

# SEALS

GASKETING &
AUTOMATIC DOOR BOTTOMS





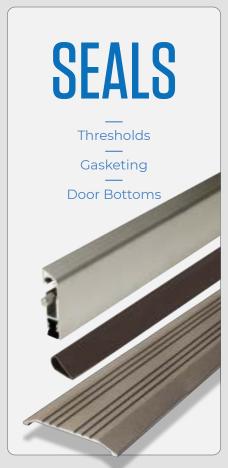
### GASKETING INDEX:

Acoustical Door Shoes	G40
Adjustable Perimeter Seals	G32
Automatic Door Bottoms	G35-G39
Concealed Fastener Nylon Brush Sweeps	G48
Concealed Fastener Seals	
Door Bottom Seals	
Extended Door Shoes.	
Finned Vinyl Door Shoes.	
Foam Seals	
Gasketing Fasteners	
Guards/Seals.	
Magnetic Astragal Sets	
Mortised Astragals	
Neoprene and Silicone Sweeps	
Neoprene Bulb Seals	
Neoprene Sponge Seals	
Neoprene, Nylon Brush, Double Fin	
NGP-Edge® Sealing System	
Nylon Brush Seals	
Nylon Brush Seals with EPDM Rubber Insert	
Nylon Brush Sweeps	
· ·	
Overhead Door Bottom Seal	
Overlapping Astragals	
Perimeter Seals	
Polypropylene Pile Door Shoes	
Polypropylene Pile Seals	
Polyurethane Seals	
Safety Seal for Double-Acting Doors	
Seal for Mullion Applications	
Self-Adhesive Pile Astragals	
Self-Adhesive Silicone Gasketing	
Self-Adhesive TPE Gasketing	
Silicone Seals	
Smoke-Rated Astragal Seals	
Smooth Vinyl Door Shoes	G42
Solid Metal Astragals	
Specialty Astragal	G55
Spring Adjustable Astragal Sets	G54
Spring Adjustable Mortised Astragals	G58
Spring Adjustable Perimeter Seals	G34
Stainless Steel	G30-31
STC Rated Acoustical Foam Pad	G40
Steel Mounting Brackets	G33
Steel Security Astragals	G58
Surface Mounted Astragal Sets	
Thermoplastic Door Shoes	
Vinyl Seals	
Vinyl Sweeps	

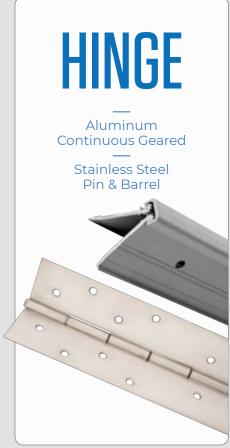
# NUMERICAL INDEX:

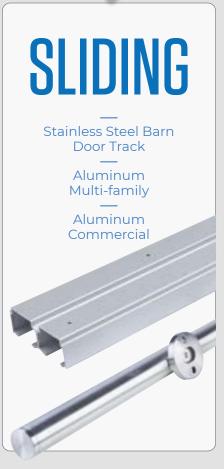
3G33	129SS	225	C699
5VG42	130N	229SS	700E
6VG42	130S	254P	700N
7G33	130SS	303NG34	700SG28
			7003
12T	131NG22	310G35	
12T6G45	133N G21	312V G44	701EPG27
12VG42	134N	312V X 131N G40	701PG28
13T G46	134S	313V G44	705EVG27
13T6G45	135N	318V G44	705VG28
13VG42	136 G51, G57	319ET	706E
14R G51, G55	137N	319ET6	780SG36
15N	137S	319EV	781S
16G59	139G56	319V G44	896G43
16SS G31	139SPG56	320	1000RA
17	139SS G30, G56	331G43	1015V G48
17SS G31	140PG55	335G38	1038N
18VG42	140S	336 G58	1390SPG56
19VG42	141	340	1392SPG56
26N	143G57	344	2014RG47
35E	144G58	384G24	2525
35ET G46	149MG54	420N	3038N
35ET6G45	150U	421N	5020G18
35V G44	151	422N	5040
36ET G46	152SG24	423NG39	5050
36ET6G45	152V	520N	5050 Anti-Lig G15
36EV	155S	522N	5060
36V			
	155V	600 G26, G49, G53	5070 G17, G52
43CBG59	156SG24	601 G26, G49	5075 G17
54CPG14	156VG20	602 G25	5100 G14
60FP G40	157MG59	603 G25	9115
92 G41	158G55	A605 G26, G49, G53	9125G52
92T G46	159MG59	B606 G26, G49, G53	9125SS
92T6	160S	C607 G26, G49	9500G19
95WH	160U	D608 G26, G49	9600G52
96V	160V		
		G600 G26, G49	9605G52
97V G48, G53	161NG22	C611	9700
99 G41	161S	H612 G26, G49	9750 G18
99T G46	161UG22	H614G26	9800G19
99T6	161VG20	I-615	81369 G51
101V G48	162SG24	I-616	FATTG14
102V	164V	D620	
103N	165N	G612	
106G32	165S	H623	
107G32	170G29	I-624	
108N	172N	A625	
109NG55	172S G24, G29	A626	
110N G21	172V G20, G29	C627 G49	
110SG23	176G55	OV633 G26, G49	
112NG43	178G55	OV634	
113NG43	185P	A635	
114	189MG54	D648	
115NG52	197N	672 G29, G48, G53	
118NG43	198N	672NG47, G52	
119NG43	199N	672P	
120N	200NG47	673 G48	
120SG23	200SG47	674 G48	
120SS	200SS	675 G29, G48, G53	
122N G21	201N	678	
122SS	202N	679 G48	
125N	203NG47	680	
125SS	220G35	682	
127N	221SS G31, G36	683	
127SG23	222	C697G50	
127SS	223G37	D698G50	

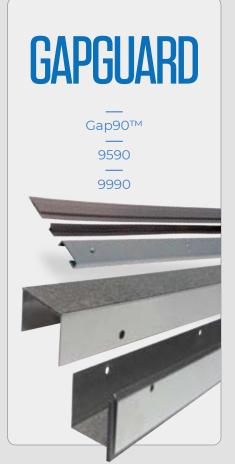












# RATINGS

### RATING SYMBOLS LEGEND



POSITIVE PRESSURE - CERTIFIED by UL to ANSI/UL10C; complies with IBC, NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



CERTIFIED by UL to CAN/ULC-S104 and ANSI/UL10B; complies with NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



NGP-EDGE® SEALING SYSTEM, CERTIFIED BY UL TO ANSI/UL10C CATEGORY 'G'; required for Category B wood fire doors to meet positive pressure requirements complying with IBC, and NFPA 252. See individual products for maximum door size and ratings.



SMOKE & DRAFT CONTROL GASKETING, CERTIFIED BY UL TO ANSI/ULIOC AND ANSI/UL 1784 CATEGORY 'H'; complies with IBC and NFPA 105 for use on 'S' labeled positive pressure hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



ACOUSTICAL TESTED to ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, and ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods.



AIR INFILTRATION TESTED to ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.



**ANTI-MICROBIAL.** Treated with an anti-microbial additive to inhibit the growth of microorganisms.



ANSI/BHMA CERTIFIED. Certified gasketing complies with American National Standard for Door Gasketing and Edge Seal Systems ANSI/BHMA A156.22, and is listed in the BHMA Certified Products Directory.



Online product listings: ul.com/database



# EED GREEN BUILDING

LEED (Leadership in Energy and Environmental Design) Green Building Rating System® is a national standard for developing highperformance, sustainable buildings developed by the U.S. Green Building Council. This letter highlights the eligible LEED V.4 point contributions for National Guard Products.

### MRc2 Building Product Disclosure and **Optimization - Environmental Product Declaration (EPD)**

National Guard Products is able to provide Type III Product Specific Environmental Product Declarations for its Threshold, Gasketing, Lite Kits, Louvers and Continuous Geared Hinge products. The EPDs can be found at: nap.com/epds.

### **MRc3 Building Product Disclosure and Optimization - Sourcing of Raw Materials**

National Guard Products is able to provide a third party reviewed corporate sustainability report that includes the environmental impacts of extraction operations and activities associated with National Guard Products' supply chain. This report was created using the Global Reporting Initiative (GRI) Sustainability Reporting framework and satisfies MRc3 Option 1. The report can be found at: ngp.com/report.

For Option 2 of the MRc3 credit, products purchased from National Guard Products are eligible to participate in the NGP Extended Producer Responsibility Program, RE-NGP managed by National Guard Products.

Additionally for Option 2 of the MRc3 credit, average percentages of recycled materials utilized in and contained in NGP products may be found at: ngp.com/leed.

### **MRc4 Building Product Disclosure and Optimization - Material Ingredients**

National Guard Products is able to provide product specific Health Product Declarations Product Specific for its Threshold, Gasketing, Lite Kits and Louver products. The HPDs can be found at: ngp.com/hpds.

# **BUY AMERICAN**

### REQUIREMENTS

### **Buy American Act**

Over 99% of our products are produced in the United States as a domestic construction material, as defined in the Buy American Act (BAA) of March 1933 and amended by the Buy American Act of 1988 and FAR 52.225-9. A Buy American certificate may be obtained on our website ngp.com.

### **Buy America**

Most of our products comply with Buy America Requirements of 49 U.S.C. 5323(j)(1), and the applicable regulations in 49 CFR part 661. Contact us for a Certificate of Compliance for your project.

Components of unknown origin are considered to have been produced or manufactured outside the United States.

### **Build America, Buy America**

Many of our products comply with the Infrastructure Investment and Jobs Act, Build America, Buy America requirements. Contact us for a Certificate of Compliance for your project.

# MATERIALS

Metal retainers for gasketing are Aluminum Alloy 6063, T5 temper, unless noted.

Architectural Bronze gasketing is Alloy CDA 385 (Copper Alloy No. C38500), Architectural Bronze.

Stainless steel gasketing is Type 304, known for its excellent corrosion resistance, high tensile strength and resistance to oxidation.

NGP utilizes a variety of gasketing materials including Vinyl, Neoprene, Silicone, Nylon Brush, Thermoplastic Elastomers (TPE), Thermoplastic Vulcanizates (TPV), Polypropylene Pile, Ethylene-Propylene-Diene-Monomer (EPDM), Polyurethane, and Intumescent Fire Seals. Product illustrations indicate the gasketing material. Properties of many primary gasket materials are listed on the perimeter seal catalog pages.

Adhesive mounted gasketing utilizes a pressure sensitive modified acrylic adhesive protected by a release liner. Once installed it provides a permanent bond in exterior or interior locations. End use temperature range is -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

### **GASKETING FINISHES**

Material	Finish	ANSI/BHMA Finish	US Finish	NGP Suffix
Aluminum:	Mill Finish Anodized Aluminum Dark Bronze/Black Anodized Polished	ANSI/BHMA 719 ANSI/BHMA 628 ANSI/BHMA 711 ANSI/BHMA 717	US27 US28 US19	None A DKB POL
Stainless Steel:	Brushed (#4)	ANSI/BHMA 630	US32D	None
Gasket Materials:	Neoprene is Black NGP-TPV is Black Polyurethane is Black Vinyl is Black, except where Silicone colors: Black, Brown Thermoplastic is Brown Nylon Brush colors: Black, G TPE colors: Brown, Charcoal Polypropylene Pile is Gray EPDM is Black	n, Clear, White ray		N N U V S T, T6

# UNDERSTANDING SOUND TRANSMISSION CLASS



The Sound Transmission Class (STC) is a single-number rating of the ability of a material or an assembly to resist airborne sound transfer at the frequencies 125-4000 Hz. In general, a door system with a higher STC rating blocks more noise from transmitting through an opening.



**VERY POOR** LOW SPEECH **AUDIBLE** 



POOR NORMAL SPEECH **UNDERSTOOD EASILY** AND DISTINCTLY



**FAIR** LOUD SPEECH UNDERSTOOD **FAIRLY WELL** 



GOOD LOUD SPEECH HEARD BUT HARDLY INTELLIGIBLE



**VERY GOOD** LOUD SPEECH **HEARD FAINTLY** 



**EXCELLENT** LOUD SOUNDS **HEARD FAINTLY** 

OR NOT AT ALL



**NOISE LEVELS** 

No matter what the STC door rating may be, it cannot perform without the proper STC Gasketing. Sound leaks from the perimeter of the door just like a draft of air.



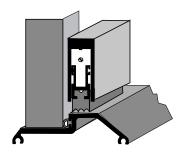
ACCEPTABLE LEVELS BELOW 85dB HARMFUL LEVELS ABOVE 85dB

# SOUND TRANSMISSION CLASS (STC)

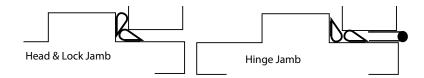
### RATED SINGLE DOOR ASSEMBLIES

The chart below indicates the STC Rating of specially made acoustic doors using various applications of gasketing. The first column is the rating of the door panel only, tested in a static inoperable condition to determine the sound transmission through the door. The second column is the rating of the operable door installed with hardware and gasketing which provides the STC Rating of the door assembly.

