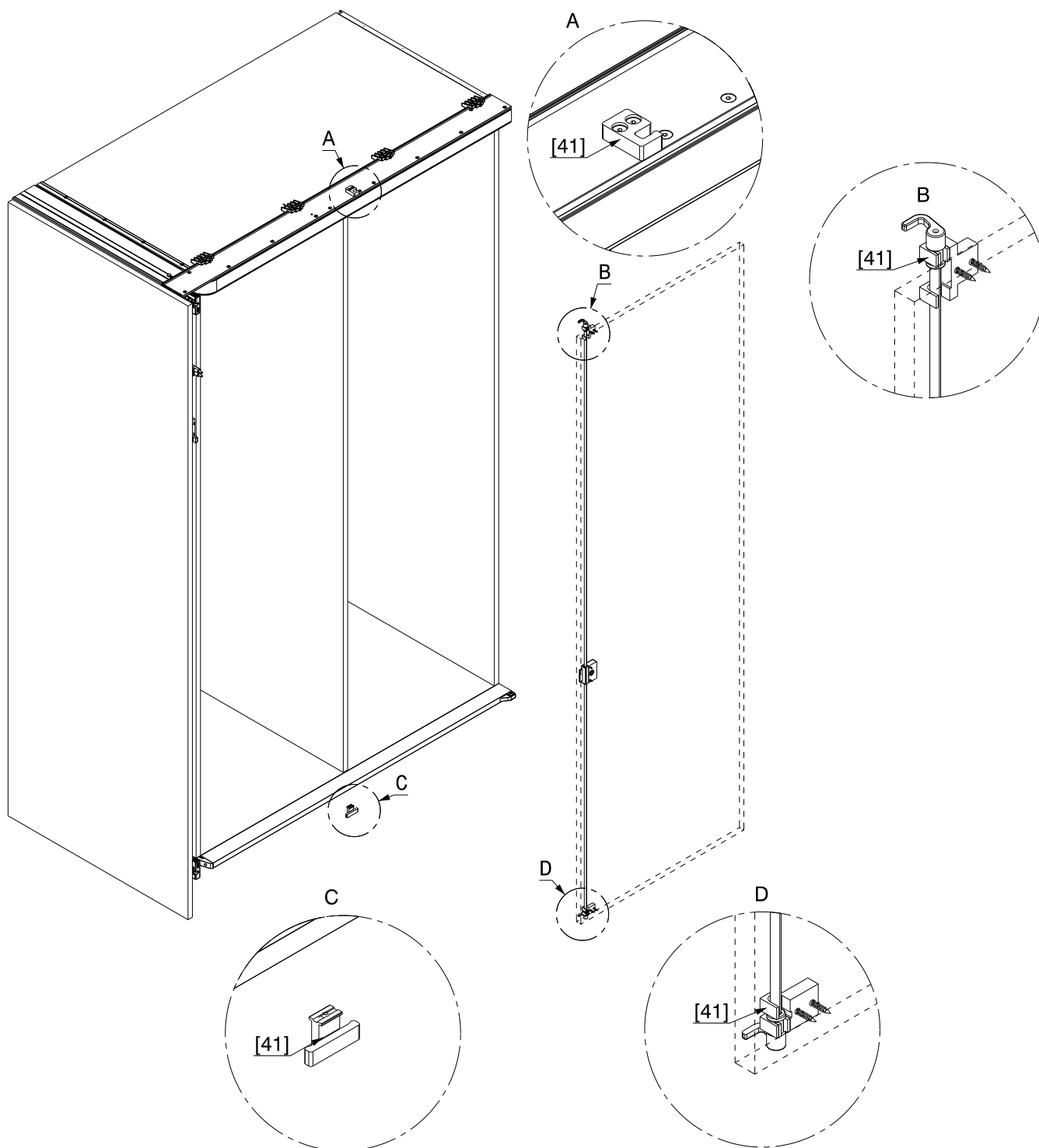


4.6

DE Übersicht: Zentrierteil magnetisch (optional)
FR Aperçu général de la pièce de centrage magnétique (en option)
EN Overview of magnetic centring part (optional)
IT Panoramica: Centraggio magnetico (opzionale)
ES Esquema: Pieza de centrado magnética (opcional)


4.7

DE	Übersicht: Schliesskloben zu Drehstangenschloss mit Drehstange ø 8 mm (optional)
FR	Aperçu : gâche pour serrure espagnolette avec tige pivotante ø 8 mm (en option)
EN	Overview: Keeper for espagnolette lock with ø 8 mm ($\frac{5}{16}$ ") espagnolette (optional)
IT	Panoramica: cavalletto di chiusura per serratura ad asta rotante ø 8 mm
ES	Esquema: Cerradero para cerradura de varilla giratoria con varilla de ø 8 mm (opcional)



4.8

DE	Übersicht: Verstärkungsprofil und Verbindungsplatte für Möbeloberboden (optional)
FR	Aperçu général du profil de renforcement de la plaque de raccordement pour élément supérieur de meuble (en option)
EN	Overview of the reinforcement profile and connecting plate for cabinet tops (optional)
IT	Panoramica: Profilo di rinforzo e piastra di giunzione per cielo del mobile (opzionale)
ES	Esquema: Perfil de refuerzo y placa de unión para el techo del mueble (opcional)



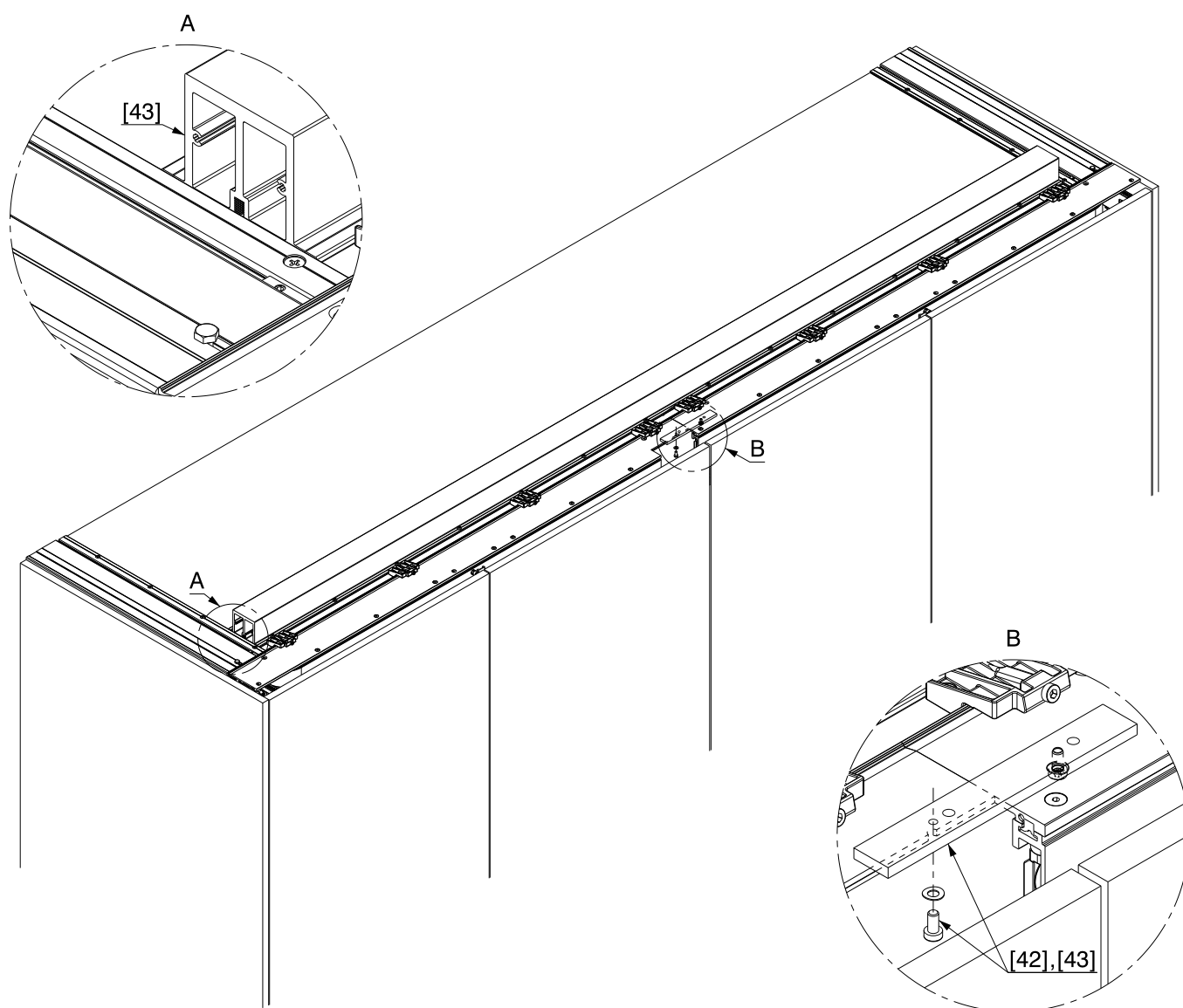
DE Möbeloberboden bei Doppelanlagen ohne Mittelwand muss verstärkt werden!

FR Dans le cas d'installations doubles sans cloison centrale, les éléments supérieurs de meuble doivent être renforcés !

EN The cabinet top on double systems without a centre panel must be reinforced!

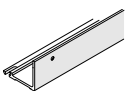
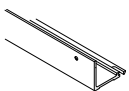
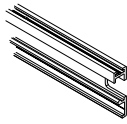
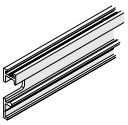
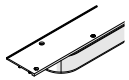
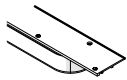
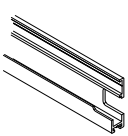
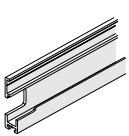
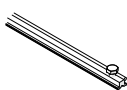
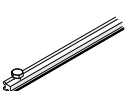
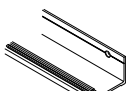
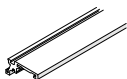
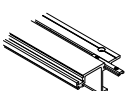
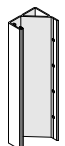
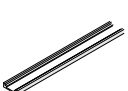
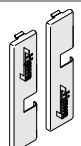
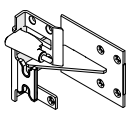
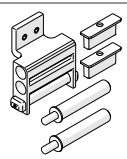
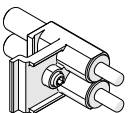
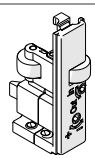
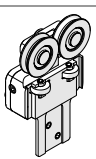
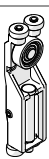
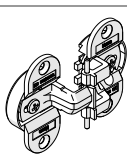
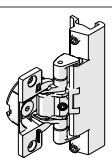
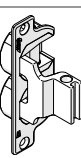
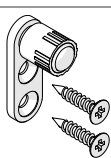
IT In sistemi doppi senza parete centrale il cielo mobile deve essere rinforzato!

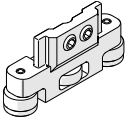
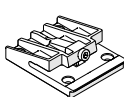
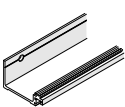
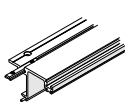
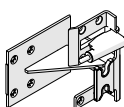
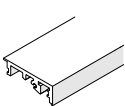
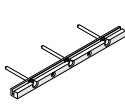
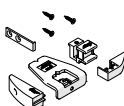
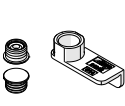
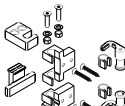
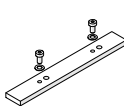
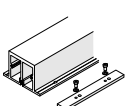
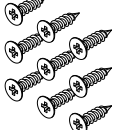
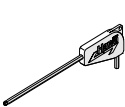
ES ¡En instalaciones dobles sin pared central es necesario reforzar el techo del mueble!



4.9

DE	Übersicht Positionsnummern
FR	Aperçu général des numéros de position
EN	Overview of position numbers
IT	Panoramica dei numeri di posizione
ES	Esquema: Relación de números de posición

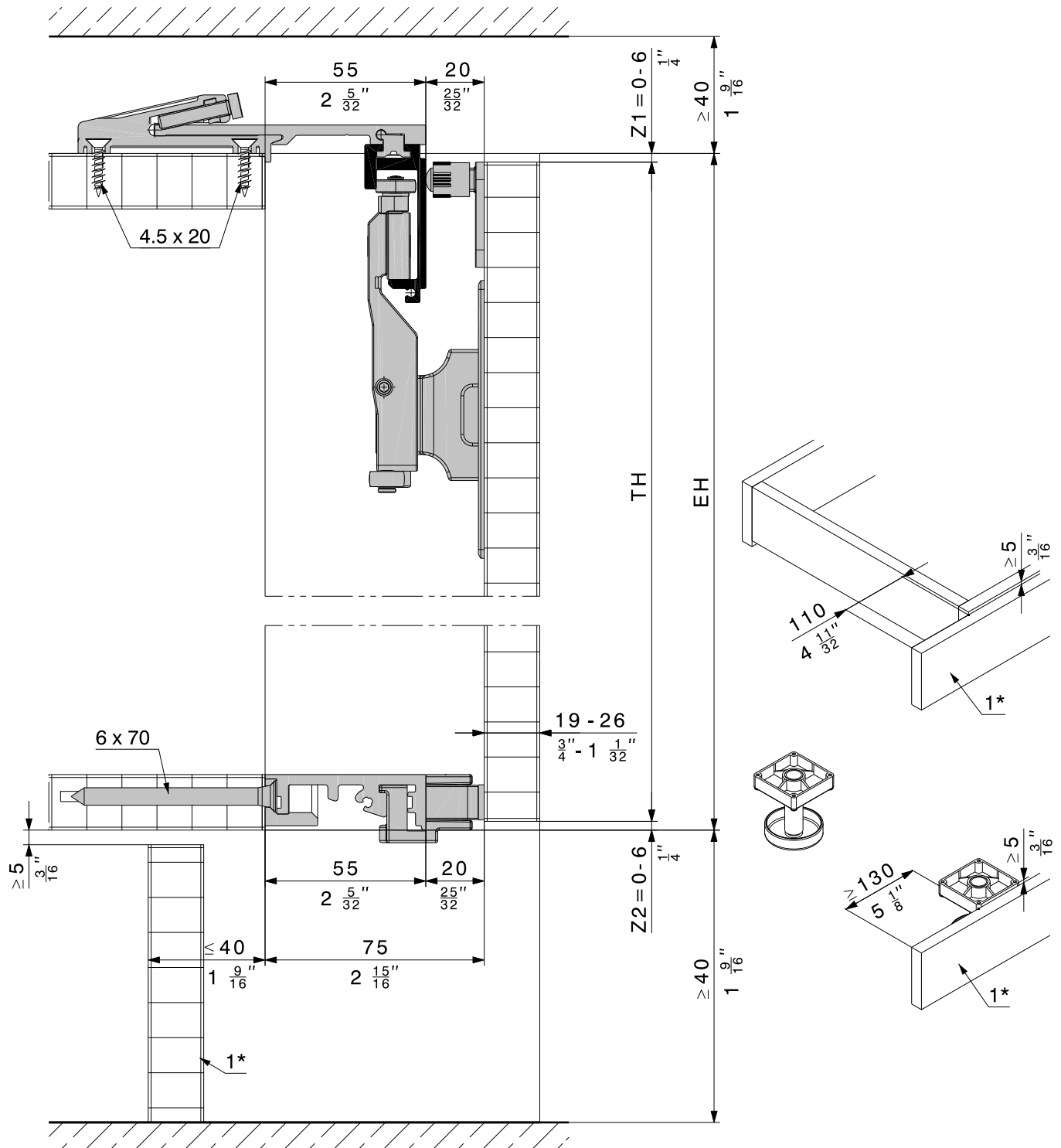
[1] 	24028	[2] 	24027	[3] 	24744
[4] 	24745	[5] 	24070 □ 24913 □ 25484 ■ 25486 ■	[6] 	24071 □ 24914 □ 25485 ■ 25487 ■
[7] 	24746	[8] 	24747	[9] 	24170
[10] 	24171	[11] 	24021	[12] 	22055 22056
[13] 	24107	[14] 	25600	[15] 	25815
[16] 	23540 □ 23541 □ 25504 ■ 25567 ■	[17] 	24739	[18] 	25592
[19] 	22594 24087	[20] 	24117	[21] 	25887
[22] 	24063	[23] 	24626	[24] 	24627
[25] 	24686	[26] 	24054	[27] 	23410
[28] 	22306	[29] 	23409	[30] 	23562

[31]  25656	[32]  23990 24306	[33]  23645 24870
[34]  24022	[35]  24108	[36]  24097
[37]  23876 □ 25517 □ 25513 ■ 25514 ■	[38]  23852	[39]  24091
[40]  24006	[41]  24005	[42]  24321
[43]  24322		
24111 	25936 	24033 
13164 		

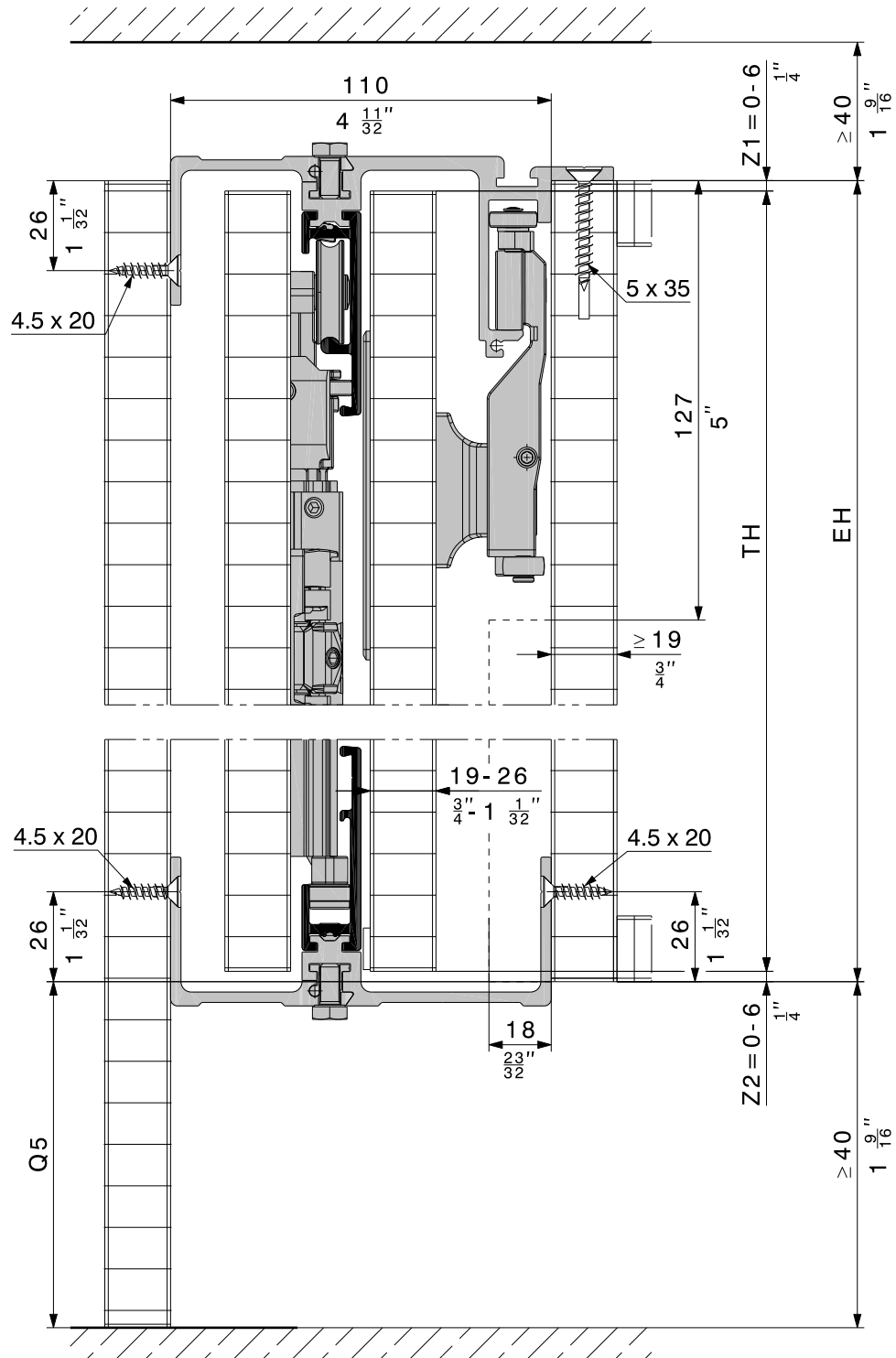
5 Planung / Planification / Planning / Progettazione / Planificación

5.1

DE	Planung: Vorliegende Schrankfront mit Bodenprofil
FR	Planification : Façade d'armoire coulissant devant le corps du meuble avec profil au sol
EN	Planning: Front-running cabinet front with bottom profile
IT	Progettazione: Frontale davanti al corpo dell'armadio con profilo a pavimento
ES	Planificación: Frente de armario sobrepuesto con perfil para suelo

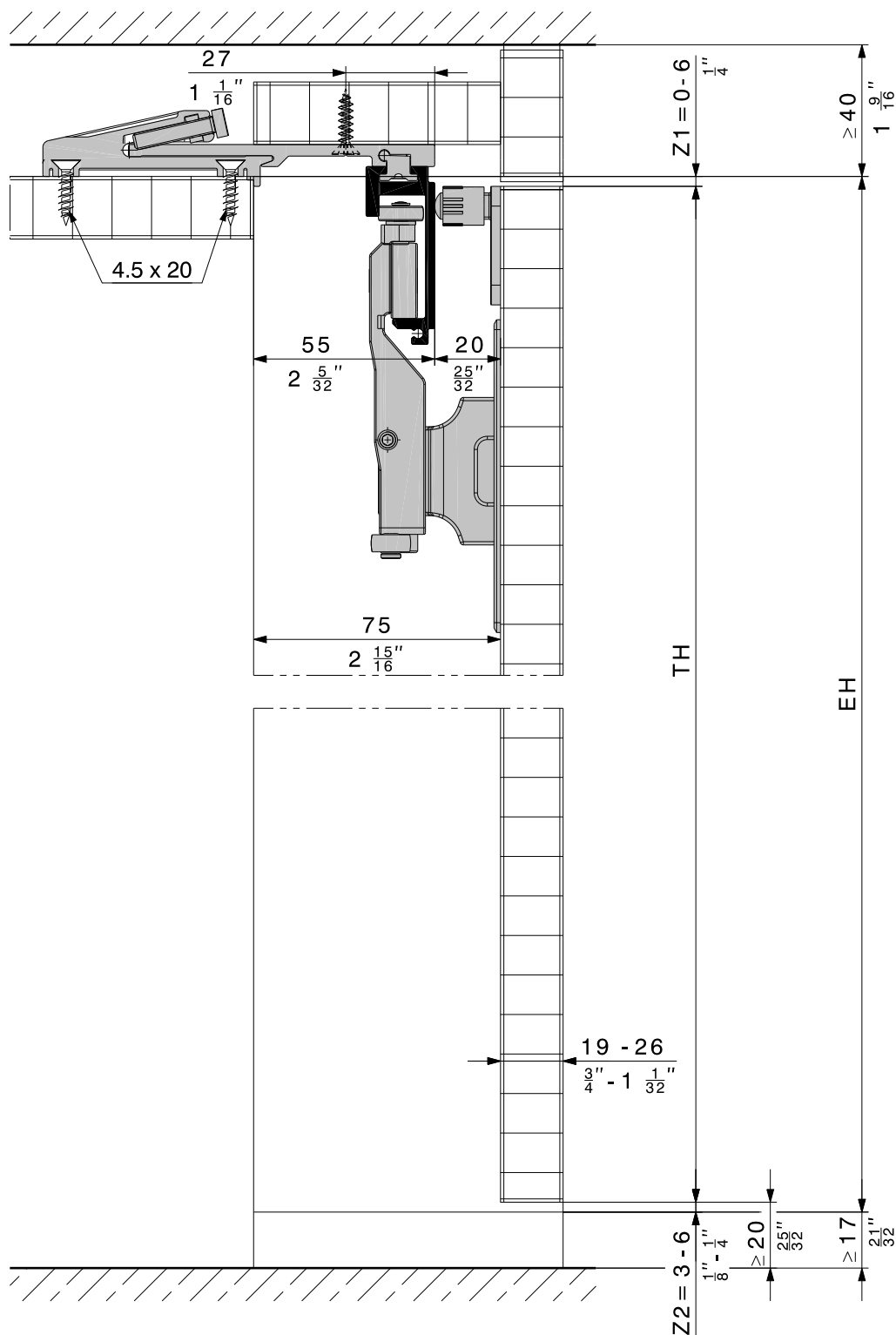
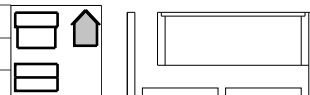


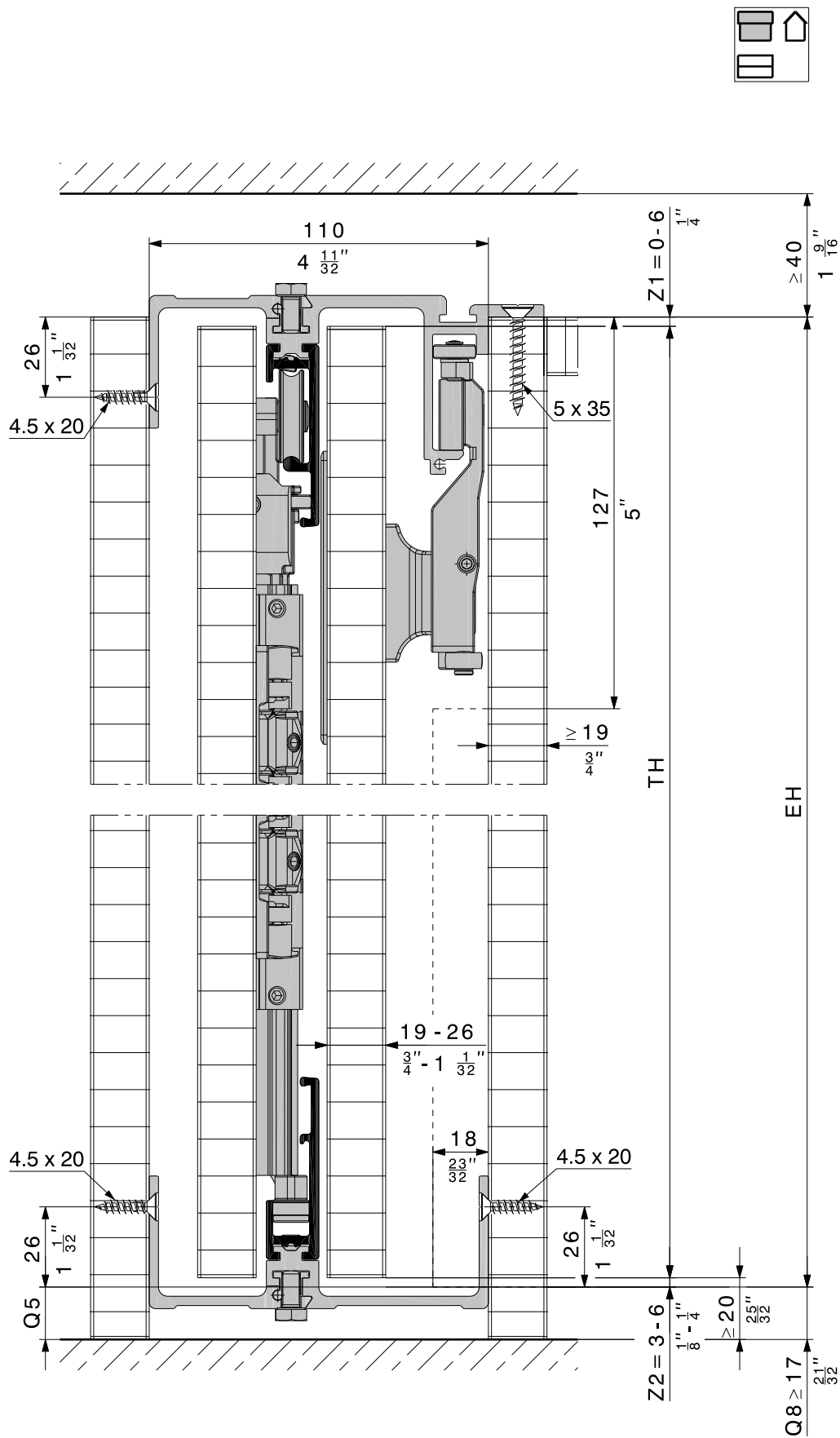
1* DE demontierbar / FR démontable / EN removable / IT smontabile / ES desmontable



