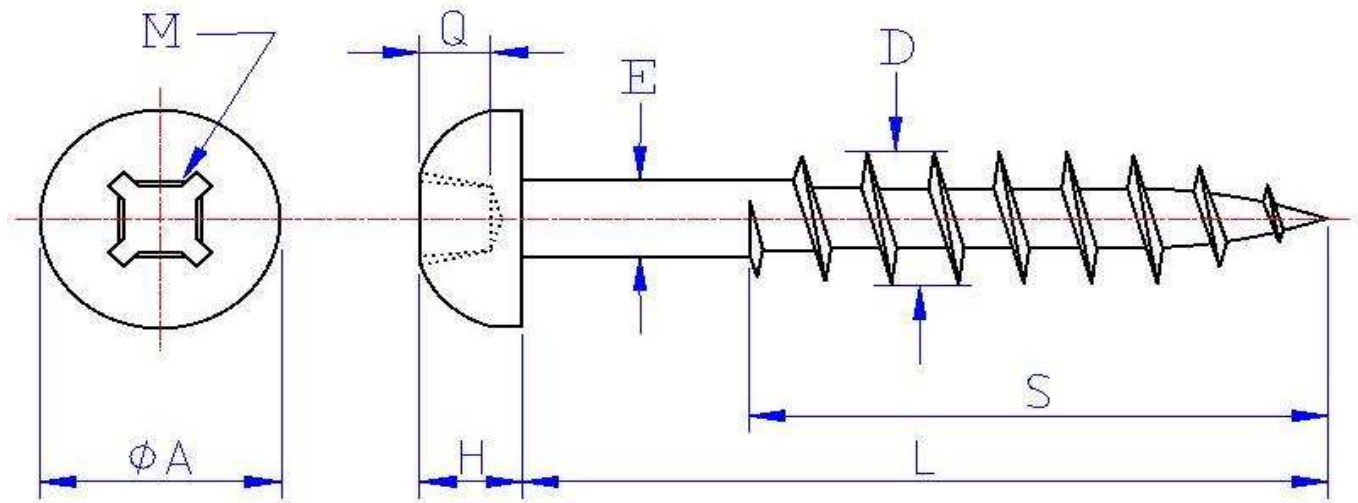




unit: INCH

L LENGTH TOLERANCE	$\leq 5/8"$	+ 0	- 0.03
	$> 5/8"$ to $\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

S THREAD LENGTH	$< 1"$	Full Thread
	$\geq 1"$	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	D THREAD DIAM.	E BODY DIAM.	H HEAD HEIGHT	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.256	0.142	0.103	0.087	12	24
		Max	0.065	0.270	0.153	0.108	0.097		
# 8	# 2	Min	0.060	0.306	0.168	0.121	0.105	10	39
		Max	0.075	0.322	0.179	0.126	0.115		
# 10	# 2	Min	0.060	0.357	0.194	0.142	0.122	9	56
		Max	0.075	0.373	0.205	0.147	0.133		

Pan head, Quadrex recessed, Coarse thread, Zinc

Date : 10 avril 2017

Done by : P.B.