Acoustical testing to ASTM F90 Standard Test Method for Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods, and ASTM E1332 Standard Classification for Rating Outdoor - Indoor Sound Attenuation. The Sound Transmission Class (STC) was calculated in accordance with ASTM E413 Classification for Rating Sound Insulation.



897N x 420N



STC Rating **STC Rating Static Door Operable Door Perimeter Seals Door Bottom Threshold** w/ Gasketing **Panel** 30 103N, 107N, 120N, 122N 30 420N 897N 127N, 133N, 134N, 137N 137S, 303N, 700N, 700S 30 225S 896S 30 130S 30 107S 220S 950S 30 5020 31 780S 513 33 35 5020 513 33 780S 36 33 5050 335N 513 35 5020, 5075 780S 34 513 35 35 5070, 9750 335S 896S 40 37 5020 780S 513 40 37 5075 12T 513 40 37 103N, 107N, 303N 420N 897N 40 38 •(2) 5050 335N 896S 40 39 120N, 134N, 137N, 420N 897N 137S, 700N, 700S 40 39 107S 220S 950S 1038N, 3038N 896S 44 39 423N 43 420N 412 39 •(2) 5050 42 40 •(2) 5050 Mortise 312V 896S 40 ·(2) 5050 423N 896S 43 47 41 103NFS 422N 897N •(2) 5050 335N 896S 45 42 47 •(2) 5050 43 423N 896S 50 420N 897N 43 103N, 134N 50 43 107S 220S 950S 51 43 159M 420N 897N 48 44 •(2) 5050 423N 896S 49 44 103NFS 422N 8434S 52 44 107N, 1038N, 3038N 420N 897N

<sup>·</sup> Indicates Two Rows of 5050 Installed as Follows:

# STC SEAL SETS

### SINGLE DOORS

NGP Seal Sets maintain the static door panel STC with NO DROP OFF in an operable condition, up to the STC Rating indicated.

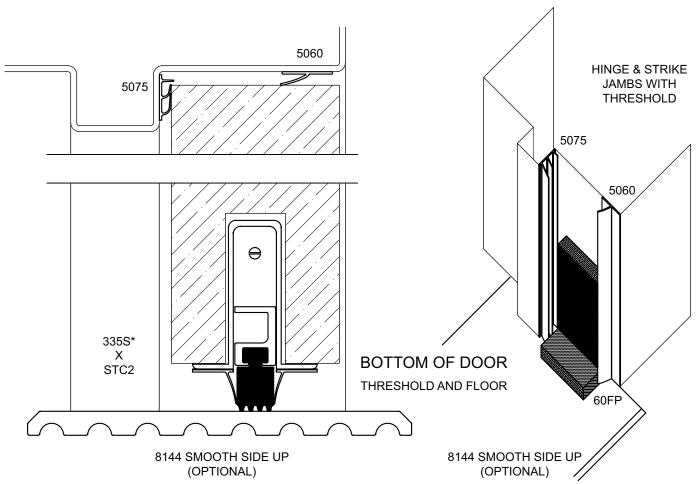
STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Threshold
1	33	5050 & 2525	312V X 131N	60FP (2 req.)	8144S*
2	45	5075 & 5060	312V X 131N	60FP (2 req.)	8144S*
3	52	5075 & 5060	335S X STC2	60FP (2 req.)	8144S*
4	52	5075 & 5060	12T6 X STC-FH	60FP (2 req.)	8144S*
5	52	5075 & 5060	225S X STC2	60FP (2 req.)	8144S*
6	52	5075 & 5060	None	None	896S-ADJ

\*optional

### **STC Seal Set 3 Illustration**

## TOP OF FRAME

HEADER / JAMB AND DOOR

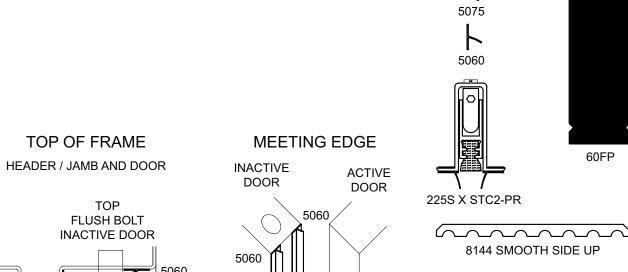


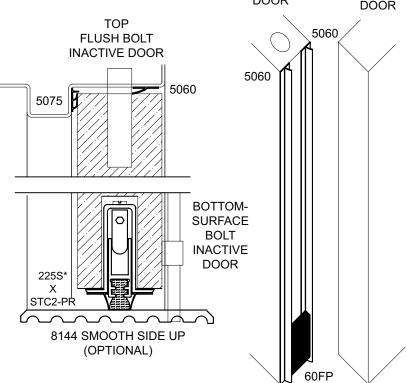
<sup>\*</sup>For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

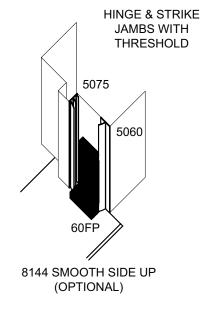
# STC SEAL SETS

STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Meeting Edge Seals	Threshold
7	45	5075 & 5060	225S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*
8	45	5075 & 5060	12T6 X STC-FH	60FP (3 req.)	5060 (2 req.)	8144S*
9	45	5075 & 5060	335S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*

**STC Seal Set 7 Illustration** 







**BOTTOM OF DOORS** THRESHOLD AND FLOOR

\*optional

<sup>\*</sup>For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

# SOUND TRANSMISSION CLASS (STC)

### RATED PAIRS OF DOORS

### SOUND TRANSMISSION CLASS (STC) RATED PAIRS OF DOORS

Pairs of doors are intrinsically more difficult to control sound transmission through. Sealing the gap between the meeting edges under the doors is challenging, requiring a combination of properly coordinated and installed gasketing to seal all gaps.

STC Rating Static Door Panel	STC Rating Operable Door w/ Gasketing	Perimeter Seals	Door Bottom	Threshold	Astragal
35	35	5020		896S	5070
35	35	5070		896S	5070
35	34	5020	780S	512	5070
35	33	5020		896S	5070

### STANDARD DOORS WITHOUT SPECIAL ACOUSTIC CORES

Solid core wood doors with gasketing test to an STC Rating of approximately 28 to 30. Mineral core wood doors and Honeycomb core hollow metal doors with gasketing test to an STC Rating of approximately 32 to 36. Without gasketing these doors have no sound control and test to an STC Rating between 15 and 20.

To most effectively reduce sound transmission and maximize the acoustic performance we recommend the following be used:

### PERIMETER AND DOOR BOTTOMS

**107S** Perimeter Seal

700S Seal at Head if a Parallel Arm Closer is Used

**220S** Automatic Door Bottom

(To Allow the Automatic Door Bottom to Properly Seal, Please Add a Threshold.)

### **MEETING EDGE OF PAIRS**

**109N** Overlapping Astragal 5070 Adhesive Astragal 115N Astragal Set

### SCHOOL CLASSROOM DOOR STC REQUIREMENTS

ANSI/ASA S12.60 Acoustical Performance Criteria, Design Requirements, and Guidelines for schools requires interior doors opening into core learning spaces to achieve STC 30 or greater in their operable condition and interior doors into music rooms at least STC 40.



The following interprets ANSI/BHMA numbers which identify type and function of products. For products that meet ANSI/BHMA Standards, look for the BHMA certified logo next to the product in our catalog. For a complete listing, refer to the BHMA Certified Products Directory, available online at <u>buildershardware.com</u>

### **ANSI/BHMA A156.22**

### AMERICAN NATIONAL STANDARD FOR DOOR GASKETING AND EDGE SEAL SYSTEMS

1 Product Section	2 Retainer Material		3 keting terial	4 Product Type	5 Material Application	6 Gasketing Rating
"R" designates Gasketing	1. Brass or Bronze 3. Aluminum 5. Stainless Steel 0. Optional Material or None Used	A. Brush B. Neoprene, Solid C. Neoprene, Closed Cell D. Vinyl E. Silicone Rubber F. Pile G. Thermoplastic Elastomer (TPE) H. Thermoplastic Urethane (TPU) J. Thermoplastic Rubber K. Spring Metal L. Magnetic M. Felt N. Rubber Fabric P. Intumescent	S. Intumescent/Neoprene, Closed Cell T. Intumescent/Vinyl U. Intumescent/Silicone Rubber V. Intumescent/ Pile W. Intumescent/ Thermoplastic Elastomer (TPE) X. Intumescent/ Thermoplastic Urethane (TPU) Y. Optional Material or None Used Z. Intumescent/ Thermoplastic Rubber	1. Head & Jamb 2. Head & Jamb, Adjustable 3. Automatic Door Bottom 4. Door Sweep or Shoe with Drip Cap 6. Astragal Overlapping 7. Astragal Split or Compensating 8. Astragal Adjustable 9. Rain Drip Without Gasket 0. Other	1. Door Edge 2. Door Edge, Mortise 3. Door Face, 4. Door Face, 5emi-Mortise 5. Frame Rabbet (Surface or Mortise) 6. Frame Soffit (H.M.) Frame Stop (WD) 7. Frame Face 8. Kerf 9. Stop (H.M.), Stop Face (WD) 0. Other	O. Smoke/Energy Performance/Acoustic Rated Smoke/Energy Performance Rated Senergy Performance/ Acoustic Rated Acoustic Rated Energy Performance/ Acoustic Rated Energy Performance Rated Items Not Rated Acoustic Rated Acoustic Rated

# INTERNATIONAL BUILDING CODE (IBC

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to life and safety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accordance with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled gasketing is also installed."

Fire doors are classified into category A or B based upon their construction and edge sealing system. requirements. Fire-rated gasketing is classified as follows:



Category G - Edge Sealing Systems



Category H - Smoke and Draft Control Gasketing



Category J - Gaskets other than Category G or H.

### **Category A Classified Fire Doors**

**Hollow Metal Fire-Rated Doors** Wood Fire-Rated Doors constructed with edge seals built-in during the manufacturing process.

Require Category H - Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H - Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified Category H for wood doors - 90 min. max.. hollow metal doors - 3 hour max.



Perimeter: 2525, 5020, 5040, 5050, 5070, 5075



Meeting edge of pairs: 115N, 125N, 137N, 1375, 5070, 9115, 9125, 9600, 9605

### **Category B Classified Fire Doors**

**Wood Fire-Rated Doors that require the** addition of a Category G classified edge sealing system in the field.

Require Category G – Edge Sealing System, at perimeter and at meeting edge of pairs.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified for both category G and H:



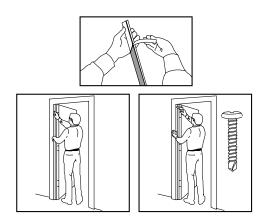


Perimeter 20 minute: 5050 Perimeter 45, 60, 90 minute: 9750

# SELF-ADHESIVE GASKETING

### **FAST ATTACH TWO-WAY TAPE**

- Fast Attach Two-Way Tape Provides an Easy and Effective Alternative for Gasketing Installation. Two-Way Tape is Applied to the Metal Housing Insuring a Quick and Easy Installation. Then for Security, 3 Tek-type Self-Drilling Screws are Provided to Further Secure Each Piece of Material to the Frame Stop. A No-Problem Installation With No Holes to Drill.
- To Order Add Suffix "FATT" to Product Number. See Price List for Products Available With this Feature.
- FATT IS NOT CLASSIFIED FOR USE ON FIRE DOORS.

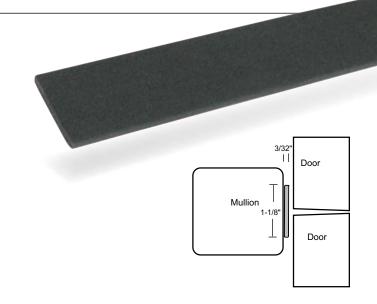


# SEAL FOR MULLION APPLICATIONS

- Closed Cell Silicone Sponge Strip 11/8" Wide x 3/32" Thick With an Adhesive Strip for Mounting Directly to the Face of the Mullion That Doors Close Against
- Available in 86" and 96" Lengths
- Self-Adhesive: See Adhesive Specifications on Page G16



5100N Black Silicone

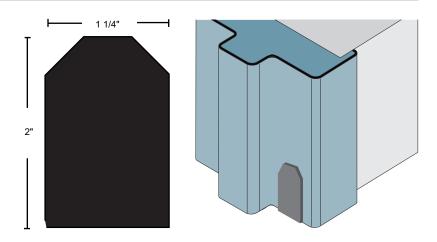


### **CORNER PAD**

- Helps Acoustics and Seals Corner Gap for Air Leakage Control. Apply to Jamb on Hinge Side, Opposite Bottom Corner of Door Edge.
- Self-Adhesive: See Adhesive Specifications on Page G16

**54CP** 

Black Polypropylene Pile



# SELF-ADHESIVE SILICONE GASKETING

### SILICONE BULB FIRE AND SMOKE SEAL



Edge Sealing System - Category G for 20 Minute Rated **Category B Wood Doors Perimeter Application Up To:** 

Single Swing 4'0 X 8'0 Pairs 8'0 X 8'0

Use 9500 at the Meeting Edge of Pairs



Smoke and Draft Control - Category H Up To 3 hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors

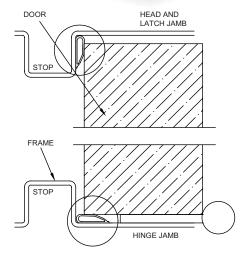


Meets Requirements of RoHS Directive See Adhesive Specifications on Page G16

5050B	Brown
5050C	Charcoal
5050W	White
5050CL	Clear

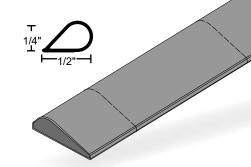
Available in 17', 20', 21', 25' and 300'\* Rolls \*Clear Not Available in 300' Rolls





### ANTI-LIGATURE SILICONE BULB FIRE AND SMOKE SEAL

- Anti-Ligature Feature has Serrations Every 8" Designed to Break Apart Preventing it From Being Used to Hang or Strangle.
- Applications Include Psychiatric Facilities, Prisons and Other Treatment Facilities.
- Installs as a Continuous Length Providing the Same Sealing Properties for Light, Sound, Air and Smoke as Our Original 5050.



