Pull-Out Table with Folding Leg – Mounting Instructions

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General:

- A pull-out table system that can be installed in the space of a drawer.
- With a fold-down support leg
- For kitchen and living room furniture
- Seats up to 5 people
- Minimum Installation Depth: 562mm (22 1/8")
- Internal Installation Height: 83mm (3 ¼") + 3 x tabletop thicknesses.
- Weight Capacity: 60 kg (132lbs)

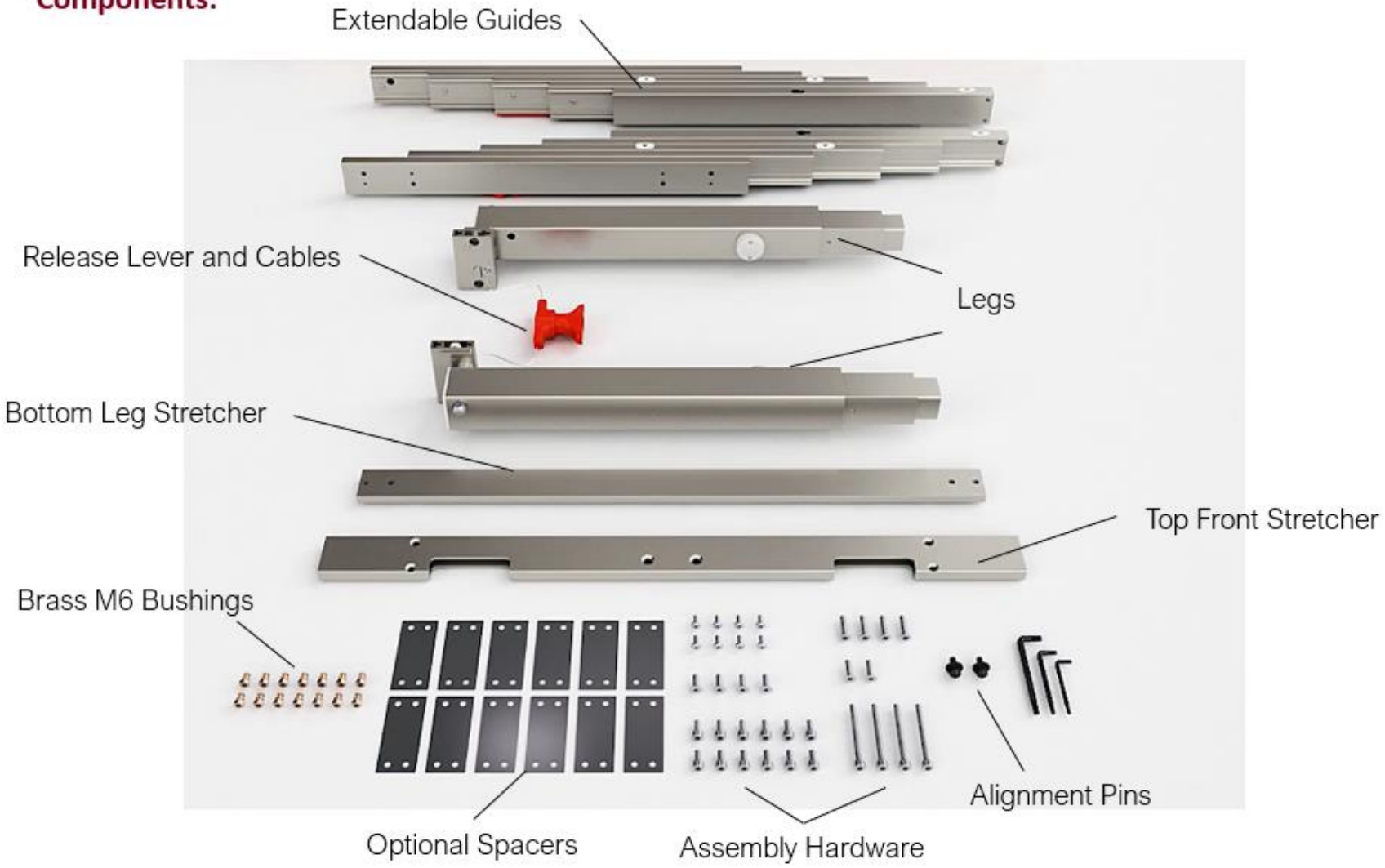
Notes:

- Successful installation of this fitting requires a high degree of skill.
- Precise location of mounting holes and milling the hinges for folding tops is critical, CNC equipment is recommended.
- Tabletops not supplied - high quality material should be used for folding tops to insure they can withstand the folding procedure.
- Tabletop leaf's dimensions of; 529mm, 445mm, 445mm **cannot be changed.**
- Folding tops leaf hinges are not supplied, 6 are required.
- Hinges for fold down drawer front not supplied.

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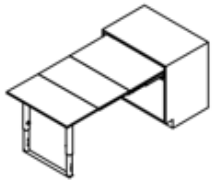
Components:

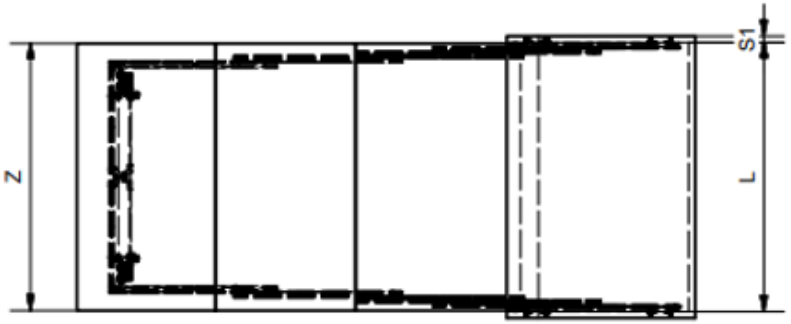


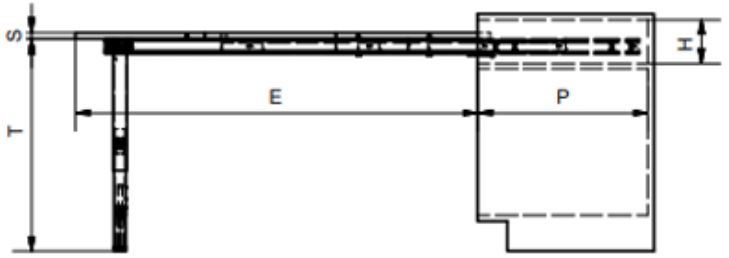
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Dimensions:







	Dim	Item No.	mm	inch
Inside Width	L	642.19.927	562	22 1/8"
		642.19.928	862	34"
		642.19.929	1162	45 3/4"

	Dim	mm	inch
Top Width	Z	L-5mm	L- 1/4"

	Dim	mm	inch
Side Thickness	S1	16, 19mm	5/8", 3/4"

	Dim	
Inside Height	H	83mm (3 1/4") + 3 x tabletop thickness

	Dim	mm	inch
Depth	P	Min: 560mm	22 1/16"