5.2

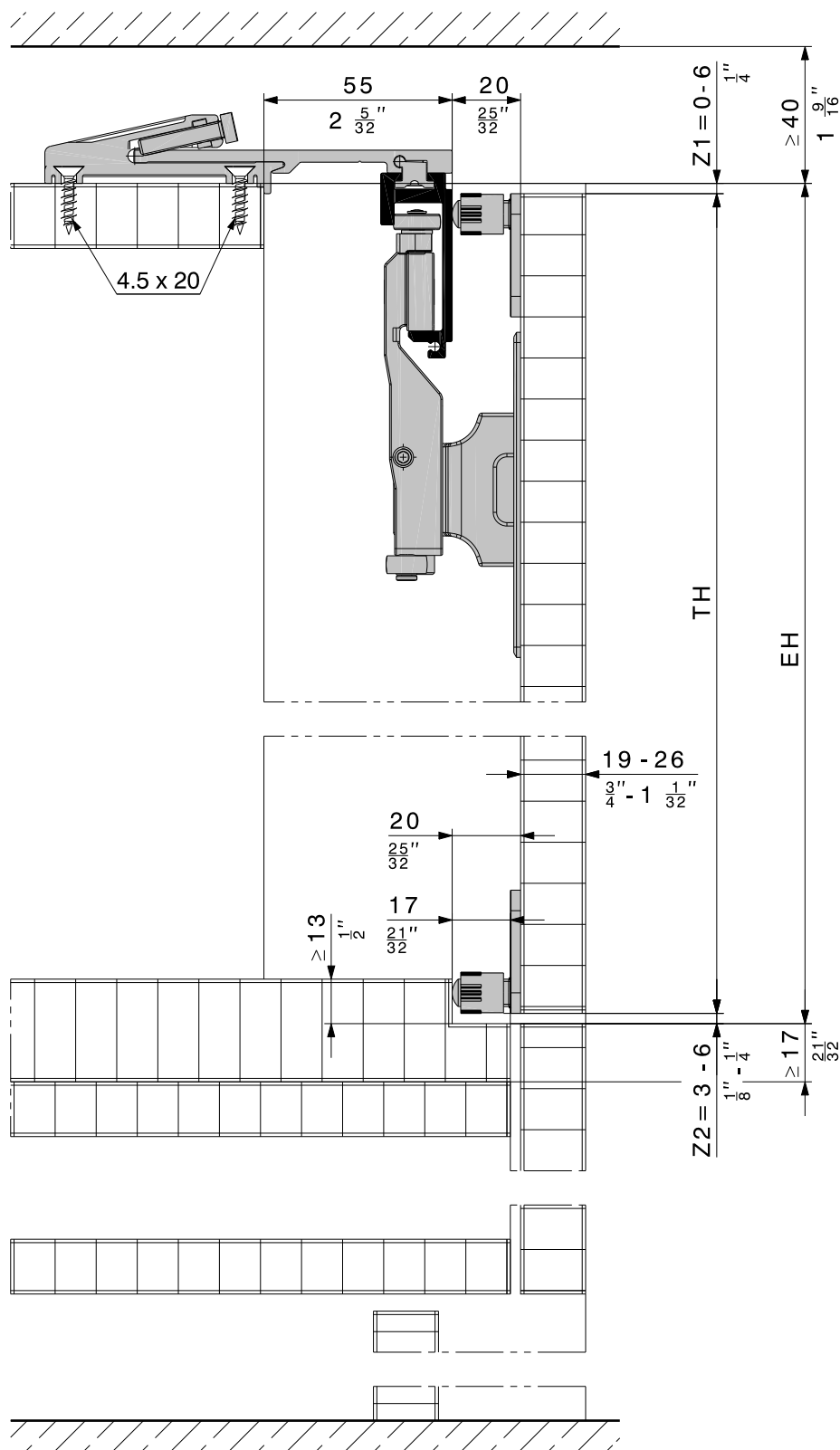
DE	Planung Nischenabdeckung ohne Möbelboden
FR	Planification dissimulation de niche sans élément inférieur de meuble
EN	Planning recess cover without a cabinet base
IT	Progettazione mascheratura della nicchia senza fondo del mobile
ES	Planificación para cubierta del hueco sin base de mueble

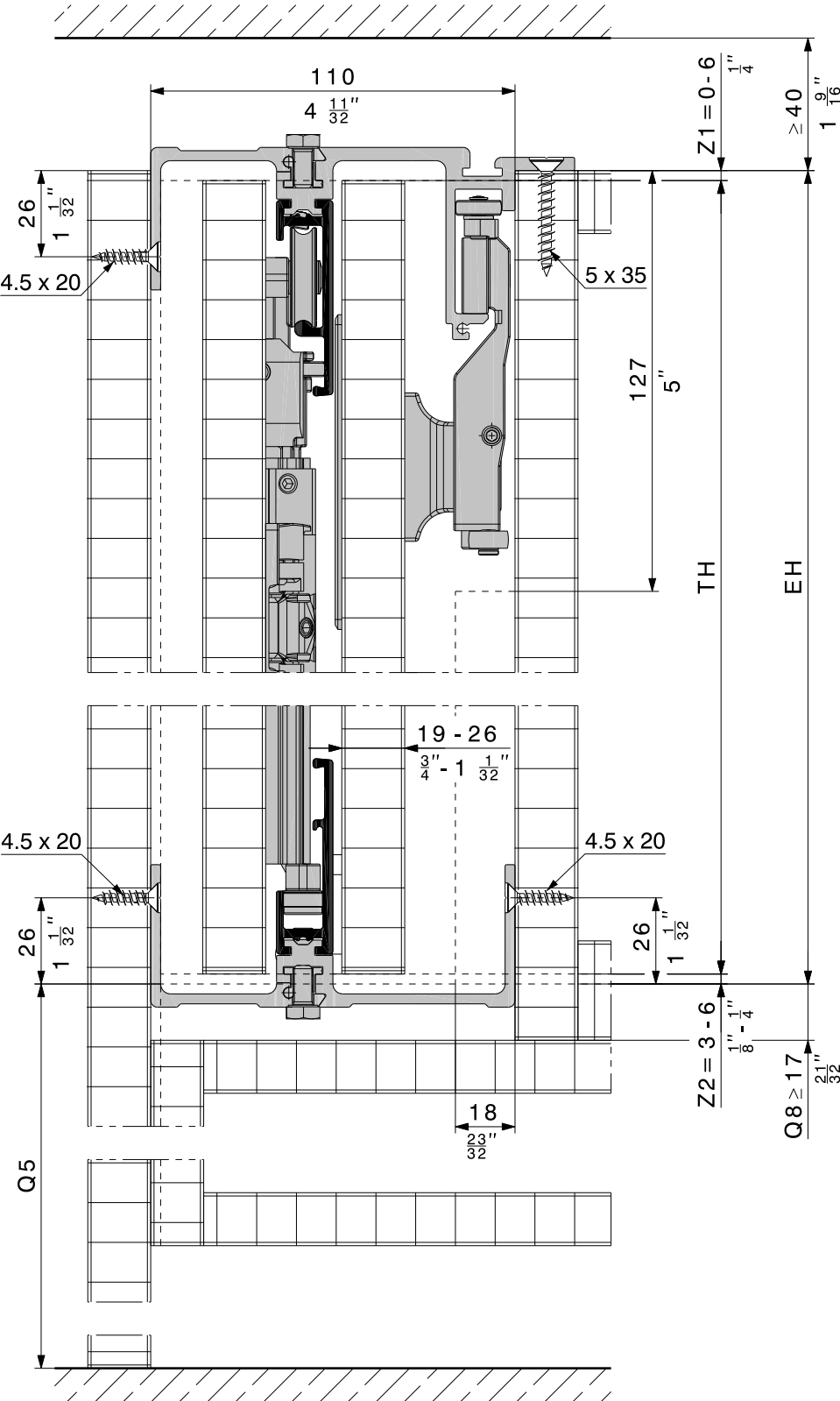




5.3

DE	Planung Türen von der Arbeitsplatte bis Oberkante Schrank
FR	Planification portes allant du plan de travail jusqu'au bord supérieur de l'armoire
EN	Planning doors from the worktop up to the top cabinet edge
IT	Progettazione ante del piano di lavoro fino al bordo superiore dell'armadio
ES	Planificación para puertas desde la encimera hasta el borde superior del armario

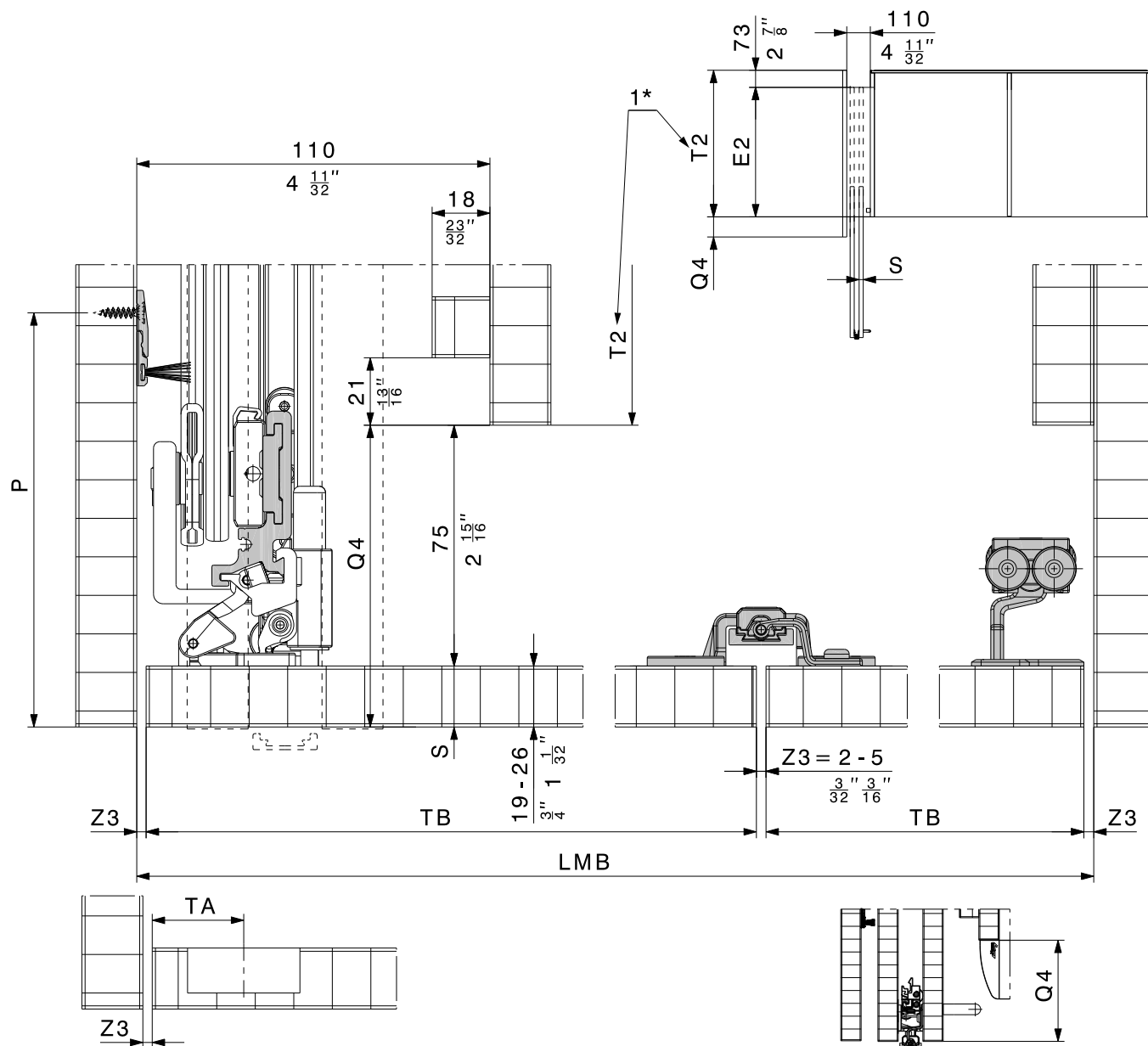




6 Berechnung / Calcul / Calculation / Calcolo / Cálculos

6.1

DE	Berechnungen Masse Grundriss 2-türig max. 1420 mm
FR	Calculs des dimensions, plan d'ensemble max. de 1420 mm (2 portes)
EN	Calculations for floor plan dimensions max. 1420 mm (4'7 ²⁹ / ₃₂ ") (2-door)
IT	Calcoli delle misure di pianta max 1420 mm (2 ante)
ES	Cálculo de dimensiones en planta para 2 puertas, máx. 1420 mm



Z3	TA
2 mm ($\frac{3}{16}$)	29.5 mm ($1\frac{5}{8}$)
3 mm ($\frac{1}{4}$)	28.5 mm ($1\frac{1}{8}$)
4 mm ($\frac{5}{16}$)	27.5 mm ($1\frac{3}{16}$)
5 mm ($\frac{3}{8}$)	26.5 mm ($1\frac{1}{16}$)

$$P = S + 110$$

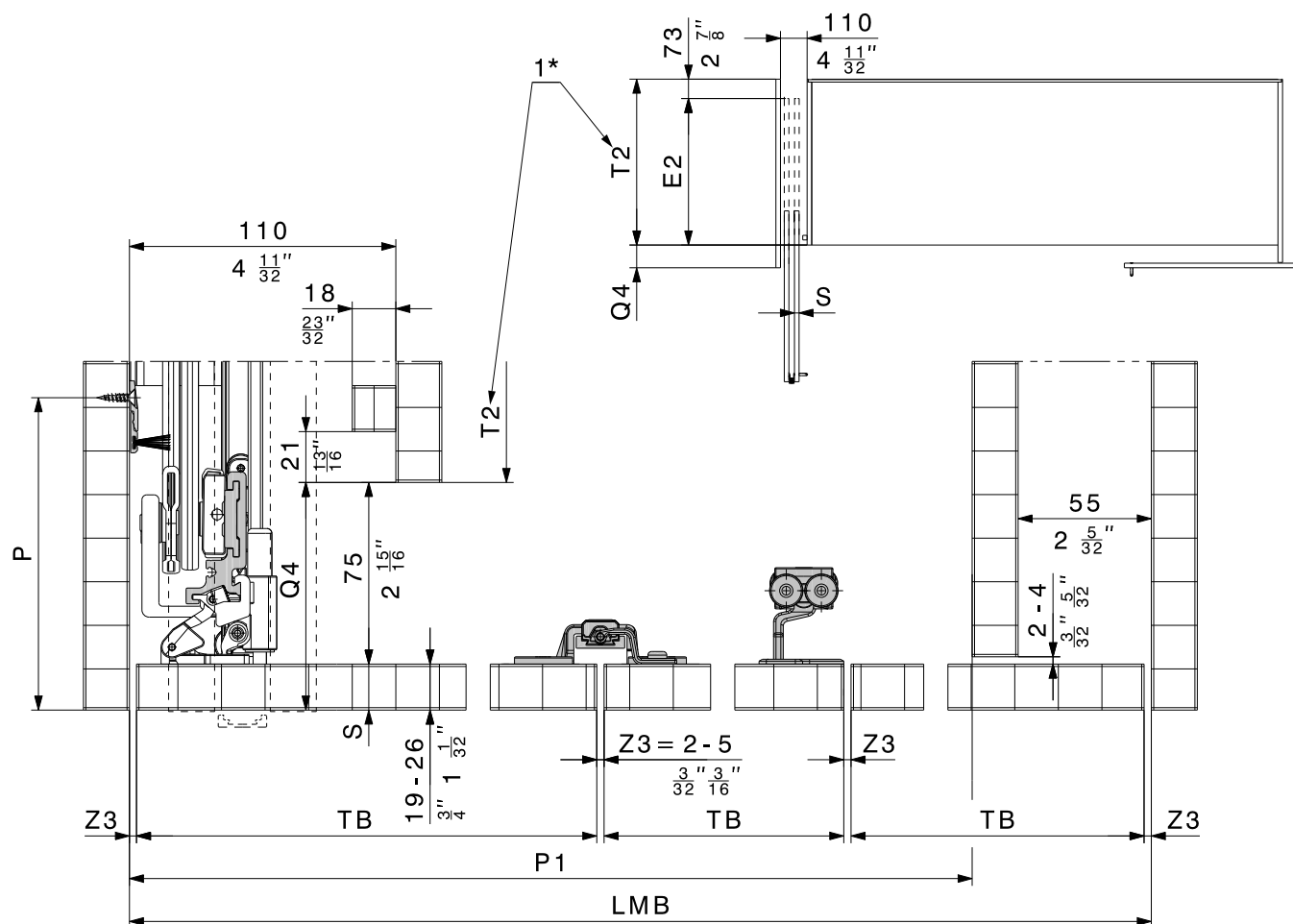
$$Q4 = 75 + S$$

$$T2 = TB + 73 - Q4$$

- 1*** **DE** In Verwendung mit 24005 Zusatz Drehstangenschloss, siehe Seite 66
FR Pour utilisation avec le système de fermeture serrure espagnolette 24005, page 66
EN In conjunction with 24005 accessory for espagnolette lock, see page 66
IT Da utilizzare con chiusura supplementare 24005 per serratura ad asta rotante
ES Para instalación con cerradura de varilla giratoria 24005, ver la página 66

6.2

DE	Berechnungen Masse Grundriss 3-türig max. 2120 mm
FR	Calculs des dimensions, plan d'ensemble max. de 2120 mm (3 portes)
EN	Calculations for floor plan dimensions max. 2120 mm (6'11 ¹⁵ / ₃₂ ") (3-door)
IT	Calcoli delle misure di pianta max 2120 mm (3 ante)
ES	Cálculo de dimensiones en planta para 3 puertas, máx. 2120 mm



T2	TH	E2
≤ 680 (2'2 ¹⁰ / ₃₂ ")	1250 mm - 1850 mm (4'1 ¹ / ₃₂ " - 6'1 ²⁷ / ₃₂ ")	≤ 607 (1'11 ²⁹ / ₃₂ ")
≤ 680 (2'2 ¹⁰ / ₃₂ ")	1851 mm - 2600 mm (6'1 ¹ / ₈ " - 8'6 ³ / ₈ ")	≤ 607 (1'11 ²⁹ / ₃₂ ")



DE Für die Berechnung der Einzeltüren siehe Montageanleitung: 25737 HAWA Concepta 25/30 und 25738 HAWA Concepta 40/50.

FR Voir instructions de montage pour calculer les portes à un vantail : 25737 HAWA Concepta 25/30 et 25738 HAWA Concepta 40/50.

EN For the calculation of single doors see installation instructions: 25737 HAWA Concepta 25/30 and 25738 HAWA Concepta 40/50.

IT Per il calcolo delle ante singole vedere istruzione di montaggio: 25737 HAWA Concepta 25/30 e 25738 HAWA Concepta 40/50.

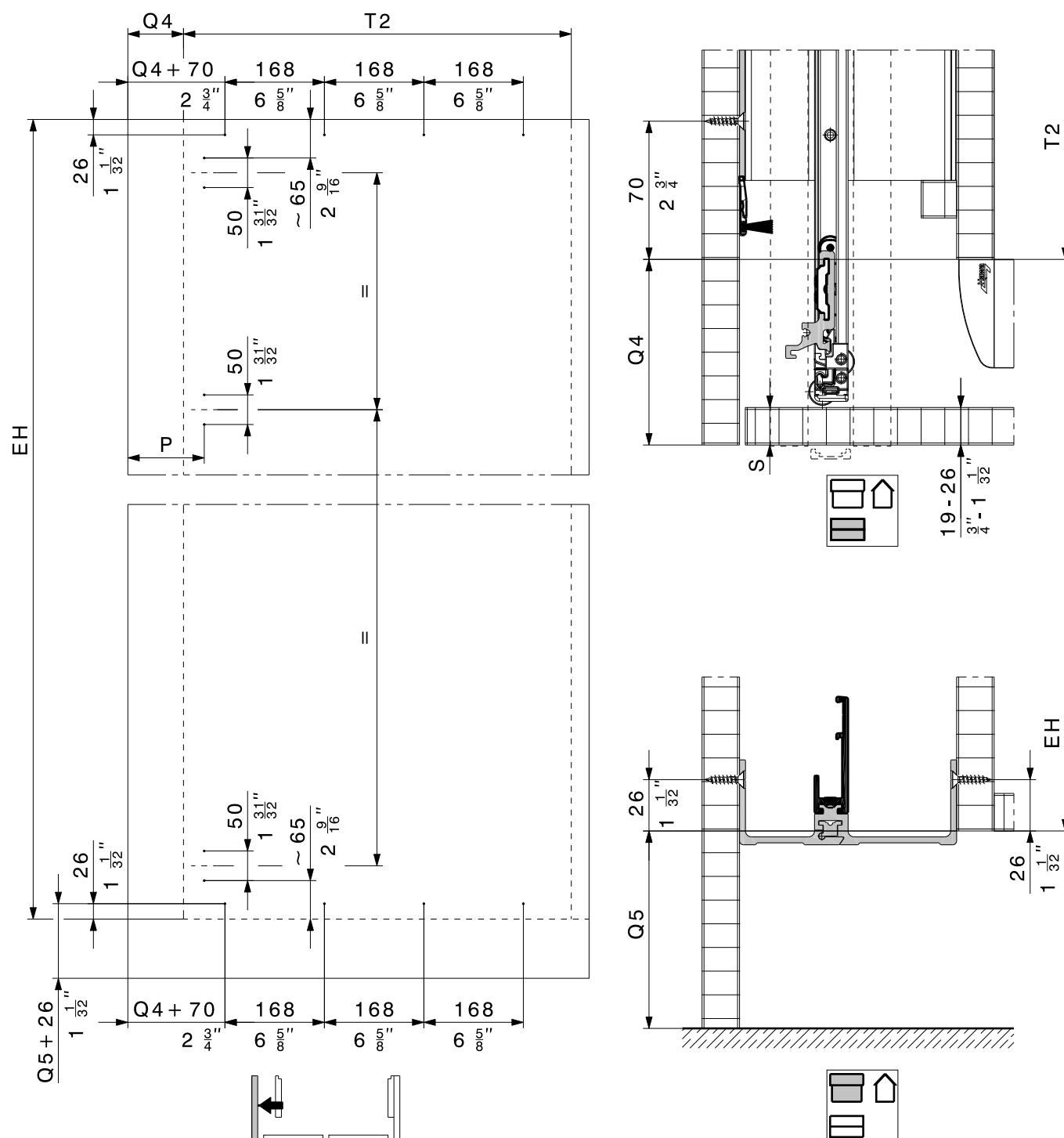
ES Para el cálculo de instalaciones de una sola puerta ver las Instrucciones de Montaje: 25737 HAWA Concepta 25/30 y 25738 HAWA Concepta 40/50.

