



America's Premier Sink Manufacturer

Router Bit Recommendations

Gemstone Part No.	RouterBitsNow.com					Velepec			Amana		Whiteside	
	Sink Draft	1/8"Radius	1/2"Radius	Bit Draft	Bearing	1/2"Radius	Bit Draft	Bearing	3/8" Radius	Bit Draft	1/2" Radius	Bit Draft
Vanity												
1114 (RV-LV)	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1313 (V-VO)	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1512 (V/VO)	13°	RBN-826-20125	820-1120	20°	BR-995A20	30-140TG	20°	12-620	57269	18°	2918	18°
1613-UV/UVO	10°	RBN-826-15125	820-1115	15°	B-995A15	30-157TG	15°	12-615	57268	14°	2915	15°
1711 (UV-UVO)	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1712 (RV-RVO)	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1812 (V-VO)	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1513 (V/VO)	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1514 (V/VO)	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1416-V	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1518-V	4°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1814 (V-VO-EV-EVO)	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1613-VSO	7°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1410 (V/VO/RV)	8°	RBN-826-15125	820-1115	15°	BR-995A15	30-157TG	15°	12-615	57268	14°	2910	10°
1610-(V/VO)	12°	RBN-826-15125	820-1115	15°	BR-995A15	30-157TG	15°	12-615	57269	18°	2915	15°
1612-(V-VO)	12°	RBN-826-15125	820-1115	15°	BR-995A15	30-157TG	15°	12-615	57269	18°	2915	15°
1914-VO	10°	RBN-826-15125	820-1115	15°	BR-995A15	30-157TG	15°	12-615	57268	14°	2915	15°
Singles												
1012-ES	6°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1016-S	6°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1411-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1507-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1515-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1815-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1524-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1517-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
N1616-S, 1616-S, 1616-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2116-US	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2015-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2318-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2416-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2615-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2716-US-ADA	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2718-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2818-S	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
3217-ES	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
Doubles												
2916-US-ADA	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1729-D	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
2917-D	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1930-DL	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1630-D	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
3016-D	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
3118-D	6°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
3218-D	6°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
1324-D	10°	RBN-826-15125	820-1115	15°	BR-995A15	30-157TG	15°	12-615	57268	14°	2915	15°
1723-D	13°	RBN-826-20125	820-1120	20°	BR-995A20	30-140TG	20°	12-620	57269	18°	2918	18°
1523-D	5°	RBN-826-10125	820-1110	10°	BR-995A10	30-155TG	10°	12-610	57267	10°	2910	10°
Specialty												
2213 (V-VO)	15°	RBN-826-20125	820-1120	20°	BR-995A20	30-140TG	20°	12-620	57269	18°	2918	18°
1311-S	16°	RBN-826-20125	820-1120	20°	BR-995A20	30-140TG	20°	12-620	57269	18°	2918	18°

This chart is provided as a reference only. While this reference was provided in the interest of the fabricators, it is not guaranteed and the author(s) bears no responsibility for the final outcome. It is recommended that each bit be checked and qualified prior to any production. If an error or better recommendation is found, please contact jsmith@gemstoness.com. Thank you very much.

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