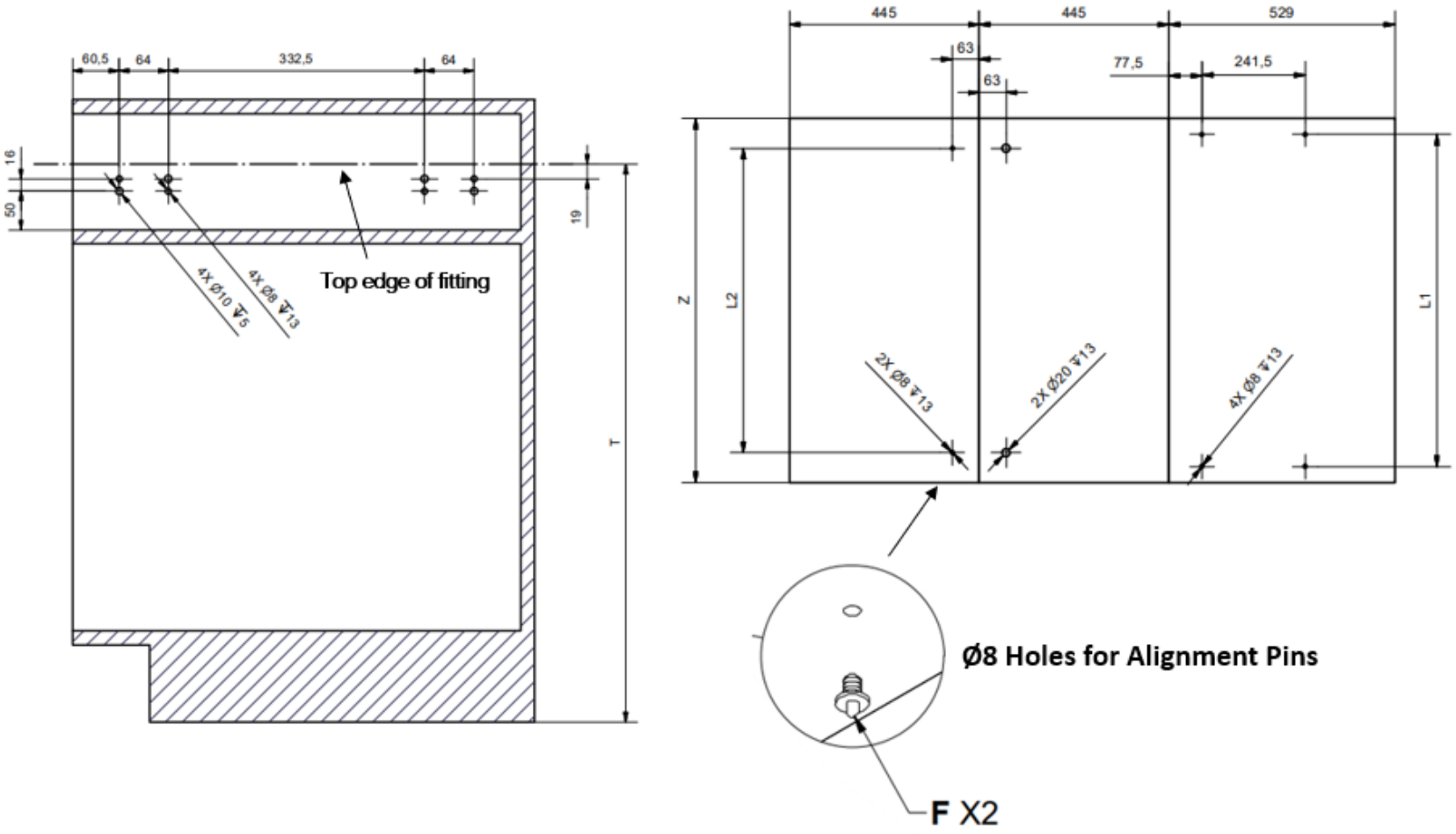
	Dim	mm	inch
Extension	E	1380	54 1/4"

	Dim	mm	inch
Top Thickness	S	Min: 16	5/8"

	Dim	mm	inch
Height	T	725 - 820	28 1/2" - 32 1/4"

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Panel Processing:

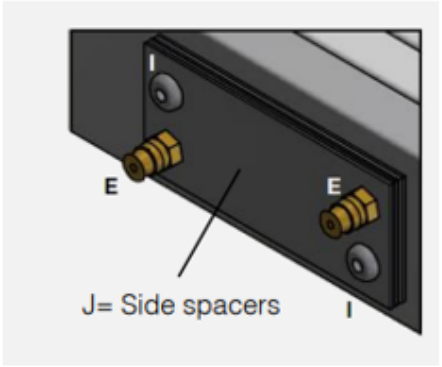


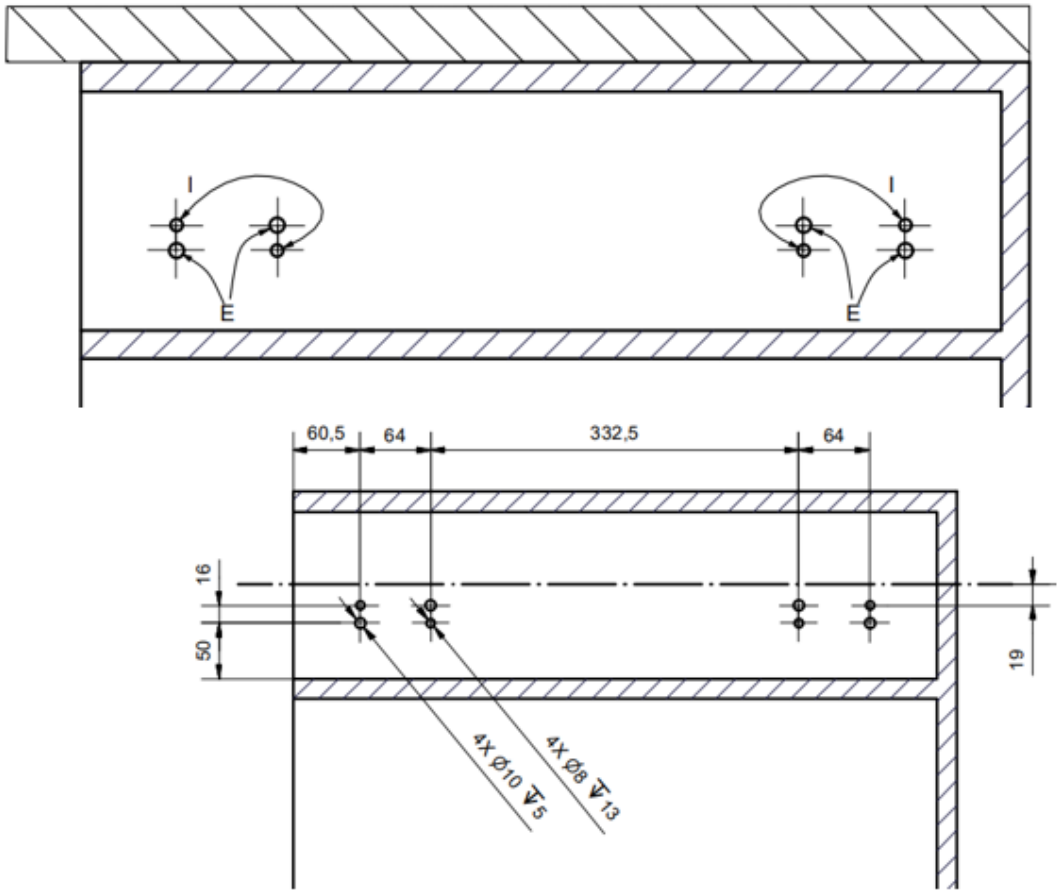
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Mounting Holes Orientation:

E = Ø8mm hole for Bushings
I = Ø10mm hole only required if using the spacers, M5 x 10 screws to affix the spacers.





