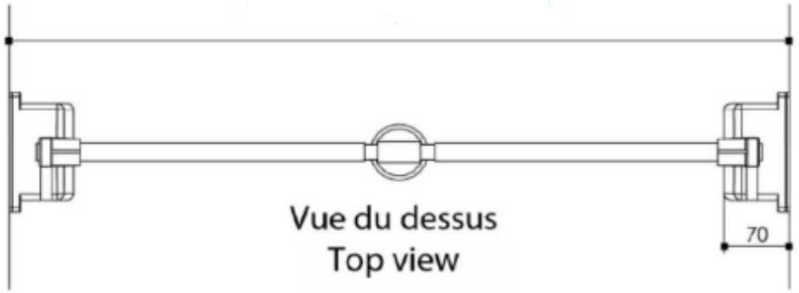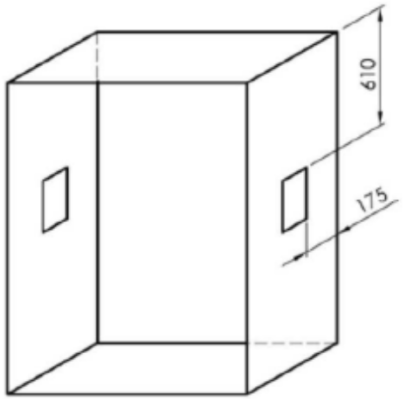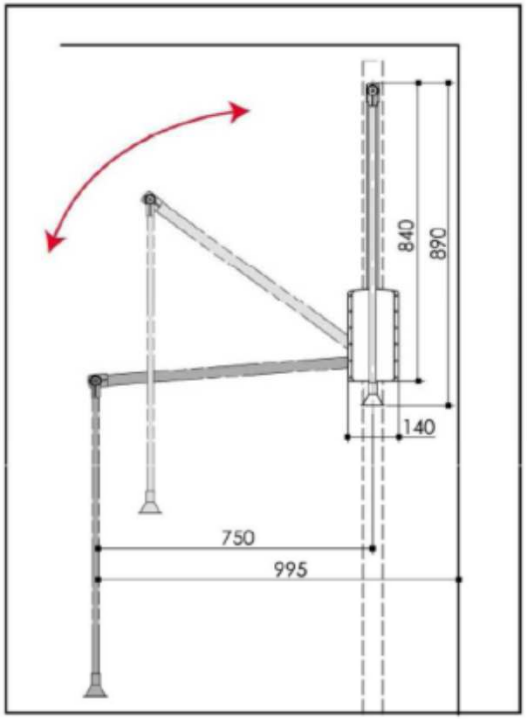510 à/to 660mm