6.3

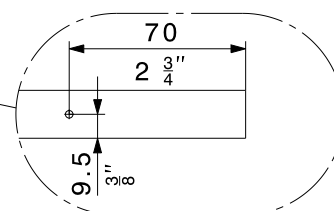
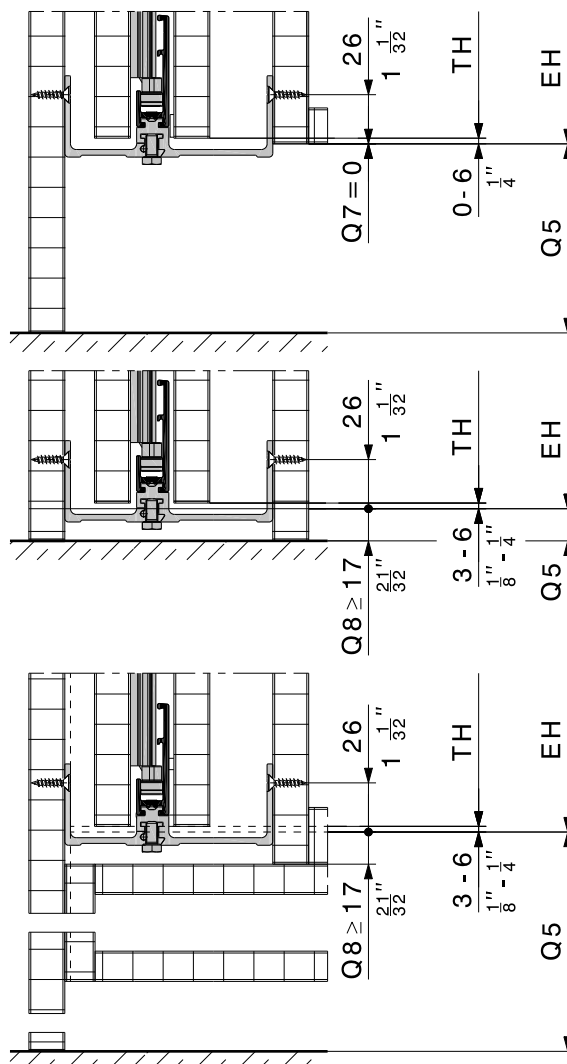
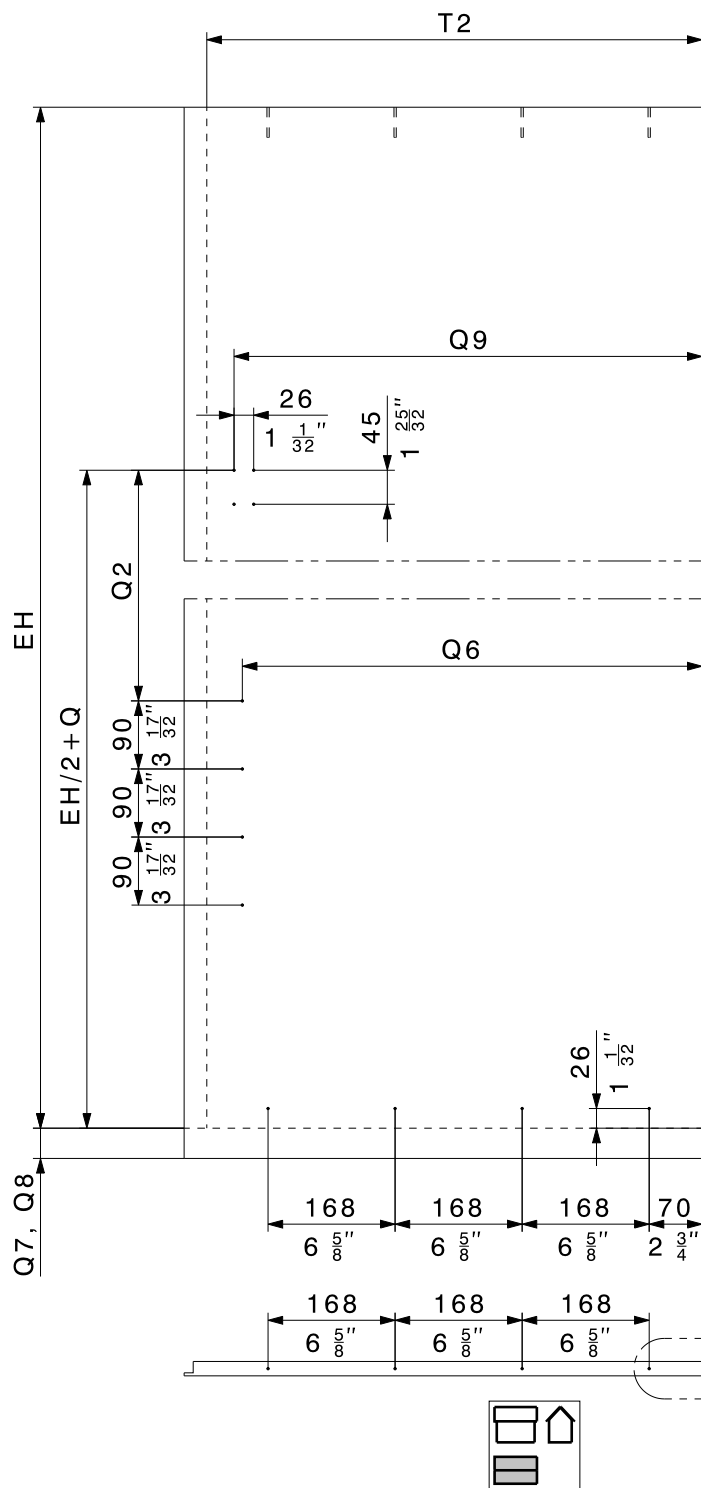
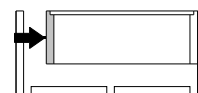
DE	Berechnungen Bohrposition
FR	Calculs position de perçage
EN	Calculations drill position
IT	Calcoli delle posizioni di foratura
ES	Cálculo de la posición de los taladros

DE Aussenseite / FR Côté extérieur

EN External face / IT Lato esterno / ES Lateral exterior



DE Korpusseite / FR Côté corps de meuble
EN Cabinet face / IT Lato mobile / ES Lateral del mueble

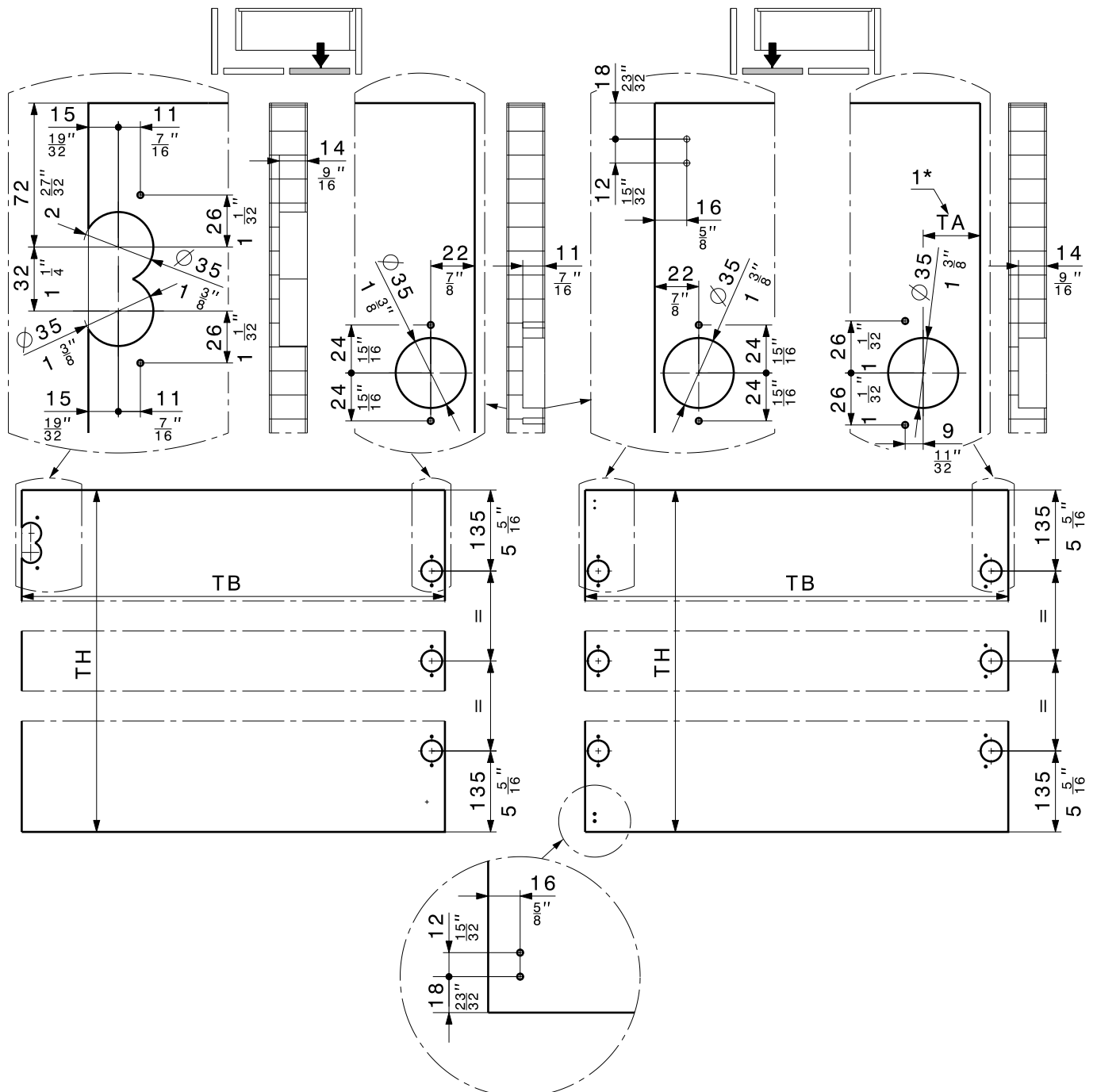


EH	Q	Q2
1250 mm - 1850 mm (4'1 ⁷ / ₃₂ " - 6' ²⁷ / ₃₂ ")	370 mm (1'2 ³ / ₁₆ ")	555 mm (1'9 ²¹ / ₃₂ ")
1851 mm - 2600 mm (6' ⁷ / ₈ " - 8'6 ³ / ₈ ")	660 mm (2'1 ³¹ / ₃₂ ")	1155 mm (3'9 ¹⁵ / ₃₂ ")

$$Q9 = T2 - 66$$

$$Q6 = T2 - 77$$

DE Bohrposition Türen mit Türhöhe 1250 mm - 1850 mm
FR Perçage portes de hauteur 1250 mm - 1850 mm
EN Door with door height 1250 mm - 1850 mm (4'1 ⁷/₃₂" - 6' ²⁷/₃₂")
IT Posizione di foratura ante con altezza 1250 mm - 1850 mm
ES Posición de los taladros en puertas con altura 1250 mm - 1850 mm

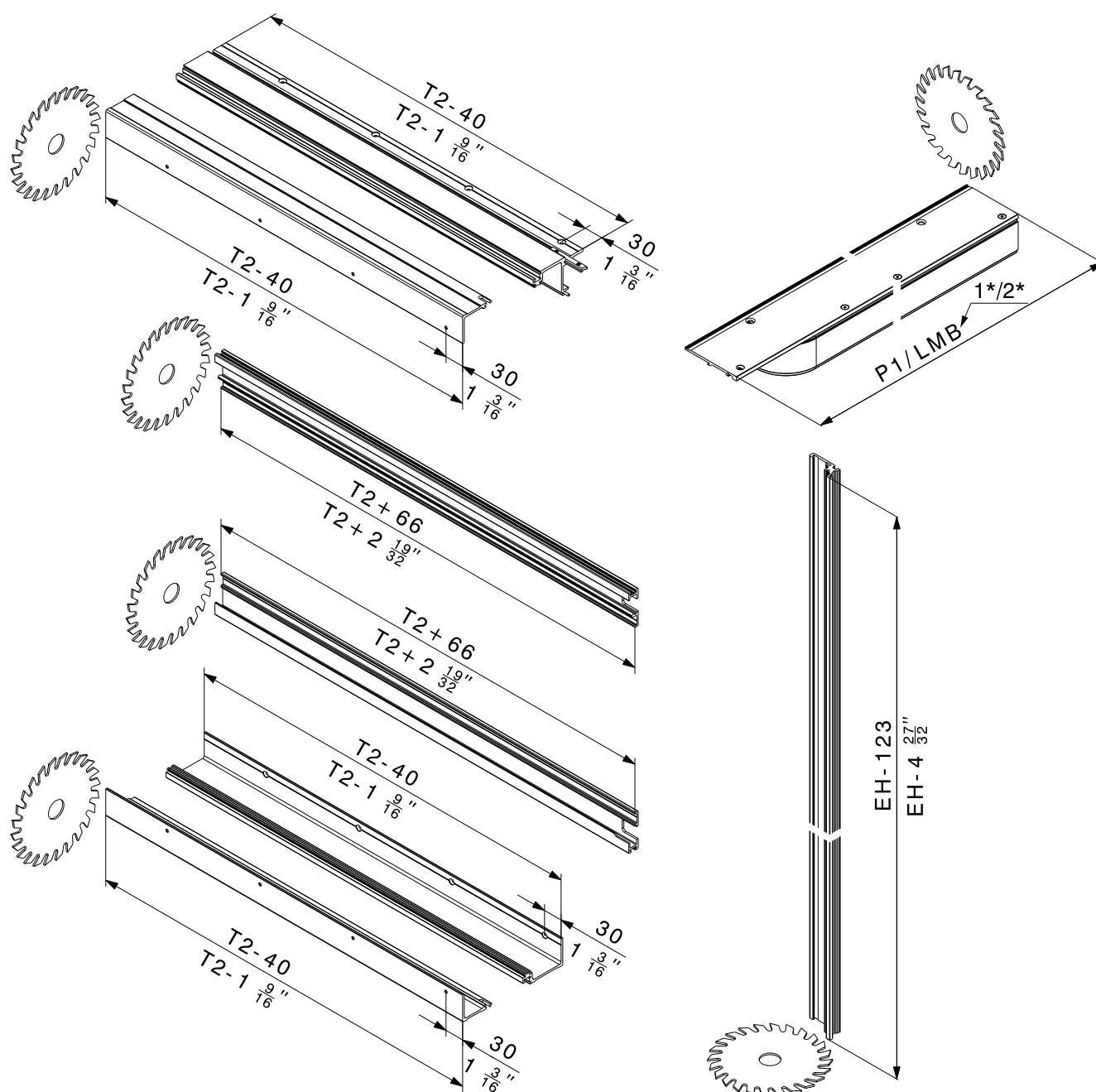


1* **DE** TA siehe Seite 30
FR TA voir page 30
EN TA see page 30
IT TA vedere pagina 30
ES TA ver página 30

6.4

DE Berechnungen und Bearbeitung der Profile**FR** Calculs calcul et usinage des profils**EN** Calculations calculating and processing profiles**IT** Calcoli e lavorazione dei profili**ES** Cálculos y mecanizado de los perfiles

- 1*** **DE** Empfohlen: LMB an zusammengebautem Objekt messen / **FR** Recommandation: mesurer la largeur intérieure (LMB) au niveau de l'objet monté / **EN** Recommended: Measure the clearance (LMB) on the assembled object / **IT** Raccomandazione: Misurare la larghezza interna (LMB) sull'oggetto assemblato **ES** Recomendación: Medir el ancho interior (LMB) cuando el objeto esté ensamblado
- 2*** **DE** P1 bei 3-türigen Anlagen verwenden / **FR** Utiliser P1 pour installations à 3 portes. / **EN** Use P1 with 3-door systems. / **IT** Utilizzare P1 con sistemi a 3 ante. / **ES** Usar P1 para instalaciones con 3 puertas.



7 Vormontage / Prémontage / Pre-assembly / Montaggio preliminare / Premontaje

7.1

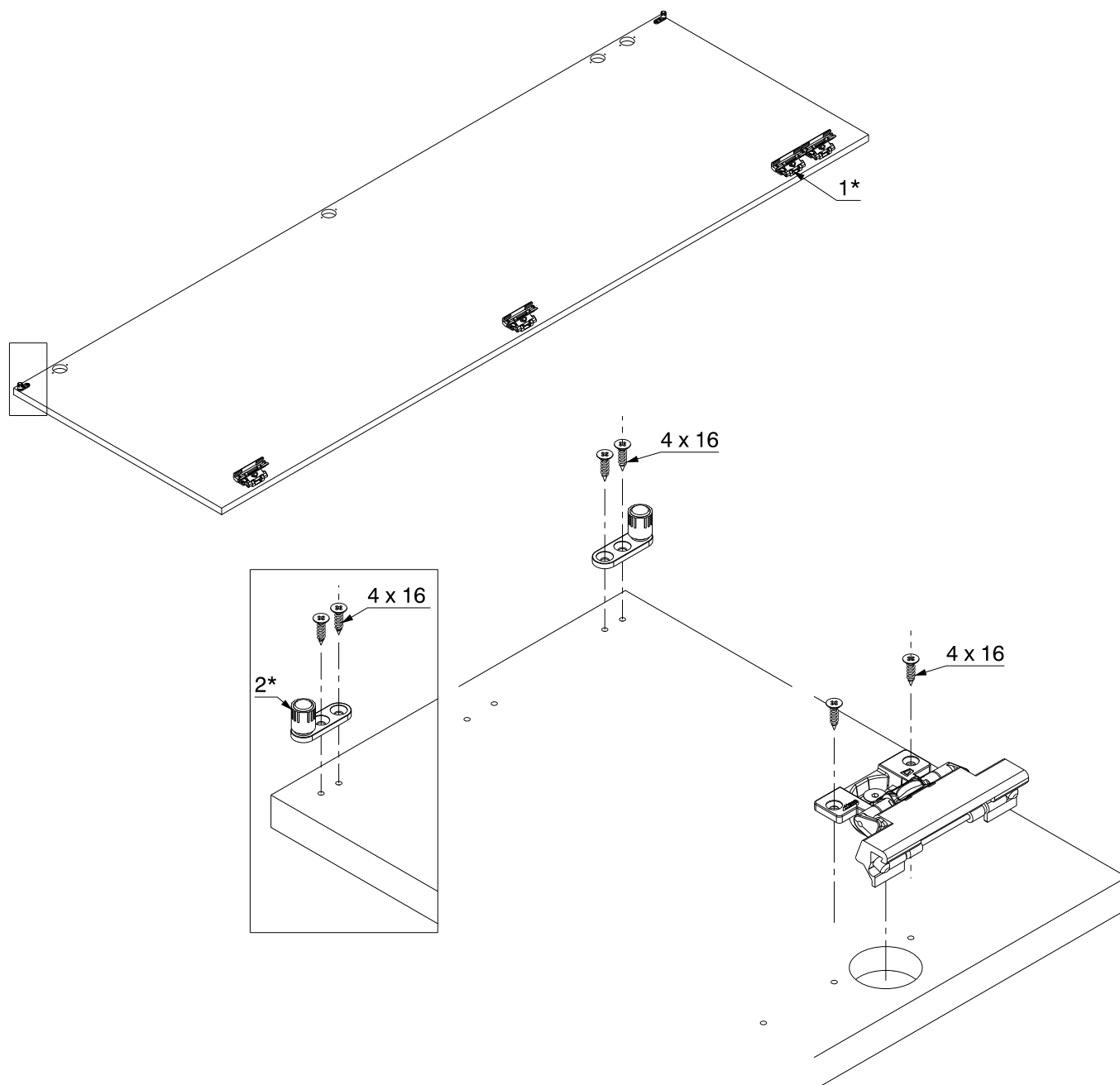
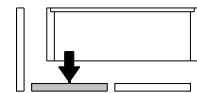
DE Vormontage Drehtüre

FR Prémontage porte pivotante

EN Pre-assembly of the pivot door

IT Montaggio preliminare anta girevole

ES Premontaje de la puerta giratoria

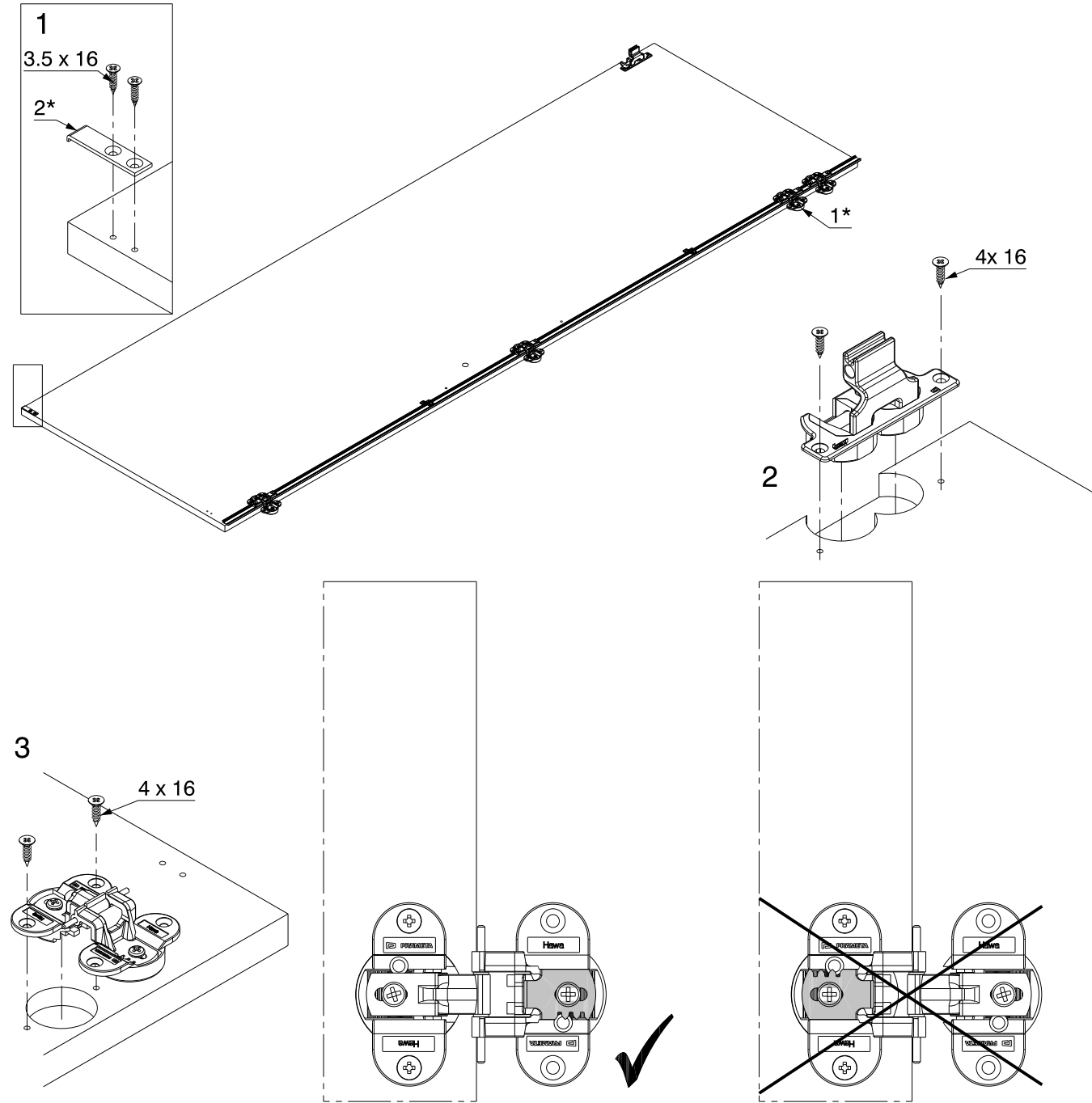


	EH	DE Anzahl / FR Nombre / EN Number IT Quantità / ES Cantidad
1*	1250 mm - 1850 mm (4'1 ⁷ / ₃₂ " - 6' ²⁷ / ₃₂ ")	3x
	1851 mm - 2600 mm (6' ⁷ / ₈ " - 8'6 ³ / ₈ ")	4x

2* **DE** Nur mit Bodenprofil
FR Seulement avec profil de sol
EN Only with bottom profile
IT Solo con profilo a pavimento
ES Solo con perfil para suelo

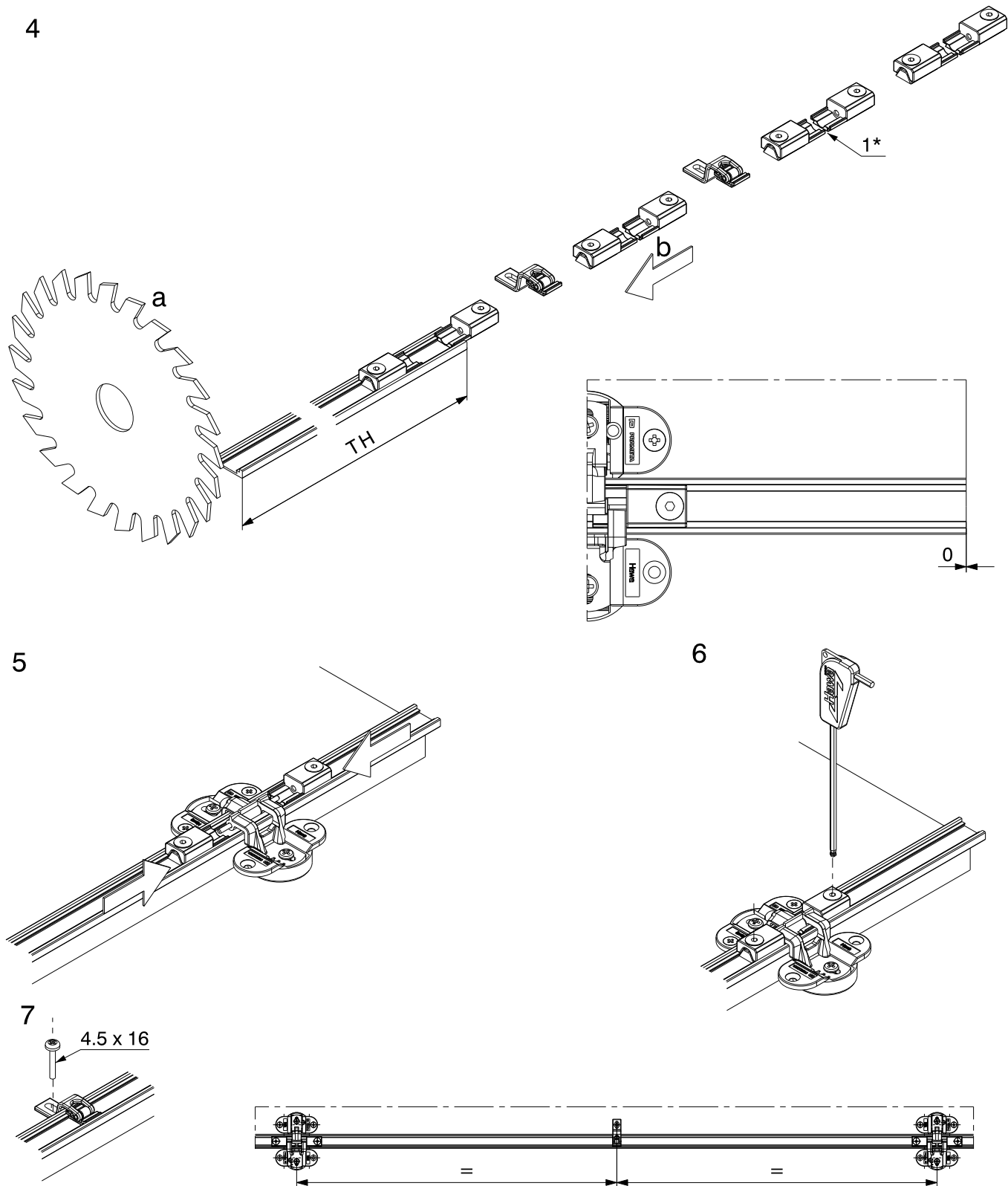
7.2

DE	Vormontage Falttüre
FR	Prémontage porte pliante
EN	Pre-assembly of folding door
IT	Montaggio preliminare anta a libro
ES	Premontaje de la puerta plegable



	EH	DE Anzahl / FR Nombre / EN Number IT Quantità / ES Cantidad
1*	1250 mm - 1850 mm (4'1 ¹ / ₂ " - 6' ⁷ / ₈ ")	3x
	1851 mm - 2600 mm (6' ¹ / ₄ " - 8'6 ³ / ₈ ")	4x

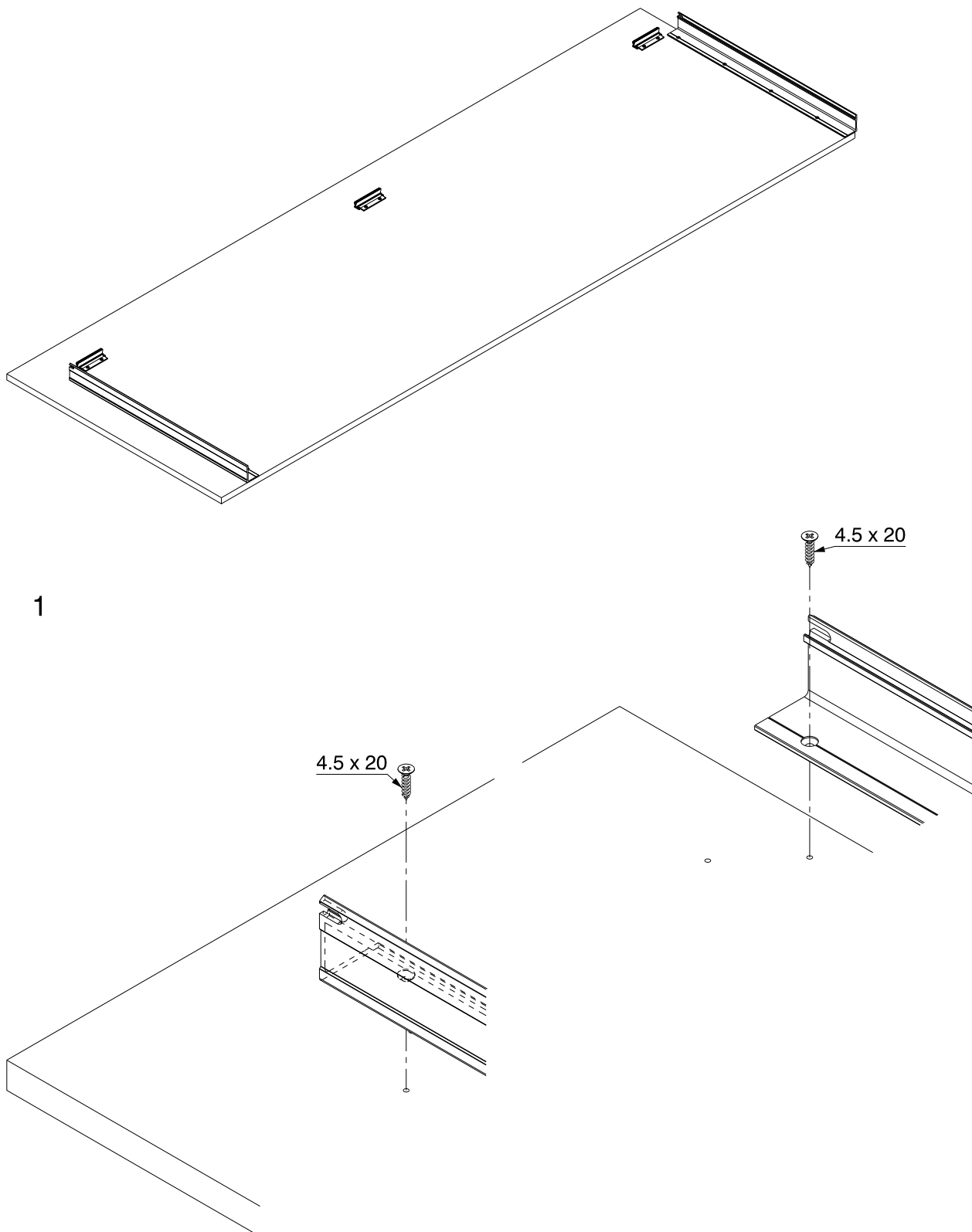
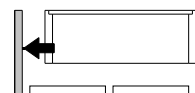
2* DE Nur mit Bodenprofil
FR Seulement avec profil de sol
EN Only with bottom profile
IT Solo con profilo a pavimento
ES Solo con perfil para suelo