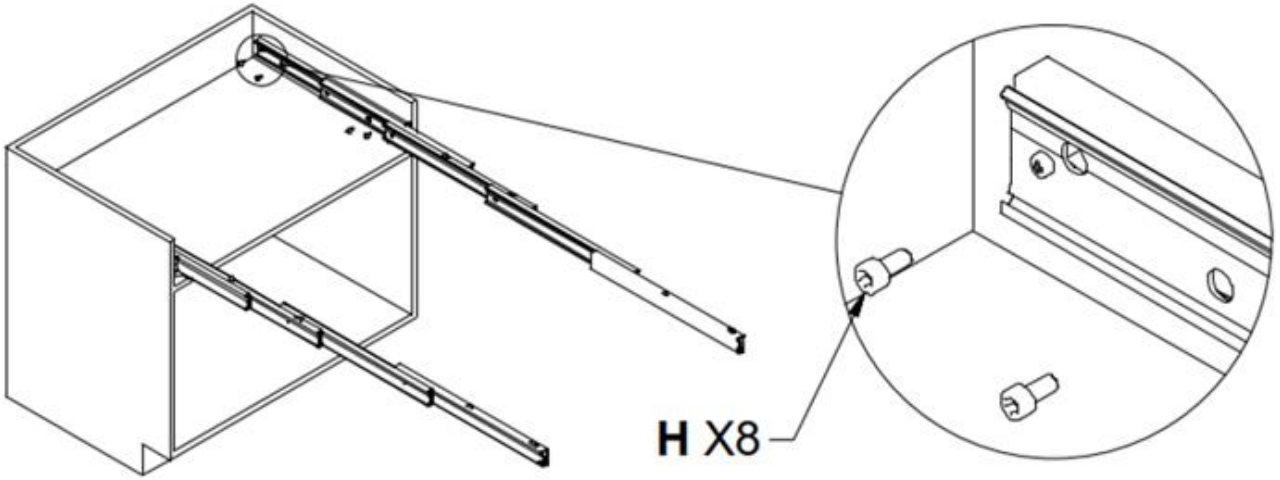
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Mount the Guides to the side panels

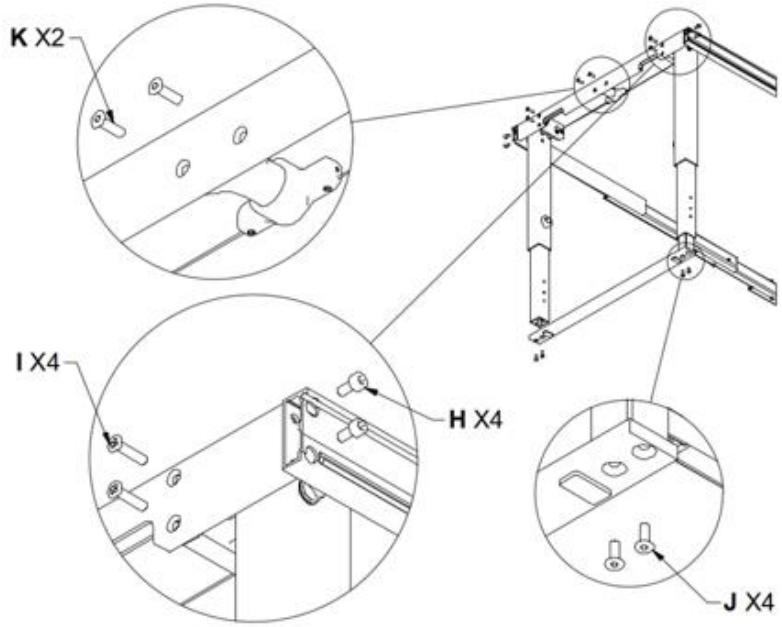


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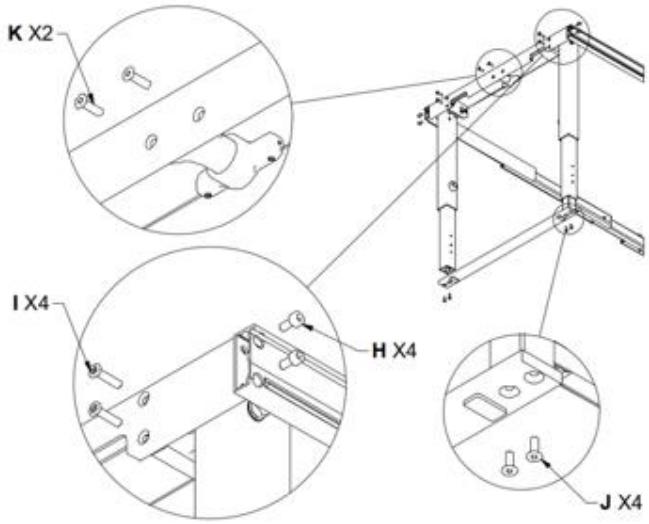