**ANTI-LIG 5050C** 

Charcoal

Available in 17' and 300' Rolls



Edge Sealing System - Category G for 20 Minute Rated Category B **Wood Doors Perimeter Application Up To:** 

Single Swing 4'0 X 8'0 8'0 X 8'0

Use 9500 at the Meeting Edge of Pairs



Smoke and Draft Control - Category H Up To 3 Hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors



Meets Requirements of RoHS Directive See Adhesive Specifications on Page G16

# SELF-ADHESIVE SILICONE GASKETING

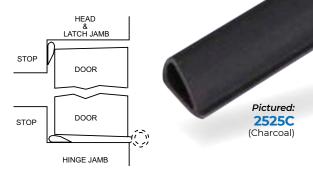
### SILICONE BULB SMOKE SEAL

Available in 17', 20', 21', 25' and 300' Rolls



2525C Charcoal



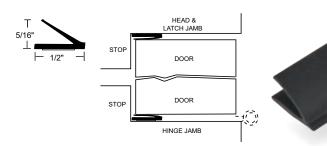


### SILICONE FIN SMOKE SEAL

Available in 17', 20', 21', 25', 300' Rolls



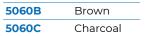
5040C Charcoal

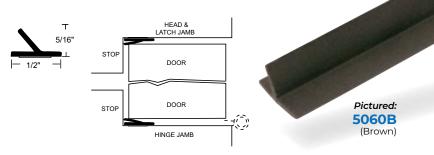


### SILICONE FIN SMOKE SEAL

Available in 17', 20' and 21' Rolls







### **ADHESIVE SPECIFICATIONS**

Modified acrylic pressure sensitive adhesive protected by release liner. Provides high initial adhesion and long-term holding power for permanent mounting in exterior or interior locations. Resistant to aging, weathering, UV radiation, water, detergent, alcohol and the influence of chemicals. End use temperature range, long term exposure -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

Pictured:

5040C

(Charcoal)

# SELF-ADHESIVE SILICONE GASKETING

### **PROPERTIES:**

- Self-Adhesive Silicone Rubber
- Oood Abrasion Resistance
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold and Energy Performance

### **FLEXIBLE TRIPLE FIN SMOKE SEAL**

Available in 17', 20', 21', 25" and 300'\* Rolls \*300' Not Available in White



5075C	Charcoal
5075CL	Clear
5075W	White*



STOP

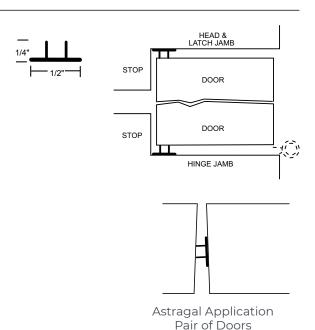
HINGE JAMB

# SILICONE DOUBLE SHARK FIN SMOKE SEAL

Smoke-Rated for Perimeter and/or Meeting Edge Astragal Applications Available in 4', 7', 8' and 9' Lengths



5070B	Brown
5070CL	Clear



# SELF-ADHESIVE TPE GASKETING

### **PROPERTIES:**

- Thermoplastic Elastomer (TPE)
- Good Abrasion Resistance
- Moisture-Resistant
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Air Infiltration and Energy Performance
- Rigid Base With Flexible Elastomeric Fins
- Flame-Resistant
- ◆ Temperature Range -60°F to 275°F

  Output

  Description:

  Descripti

- Anti-Microbial: Treated With an Anti-Microbial Additive to Inhibit the Growth of Microorganisms
- REACH and RoHS Compliant
- Adhesive Specifications Shown on Page G15



### TPE BATWING SMOKE SEAL

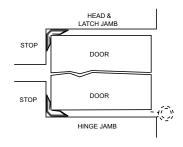
Available in 3', 4', 7', 8' and 9' Lengths



5020C	Charcoal
5020CL	Clear

<sup>\*</sup> Anti-Microbial Not Available in Clear





# NGP-EDGE® SEALING SYSTEM

CATEGORY G AND H CLASSIFIED SMOKE & DRAFT CONTROL

### INTUMESCENT WITH TPE FIRE AND SMOKE SEAL



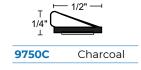
20, 45, 60, 90 Minute Rated Category B Wood Doors Perimeter

Single Swing 4'0 X 9'0 8'0 X 9'0

1/8" Clearance Required Between Door and Frame

Available in 36", 48", 84", 96" and 108" Lengths

Self-Adhesive: See Adhesive Specifications on Page G15





Pictured:

9750C

(Charcoal)

# NGP-EDGE® SEALING SYSTEM

CATEGORY G CLASSIFIED

NGP Intumescent materials are formulated to expand at 375°F to 400°F up to 8-10 times their original thickness; completely sealing the gap around and between doors during a fire.

### **INTUMESCENT FIRE SEAL**

**Perimeter Application:** 

20, 45, 60, 90 Minute Rated Category B Wood Doors Up To:

Single Swing 4'0 X 9'0 Pairs 8'0 X 9'0

Meeting Edge Application Up To 8'0 X 9'0 Pairs of Category B Wood Doors:

20 Minute Rated with Single Strip Installed

45, 60 Minute Rated with Two Strips Installed

Intumescent With Protective Skin

Sold by the Foot: 3' Minimum to 490' Reel

Self-Adhesive: See Adhesive Specifications on Page G16



9800GR	Gray
9800C	Charcoal

### **NGP-EDGE® INTUMESCENT FIRE SEAL**



20, 45, 60, 90 Minute Rated Category B Wood **Doors Up To:** 

Single Swing 4'0 X 9'0, Perimeter Application 8'0 X 9'0, Perimeter/Meeting Edge

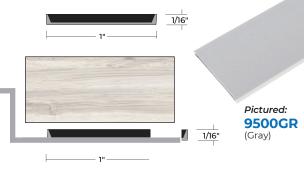
Intumescent With PVC Cover

Sold by the Foot: 3' Minimum to 490' Reel

Self-Adhesive: See Adhesive Specifications on Page G16



9500GR	Gray
9500C	Charcoal



Pictured: 9800C

(Charcoal)

Perimeter Application

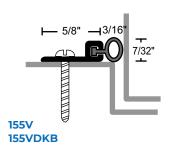


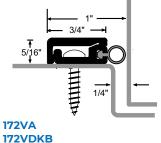
Meeting Fdge Application

# VINYL SEALS



- Thermoplastic Polymer: Polyvinyl Chloride Formulated With an Environmentally Friendly Bio-Based Plasticizer
- Economical
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range 0°F to 140°F
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Vinyl is Black



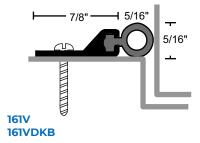




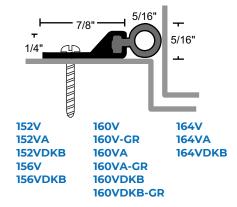
**160VA** 

Seal

Anodized Aluminum Vinyl Perimeter

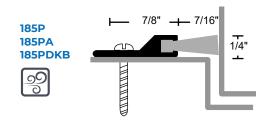


.07 Aluminum for Military Specs



# PROPYLENE PILE SEALS

- Temperature Range 32°F to 275°F
- Pile is Gray



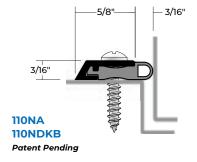
# NEOPRENE SPONGE SEALS

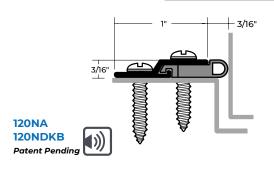


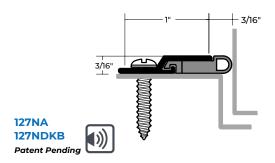
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix Closed Cell Advanced Elastomeric Foam
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone, Sunlight and Aging
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular EPDM

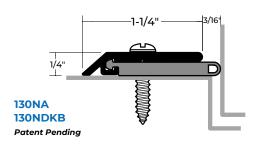


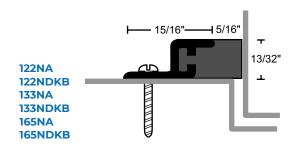
PRODUCT	#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB Dark Bronze / Black Anodized	
Neoprene is Black	

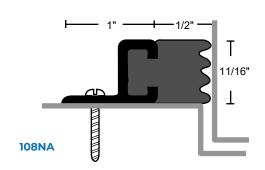












# NEOPRENE BULB SEALS



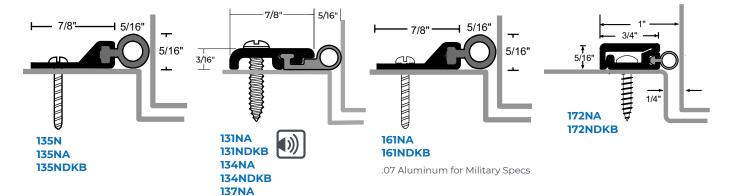
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ▶ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone, Sunlight and Aging
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

IJ/IIA
Anodized Aluminum
Neoprene Bulb
Perimeter Seal

177N A



Neoprene is Black Polyurethane is Black



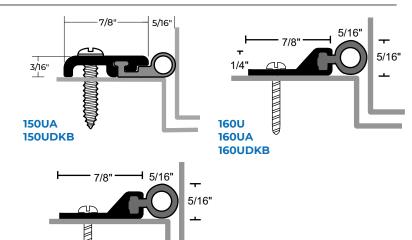
# POLYURETHANE SEALS

**137NDKB** 

All Polyurethane Seals this Section:



- Very Good Abrasion Resistance, Tensile Strength, Memory and UV Resistance
- Flame-Resistant
- Moisture-Resistant
- > Temperature Range -80°F to 200°F
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment



.07 Aluminum for Military Specs

**161UA 161UDKB** 

# SILICONE SEALS

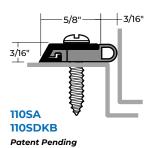


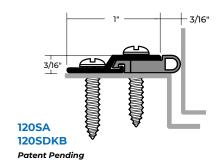
- Synthetic Rubber Polymer: Siloxane Closed Cell Sponge
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -100°F to 500°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular Silicone

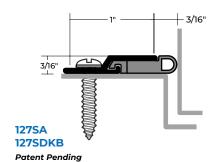


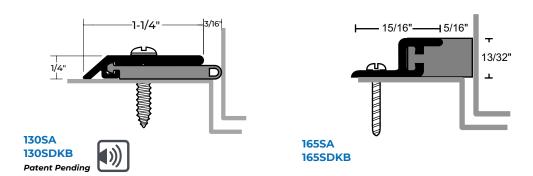


Silicone Sponge is Black









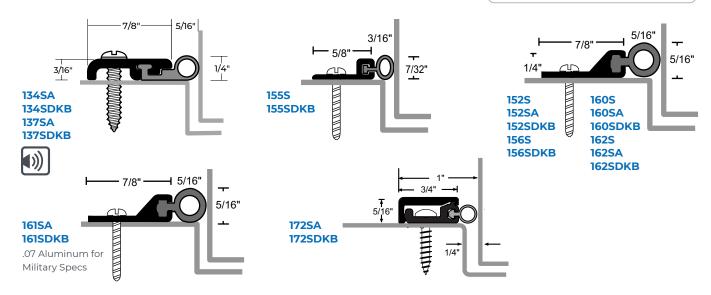
# SILICONE SEALS



- Synthetic Rubber Polymer: Siloxane
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -100°F to 500°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

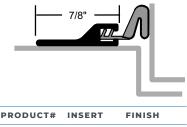






# FOAM SEALS

- Seamless Compression Seals Are Nearly 100% Closed Cell to Prevent Water From Penetrating Foam Cell Structure
- Extruded Skin Provides a Unique UV Resistant Barrier With Design Features that Enhance the Weather Strip's Sealing Performance
- Ompression: Recommended = 25% Minimum = 10% Maximum = 50%
- Achieves AAMA 702 Class "A" Extra High Performance Certification



PRODUCT#	INSERT	FINISH
384B	Brown	Mill
384BA	Brown	Anodized
384BDKB	Brown	D. Bronze