	EH	DE Anzahl / FR Nombre / EN Number IT Quantità / ES Cantidad
1*	1250 mm - 1850 mm (4'1 ⁷ / ₃₂ " - 6' ²⁷ / ₃₂ ")	3x
	1851 mm - 2600 mm (6' ¹ / ₄ " - 8'6 ³ / ₄ ")	4x

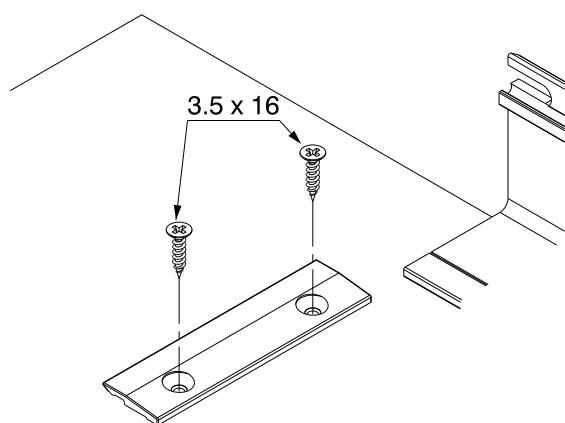
7.3

DE	Vormontage Aussenseite
FR	Prémontage côté extérieur
EN	Pre-assembly exterior side
IT	Solo con profilo a pavimento
ES	Premontaje del lateral exterior

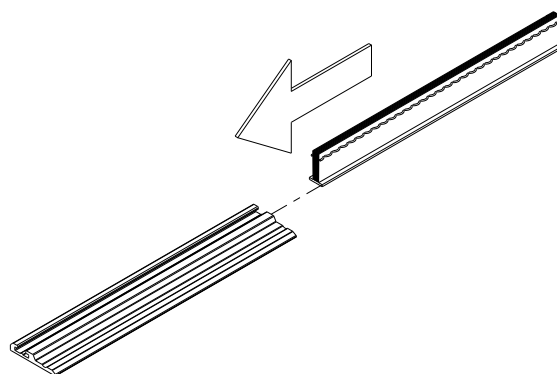


DE Türdicke S	DE Bürstenhöhe
FR Epaisseur de porte S	FR Hauteur de joint brosse
EN Door thickness S	EN Brush height
IT Spessore anta S	IT Altezza spazzola
ES Grosor de puerta S	ES Altura junta de escobilla
26 mm - 22 mm ($1\frac{1}{32}$ " - $\frac{7}{8}$ ")	10 mm ($\frac{13}{32}$ ")
22 mm - 19 mm ($\frac{7}{8}$ " - $\frac{3}{4}$ ")	15 mm ($\frac{19}{32}$ ")

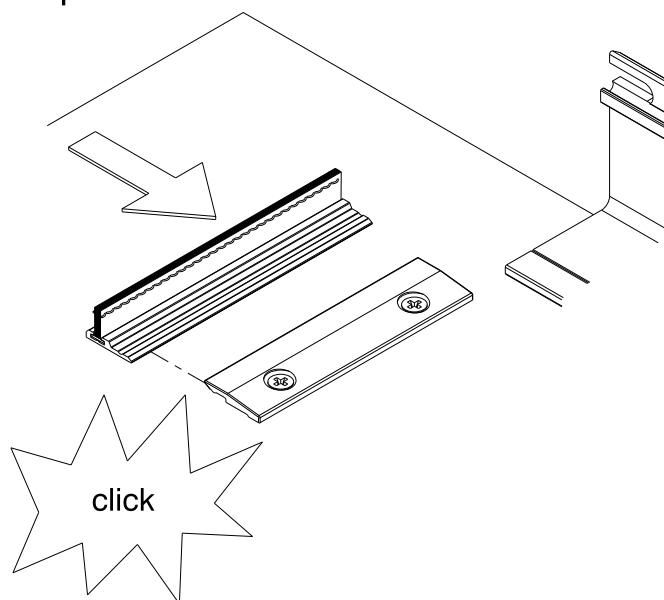
2



3



4



7.4

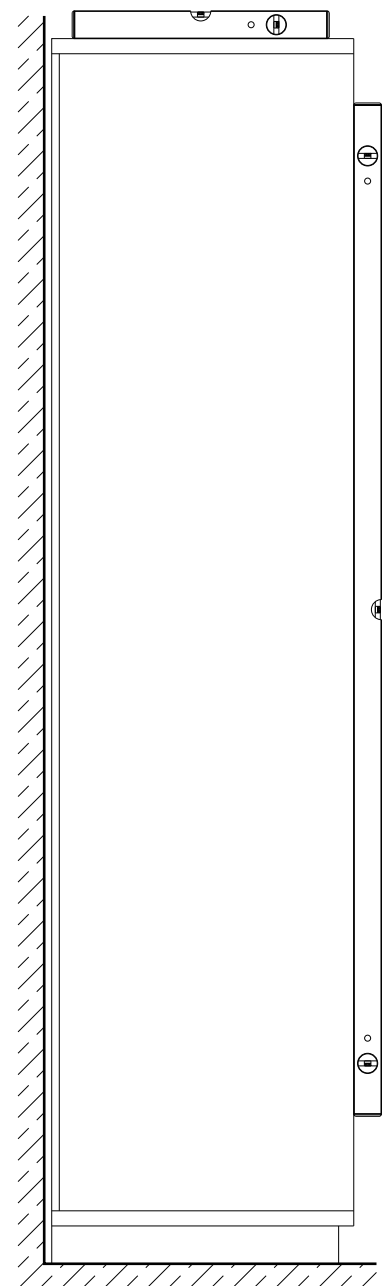
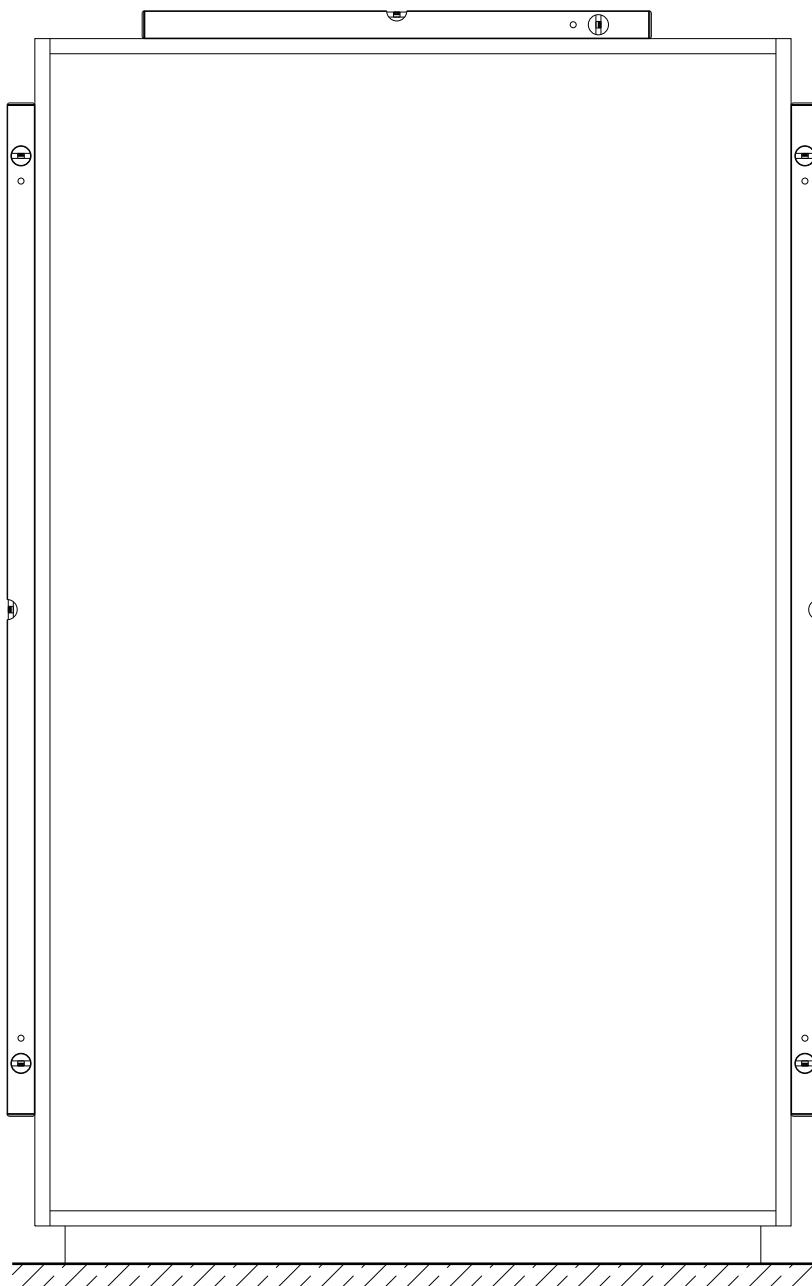
DE Vormontage: Ausrichten des Schrankes
FR Prémontage : Ajustement de l'armoire
EN Pre-assembly: Aligning the cabinet
IT Montaggio preliminare: Allineamento dell'armadio
ES Premontaje: Nivelación del armario

DE Der Schrank muss nivelliert und an den Baukörper (Boden, Wand, Decke) geschraubt werden!

FR L'armoire doit être mise à niveau et vissée sur le corps de bâtiment (sol, mur, plafond)!

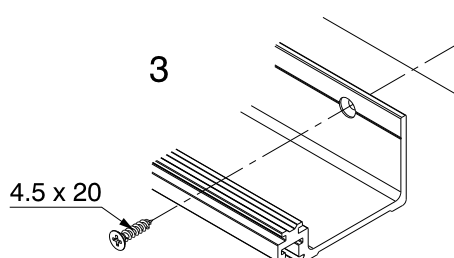
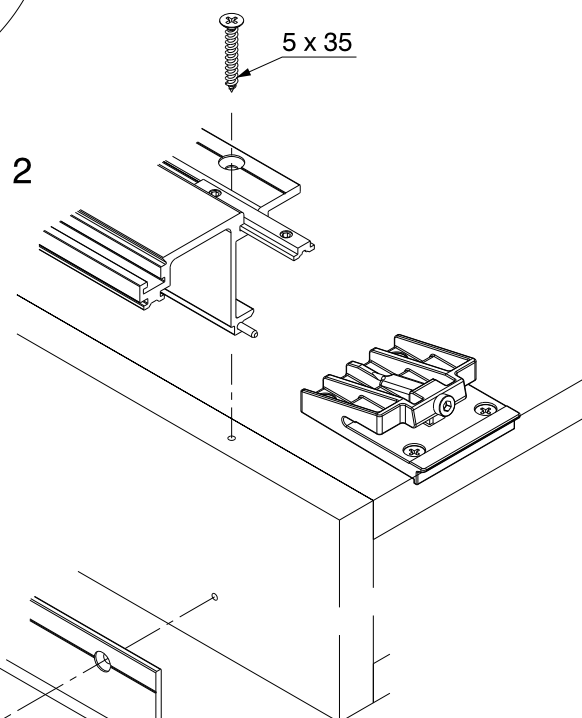
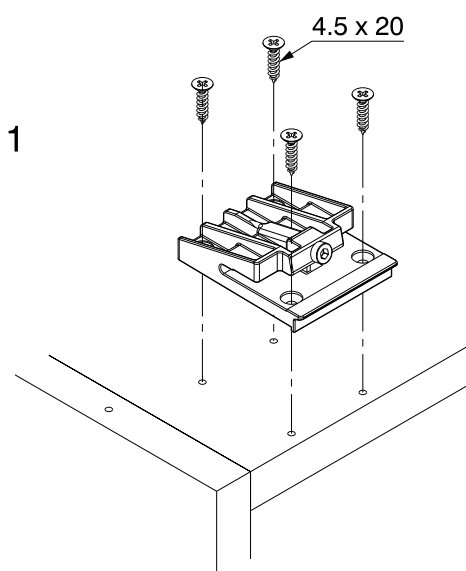
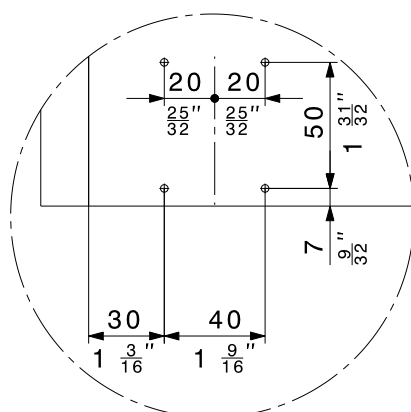
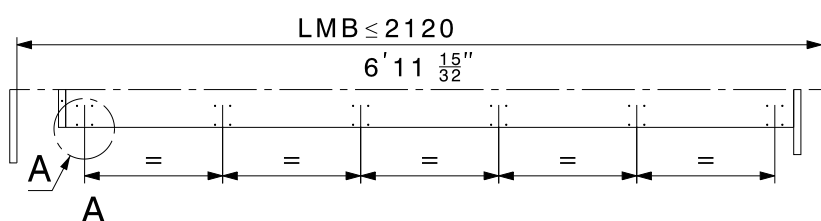
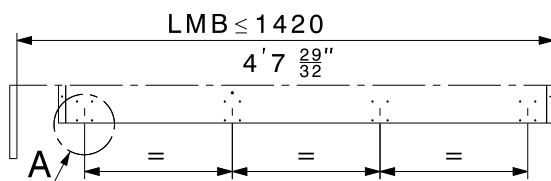
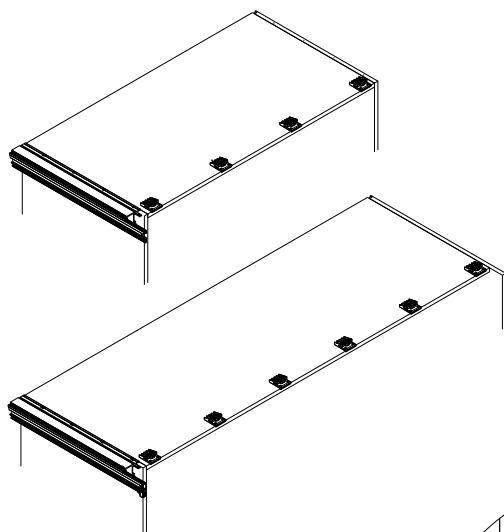
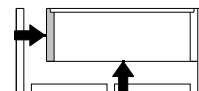
EN The cabinet must be levelled and screwed to the building (floor, wall or ceiling)!

IT L'armadio deve essere livellato e avvitato al corpo edilizio (pavimento, parete, soffitto)!

ES ¡El armario debe estar nivelado y atornillado en algún elemento estructural (suelo, pared o techo)!


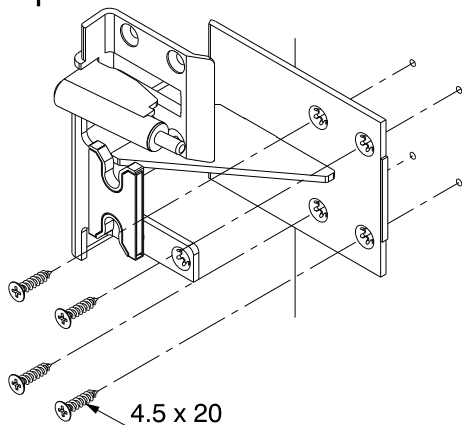
7.5

DE	Vormontage Korpus
FR	Prémontage corps de meuble
EN	Pre-assembly cabinet body
IT	Montaggio preliminare mobile
ES	Premontaje del cuerpo del mueble

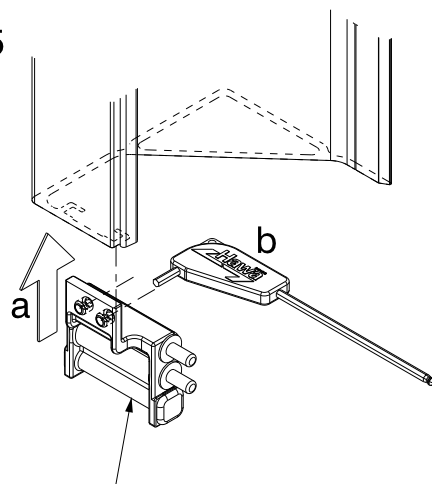


- 1*** DE Stopper Anlage links / FR Butée d'arrêt installation à gauche / EN Stopper left-hand systems / IT Fermo, installazione a sinistra
ES Tope, instalación a izquierda
- 2*** DE Stopper Anlage rechts / FR Butée d'arrêt installation à droite / EN Stopper right-hand systems / IT Fermo, installazione a destra
ES Tope, instalación a derecha

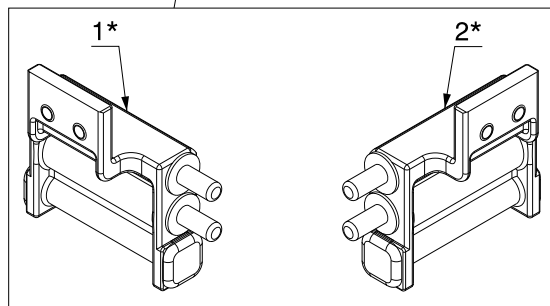
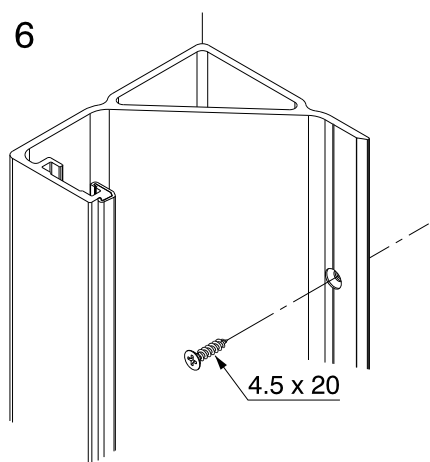
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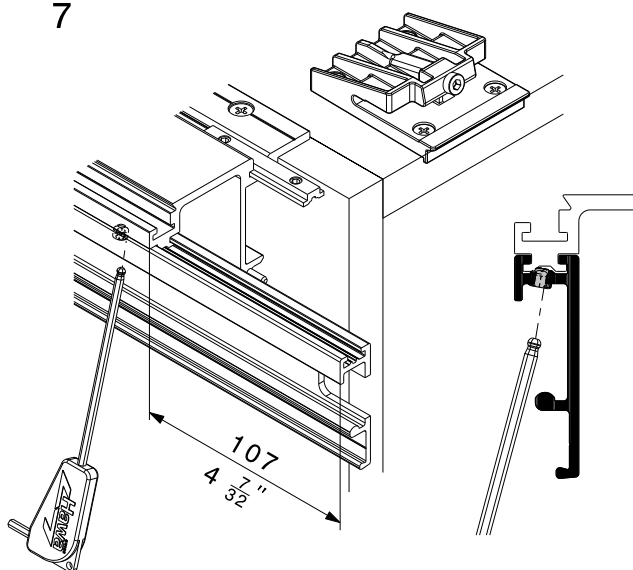
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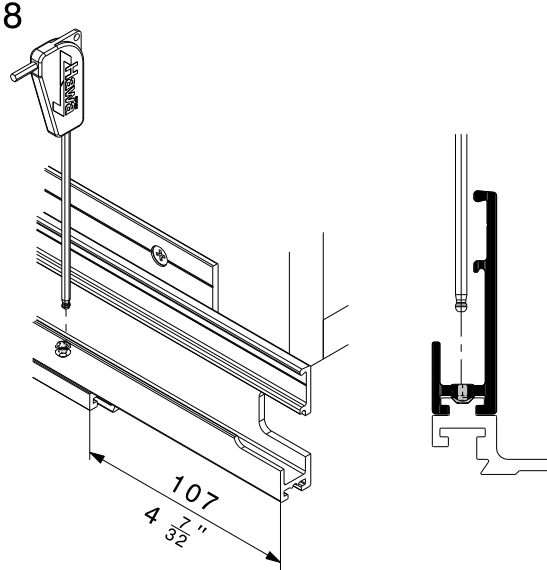
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7



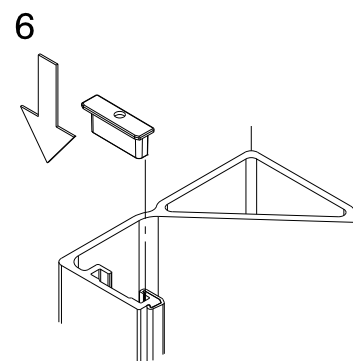
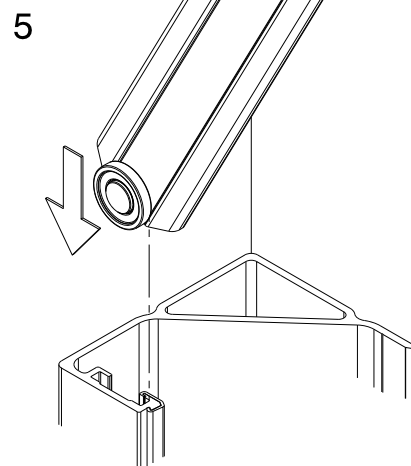
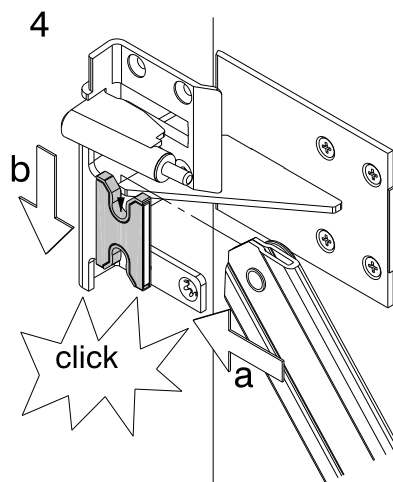
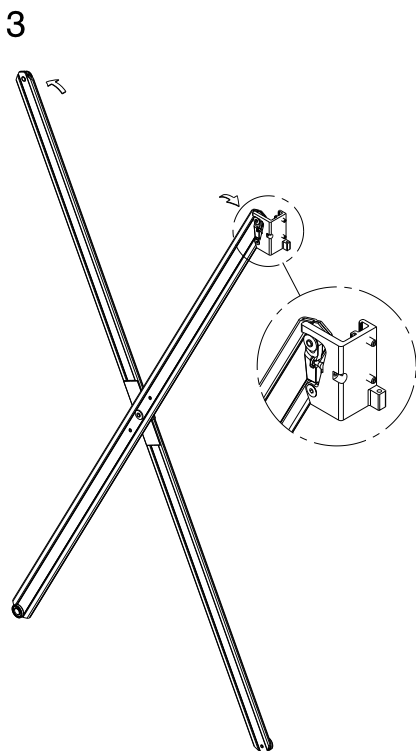
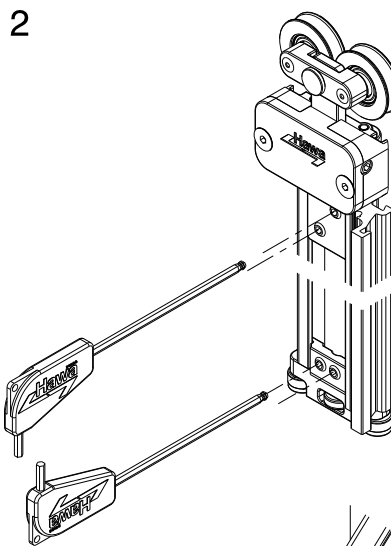
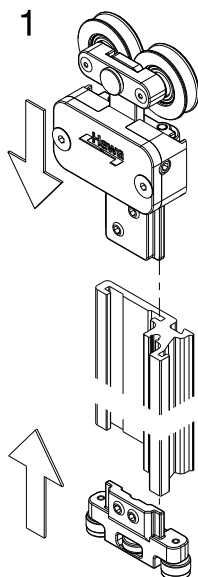
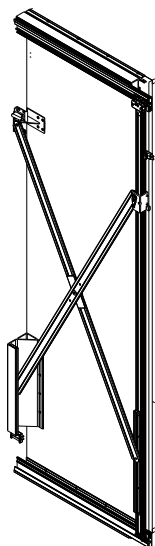
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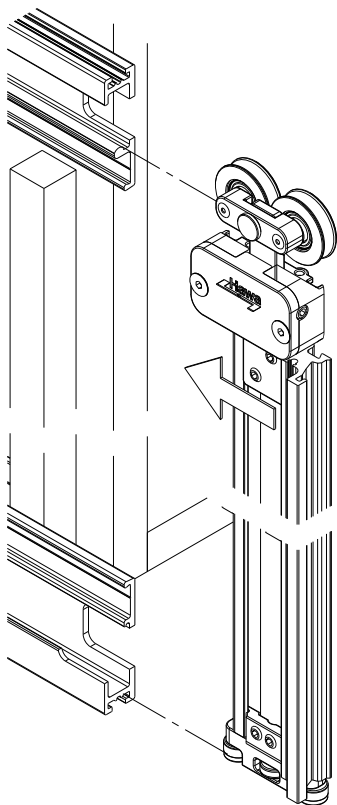
8 Montage / Montage / Assembly / Montaggio / Montaje

8.1

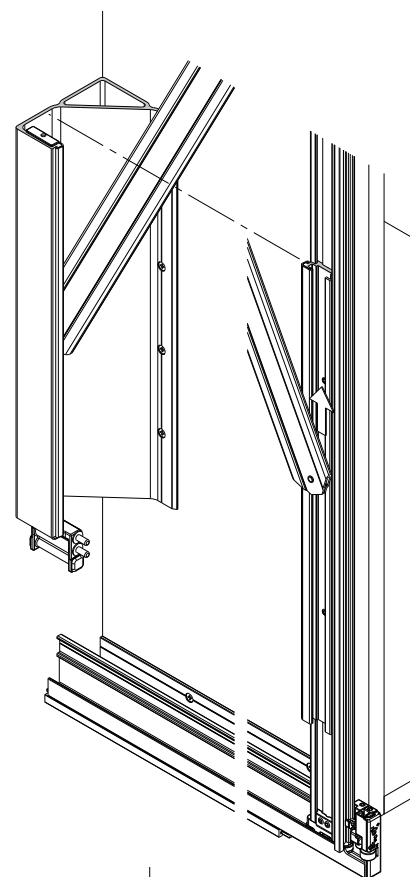
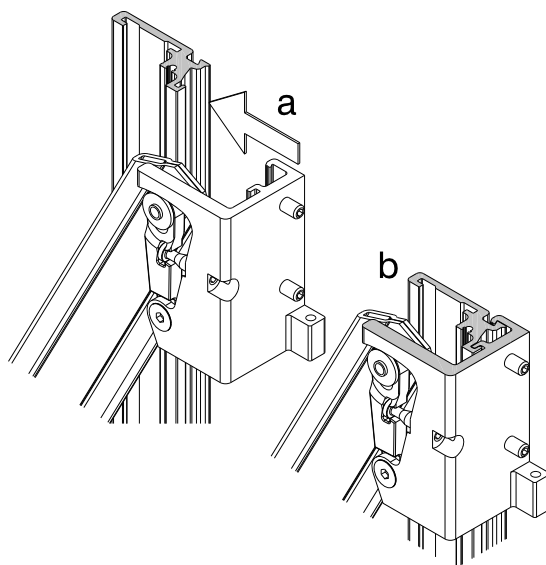
DE	Montage Schere und Holm Anlage links
FR	Montage ciseaux et montant pour installation à gauche
EN	Assembly scissor and bar installation, left-hand systems
IT	Montaggio forbice e longherone, installazione a sinistra
ES	Montaje de tijera y larguero, instalación a izquierda



