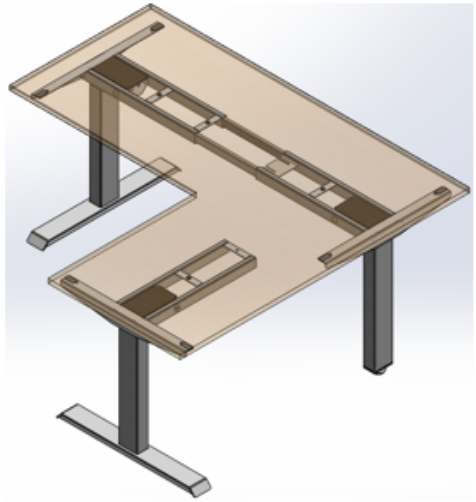
Mounting Instructions

HÄFELE

STAR – 3-Leg Adjustable Table System

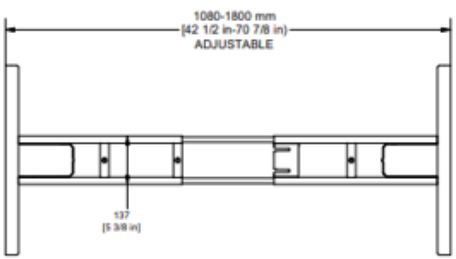
SH 11/2023

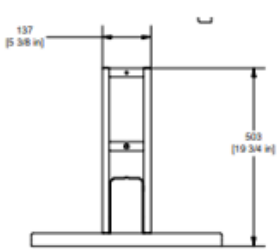


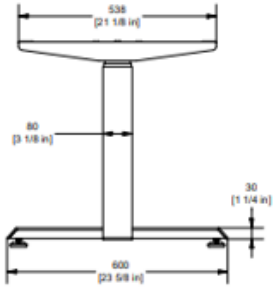
- With 3 adjustable, 3 stage columns
- With adjustable width support beam, adjustment range 42 ½" – 71"
- With a floating 3rd leg fixed beam at 19 ¾"
- Weight rating: 335 lbs. including weight of the top.
- Recommended for: Top Widths 36" – 84"
  Top Depths 24" – 30"
- With 4-setting programmable switch
- Height adjustment range: 21 3/4" – 47 1/4", not including top thickness.

Set Includes:

- 3 Adjustable columns
- Support beams
- 3 Top Supports
- 2 Feet
- Programmable switch
- Control box, wiring and assembly hardware.







Mounting Instructions

HÄFELE

⚠WARNING

Read all instructions and review all illustrations before installing. Failure to observe these warnings could result in a fire or electrical shock. Use two or more people when moving products or severe personal injury may result. Ensure there are no obstacles in unit's path and that it is clear of walls during movement. Cords must be appropriate length to accommodate change in height. Keep children away from height adjustable base. Keep electrical components away from liquids. Do not sit or stand on base or worksurface. Do not open any components. Designed for a 10% duty cycle. two minutes on and eighteen minutes off. In the event of a power outage, or if the power cord is unplugged, a reset is required. See back page for reset instructions.



BE CAREFUL WHEN ADJUSTING DESK HEIGHT

Body parts and property can be caught between the moving work surface and an immobile obstacle (such as shelves, furniture, window sills, or walls). Keep at least one inch of clearance around desk and make sure nothing is in table's path for its entire range of motion.

Before raising or lowering:

- Check surroundings on all sides of desk are clear
- Make sure corded objects will not be pulled off table or cause other objects to fall
- Make sure desk power cord moves freely as desk moves up and down

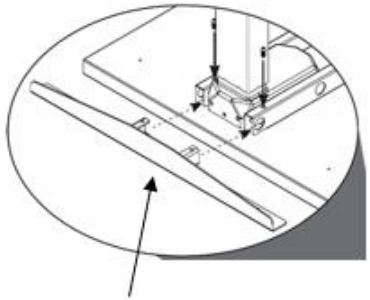


Before operating, please initialize the table.

1. Hold the "down" button until base reaches its lowest position.
2. Release the "down" button
3. Hold "down" button again until the display states "RST"
4. Release the "down" button
5. Hold "down" button again until the base lowers and then raises slightly
6. Release the "down" button. The base is now ready to be used.

Mounting Instructions



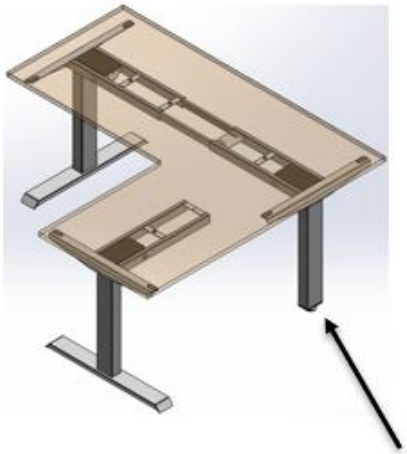


Top Support



Before mounting adjustable rails to both side bases, slide the inner bars out and out of the way for now.