# NYLON BRUSH SEALS

- Synthetic Polymer: Polyamide
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant

603A

603A-BB

**603DKB (4)** 

- Retains Insecticides Well
- Temperature Range -70°F to 425°F
- **DESCRIPTION** BHMA A156.22 Performance Tests for Heat and Cold, in Most Common Profiles as Indicated by BHMA Certified Symbol
- REACH and RoHS Compliant
- Not Effective Against Water Penetration

602A 602A-BB

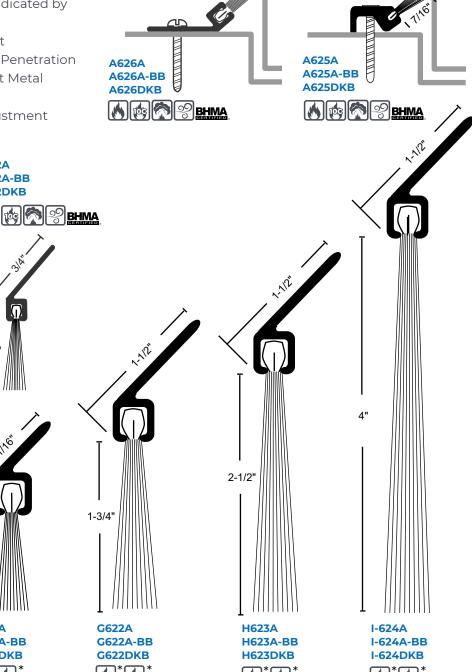
3/4"

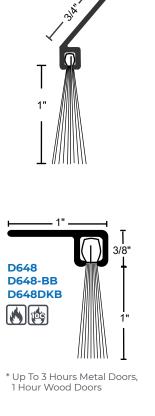
**602DKB** 

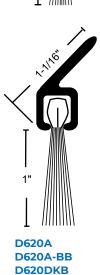
- ♦ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

PRODUCT# SUFFIX	INSERT	FINISH
Α	Gray Brush*	Anodized Aluminum
DKB	Black Brush	Dark Bronze / Black Anodized
None	Gray Brush*	Mill Aluminum

⊢ 1/2"







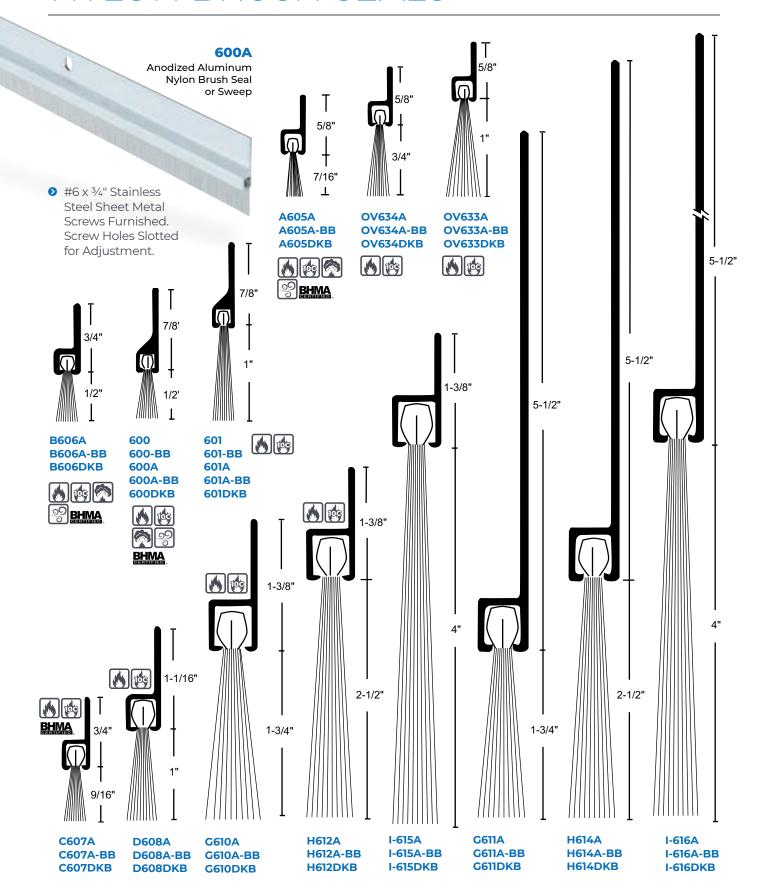








# NYLON BRUSH SEALS



# PERIMETER SEALS

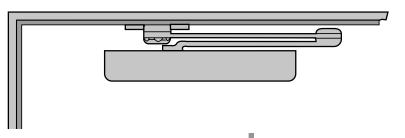
### COMPATIBLE WITH PARALLEL ARM CLOSERS

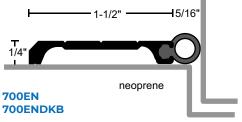
- No Break in Seal for Closer Mounting
- Closer and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished



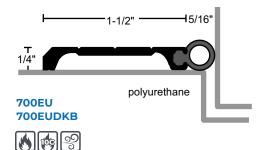
PRODUCT	#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

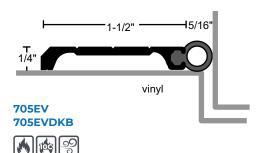
Pile is Gray Vinyl, Neoprene, Silicone and Polyurethane are Black -BB = Black Brush

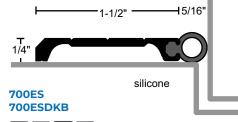




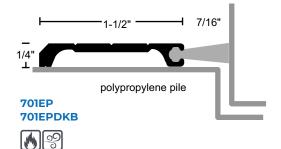


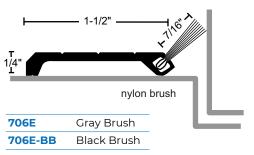
















# PERIMETER SEALS

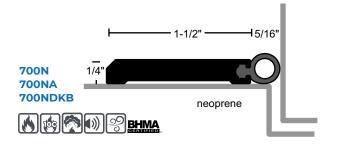
### COMPATIBLE WITH PARALLEL ARM CLOSERS

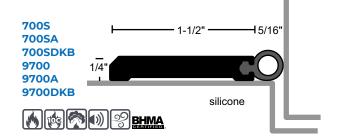
- No Break in Seal for Closer Mounting
- Oloser and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished

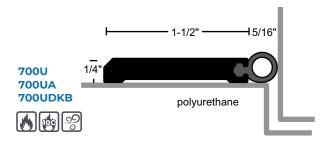


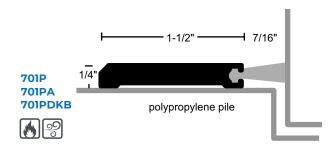
Anodized Aluminum
D   /
Dark Bronze / Black Anodized
Mill Aluminum

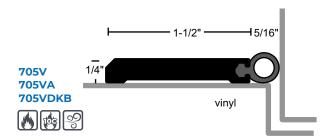
Polyurethane are Black



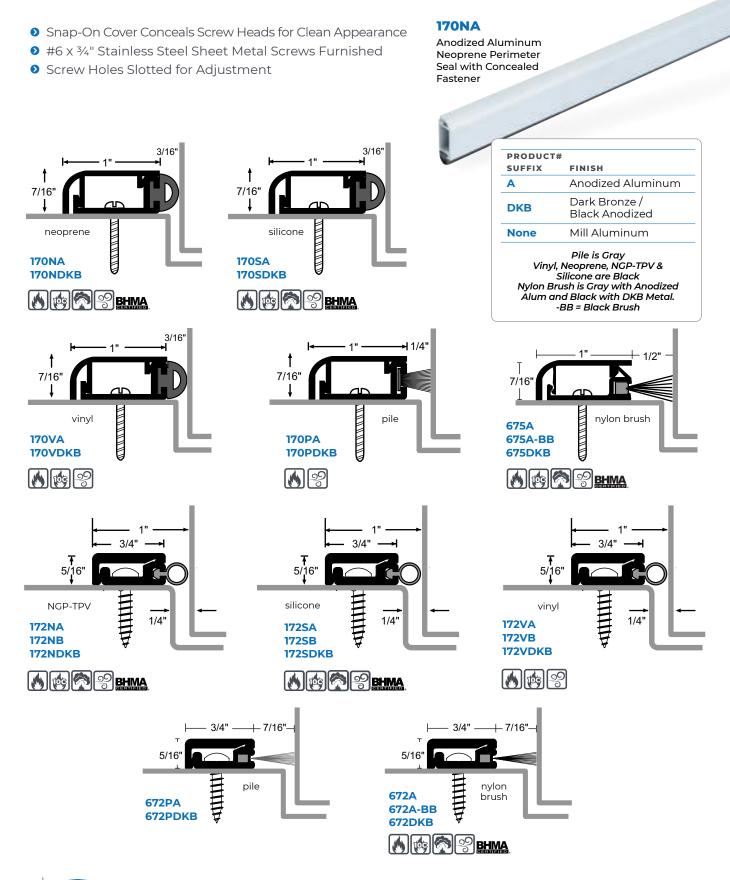








# CONCEALED FASTENER SEALS



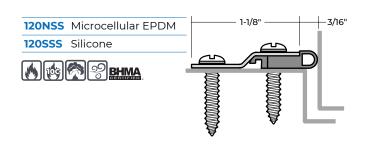
# STAINLESS STEEL

- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Microcellular EPDM, Silicone, Neoprene, Polyurethane are Black

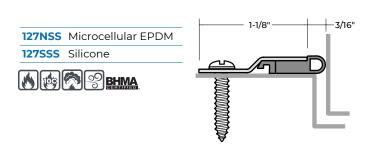
### **127NSS**

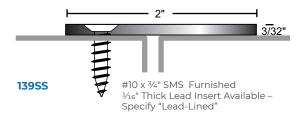
Stainless Steel Microcellular **EPDM Perimeter Seal** 

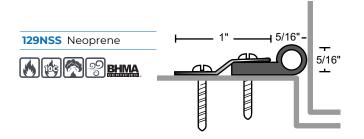
### **PERIMETER SEALS**

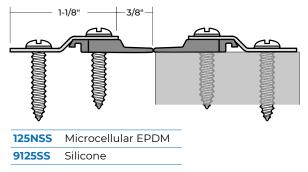


### **ASTRAGAL SEALS**



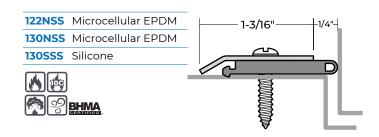








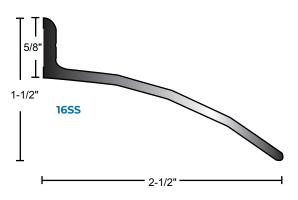
Provided as Two-Piece Set

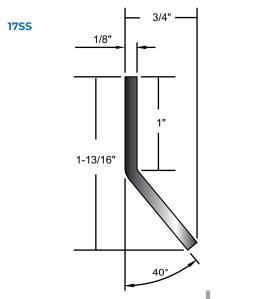


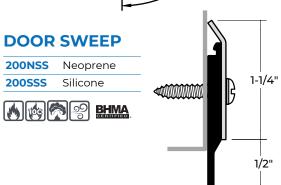
# STAINLESS STEEL

- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- Silicone, Neoprene and Polyurethane are Black. Nylon Brush Available in Gray or Black (Please Specify).
- > #6 x 3/4" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

### **RAIN DRIP GUARD**





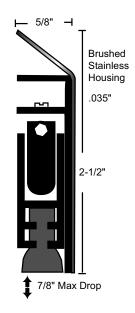


# 229NSS Stainless Steel Automatic Door Bottom Neoprene Seal 221NSS Black Neoprene (1,2,3) 221SSS Gray Silicone (1,2,3) 221WHSS Black Nylon Brush (2,3) BHMA.