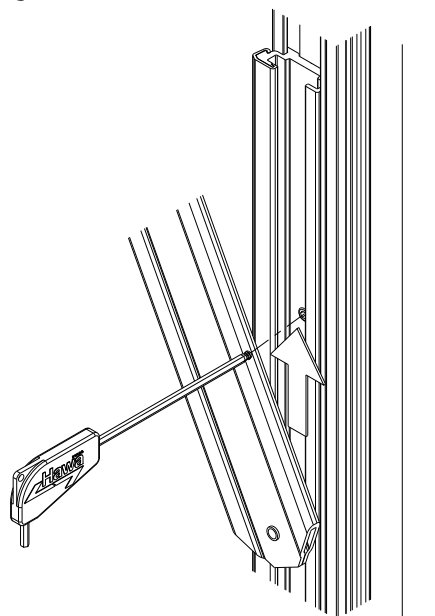
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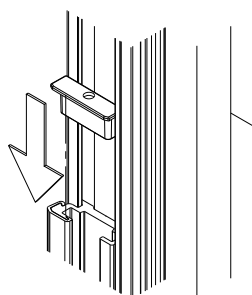
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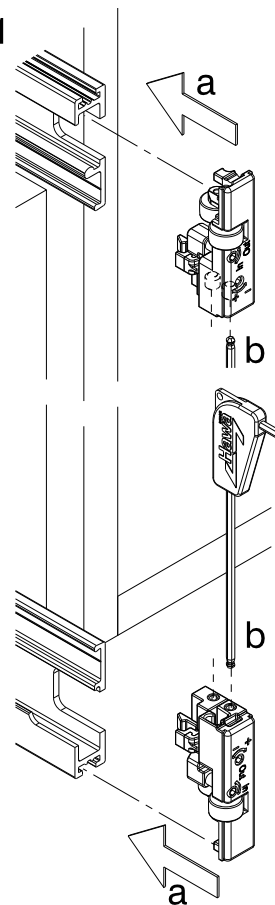
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10



11



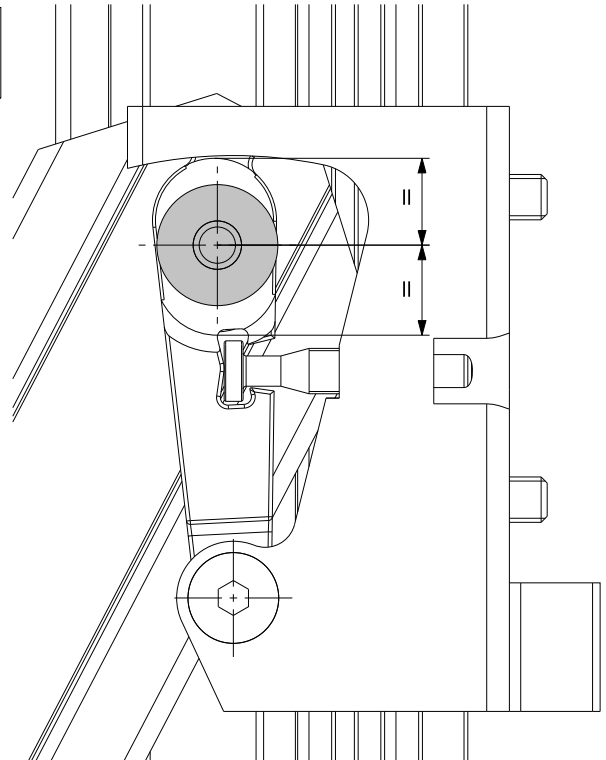
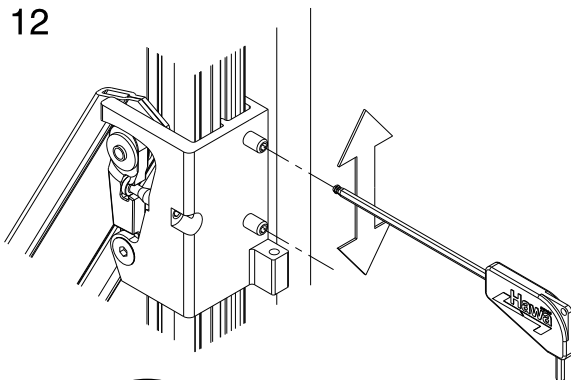


DE Scherenlager einmitten und festschrauben / **FR** Centrer et visser le palier ciseau

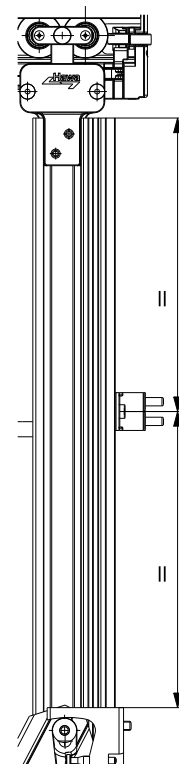
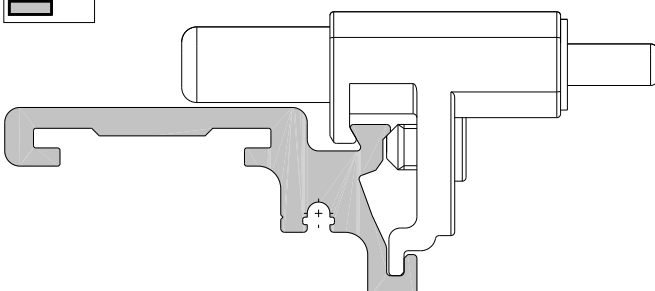
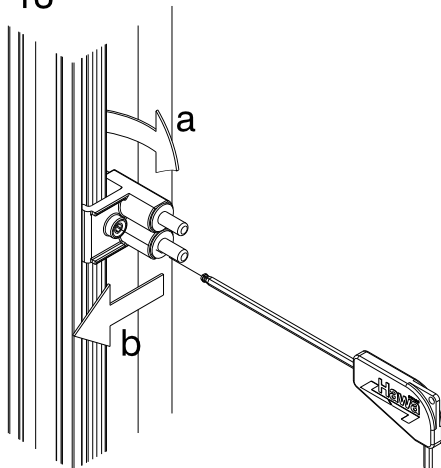
EN Center scissor bearing and screw in place / **IT** Centrare il supporto forbice e fissarlo con viti

ES Centrar el cojinete de la tijera y atornillar

12

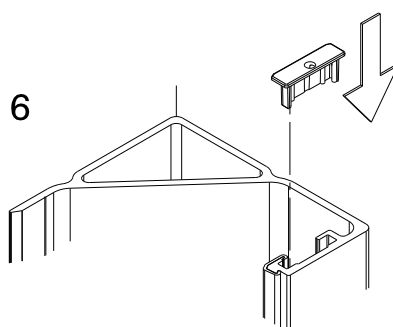
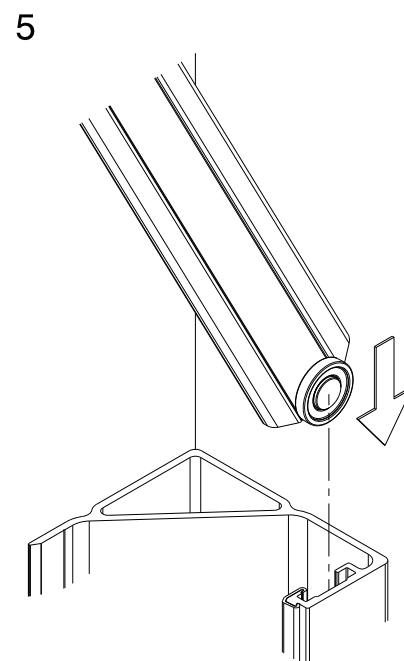
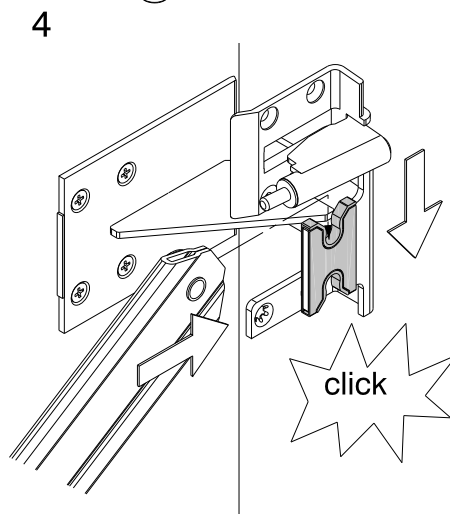
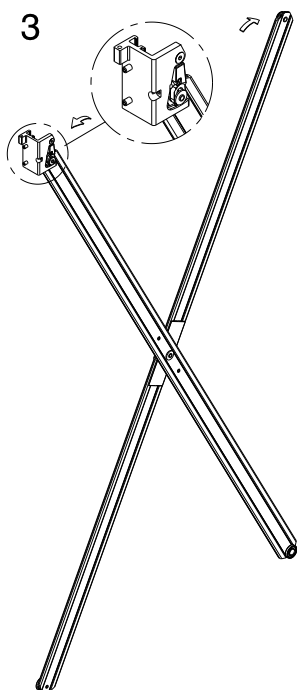
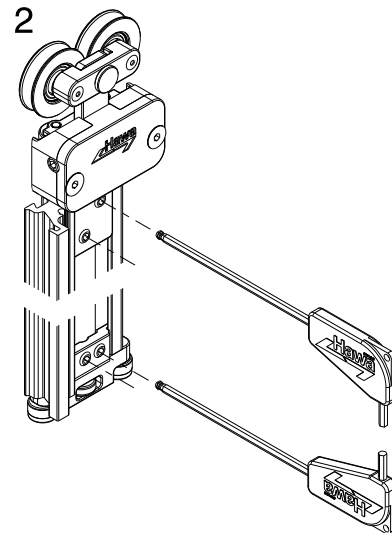
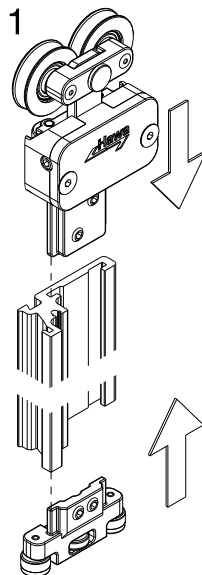
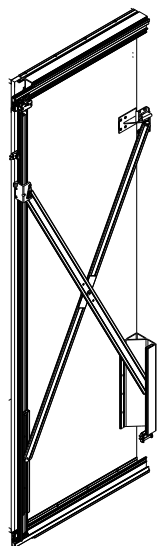


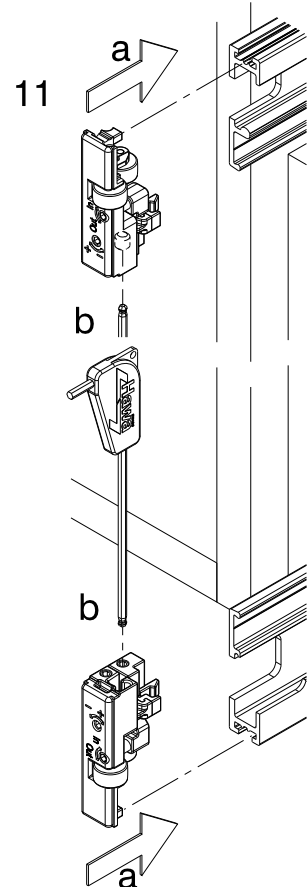
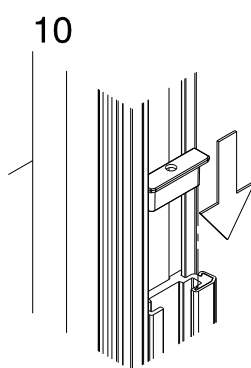
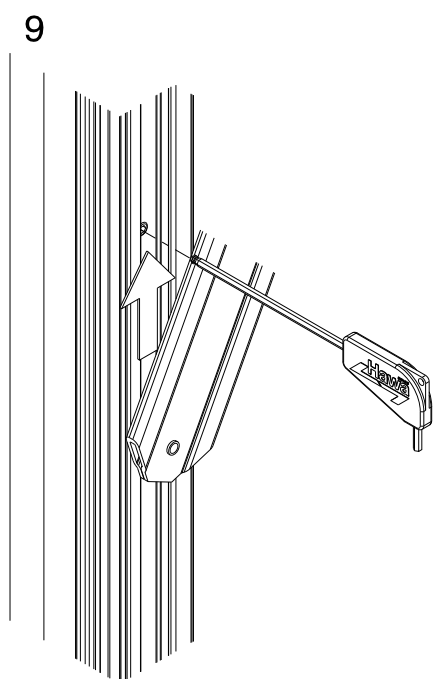
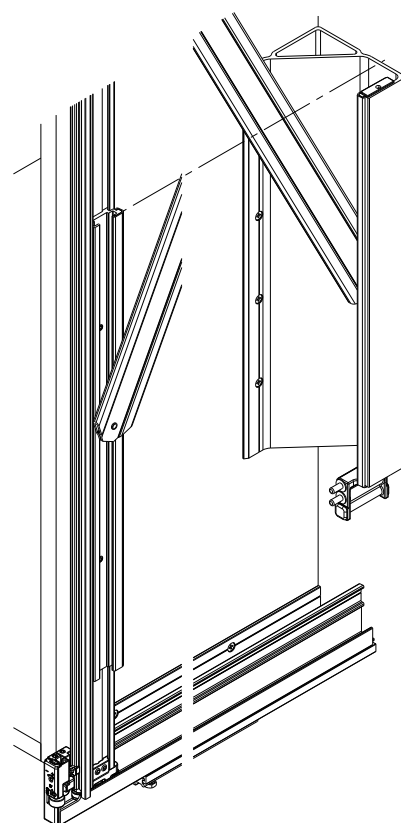
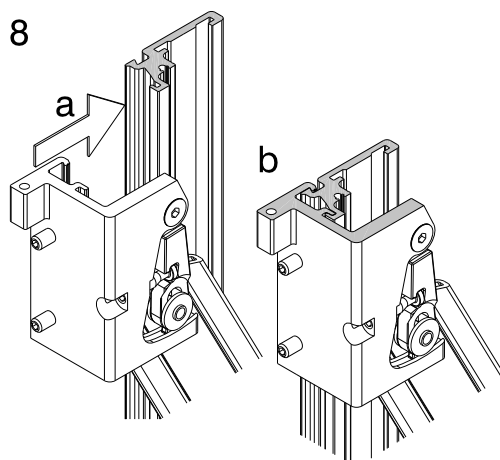
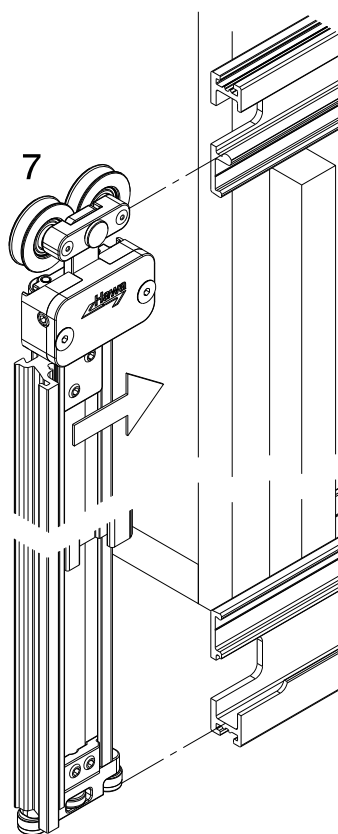
13



8.2

DE	Montage Schere und Holm Anlage rechts
FR	Montage ciseaux et montant pour installation à droite
EN	Assembly scissor and bar installation, right-hand systems
IT	Montaggio forbice e longherone, installazione a destra
ES	Montaje de tijera y larguero, instalación a derecha





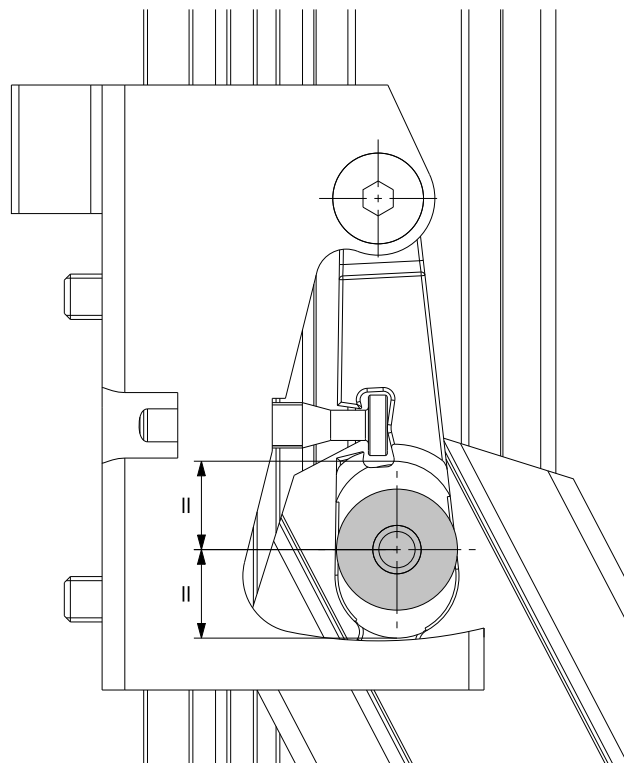
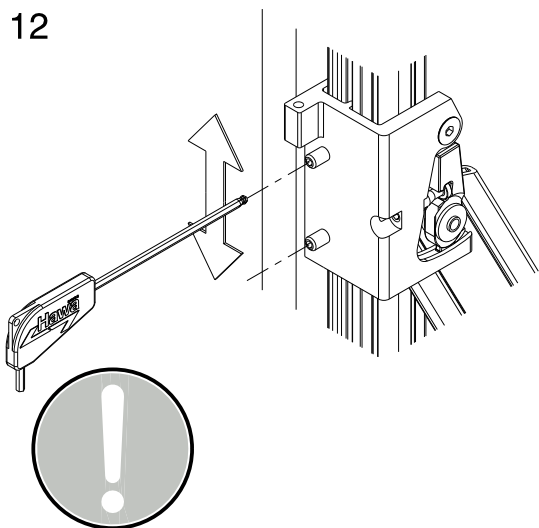


DE Scherenlager einmitten und festschrauben / **FR** Centrer et visser le palier ciseau

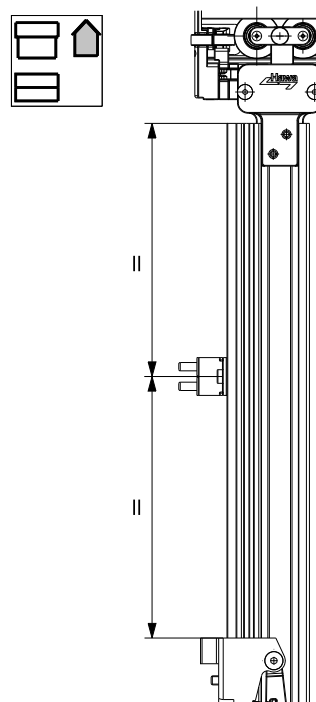
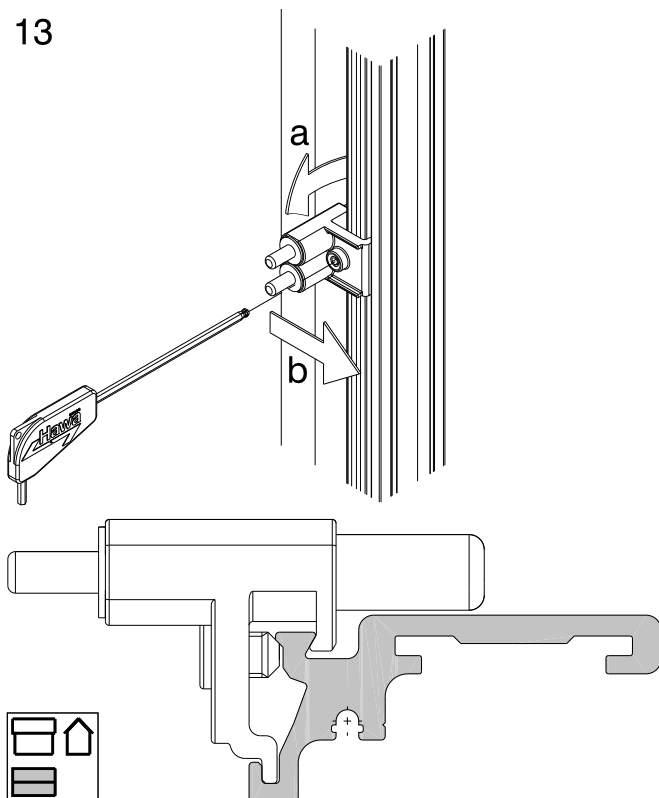
EN Center scissor bearing and screw in place / **IT** Centrare il supporto forbice e fissarlo con viti

ES Centrar el cojinete de la tijera y atornillar

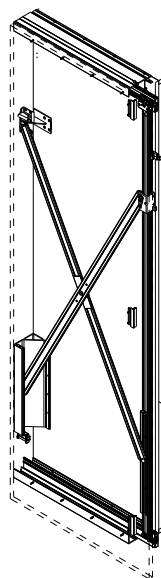
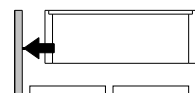
12



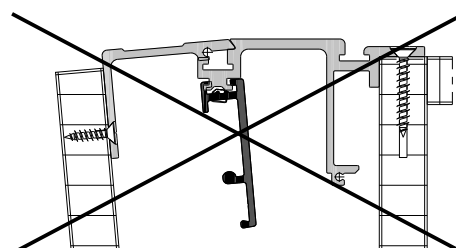
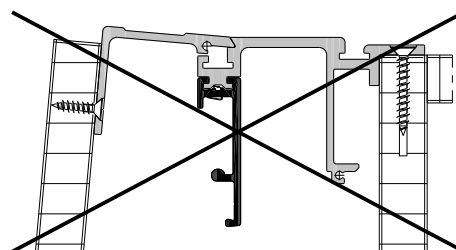
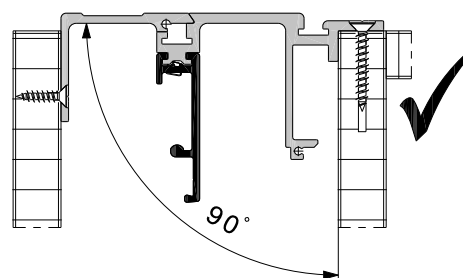
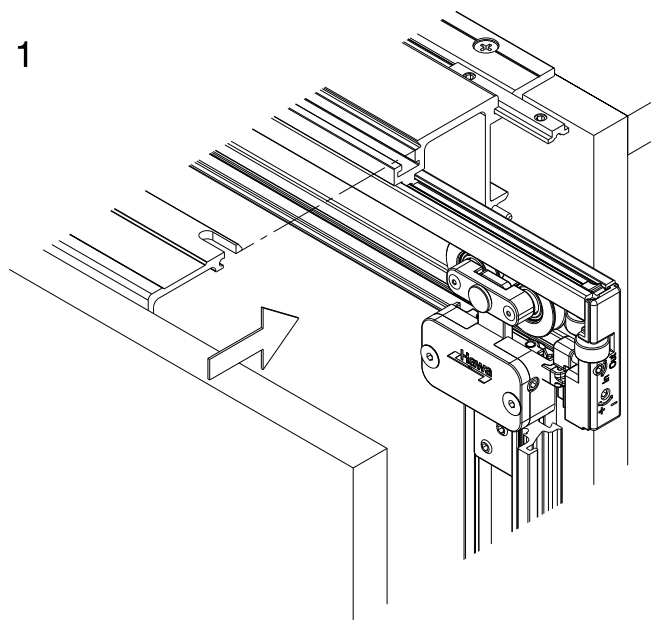
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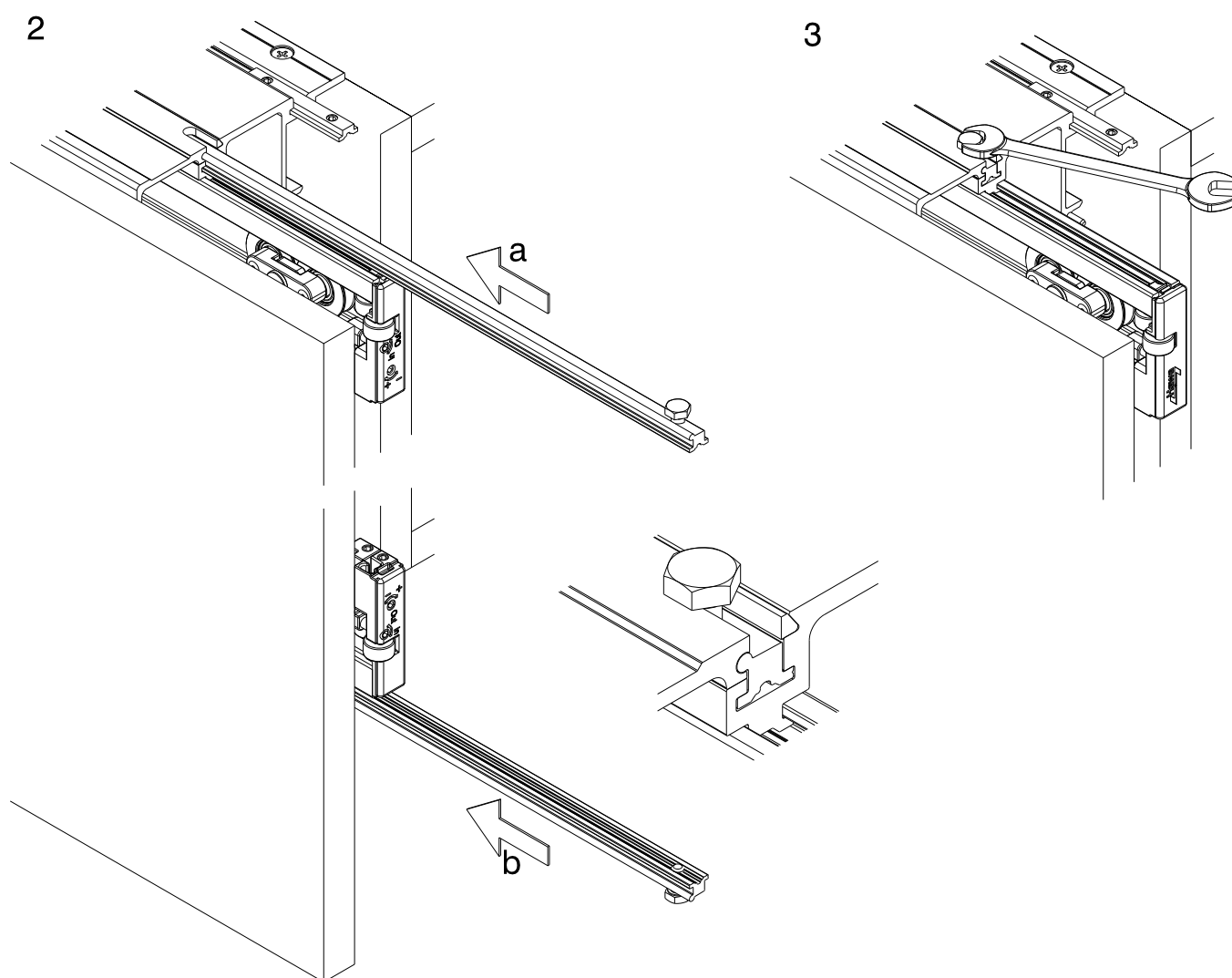