Mount Rails and Top Supports to side bases using 6 x M6 bolts each
Install all screws loosely, then tighten





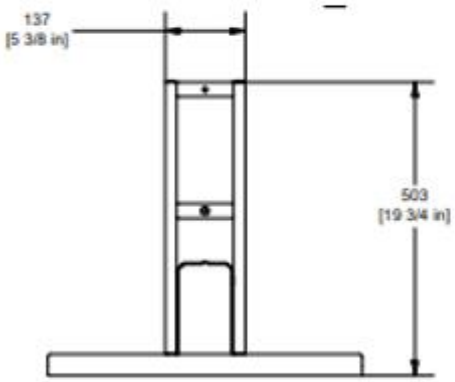
The Corner Leg with leveler goes here



Mounting Instructions

HÄFELE

Mount Rail and Top Support to floating 3rd leg

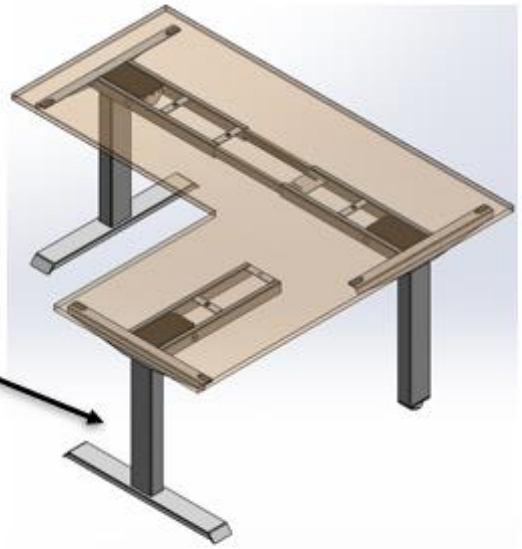






You will find the independent floating leg rail inside this box with the hardware

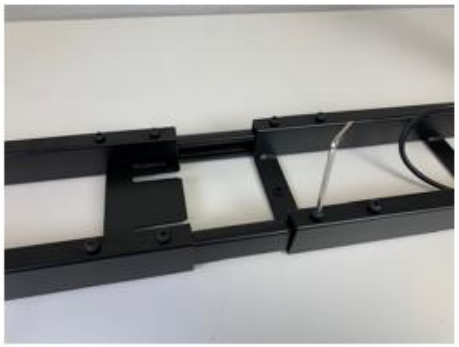
Floating 3rd Leg

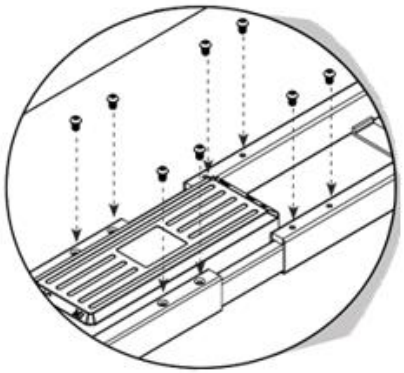


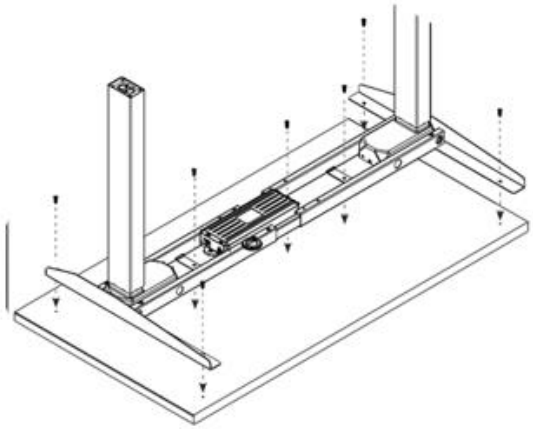
Mounting Instructions

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Set frames on the top and install inner adjustment bars.
Align frames to desired position and tighten set screws
Affix frames to top with wood screws













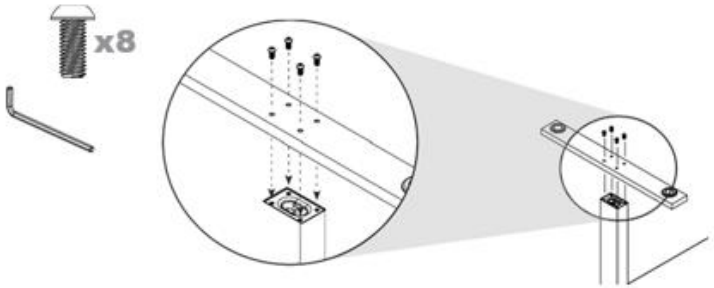
Mount Control Box by sliding into these grooves