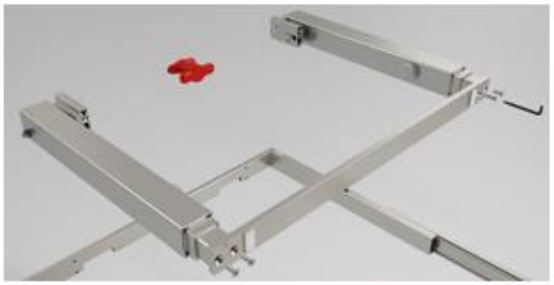
Mount the Front Stretcher



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Mount Bottom Rail to Legs



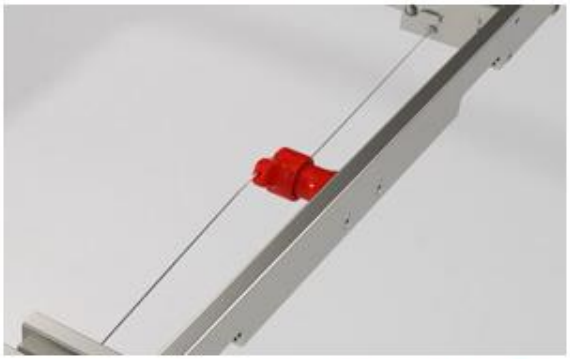
Mount Leg Assembly to Front Rail





Mount Release Lever to Front Rail

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Rotate Handle and fold down the legs







Adjust Legs to appropriate position



Final adjustment +/- 25mm

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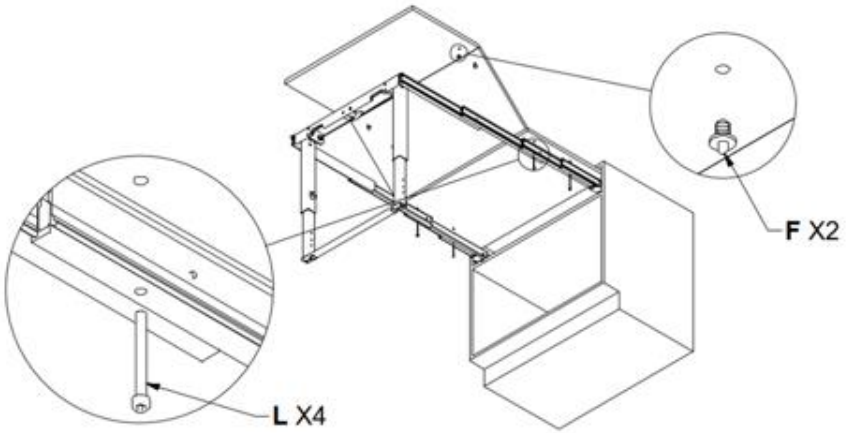


Mount the Folding Tops











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Support the Tops while folding into place





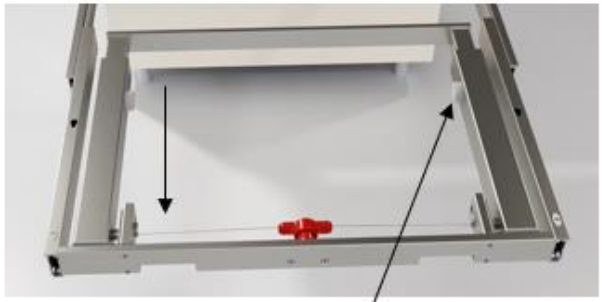


Lock the top into place by pulling slightly forward so the pin engages the keyhole slot

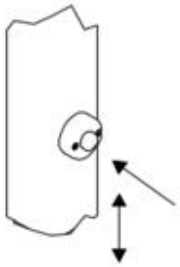
Conversely, push the top back to unlock before folding the tops

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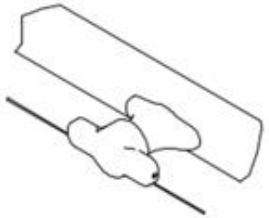








To retract the legs, engage this button both sides



To fold the legs, twist this lever



Remember, before folding the tops, push top back slightly to unlock, see previous page

To close, engage this red lever on both sides