**AUTOMATIC DOOR BOTTOM** 



Drop Bar with Nylon Brush - Suffix "WH"

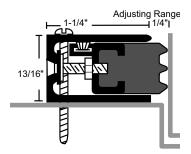


7/8" Max Drop

- 1. 1/16" Thick Lead Insert Available Specify "Lead-Lined".
- 2. Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
- 3. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

# ADJUSTABLE PERIMETER SEALS

- Adjustment Screws on 10" Centers Allow Adjustment Without Re-Positioning Mounting Location
- ♦ #6 x ¾" or #6 x 1½" Stainless Steel SMS Furnished

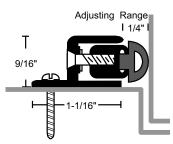


PRODUCT#	INSERT	FINISH
103NA	Black Neoprene	Anodized Aluminum
103NDKB	Black Neoprene	Dark Bronze / Black Anodized



Option: Foam back seal - suffix 'FS'

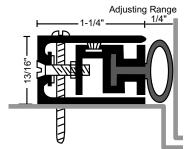
103N used with Parallel Arm Door Closer requires use of #3 Bracket on page G35



PRODUCT#	INSERT	FINISH
106NA	Black Neoprene	Anodized Aluminum
106NDKB	Black Neoprene	Dark Bronze / Black Anodized
106SA	Black Silicone	Anodized Aluminum
106SDKB	Black Silicone	Dark Bronze / Black Anodized

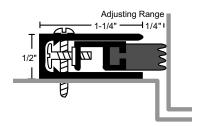






PRODUCT#	INSERT	FINISH
1038NA	Black Neoprene	Anodized Aluminum
1038NDKB	Black Neoprene	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
107NA	Black Neoprene	Anodized Aluminum
107NDKB	Black Neoprene	Dark Bronze / Black Anodized
107SA	Black Silicone	Anodized Aluminum
107SDKB	Black Silicone	Dark Bronze / Black Anodized

107 used with Parallel Arm Door Closer requires use of #7 Bracket on page G35



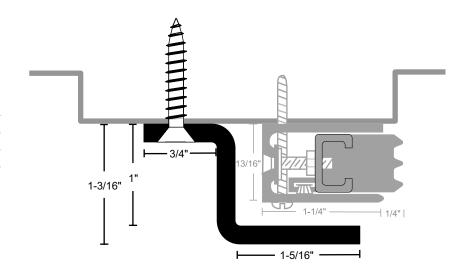
# STEEL MOUNTING BRACKETS

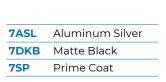


- Allows Installation of Door Closer Shoe or Rim Exit Device Strike Without Interruption or Notching of Perimeter Seals
- Furnished With #12 x 1 ¼ SMS
- 6" Long
- Powder Coat Finish

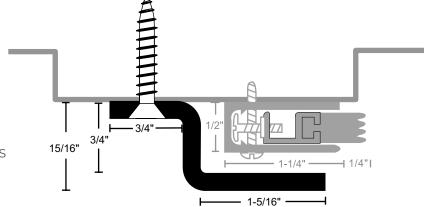
3ASL	Aluminum Silver
3DKB	Matte Black
3SP	Prime Coat

Fits Over 103N, 303N, 1038N, 3038N





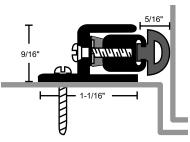
Fits Over 106N, 107N, 141P, 141S



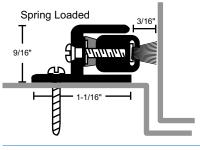
# SPRING ADJUSTABLE PERIMETER SEALS

- Adjustment Screws on 10" Centers Allow Adjustment without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Pressure for the Most Effective Seal
- ♦ #6 x ¾" or #6 x 1½" Stainless Sheet Metal Screws Furnished



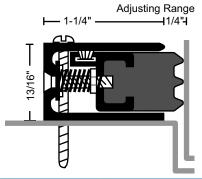


PRODUCT#	INSERT	FINISH
141NA	Black Neoprene	Anodized Aluminum
141NDKB	Black Neoprene	Dark Bronze / Black Anodized
141SA	Black Silicone	Anodized Aluminum
141SDKB	Black Silicone	Dark Bronze / Black Anodized



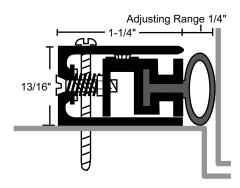
PRODUCT#	INSERT	FINISH
141PA	Gray Pile	Anodized Aluminum
141PDKB	Gray Pile	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
303NA	Black Neoprene	Anodized Aluminum
303NDKB	Black Neoprene	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
3038NA	Black Neoprene	Anodized Aluminum
3038NDKB	Black Neoprene	Dark Bronze / Black Anodized



# AUTOMATIC DOOR BOTTOMS

SURFACE





- Mounts on Push Side of Door
- Use with a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Minimum Length 11", Maximum Length 60" (Except 780)
- End Caps Furnished Standard. Models 220, 221, 229, 310 Require Door Handing, RH Supplied Standard Units Under 36" NOT Field Reversible. Please Specify Handing.

### 220SA

Anodized Aluminum Automatic Door Bottom with Silicone Seal



None

Mill Aluminum

### **SURFACE**

220NA	Black Neoprene (1, 2, 3)
220NDKB	Black Neoprene (1, 2, 3)

### **BHMA**

220SA	Black Silicone (1, 2, 3)
220SDKB	Black Silicone (1, 2, 3)



220WHA	Black Nylon Brush (2,3)
220WHDKB	Black Nylon Brush (2,3)

### **BHMA**

<b>─</b> 19/32" <b>─</b> -1	
	T
	' 2-1/4"
Ģ Į	
<b>A</b> 7/01.14	1
7/8" Max Dro	op

\_10/22"——

T/16"		<b>U</b>
Dron	 Dor	with

Drop Bar with Nylon Brush - Suffix "WH"

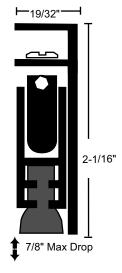
310NA	Black Neoprene (1, 2, 3)
310NDKB	Black Neoprene (1, 2, 3)

### **BHMA**

310SA	Black Silicone (1, 2, 3)
310SDKB	Black Silicone (1, 2, 3)

### BHMA

310WHA	Black Nylon Brush (2)
310WHDKB	Black Nylon Brush (2)



222NA	Black Neoprene (1, 3)
222NDKB	Black Neoprene (1,3)

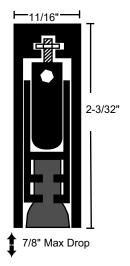
### **BHMA**

222SA	Black Silicone (1, 3)
222SDKB	Black Silicone (1,3)



222WHA	Black Nylon Brush (3)
222WHDKB	Black Nylon Brush (3)

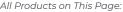
BHMA



- 1. ½16" Thick Lead Insert Available Specify "Lead-Lined".
- Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
- 3. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

# AUTOMATIC DOOR BOTTON

SURFACE



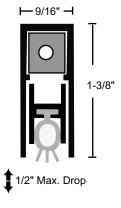


### **SLIMLINE**

- Endurance Tested to 5 Million Cycles
- Available 23" to 96" in Length
- End Caps Furnished Standard
- Great for Sliding Doors
- Will Work Half Mortised on Swing or Sliding Doors

780SA	Gray Silicone
780SDKB	Gray Silicone





# **780SA**

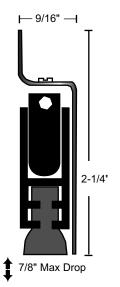
**Anodized Aluminum Slimline** Automatic Door Bottom with Silicone Seal



### STAINLESS STEEL

### STAINLESS STEEL

**221NSS** Black Neoprene (1, 2, 3) BHMA **221SSS** Gray Silicone (1, 2, 3) **BHMA 221WHSS** Black Nylon Brush (2) BHMA

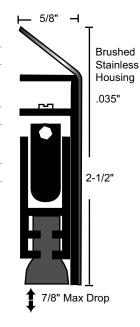


### STAINLESS STEEL

**229NSS** 

	•
BHMA GERTIFIED	
229SSS	Gray Silicone (1, 2, 3)
BHMA CERTIFIED	
229WHSS	Black Nylon Brush (2)
BHMA	

Black Neoprene (1, 2, 3)



<sup>1. 1/16&</sup>quot; Thick Lead Insert Available – Specify "Lead-Lined".

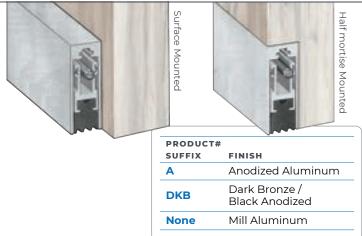
Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.
 BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

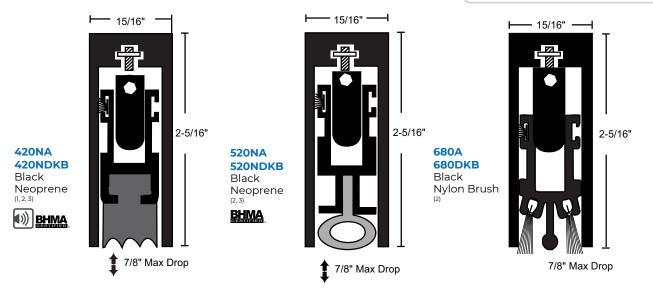
# AUTOMATIC DOOR BOTTOMS

### **HEAVY-DUTY SURFACE**



- Mounts on Push Side of Door
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Minimum Length 11", Maximum Length 60"
- End Caps Furnished Standard





# EZ -TOUCH

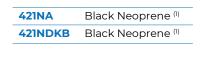
- The EZ-Touch Door Bottom Requires Only 3 to 5 Pounds of Pressure to Activate
- Perfect for Accessibility Applications and Still Provides an Effective Seal
- Available 23 1/4" Net to 48" in Length
- End Caps Furnished Standard

223NA Black Neopr		
223NDKB	Black Neoprene	
223SA	Black Silicone	
223SDKB	Black Silicone	

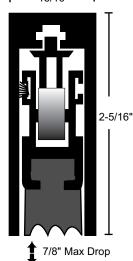
# SURFACE 5/8" 2" 3/4" Max Drop

# SLIDING OR POCKET DOORS SURFACE OR HALF MORTISE - HEAVY-DUTY

- Designed for Use on Sliding or Pocket Doors.
- A Series of Actuating Bars Keep the Seal Parallel to the Sill or Threshold Until the Door Is in the Closed Position
- Available 11" to 144" in Length
- End Caps Not Available



- 1.  $\frac{1}{2}$ 16" Thick Lead Insert Available Up To 60" Maximum Length– Specify "Lead-Lined".
- 2. For Half Mortise Applications Specify HM in Item Number Prior to Finish (ie: 420NHMDKB).
- 3. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.



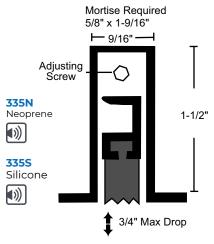
# AUTOMATIC DOOR BOTTOMS

MORTISE





- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- End Caps Furnished Standard
- Furnished ½" Shorter than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")



Available 23 1/4" Net to 48" in Length Fits Wood Fire Door Mortise Restrictions

### 225N

Neoprene (1)

### BHMA

BHMA certified to ANSI/BHMA A156.22, 1,000,000 cycle test-grade 1

### **225**S

Silicone (1)



BHMA certified to ANSI/BHMA A156.22, 1,000,000 cycle test-grade 1

### **225WH**

Nylon Brush

### 

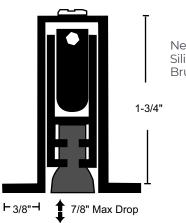
BHMA certified to ANSI/BHMA A156.22, 1,000,000 cycle test-grade 1

### 335N

Mill Aluminum Mortise Automatic Door Bottom with Neoprene Seal



### 



Neoprene, NGP-TPV, Silicone & Nylon Brush are Black

Available 11" to 60" in Length

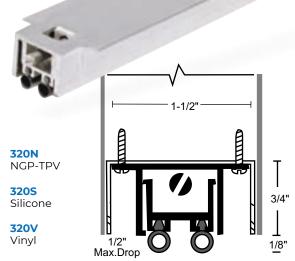
1. 1/16" Thick Lead Insert Available – Specify "Lead-Lined".

### **HOLLOW METAL DOORS**

- Fits in 15%" x 3/4" Channel. A "Furring Strip" May Be Used to Lower Automatic Door Bottom When a Deeper Channel is Used
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35½")
- May be Field Cut up to 4"
- Fire Ratings Apply to Metal Doors Only
- #4 x 5% SMS Furnished. End Caps Not Available
- Available 24" to 48" in Length

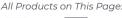
### **320S**

Mill Aluminum Hollow Metal Mortise Automatic Door Bottom with Silicone Seal



# AUTOMATIC DOOR BOTTOMS

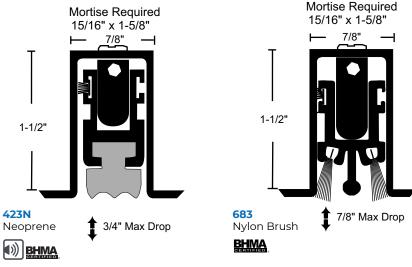
### **HEAVY-DUTY MORTISE**





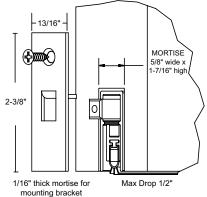
- Fits Wood Fire Door Mortise Restrictions
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold Is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- 36" and Longer May Be Cut up to 4" in the Field; Under 36" Should Not Be Cut in the Field, Order Net Length
- Anodized Aluminum End Caps Furnished Standard.
   DKB End Caps Available Please Specify
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")





Available 11" to 48" in Length.
½16" Thick Lead Insert Available – Specify "Lead-Lined".

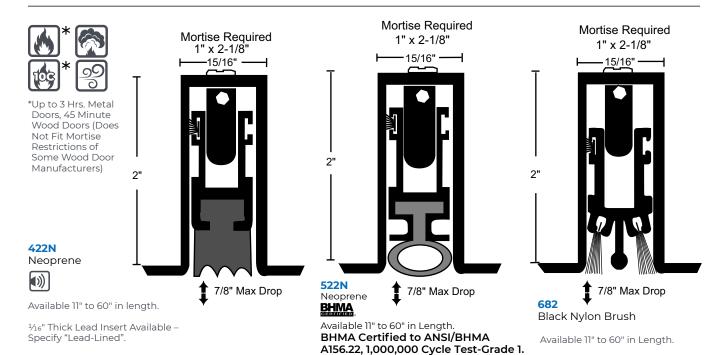
BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.