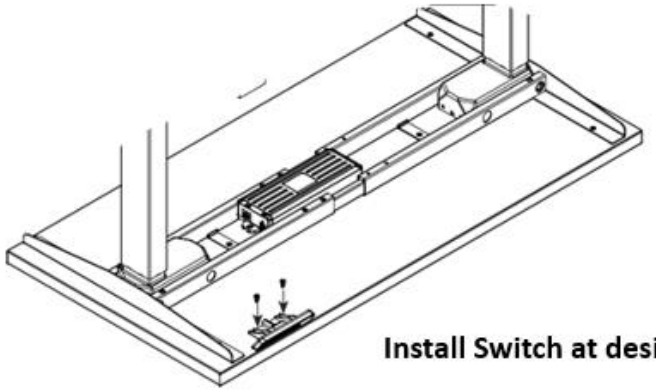
Mounting Instructions

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Attach Feet to 2 outside columns with 8 x M6 Bolts









Install Switch at desired location

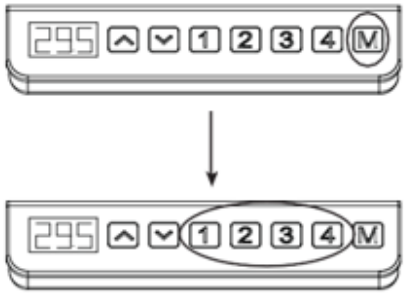
Mounting Instructions

1. **Plug leads from Side Columns into the Control Box**
2. **Plug in the Switch**
3. **Plug in Power Cord.**
4. **Manage the cables with clips**

Table is now ready to be Initialized:



1. Hold the “down” button until base reaches its lowest position.
2. Release the “down” button
3. Hold “down” button again until the display states “RST”
4. Release the “down” button
5. Hold “down” button again until the base lowers and then raises slightly
6. Release the “down” button. The base is now ready to be used.



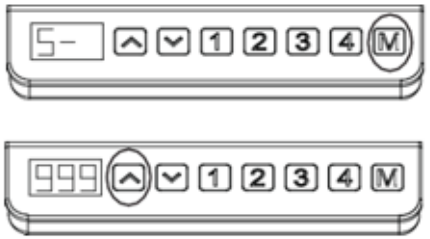
Setting Memory Presets:

1. Adjust base to the desired height
2. Press “M” followed by the desired preset number
3. The selected preset number is now set to that height

Mounting Instructions

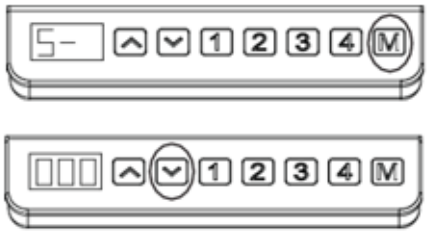
Setting Upper Travel Limit:

1. Adjust base to the desired maximum height
2. Hold down the “M” button until “S” is displayed, then release the “M” button
3. Press the “UP” button, then release. Then hold the “M” button until display flashes “999” then changes to display the height. The Max. height is now set



Setting Lower Travel Limit:

1. Adjust base to the desired minimum height
2. Hold down the “M” button until “S” is displayed, then release the “M” button
3. Press the “DOWN” button, then release. Then hold the “M” button until display flashes “000” then changes to display the height. The Min. height is now set.



Removing the Upper and Lower Limits:

1. Hold down the “M” button until “S” is displayed, then release the “M” button
2. Within 5 seconds, hold down the “M” button again for 2 seconds
3. The display will flash “555” then change to display the height.
4. The Upper and Lower limits are now removed.



Mounting Instructions

HÄFELE

Locking the Control Switch:

1. Hold the “M” button until the display switched from “S” to “LOC”
2. The Control is now locked



Unlocking the Control Switch:

1. Hold the “M” button until the display switched from “LOC” to the height display
2. The Control is now unlocked



General Troubleshooting

The first step when table is malfunctioning is to Reinitialize/Reset the table

1. Unplug table from the power supply and re-plug.
2. Hold the “down” button until base reaches its lowest position.
3. Release the “down” button
4. Hold “down” button again until the display states “RST”
5. Release the “down” button
6. Hold “down” button again until the base lowers and then raises slightly
7. Release the “down” button. The base is now ready to be used.



- If the display states “HOT”, let base cool down for 20 minutes before use
- If the display indicates an error message (“ER1 – “ER13”) see supplemental Troubleshooting Guide