8.3

DE **Montage Aussenseite**FR **Montage côté extérieur**EN **Assembly exterior face**IT **Montaggio esterno**ES **Montaje del lateral exterior**

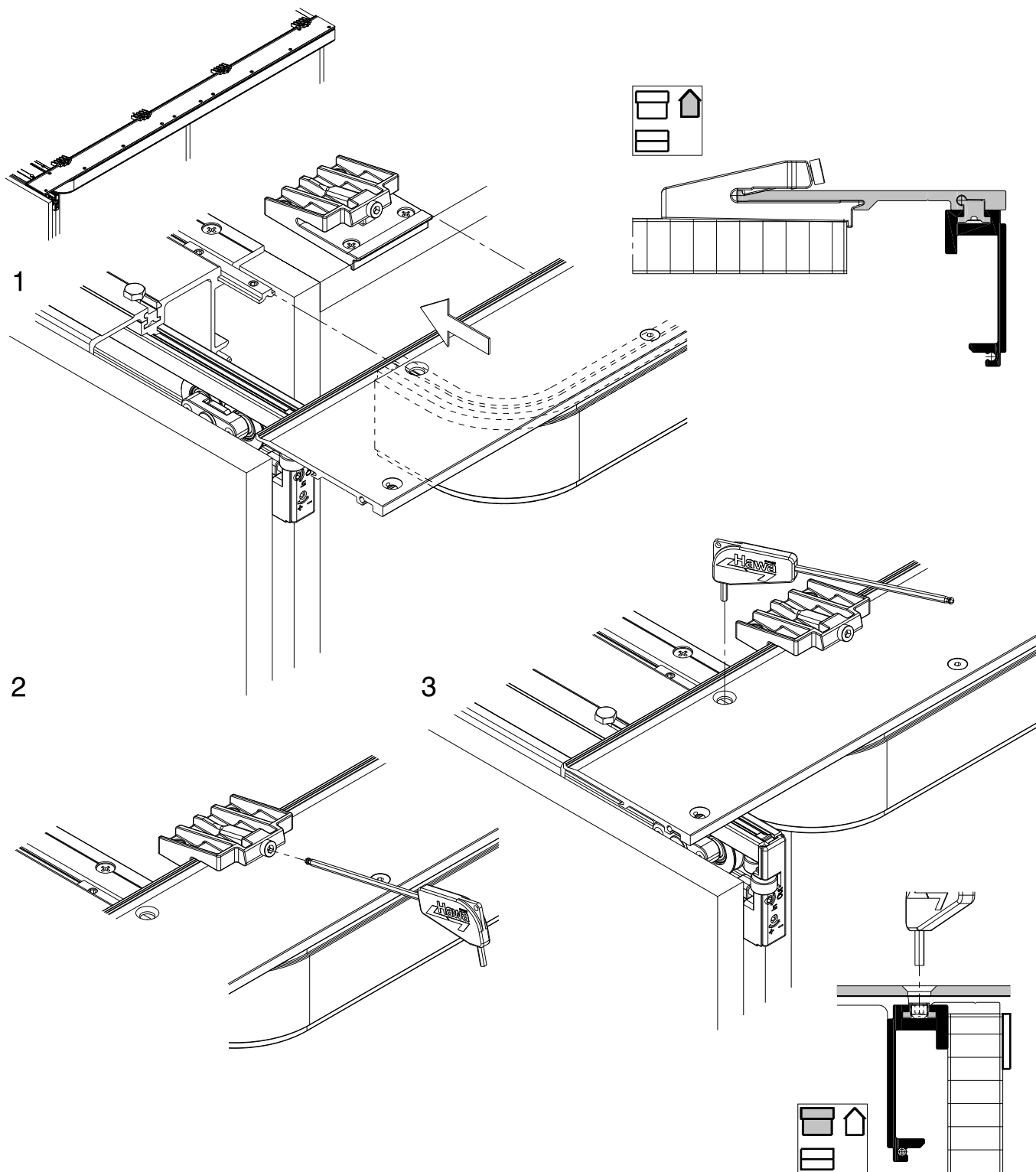
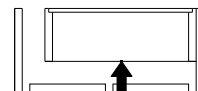
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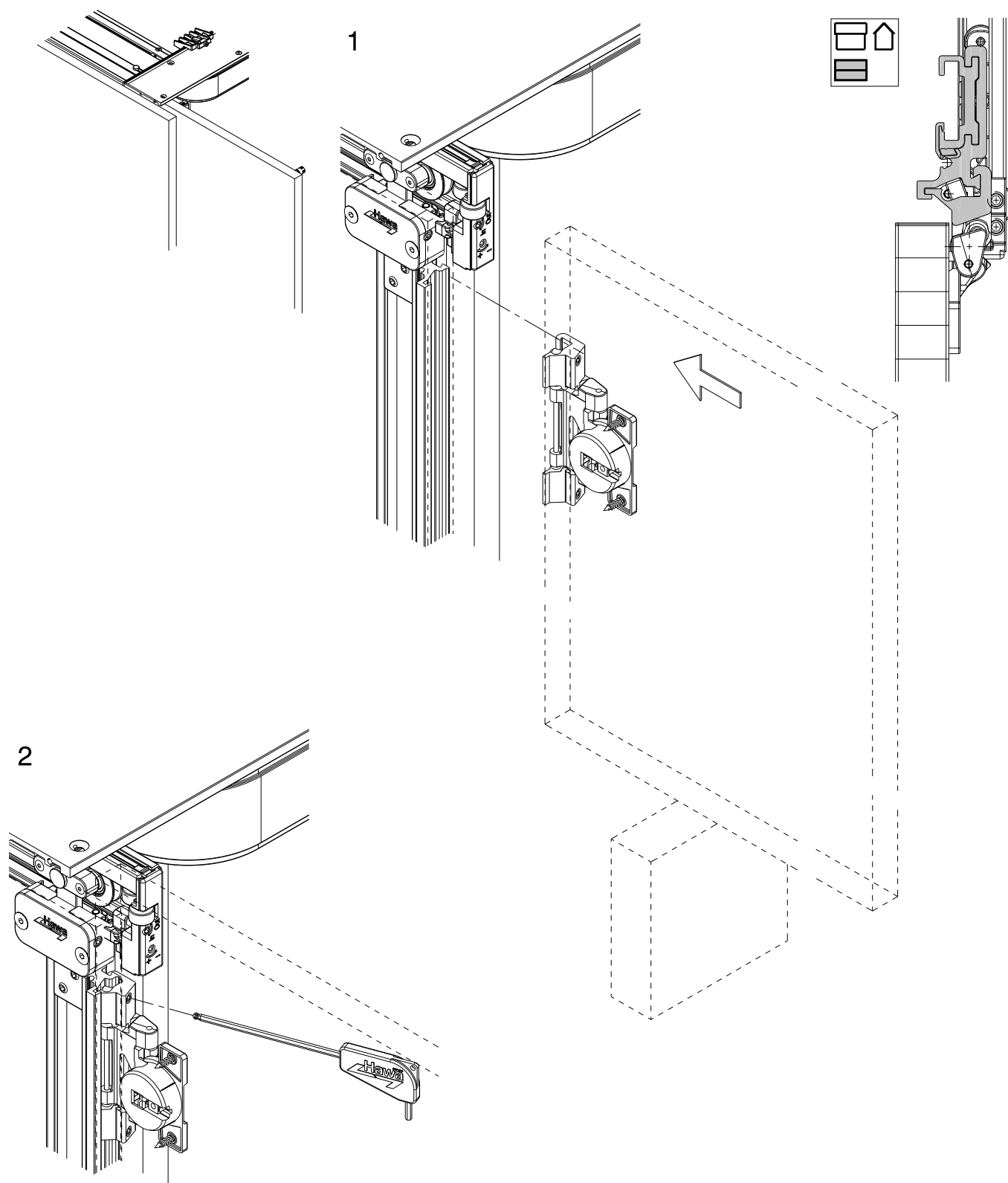
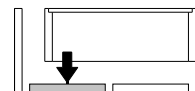
8.4

- DE** Montage Laufschiene mit Bogenstück
FR Montage rail de roulement avec élément courbe
EN Assembly top track and curve piece
IT Montaggio binario di scorrimento con curva
ES Montaje del carril de deslizamiento con segmento curvo



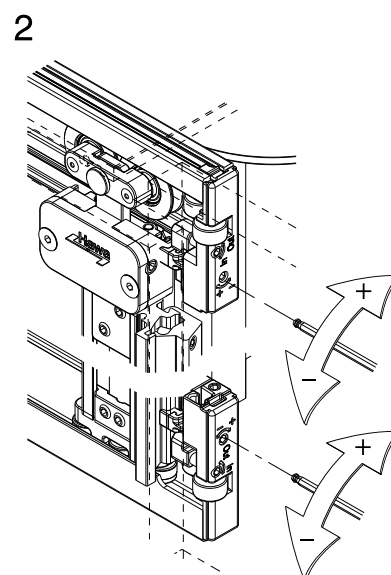
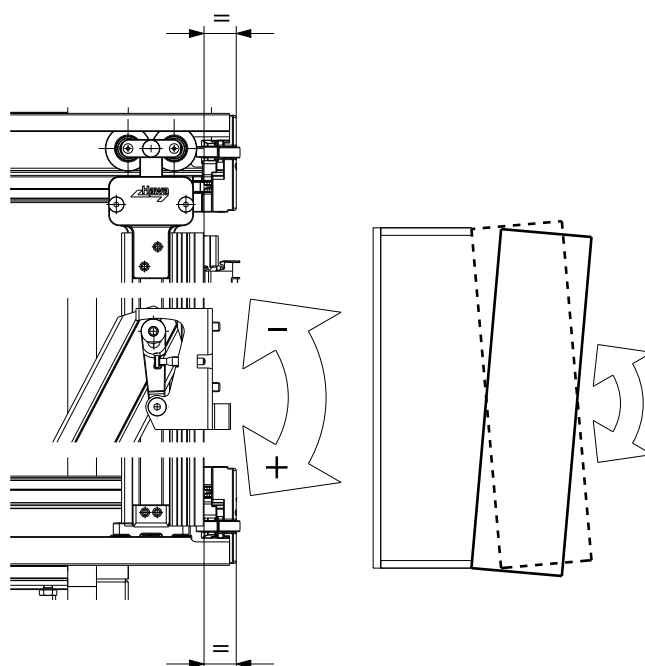
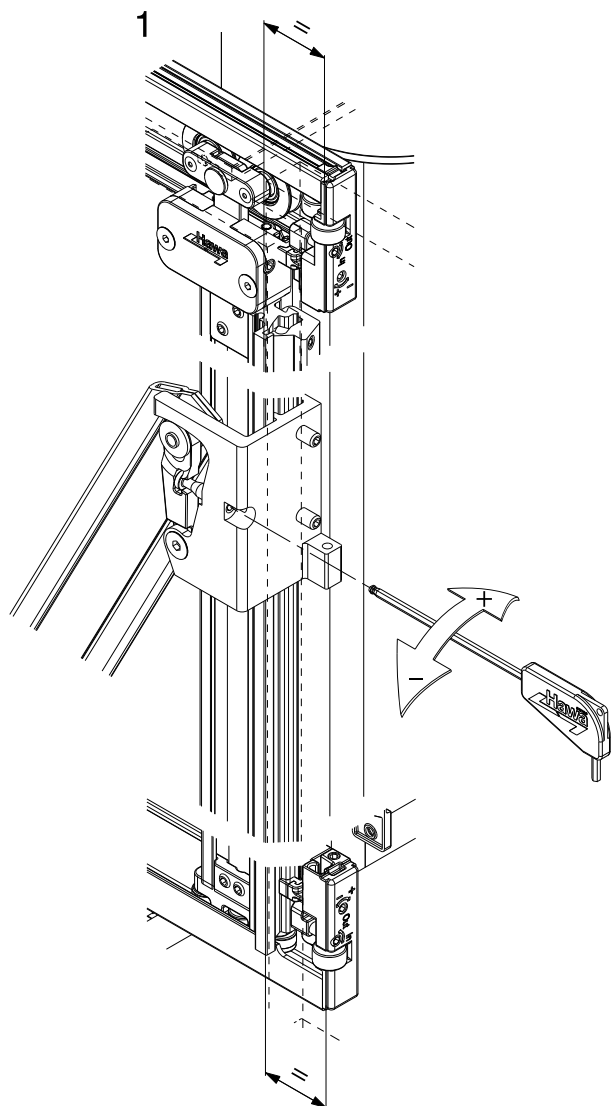
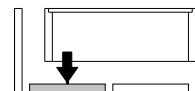
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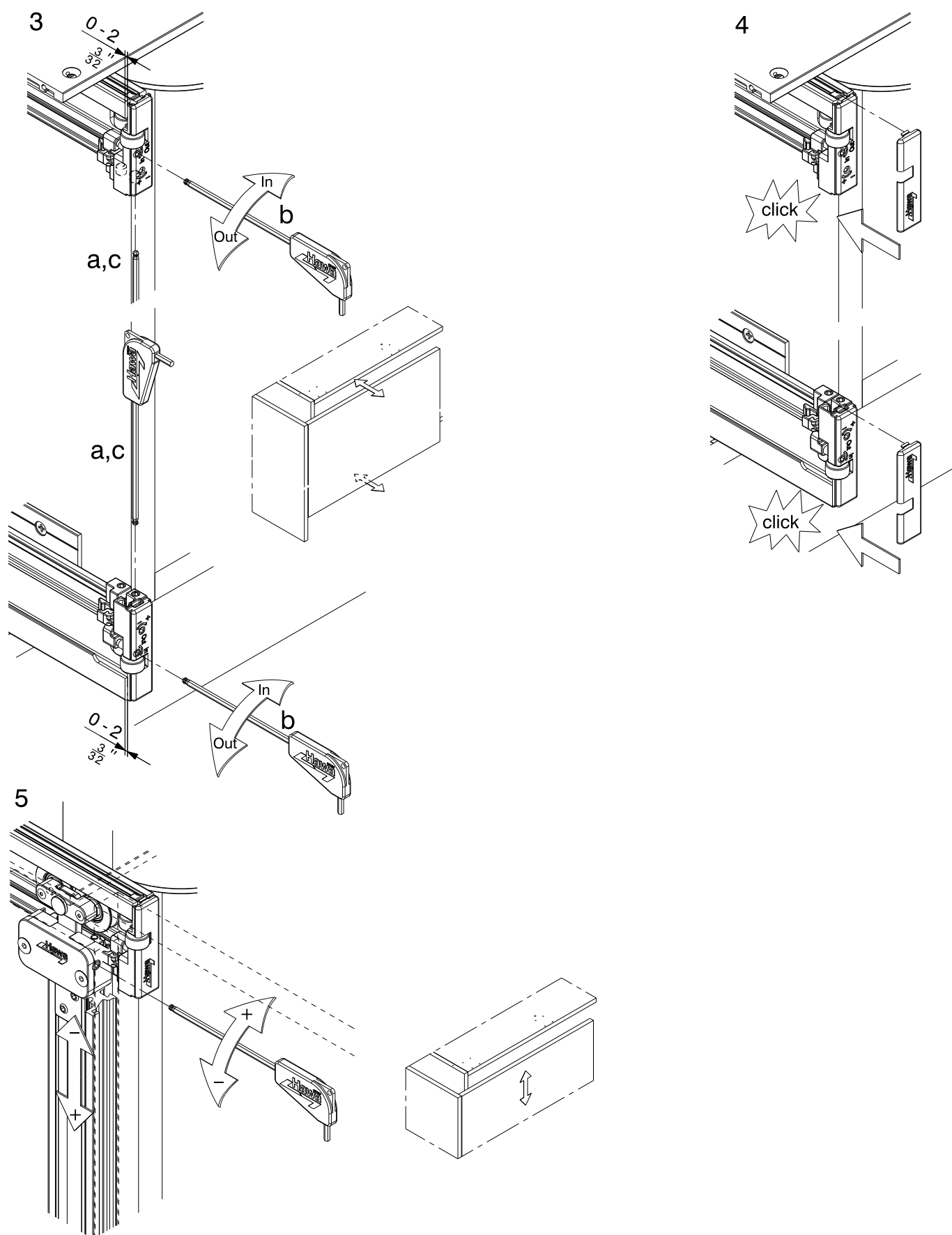
DE	Montage Drehtüre
FR	Montage porte pivotante
EN	Assembly pivot door
IT	Montaggio anta girevole
ES	Montaje de la puerta giratoria



8.6

DE	Montage: Feineinstellung Drehtüre
FR	Montage : Réglage fin porte pivotante
EN	Assembly: Pivot door fine adjustment
IT	Montaggio: Regolazione di precisione anta girevole
ES	Montaje: Ajuste fino de la puerta giratoria

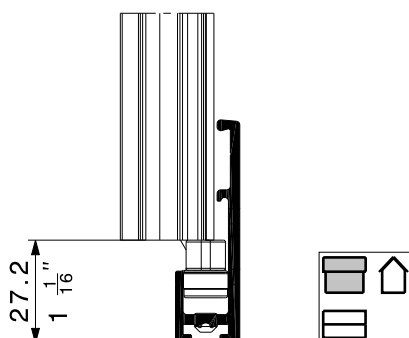
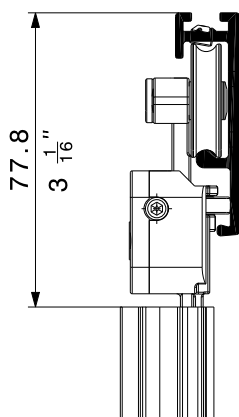
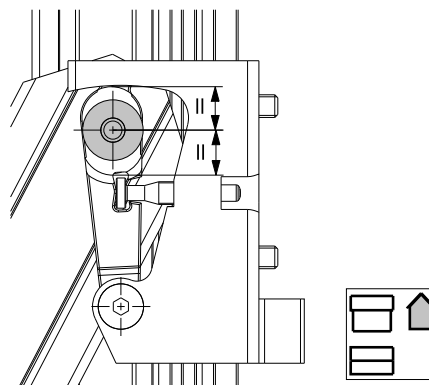
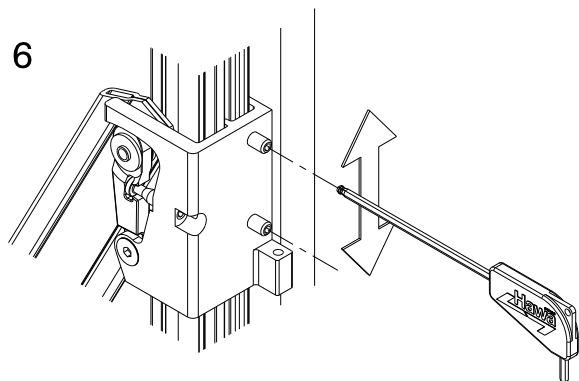






- DE** Kontrolle einmitten Scherenlager
FR Contrôler la position centrale du palier ciseau
EN Check scissor bearing centering
IT Controllare il centraggio del supporto forbice
ES Comprobar el centrado del cojinete de la tijera

6

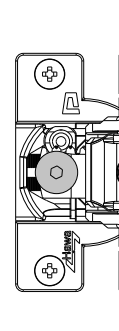
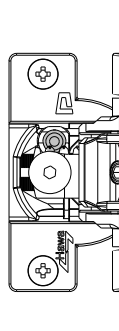
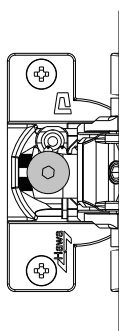
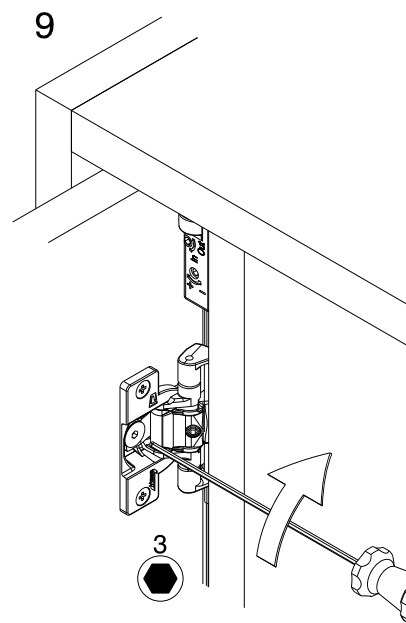
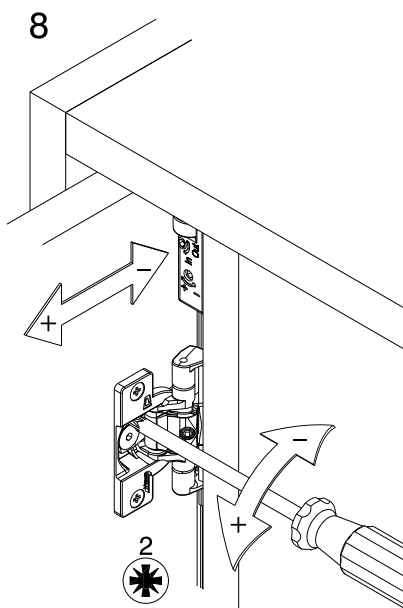
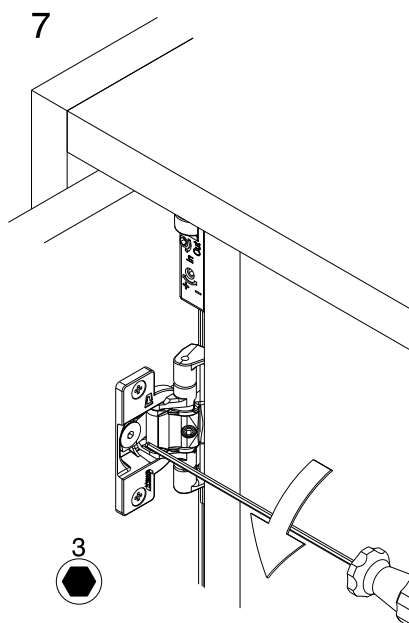
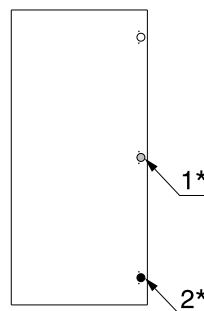
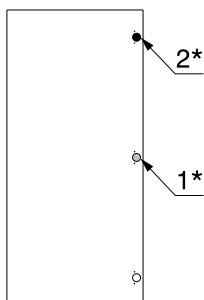
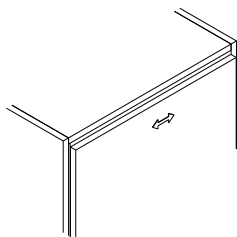




DE Mittleres Scharnier lösen zum Einstellen der Türfuge
FR Desserrer la charnière centrale pour régler la jointure de porte
EN Loosen the center hinge to adjust the door gap
IT Allentare la cerniera di mezzo per regolare la fuga anta
ES Aflojar la bisagra central para ajustar la ranura de la puerta

1* **DE** lösen / **FR** régler / **EN** adjust / **IT** allentare
ES aflojar

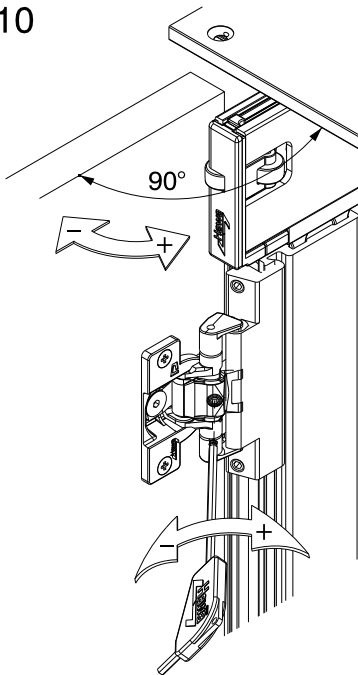
2* **DE** einstellen / **FR** desserrer / **EN** loosen / **IT** regolare
ES ajustar



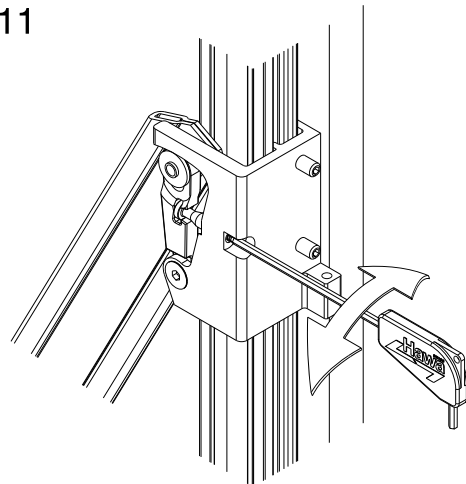
- **DE** 1. Türe schliessen.
 2. Falls nötig Holmneigung mittels Scherenlager anpassen bis Türe korrekt schliesst.
- FR** 1. Fermer la porte.
 2. Si nécessaire, ajuster l'inclinaison du montant au moyen du support de ciseaux jusqu'à ce que la porte ferme correctement.
- EN** 1. Close the door.
 2. If necessary, adjust the angle of the upright using the scissor bearing until the door closes properly.
- IT** 1. Chiudere l'anta.
 2. Se necessario, adeguare l'inclinazione del longherone mediante il supporto forbice finché l'anta si chiude correttamente.
- ES** 1. Cerrar la puerta.
 2. Si es necesario, ajustar la inclinación del larguero con el cojinete de la tijera hasta que la puerta cierre correctamente.



