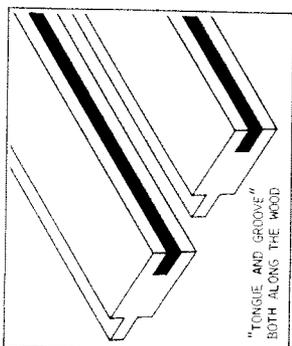
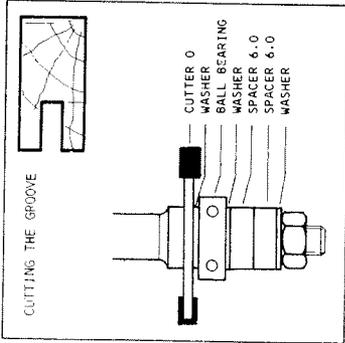
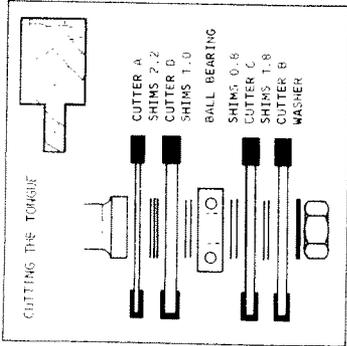


TONGUE AND GROOVE CUTTING

TONGUE AND GROOVE CUTTING IS USED MAINLY FOR ALIGNING AND FRAMING. THE "QUADRISET CAN BE USED FOR THESE PURPOSES FOR WOOD THICKNESS FROM 9 MM, USING THE 3.2 GROOVER, TO 22 MM, USING THE 6.35 GROOVER. WHEN WORKING WITH THE BALL BEARING AND CUTTER 6.35 MM, THE LIMITS OF THE WOOD THICKNESS WILL BE 14 MM TO 22 MM, THE GROOVE BEING IN THE CENTRE. AT CORNERS THE TONGUE WILL BE CUT ACROSS THE WOOD, AT ALIGNING BOTH TONGUE AND GROOVE ARE ALONG THE WOOD.



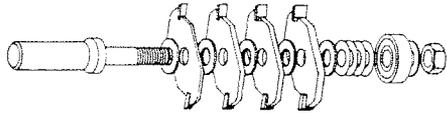
IF "TONGUE AND GROOVE" CUTTING SHOULD BE PERFORMED ON WOOD THINNER THAN 14 MM (THE LOWEST LIMIT FOR A 6.3 MM GROOVE CUT IN THE CENTRE), IT CAN BE EXECUTED WITH THE OTHER CUTTERS, ACCORDING TO FOLLOWING TABLE:

WOOD 9 MM AND MORE	WOOD 10 MM AND MORE	WOOD 11 MM AND MORE
GROOVE/TONGUE	GROOVE/TONGUE	GROOVE/TONGUE

YOUR DEALER

QUADRISET

MULTIPURPOSE SLOTTING CUTTER SET



THIS SET ENABLES EXCELLENT RESULTS IN THE FOLLOWING WORK:

GROOVING OR OADDOING WITH SINGLE CUTTER

WIDTH: 3.2 MM 4.0 MM 4.8 MM 6.35 MM
1/8" 5/32" 3/16" 1/4"
DESCRIPTION ON PAGE 2.

GROOVING WITH CUTTER COMBINATIONS

ACHIEVING CONTINUOUS WIDTH FROM 5.7 TO 18 MM
IN INCREMENTS OF 0.1 MM, DESCRIPTION ON PAGE 3

"TONGUE AND GROOVE" ALONG WOOD LENGTHS

FOR PURPOSES OF ALIGNING OR OADDOING.
DESCRIPTION ON PAGE 4.

"TONGUE AND GROOVE" FRAMES

FOR DOORS, WINDOWS, PICTURES ETC. DESCRIPTION
ON PAGE 4.

THE COMPLETE SET (CAT. NO. 1084 008),
CONSISTS OF:

- 1 FOUR SINGLE CUTTERS MARKED:
A - WIDTH 3.2 MM (CATALOG NO. 108 010 0)
B - WIDTH 4.0 MM (CATALOG NO. 108 013 0)
C - WIDTH 4.8 MM (CATALOG NO. 108 016 0)
D - WIDTH 6.35 MM (CATALOG NO. 108 019 0)
ALL CUTTERS ARE DOUBLE-KNIVED.
DIAMETER 47.6 MM (1 7/8")
BORE 6.0 MM (5/16")
- 2 ONE ARBOR WITH NUT (CATALOG NO. 190 004 B)
SHANK DIAMETER 12.7 MM (1/2")
THREAD AND NUT 5/16" - 18.
- 3 ONE BALL BEARING (CATALOG NO. 191 013 0)
DIAMETER 22 MM (7/8")
BORE 9 MM (5/16")
WIDTH 7 MM (9/32")
- 4 SPACERS, WASHERS AND SHIMS:
SPACERS 6.0 MM, 3 PCS, (CAT. NO. 192 016 0)
WASHERS 1.0 MM, 5 PCS, (CAT. NO. 192 011 0)