### **781S**

Silicone is Gray

Great for Sliding Doors
Available 23" to 96" in Length
Door Edge Mounting Brackets Allow Easy
Access for Removal and Cleaning the Door
Bottom Drop Mechanism. Perfect for Use
in Healthcare and Other Facilities Subject to
Stringent Standards and Inspections



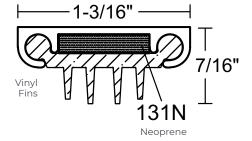
# ACOUSTICAL DOOR SHOES

- Aluminum Alloy 6063, T5 Temper
- Thermoplastic Polymer: Polyvinyl Chloride Formulated with an Environmentally Friendly Bio-Based Plasticizer
- Economical
- Flame-Resistant
- Moisture-Resistant
- ▶ Temperature Range 0°F to 140°F
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- ♦ #6 x ¾ Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

312V X 131N **312VDKB X 131N** 

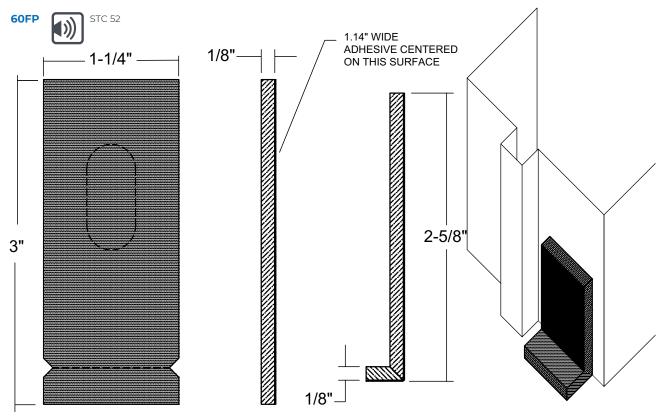






# RATED ACOUSTICAL FOAM PAI

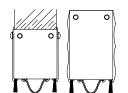
- Foam Seal Self-Adhesive
- Helps Acoustics and Seals at Corner Gap
- Apply to Jambs on Hinge and Strike Side
- Available as Set of 2 Pads
- Color is Black



# EXTENDED DOOR SHOES

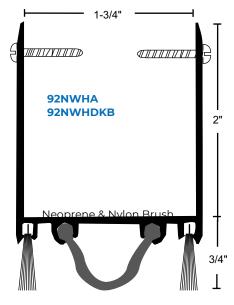


- #6 x 3/4" Stainless Steel SMS Furnished
- End Caps Available -Sold Separately

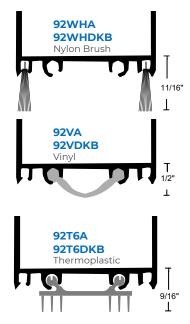


# PRODUCT# SUFFIX FINISH A Anodized Aluminum DKB Dark Bronze / Black Anodized None Mill Aluminum Vinyl is Black Neoprene is Black Thermoplastic is Dark Brown Nylon Brush is Gray\* with Anodized Aluminum; Black with DKB Metal

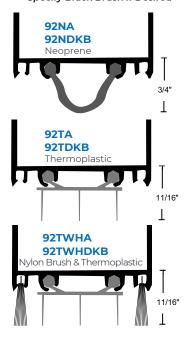
### 92 SERIES



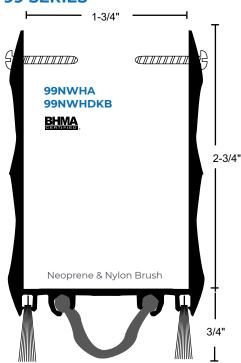
### **GASKETING OPTIONS:**



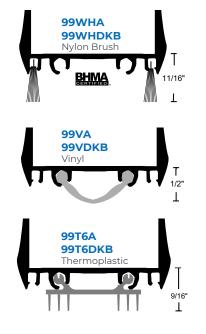
\*Specify Black Brush if Desired



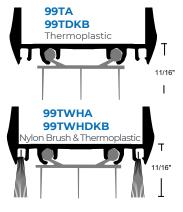
### 99 SERIES



## **GASKETING OPTIONS:**





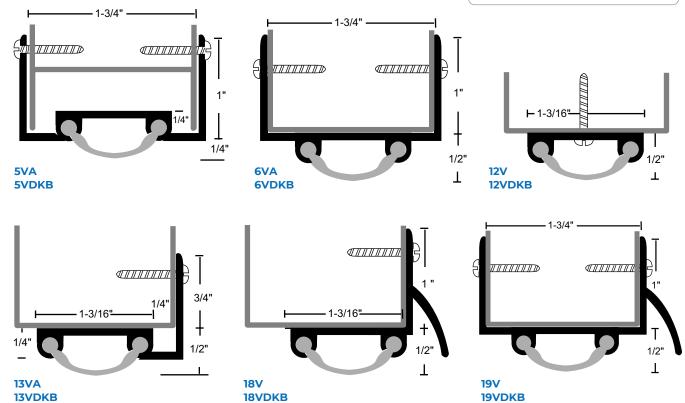


# SMOOTH VINYL DOOR SHOES

- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

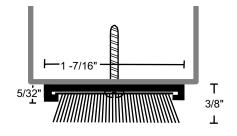


SUFFIX	FINISH
Α	Anodized Aluminum
DKB Dark Bronze / Black Anodized	
None Mill Aluminum	



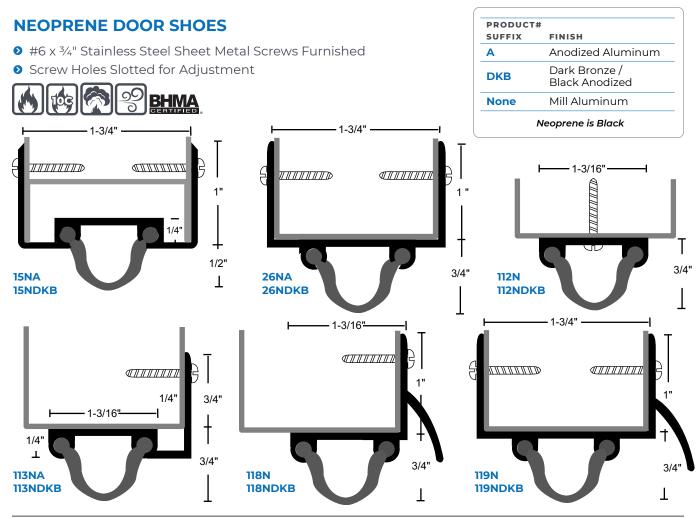
- ♦ #6 x ¾ Stainless Steel SMS Furnished
- Pile is Gray

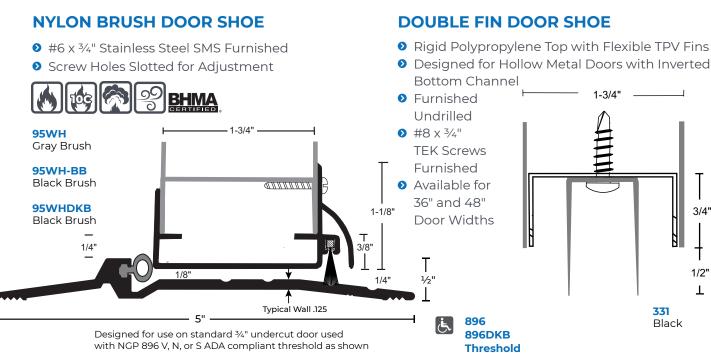
# 254P 254PDKB



# NEOPRENE, NYLON BRUSH, DOUBLE FIN

DOOR SHOES

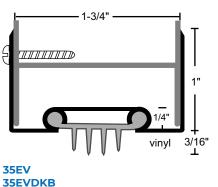


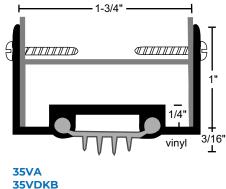


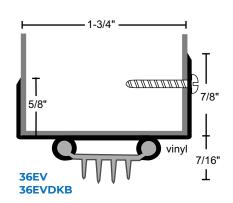


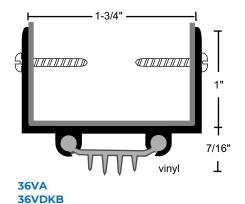
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

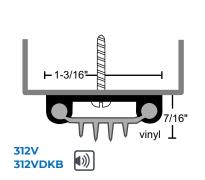
PRODUCT SUFFIX	:T# FINISH		
Α	Anodized Aluminum		
DKB	Dark Bronze / Black Anodized		
None	one Mill Aluminum		
	Vinyl is Black		

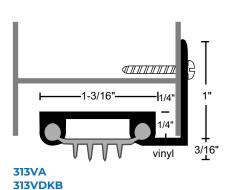


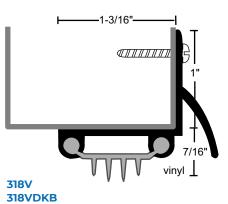


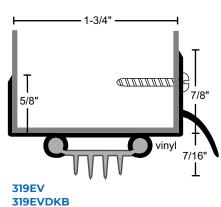


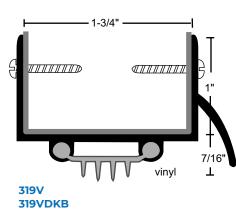








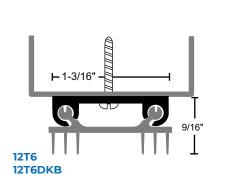


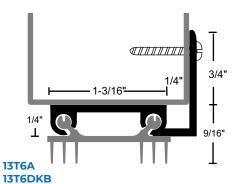


# THERMOPLASTIC DOOR SHOES

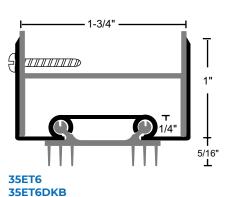


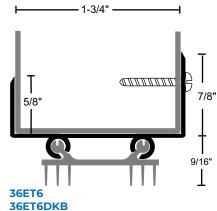
- Thermoplastic Polymer Seal with Rigid Base and Soft Vinyl Fins
- 48" Maximum Length
- #6 x ¾" Stainless Steel SMS Furnished

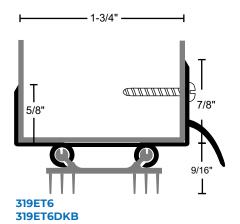




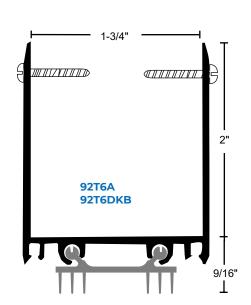
PRODUCT#		
SUFFIX	FINISH	
A	Anodized Aluminum	
DKB Dark Bronze / Black Anodized		
None	Mill Aluminum	