10

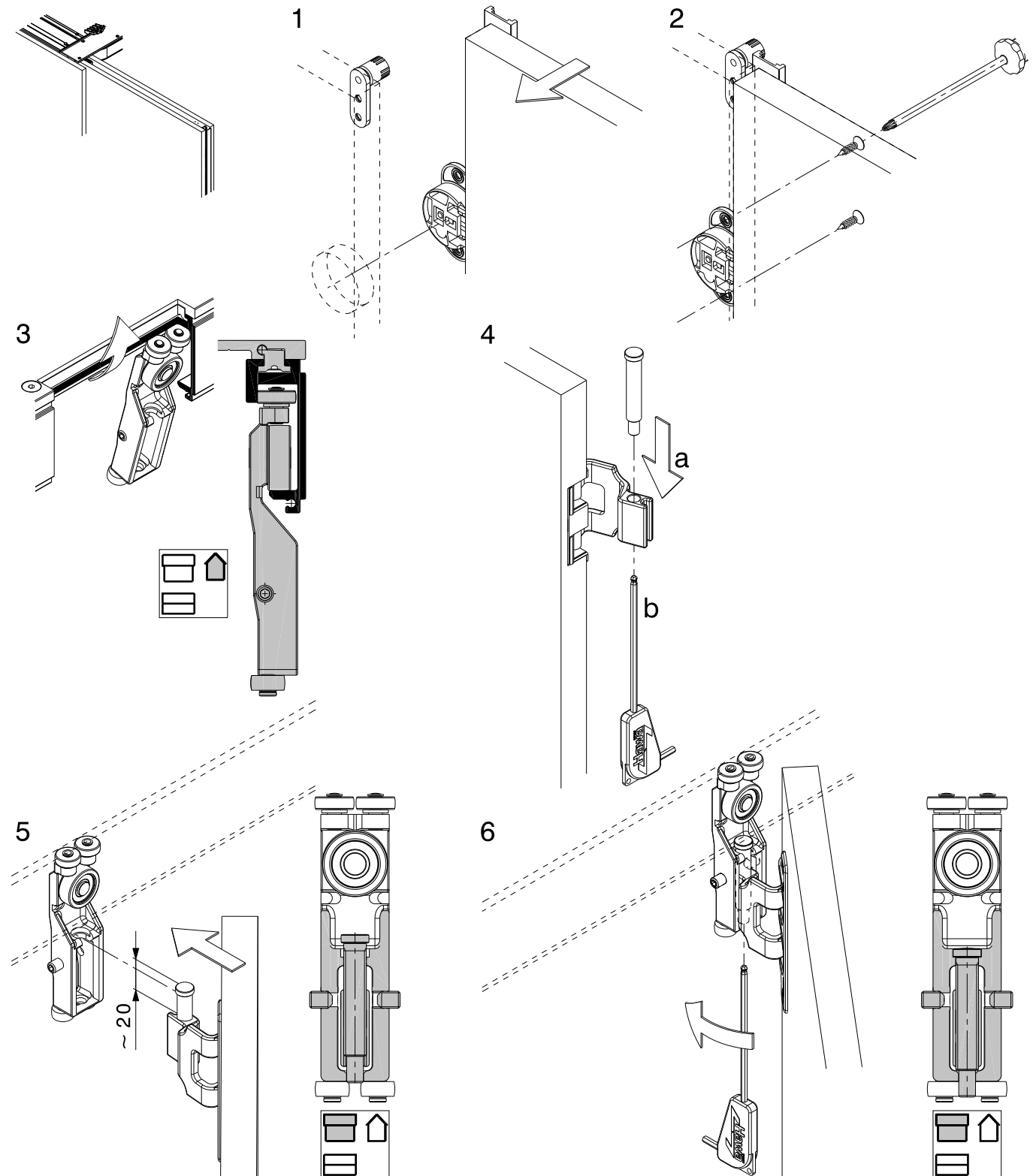


11



8.7

DE Montage Falttüre
FR Montage porte pliante
EN Assembly folding door
IT Montaggio anta a libro
ES Montaje de la puerta plegable

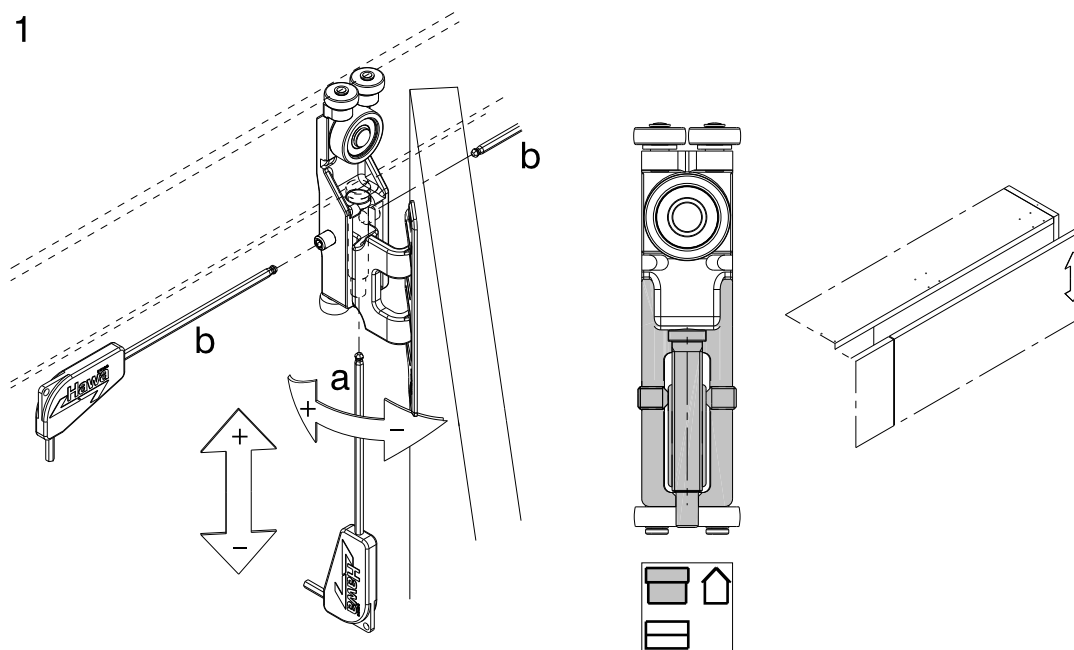


8.8

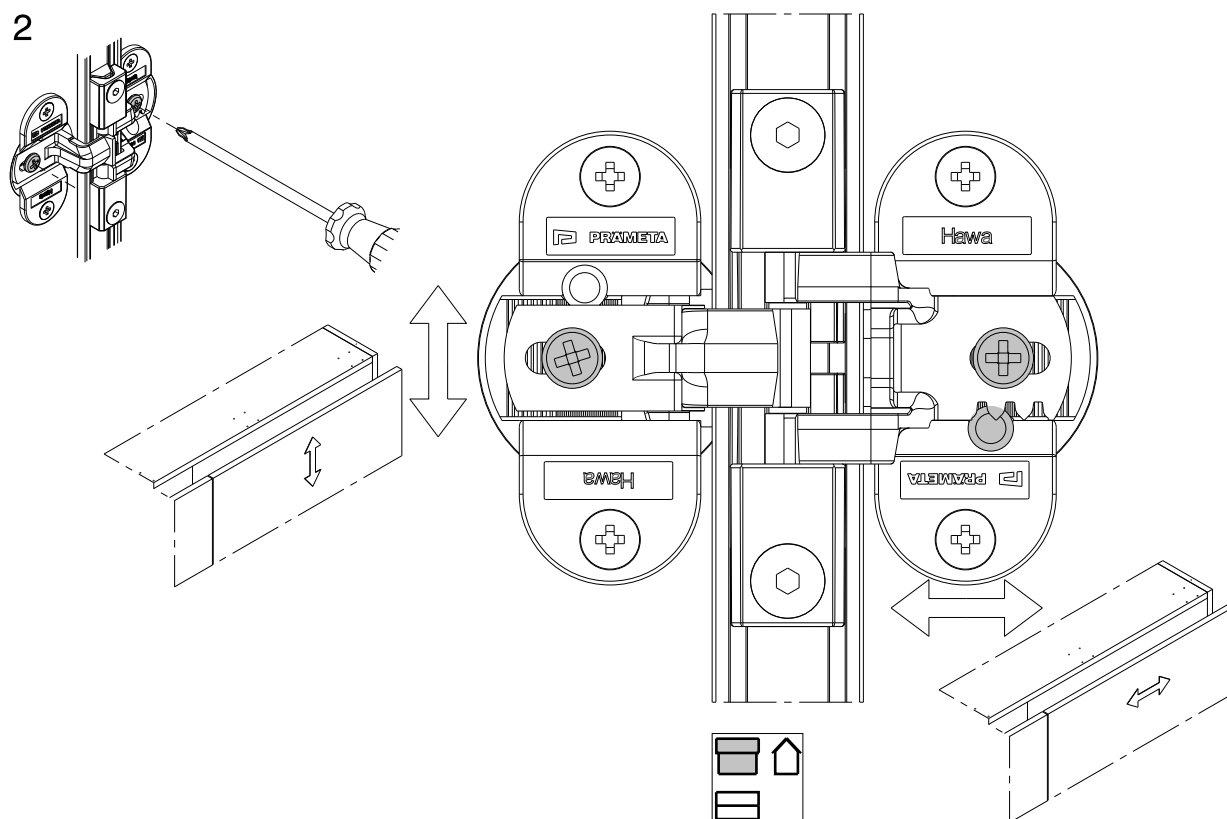
DE	Montage: Feineinstellung Falttüre
FR	Montage : Réglage fin porte pliante
EN	Assembly: Folding door fine adjustment
IT	Montaggio: Regolazione di precisione anta a libro
ES	Montaje: Ajuste fino de la puerta plegable



1



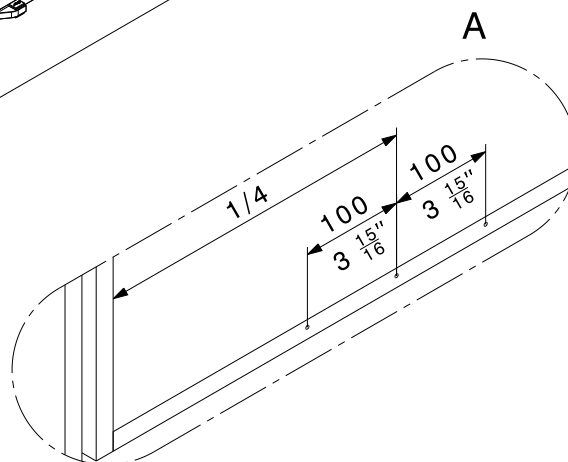
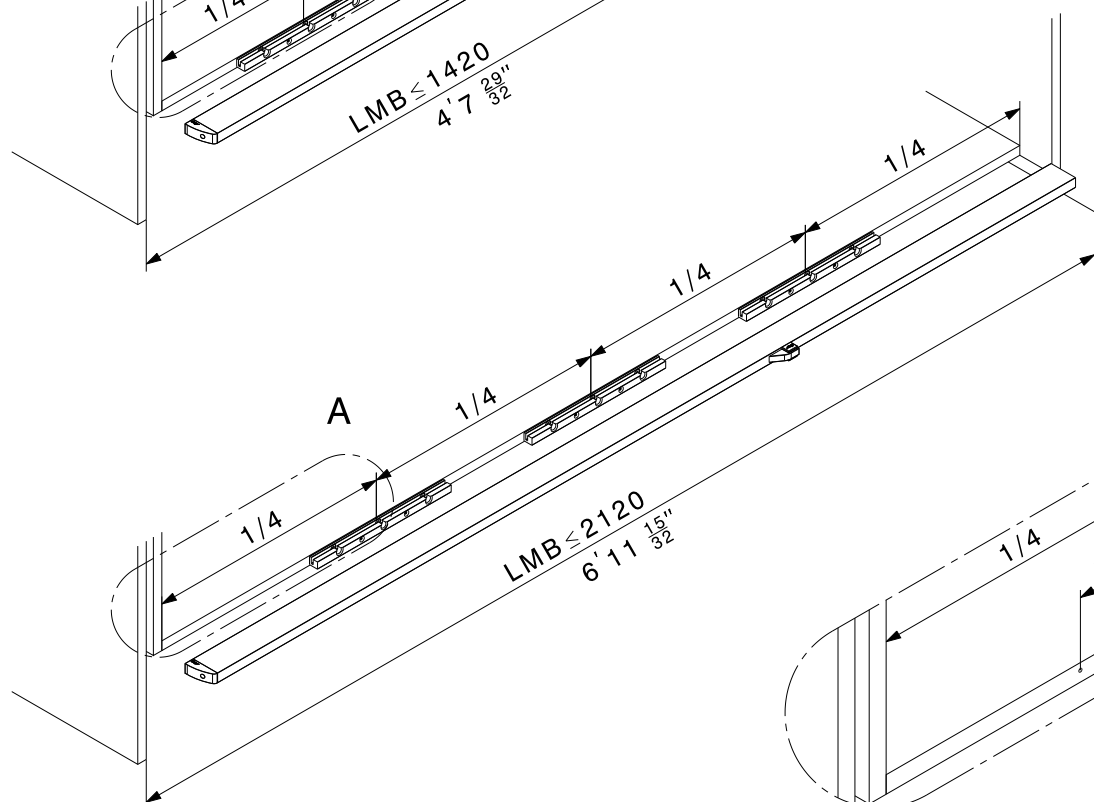
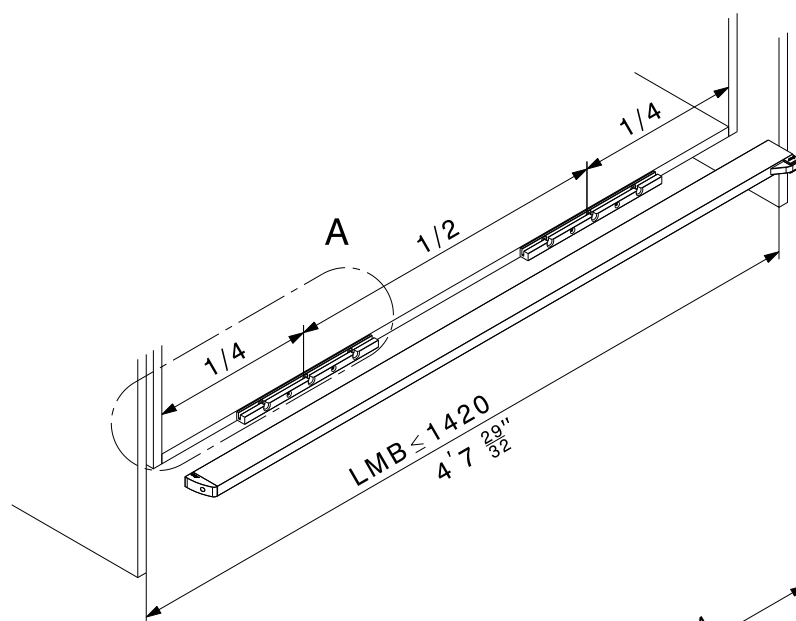
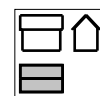
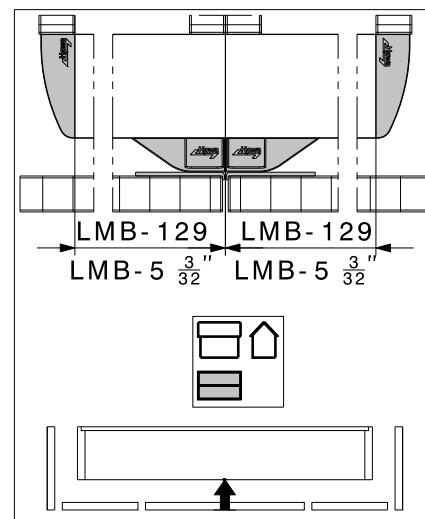
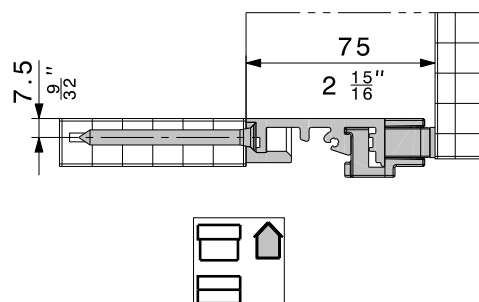
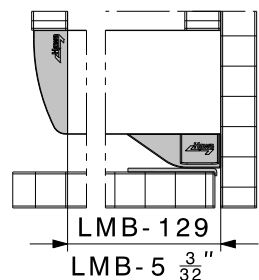
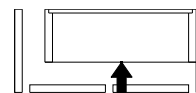
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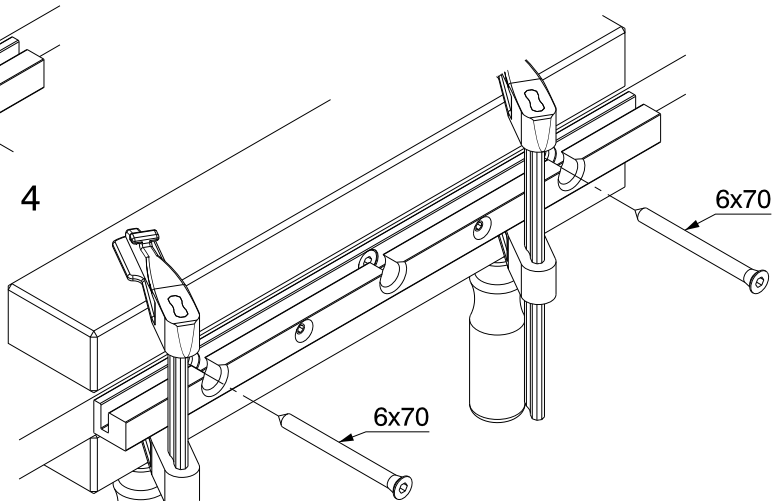
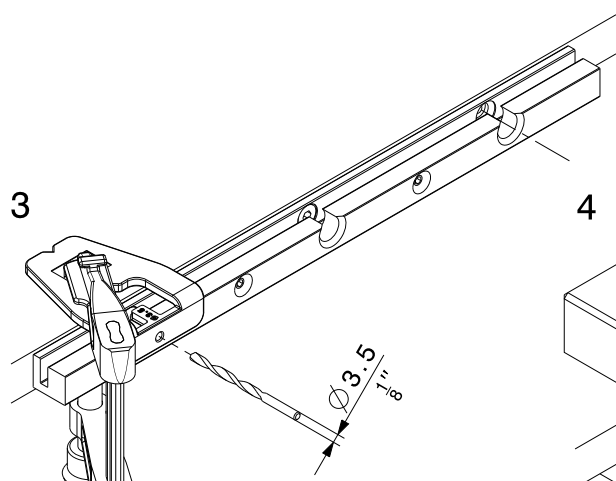
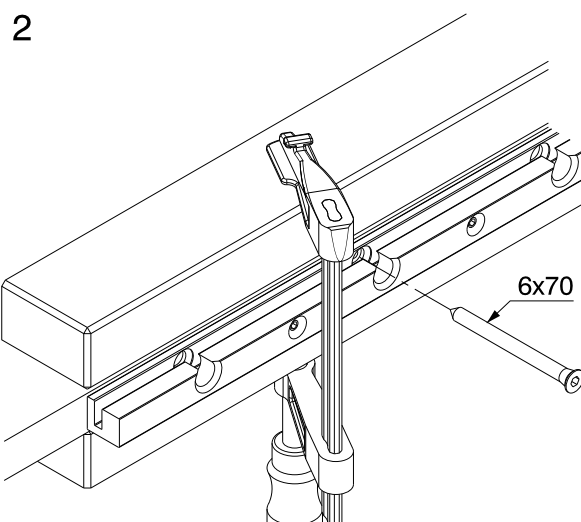
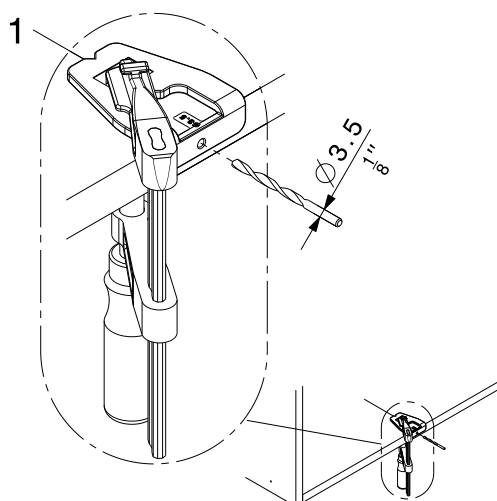


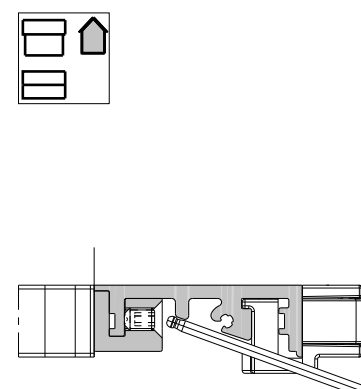
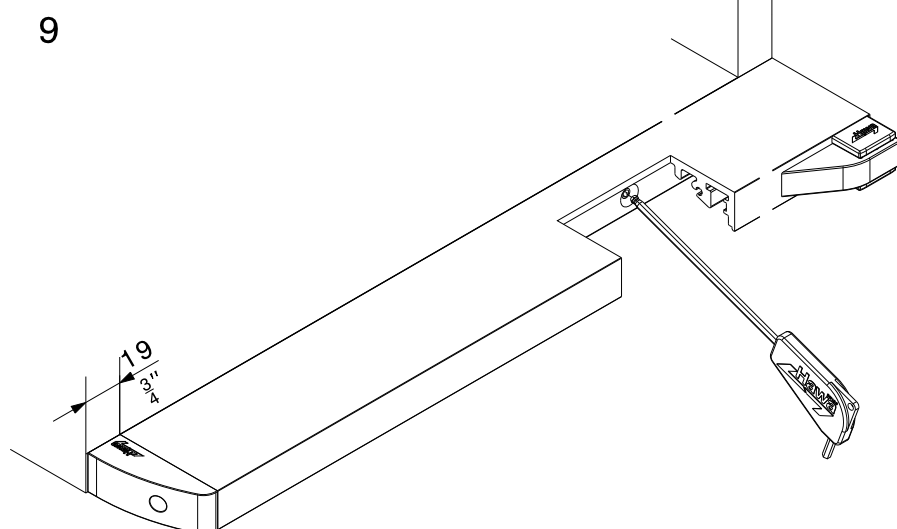
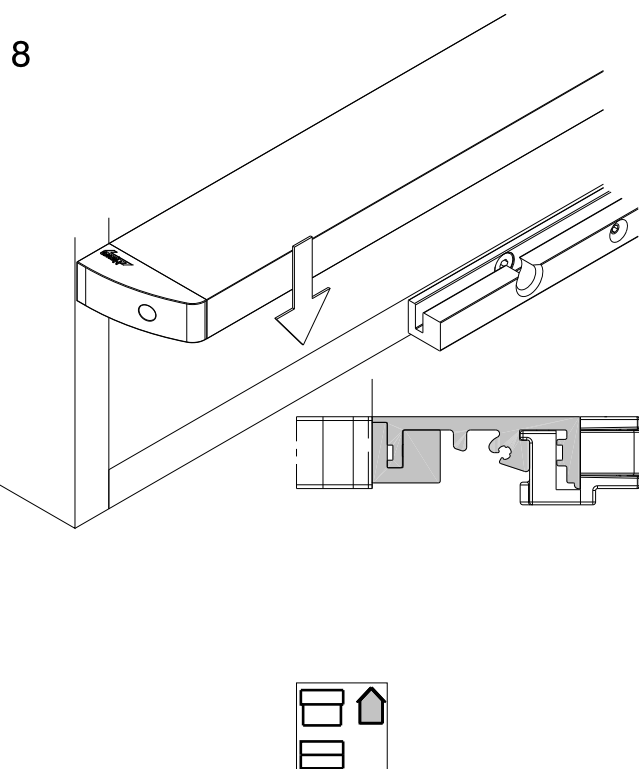
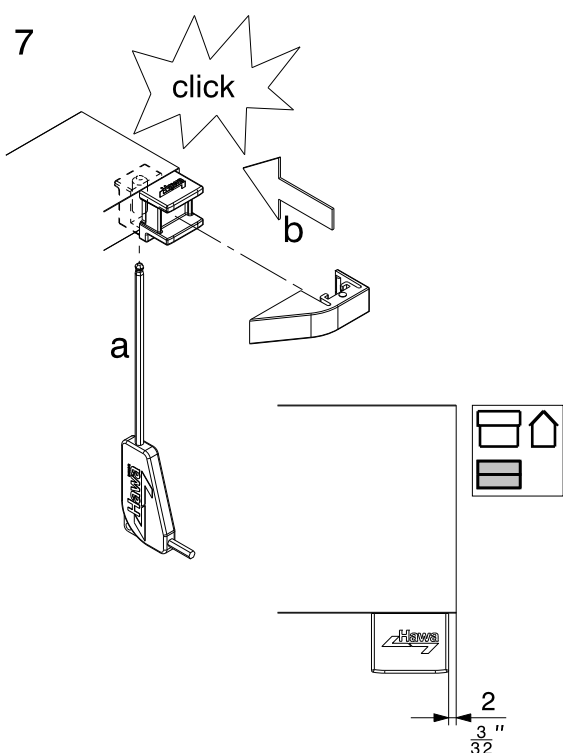
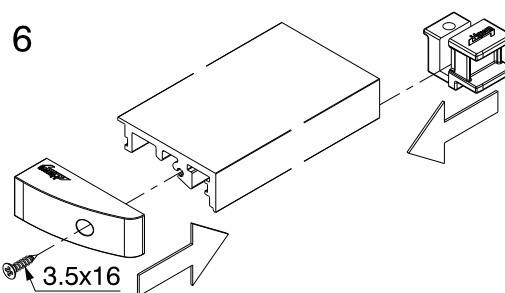
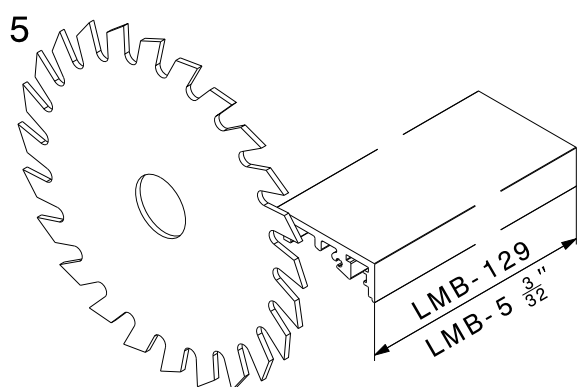
9 Opcionales / En option / Optional / Optional / Opcional

