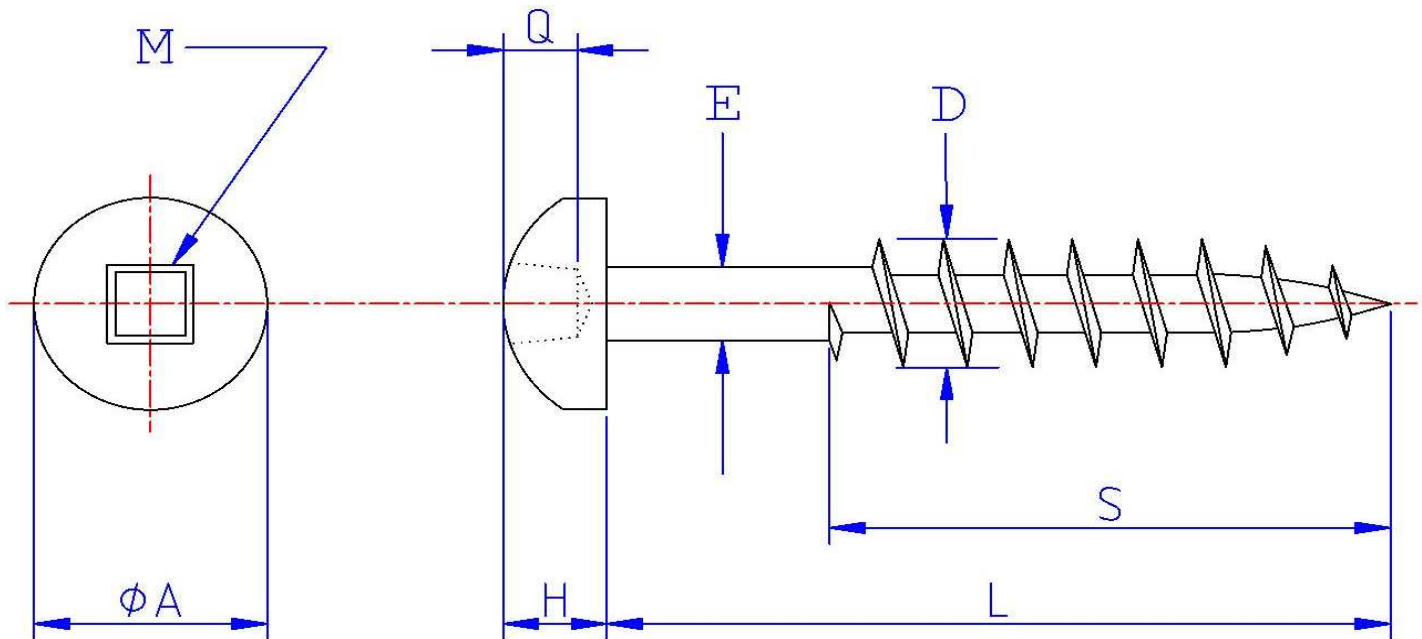




unit: INCH

L LENGTH TOLERANCE	$\leq 5/8"$	+ 0	- 0.03
	$> 5/8"$ to $\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

S THREAD	$< 1"$	Full Thread
	$\geq 1"$	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	H HEAD HEIGHT	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.087	0.256	0.103	0.142	12	24
		Max	0.065	0.097	0.270	0.108	0.153		
# 8	# 2	Min	0.060	0.105	0.306	0.121	0.168	10	39
		Max	0.075	0.115	0.322	0.126	0.179		
# 10	# 2	Min	0.060	0.122	0.357	0.142	0.194	8	56
		Max	0.075	0.133	0.373	0.147	0.206		

Pan Head, Square Recess, Wood Screw Coarse Thread, Plain

Date: 1 février 2018

Done by: P.B.