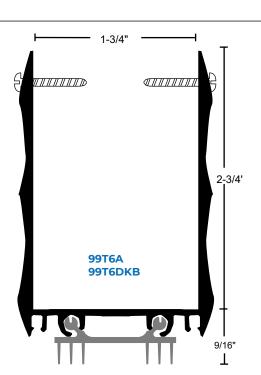


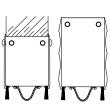




### **EXTENDED DOOR SHOES**

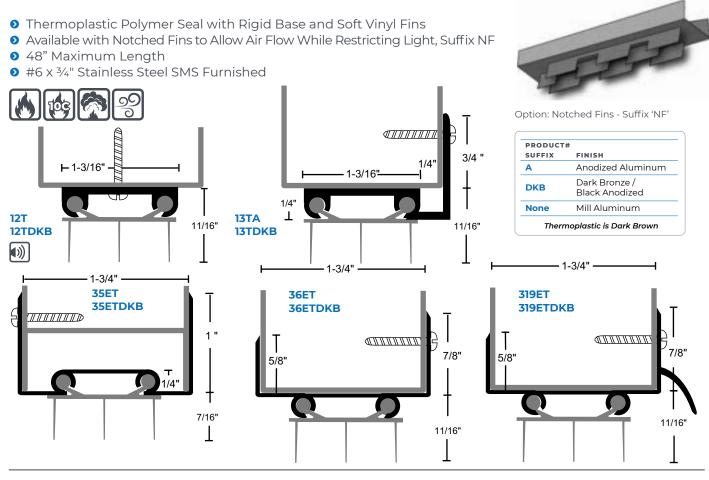




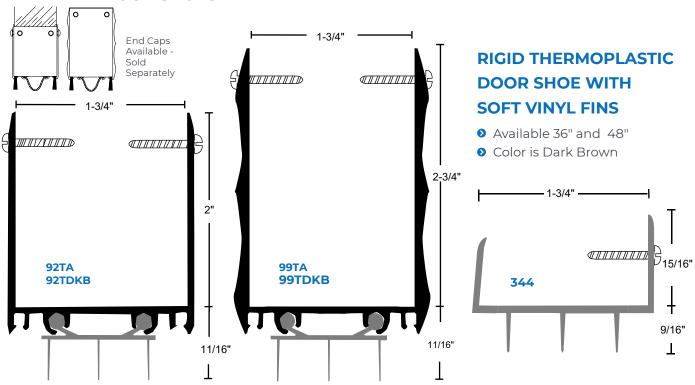


End Caps Available -Sold Separately

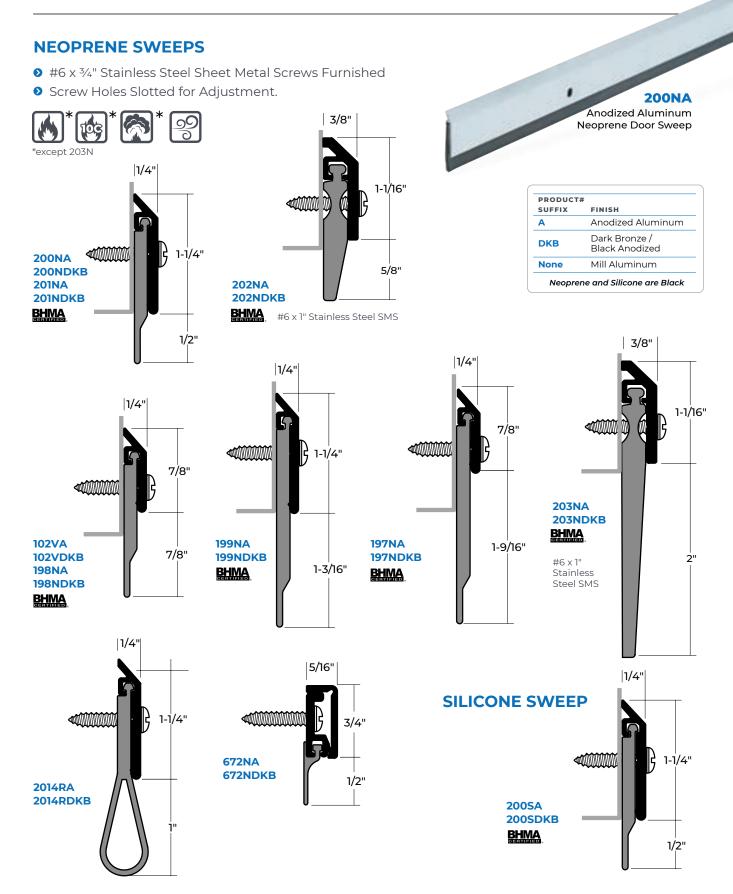
# THERMOPLASTIC DOOR SHOES



### **EXTENDED DOOR SHOES**

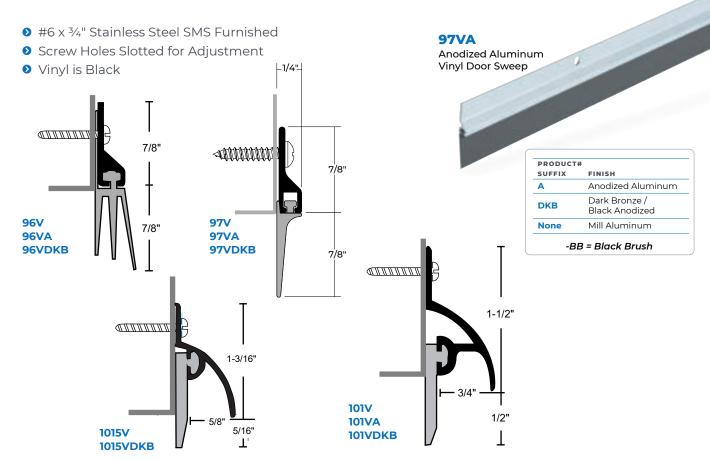


# NEOPRENE AND SILICONE SWEEPS



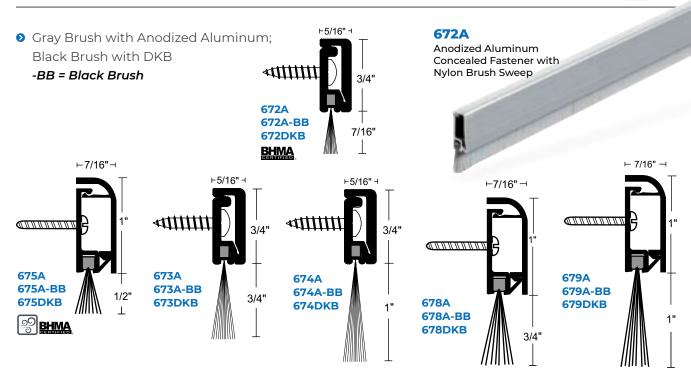
# VINYL SWEEPS



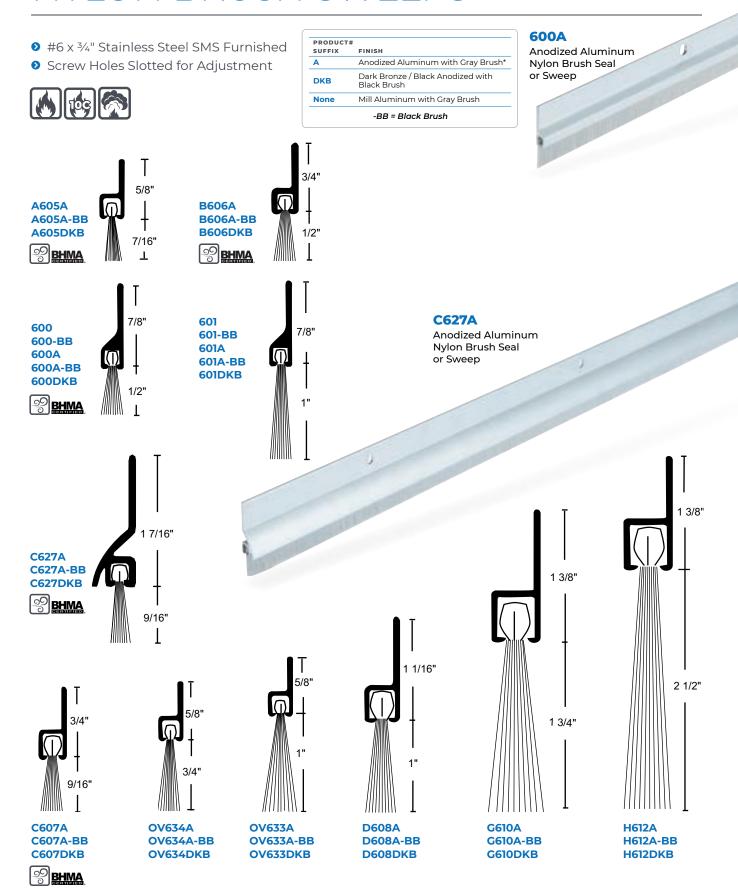


# CONCEALED FASTENER NYLON BRUSH SWEEPS





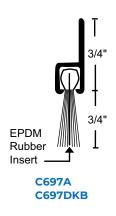
# NYLON BRUSH SWEEPS

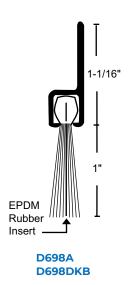


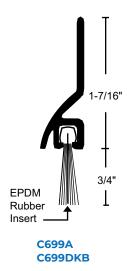
### WITH EPDM RUBBER INSERT

- EPDM Rubber Insert Protects Against Water Penetration and Provides an Effective Bottom Seal for Exterior Doors
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant
- Retains Insecticides Well
- Temperature Range 60°F to 350°F
- #6 x 3/4" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

PRODUCT#	
SUFFIX	FINISH
Α	Clear Anodized with Black Brush
DKB	Dark Bronze /Black Anodized with Black Brush





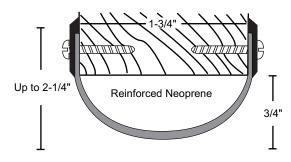


# DOOR BOTTOM SEALS

- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Flame-Resistant
- Moisture-Resistant
- Sood Resistance to Ozone, Sunlight and Aging

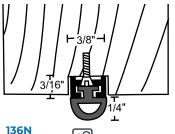


81369N Mill Aluminum Overhead Door Bottom Seal



For 1<sup>3</sup>/<sub>4</sub>" Doors: 14RA-1<sup>3</sup>/<sub>4</sub>" 14RDKB-1<sup>3</sup>/<sub>4</sub>"

For 2<sup>1</sup>/<sub>4</sub>" Doors: 14RA—2<sup>1</sup>/<sub>4</sub>" 14RDKB-2<sup>1</sup>/<sub>4</sub>"



136NDKB NGP-TPV

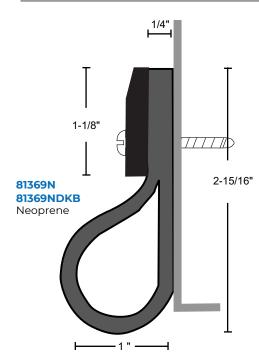


136S 136SDKB Silicone



Mortise  $\frac{7}{16}$  Wide x Desired Depth. #2 SMS Furnished

# OVERHEAD DOOR BOTTOM SEAL



#8 x 1-1/4" Stainless Steel SMS



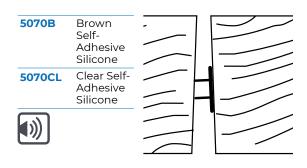
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone Sunlight and Aging

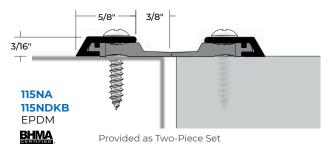
# SMOKE-RATED ASTRAGAL SEALS MINISTRAGAL SEALS

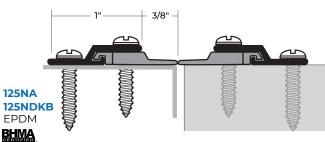


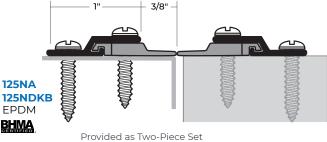
- Fire-Rated Astragal Seals Cannot Replace any Astragal Required on the Door by the Door Manufacturer to Maintain its Fire Label. IBC, NFPA 80, NFPA105, and NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8"
- ▶ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

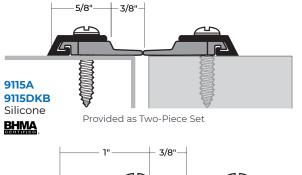
METAL	EPDM	SILICONE	NYLON+
A - Anodized Aluminum	Black	Black	Gray
<b>DKB</b> - Dark Bronze / Black Anodized	Black	Black	Black
No Suffix - Mill Aluminum	Black	Black	Gray
-BB = Black Brush			

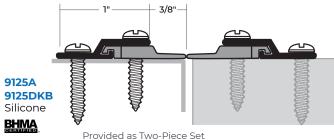


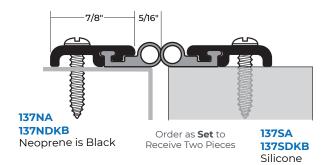


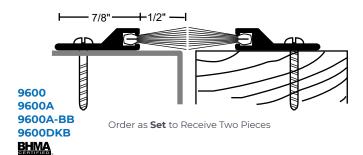


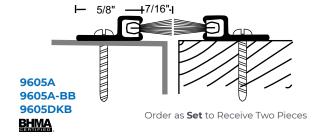


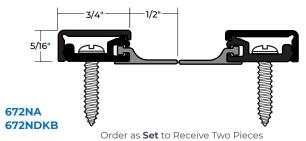






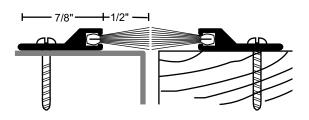






# SURFACE MOUNTED ASTRAGAL SETS

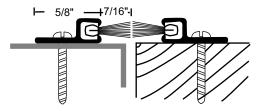
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes are Slotted for Adjustment



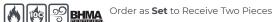
PRODUCT#	INSERT	FINISH
600	Gray Nylon Brush	Mill Al
600-BB	Black Nylon Brush	Mill Al
600A	Gray Nylon Brush	Anodized Al
600A-BB	Black Brush	Anodized Al
600DKB	Black Nylon Brush	Dark Bronze / Black Anodized

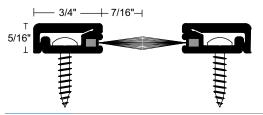


Order as **Set** to Receive Two Pieces



PRODUCT#	INSERT	FINISH
A605A	Gray Nylon Brush	Anodized Al
A605A-BB	Black Nylon Brush	Anodized Al
A605DKB	Black Nylon Brush	Dark Bronze / Black Anodized

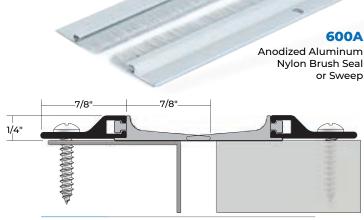




PRODUCT#	INSERT	FINISH
672A	Gray Nylon Brush	Anodized Al
672A-BB	Black Brush	Anodized Al
672DKB	Black Nylon Brush	Dark Bronze / Black Anodized

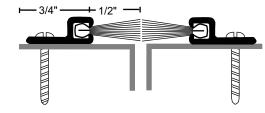


Order as **Set** to Receive Two Pieces



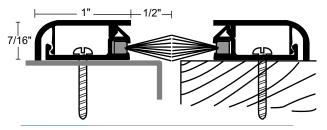
PRODUCT#	INSERT	FINISH
97V	Black Vinyl	Mill Al
97VA	Black Vinyl	Anodized Al
97VDKB	Black Vinyl	Dark Bronze / Black Anodized

