



unit: INCH

<b>L</b> LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

<b>S</b> THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q GAGING DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 5	# 2	Min	0.052	0.220	0.092	0.129	13	18
		Max	0.075	0.252	0.097	0.138		
# 6	# 2	Min	0.072	0.244	0.103	0.142	12	24
		Max	0.095	0.279	0.108	0.153		
# 7	# 2	Min	0.080	0.268	0.112	0.159	11	30
		Max	0.103	0.305	0.117	0.166		
# 8	# 2	Min	0.087	0.292	0.121	0.168	10	39
		Max	0.110	0.332	0.126	0.179		

Flat countersunk head , Phillips recessed, Coarse thread, **Black Phosphate**

Date: August 19, 2013

Fait par: D.G.