9.1

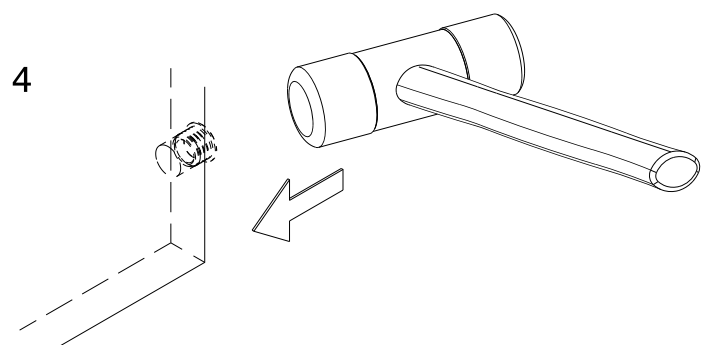
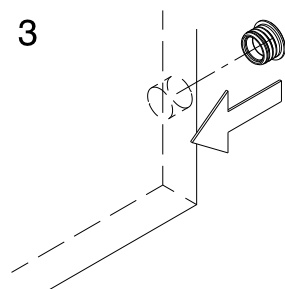
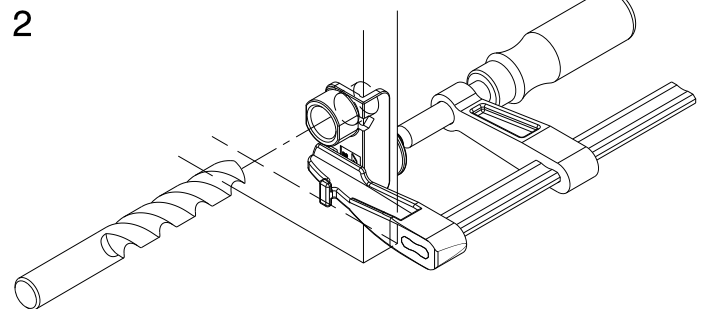
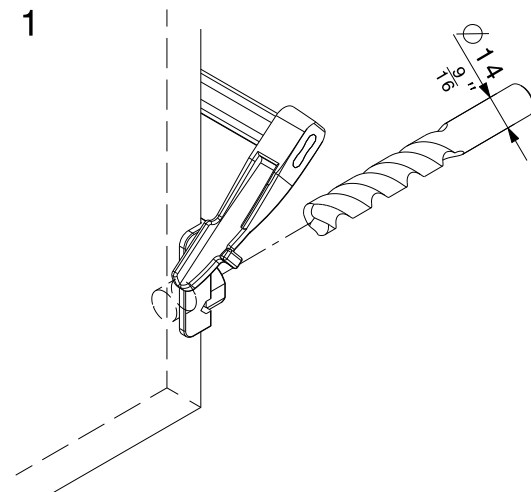
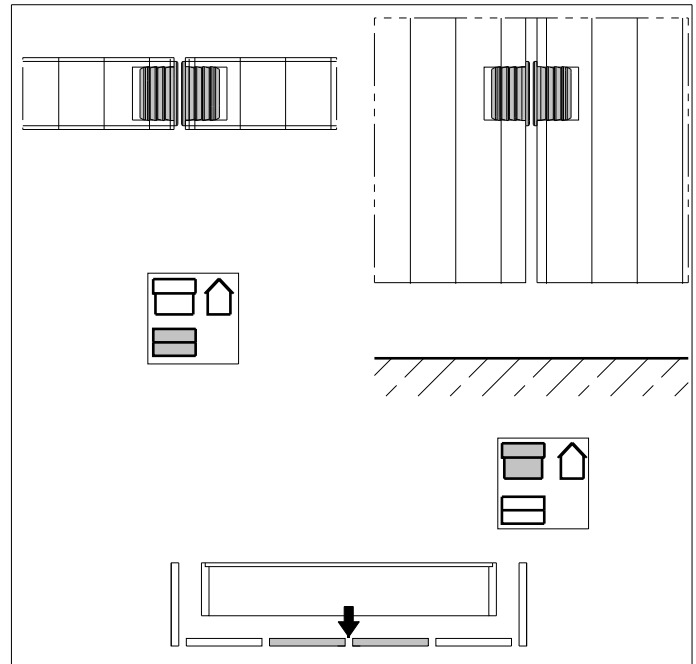
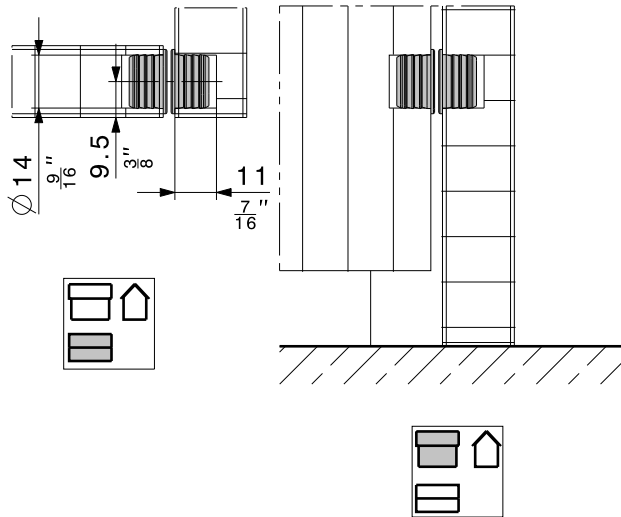
DE	Optionales: Bodenprofil
FR	En option : Profil de sol
EN	Optional: Bottom profile
IT	Optional: Profilo a pavimento
ES	Opcional: Perfil para suelo





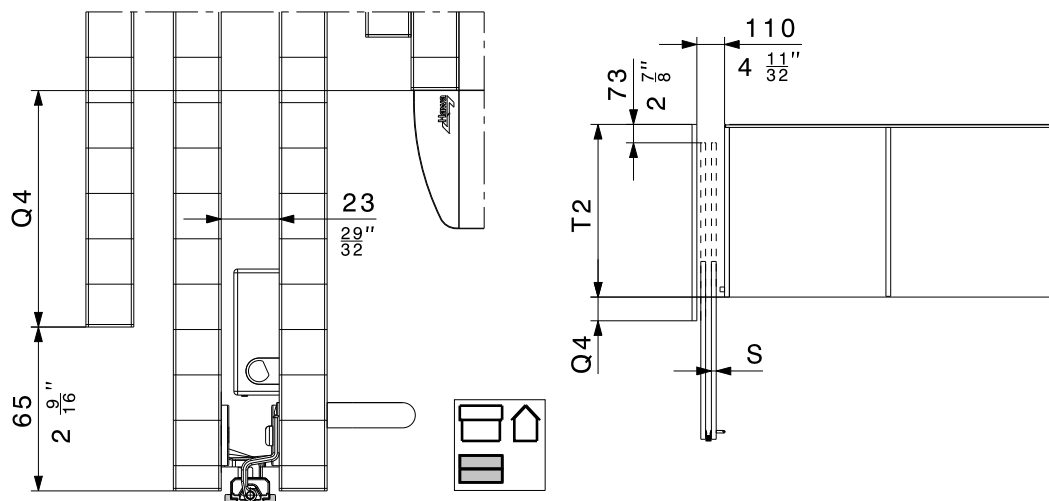
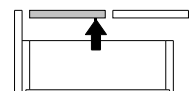


9.2

DE **Optionales: Zentrierteil magnetisch**FR **En option : Pièce de centrage magnétique**EN **Optional: Magnetic centring part**IT **Optional: Centraggio magnetico**ES **Opcional: Pieza de centrado magnética**

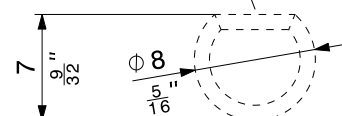
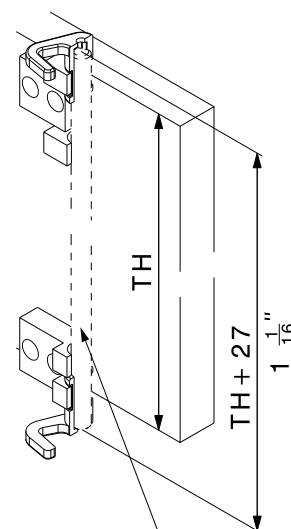
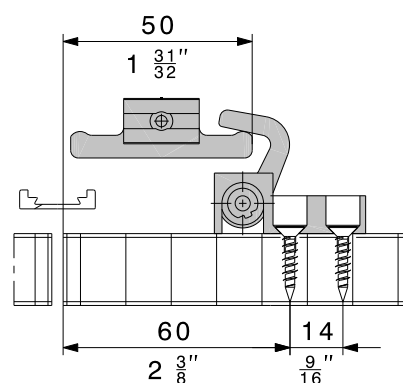
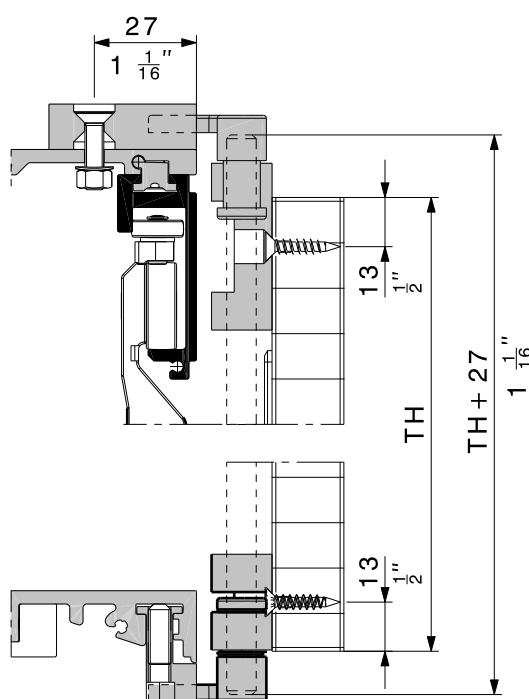
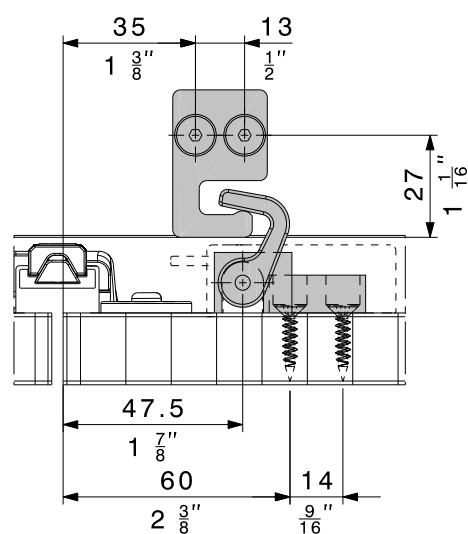
9.3

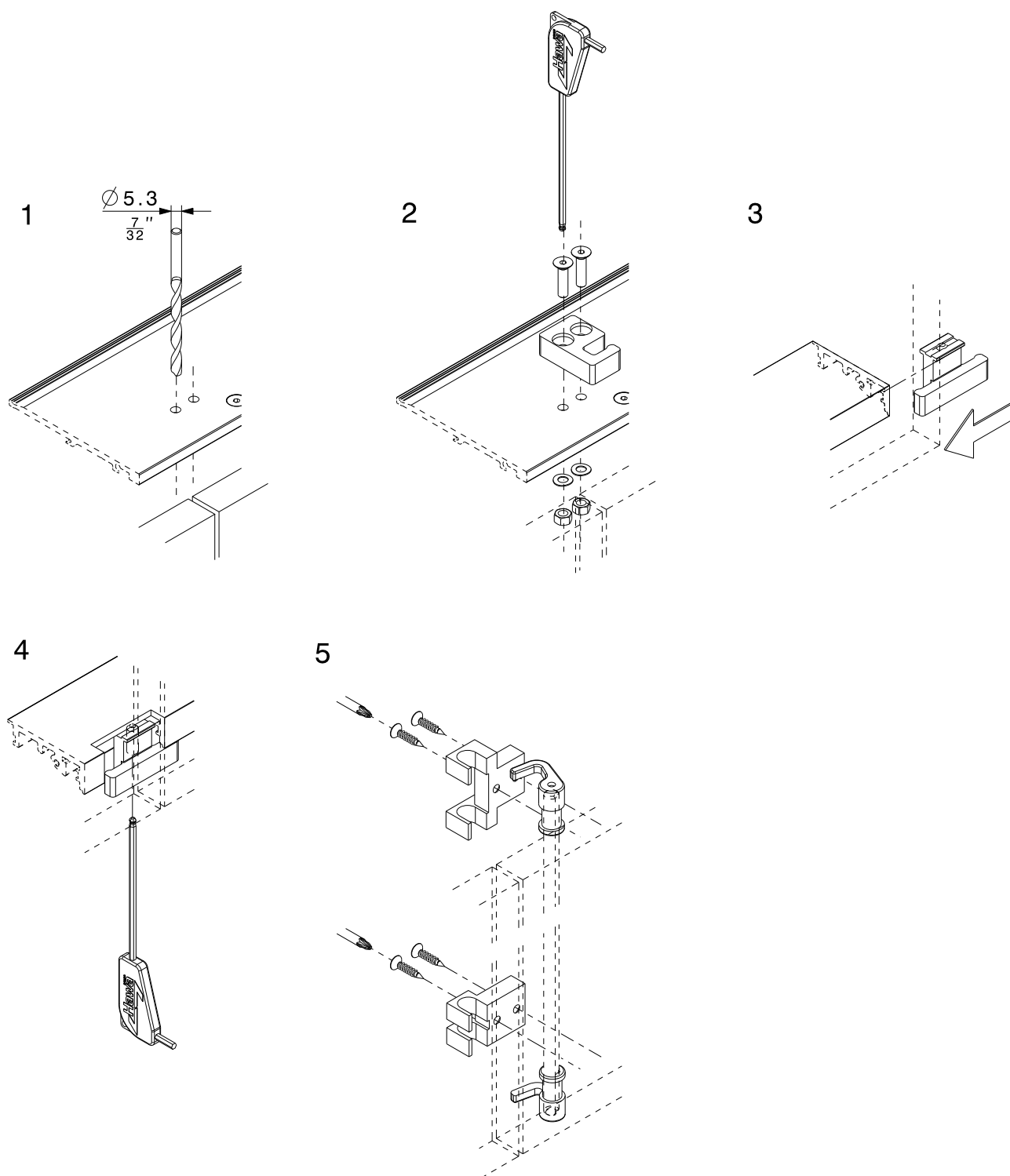
DE	Optionales: Schliesskloben zu Drehstangenschloss mit Drehstange $\varnothing$ 8 mm
FR	En option : gâche pour serrure espagnolette avec tige pivotante $\varnothing$ 8 mm
EN	Optional: Keeper for espagnolette lock with $\varnothing$ 8 mm espagnolette ($\frac{5}{16}$ ")
IT	Optional: cavallotto di chiusura per serratura ad asta rotante $\varnothing$ 8 mm
ES	Opcional: Cerradero para cerradura de varilla giratoria con varilla de $\varnothing$ 8 mm



$$Q4 = 75 + S$$

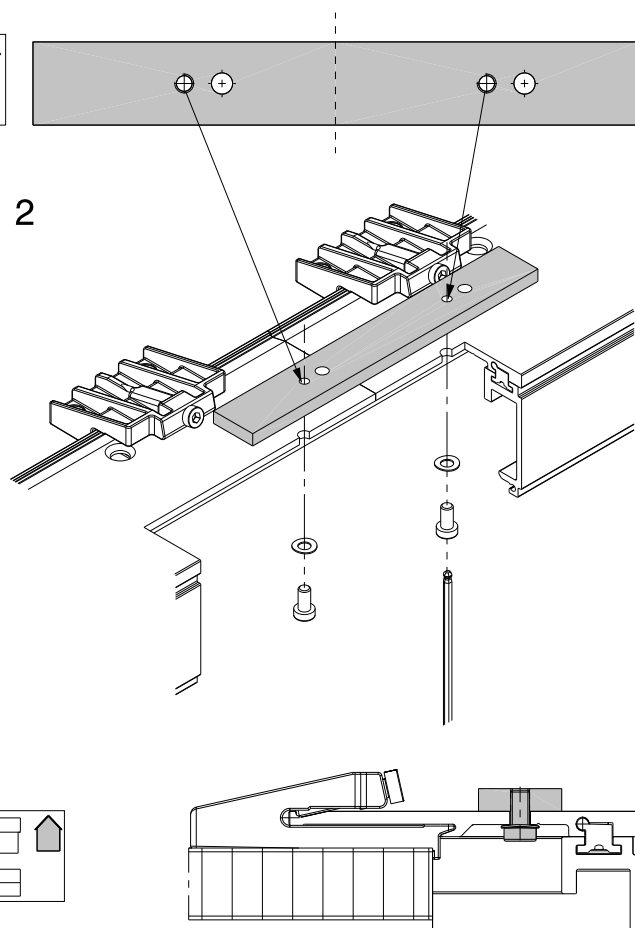
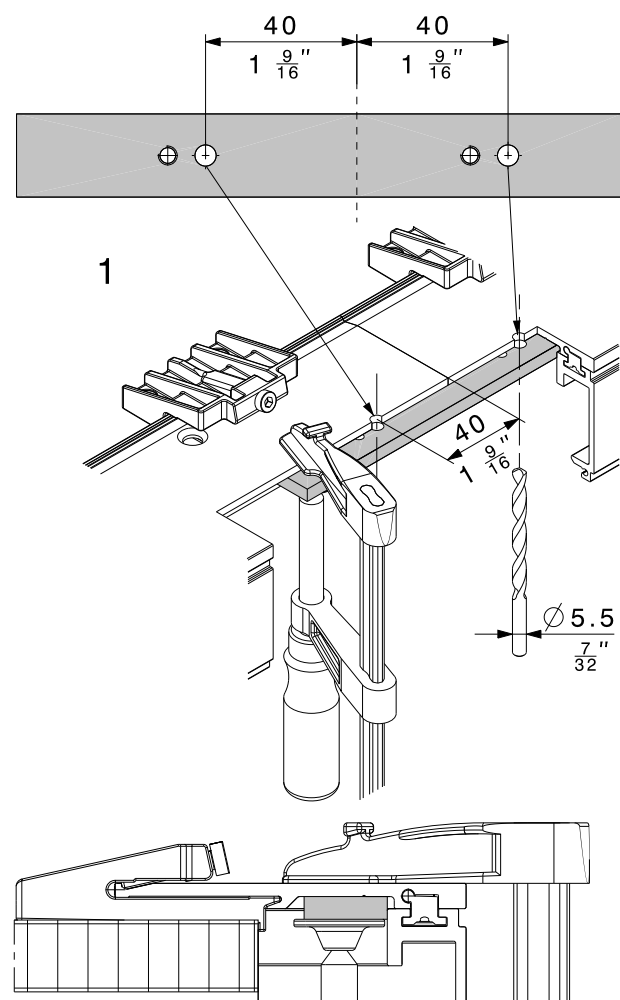
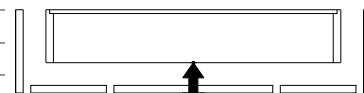
$$T2 = T B + 8 - Q4$$





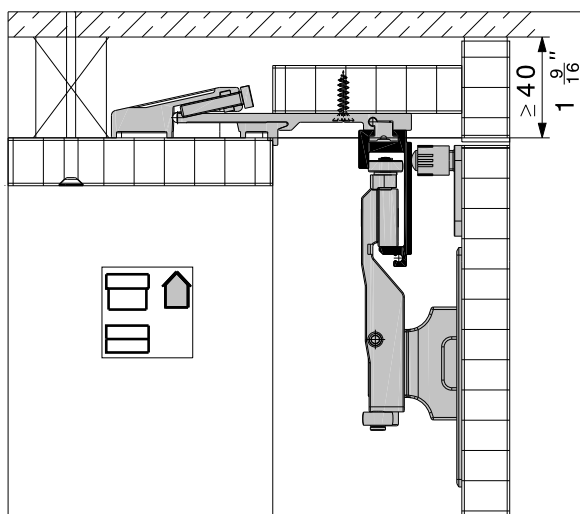
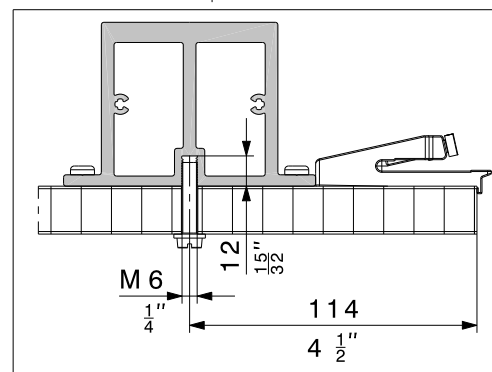
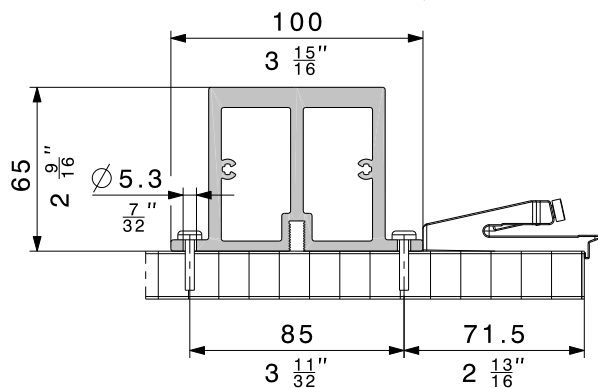
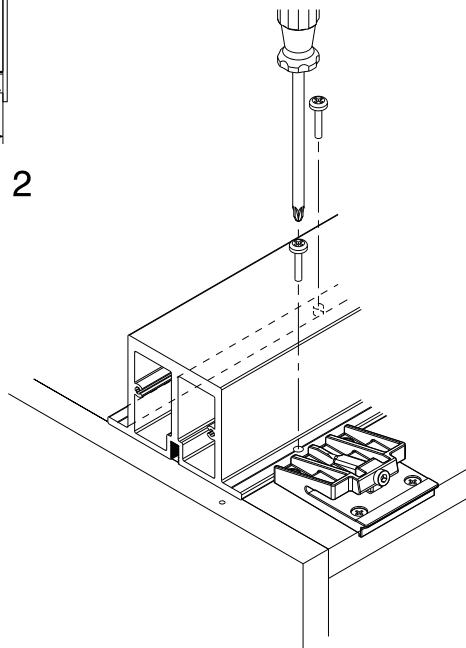
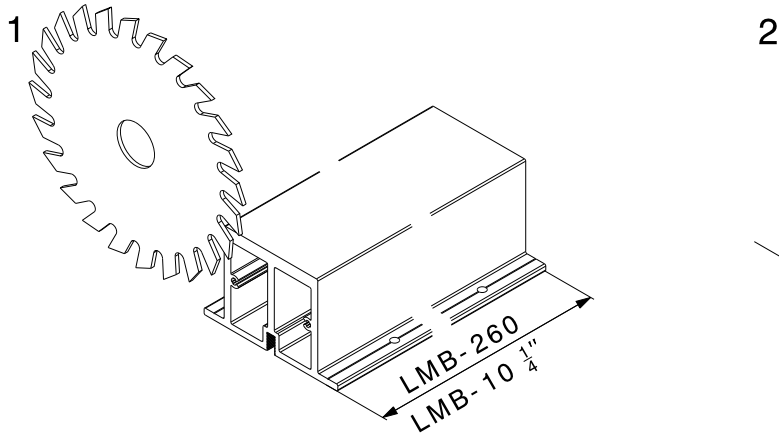
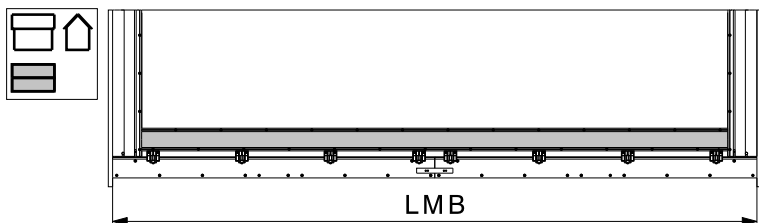
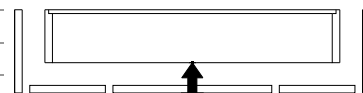
9.4

- DE **Optionales: Montage Verbindungsplatte**
- FR **En option : Montage de la plaque de raccordement**
- EN **Optional: Fitting the connecting plate**
- IT **Optional: Montaggio piastra di giunzione**
- ES **Opcional: Montaje de la placa de unión**



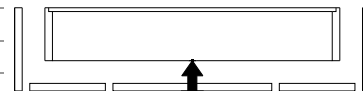
9.5

DE	Optionales: Montage Verstärkungsprofil Möbeloberboden
FR	En option : Montage du profil de renforcement pour élément supérieur de meuble
EN	Optional: Fitting the cabinet top reinforcement profile
IT	Optional: Montaggio profilo di rinforzo cielo mobile
ES	Opcional: Montaje del perfil de refuerzo en el techo del mueble



9.6

DE	Optionales: Möbeloberboden ausrichten
FR	En option : Ajustement de l'élément supérieur de meuble
EN	Optional: Aligning the cabinet top
IT	Optional: Allineamento cielo mobile
ES	Opcional: Ajuste del techo del mueble



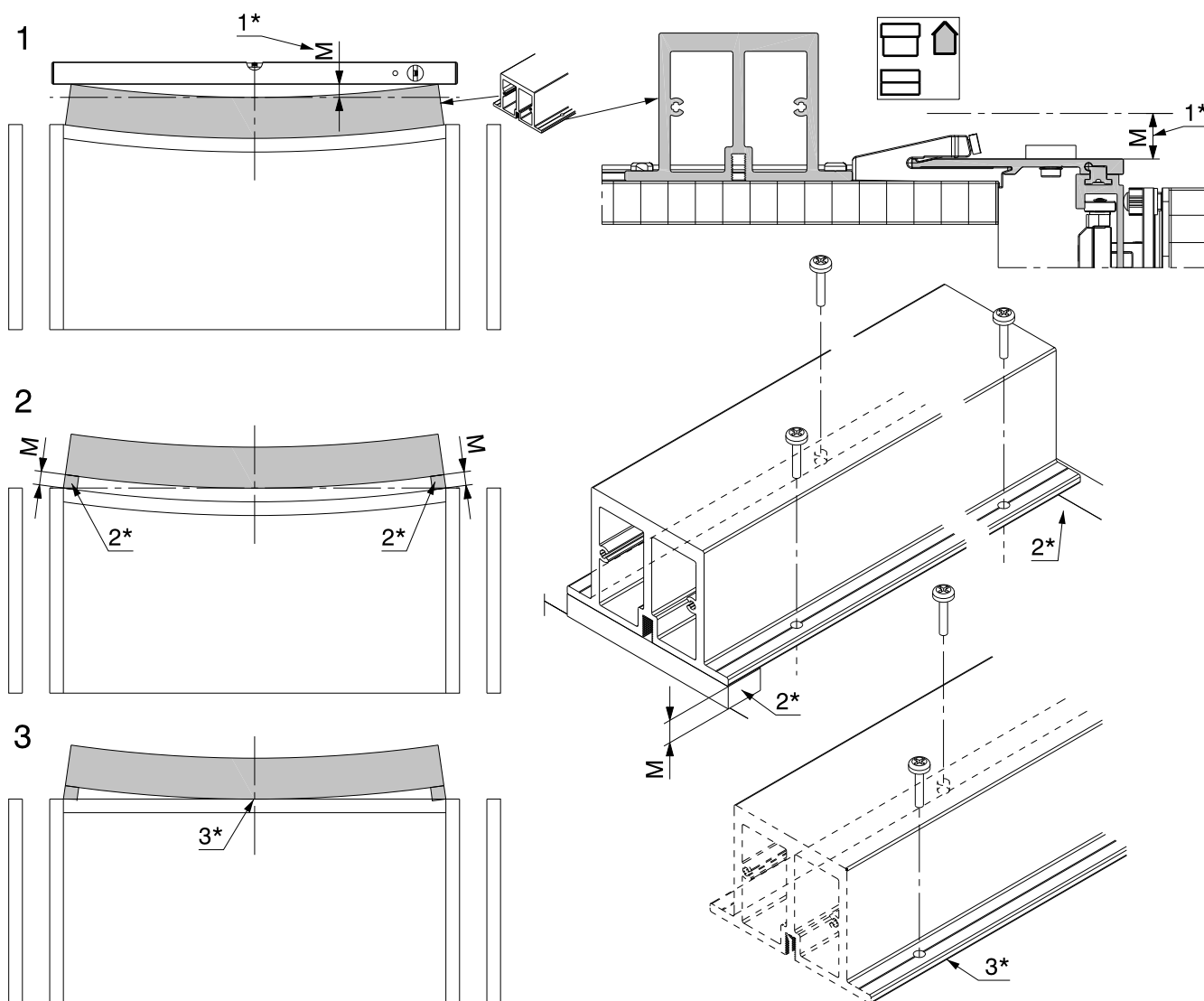
DE Die nachfolgenden Abbildungen und Messung M verstehen sich mit geschlossenen Türen.

FR Les illustrations ci-dessous et la mesure M s'entendent avec portes fermées.

EN The following illustrations and the dimension M apply when the doors are closed.

IT Le figure e la misura M seguenti si riferiscono alle ante chiuse.

ES Las siguientes ilustraciones y la medida M se entienden con las puertas cerradas.



1* **DE** Distanz M messen / **FR** Mesurer la distance M / **EN** Measure distance M / **IT** Misurare la distanza M
ES Medir la distancia M

2* **DE** bauseits / **FR** incombant au client / **DE** provided by customer / **IT** A cura del committente / **ES** a cargo del cliente

3* **DE** Maximale Durchbiegung des Möbeloberbodens 2 mm / **FR** Infléchissement maximal de l'élément supérieur de meuble de 2 mm
EN Maximum deflection of the cabinet top: 2 mm ($\frac{1}{8}$ ") / **IT** Massima flessione del cielo mobile 2 mm
ES Deformación máxima del techo del mueble 2 mm



DE

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