Order as **Set** to Receive Two Pieces

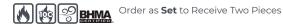


PRODUCT#	INSERT	FINISH
B606A	Gray Nylon Brush	Anodized Al
B606A-BB	Black Nylon Brush	Anodized Al
B606DKB	Black Nylon Brush	Dark Bronze / Black Anodized





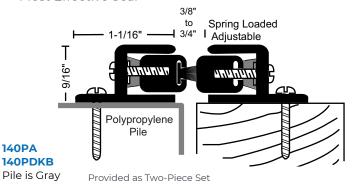
PRODUCT#	INSERT	FINISH
675A	Gray Nylon Brush	Anodized Al
675A-BB	Black Brush	Anodized Al
675DKB	Black Nylon Brush	Dark Bronze / Black Anodized





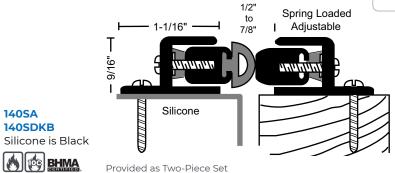
# SPRING ADJUSTABLE ASTRAGAL SETS

- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal



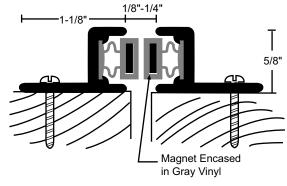


PRODUCT: SUFFIX	" FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum
	Pile is Gray Silicone is Black

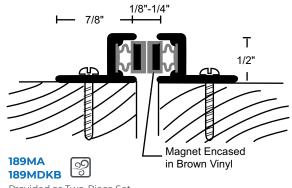


# MAGNETIC ASTRAGAL SETS

- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes are Slotted for Adjustment
- Not Recommended for Use on Metal Doors

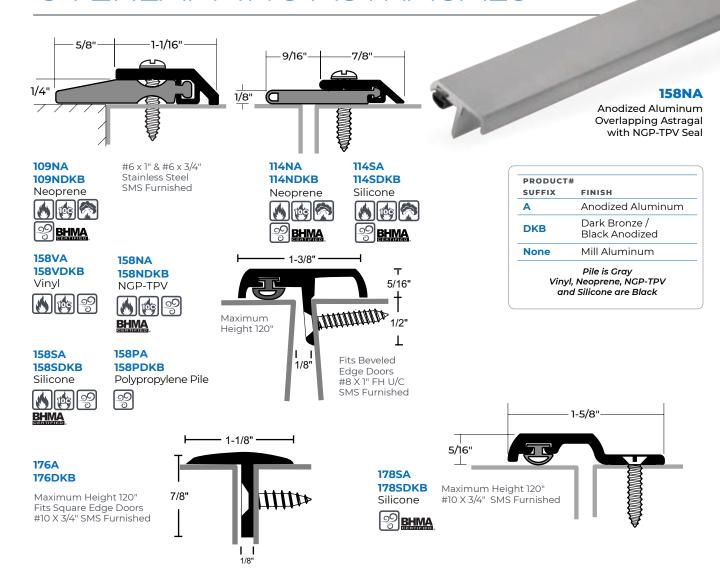




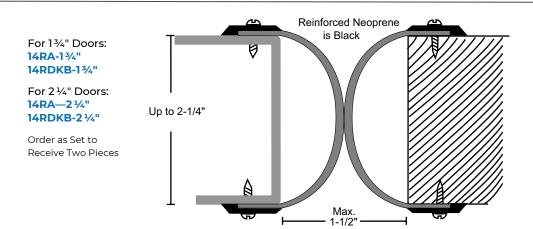


Provided as Two-Piece Set

# **OVERLAPPING ASTRAGALS**



# SPECIALTY ASTRAGAL



# SOLID METAL ASTRAGALS

- № 1/16" Thick Lead Insert Available Specify "Lead-Lined"
- Available with SNB, Specify

### 139SP

Steel Prime Coat

### **139SPDKB**

Steel Dark Bronze



Furnished with #12 x 1  $\frac{1}{4}$ " SMS.

Can Replace Astragal Required by the Door Manufacturer on Wood or Metal Fire-Rated Doors. IBC, NFPA80, NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8". Astragal Must Overlap Gap and Inactive Door Minimum of 3/4".

### 139A

**Anodized Aluminum** 

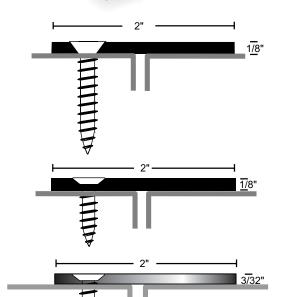
Aluminum Dark Bronze / **Black Anodized** 

#10 x 3/4" SMS Furnished

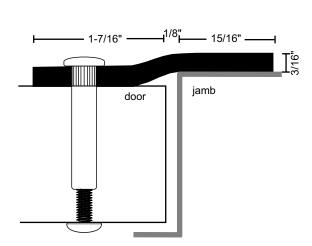
### **139SS**

### Stainless Steel

Type 304 Brushed #4 Finish (US32D, 630) #10 x 3/4" SMS Furnished



# STEEL SECURITY ASTRAGALS



1392SP Steel Prime Coat Maximum Height 120" #1/4-20 SNB's Furnished



1390SP-83-1/8" 14 Ga. Galvanneal Steel

No Notching or Field Cutting Needed for Curved Lip Strikes

Active Door

1/4-20

SNB

1-3/4"

9/16"

1390SP-95-1/8"

**Prime Coat** 





139SP Steel Astragal

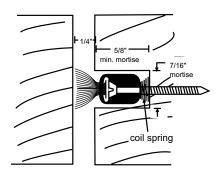
Strike Plate

by others

**├**─ 11/16" ─

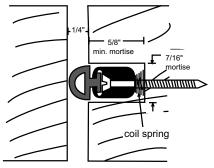
2-1/4"

# MORTISED ASTRAGALS



143PA **143PDKB** Polypropylene Pile

#6 SMS Furnished



#6 SMS Furnished **143NDKB** 

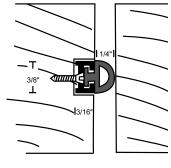
**143SDKB** Silicone

143SA





PRODUCT	Γ#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum
Viny ar	Brush* and Pile are Gray yl, Neoprene, NGP-TPV nd Silicone are Black -BB = Black Brush



136N **136NDKB** NGP-TPV

**136S 136SDKB** Silicone

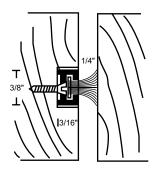
143NA

Neoprene





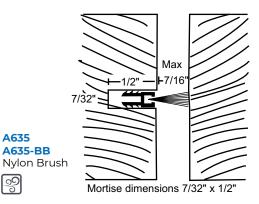
Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished



136P **136PDKB** 

Polypropylene Pile

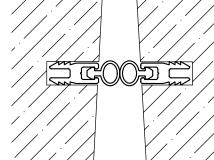
Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished



Order as **Set** to Receive Two Pieces Maximum Length 108"



9



5/16"

Mortise Dimensions 7/32" Wide x 1/2" Order as **Set** to Receive Two Pieces Maximum Length 108"

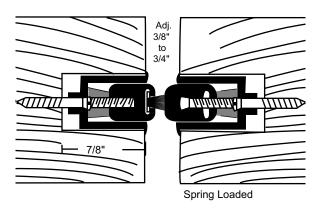
A635 A635-BB

9

# SPRING ADJUSTABLE MORTISED ASTRAGALS

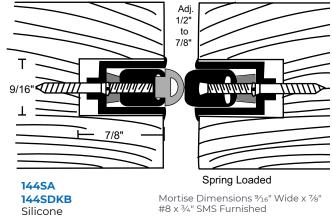
- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Repositioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal

PRODUCT#	
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze /
DKB	Black Anodized
	Pile is Gray



144PA **144PDKB** Polypropylene Pile Mortise Dimensions %16" Wide x 7/8" #8 x 3/4" SMS Furnished

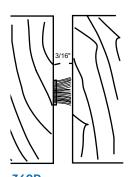
Provided as Two-Piece Set



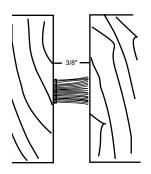
**BHMA** 

Provided as Two-Piece Set

# ESIVE PILE ASTRAGALS



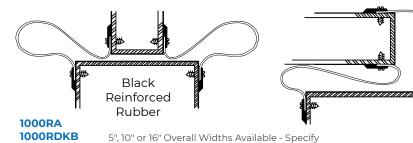
Polypropylene Pile



Polypropylene Pile

- Seals and Closes Gap at Heel of Double-Acting or Center **Pivoted Doors**
- ♦ #6 x ¾ Stainless Steel Sheet

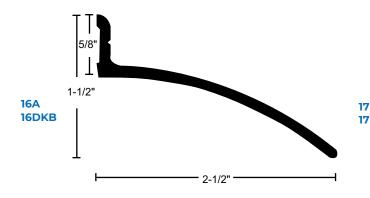
   The st Metal Screws Furnished

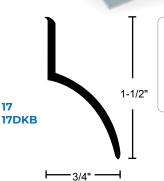


# GUARDS / SEALS

### **RAIN DRIP GUARDS**

♦ #6 x ¾ Stainless Steel SMS Furnished





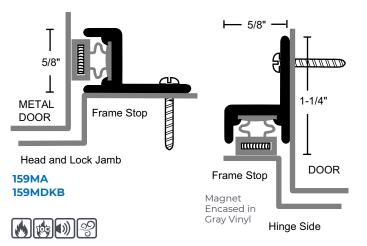
**16A** Anodized Aluminum Drip Strip

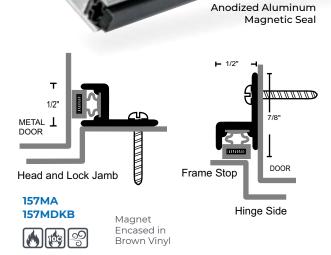
**159MA** 



### **MAGNETIC SEALS**

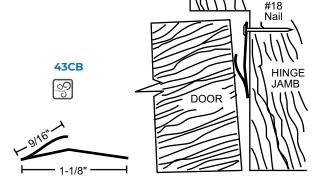
- ♦ #6 x ¾ Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Maximum Length 144"





### **CUSHION BRONZE WEATHERSTRIP**

- Cushion Material Will Not Coil. Specify Lengths Required (36", 48", 72" 86", And 96".) Nails Not Included
- Normal Installation Requires <sup>3</sup>/<sub>4</sub> lb. of Nails Per 100 ft. of Weatherstrip; Install 2" O.C. Zinc Plated Bronze Finish Nails Available in 1 lb. Bags
- Wafer Head Pilot Point Drive Nails Make Excellent Applications for Metal Jambs, Normal Installation Requires 6 Per Foot
- Install Using #41 Drill Bit. Available with Fast Attach Tape -Specify X "FATT"



# GASKETING FASTENERS



#2 x 1/2" FH Phillips SMS



#4 x 5/8" TH Phillips SMS Use 5/64" Drill



#6 x 1/2" FH Phillips SMS Use 7/64" Drill



Phillips Head Top View

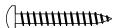


Spanner Head Top View



Torx Security Top View

#6 x 3/4" PH Phillips SMS Use 7/64" Drill



#6 x 1" PH Phillips SMS Use 7/64" Drill



#6 x 1 1/2" PH Phillips SMS Use 7/64" Drill



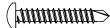
**FATT Tape** 1/32" Thick



#6 x 1/2" **Phillips TEK Screw** 



#6 x 3/4" **Phillips** TEK Screw



#6 x 1" Phillips TEK Screw



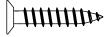
#18 x 7/8" Nail for Spring/Cushion Bronze Weather Strip on Wood Jambs



#8 x 3/4" PH Phillips SMS Use 9/64" Drill



#8 x 3/4" **Phillips TEK Screw** 



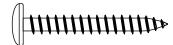
#8 x 1" FH Phillips U/C SMS Use 9/64" Drill



#10 x 3/4" FH Phillips U/C SMS Use 11/64" Drill



#8 x 1 1/4" TH Phillips SMS Use 9/64" Drill



#10 x 1 1/2" TH Phillips SMS Use 11/64" Drill



#4 Wafer Head Drive Nail for Spring/Cushion Bronze Weather Strip on Metal Jambs Use #41 Drill Bit for Pilot Hole



#1/4 - 20 Phillips SNB



#12 x 1 1/4" FH Phillips SMS

PH = Pan Head FH = Flat Head TH = Truss Head MS = Machine Screw SMS = Sheet Metal Screw SNB = Sex Nut & Bolt U/C = Undercut

# NOTES

# NOTES



For the most up-to-date
Gasketing
Catalog scan the QR code
or visit ngp.com.



# ngp.com 1-800-NGP-RUSH

FAX: (800) 255-7874 QUOTES: quotes@ngp.com ORDERS: orders@ngp.com

### **NGP MEMPHIS**

4985 East Raines Road Memphis, TN 38118

### **CARSON CITY**

3689 Arrowhead Drive Carson City, NV 89706