

Item No.: 942.72.000 and 942.72.004

SLIDO POCKET DOOR FRAMING KIT

USED IN CONJUNCTION WITH THE SLIDO D-LINE11 50P-120P FITTINGS

1) Preparation of the rough opening:

- Make sure rough opening is level and square. Frame the rough opening based on the following parameters:
- Rough opening width "A":
 - Calculation for a single pocket sliding door:
 $A = 2 \times \text{door width} + 13/16" (21 \text{ mm})$.
 - Calculation for a bi-parting pocket sliding door:
 $A = 4 \times \text{door width} + 1/16" (2 \text{ mm})$.
- Rough opening height 'B':
 - Using Slido D-Line11 50P-120P fittings:
 $B = \text{door height} + 5 \ 3/8" (137 \text{ mm}) \rightarrow 80P \text{ or } 120P$;
 $B = \text{door height} + 5 \ 1/8" (131 \text{ mm}) \rightarrow 50P$.

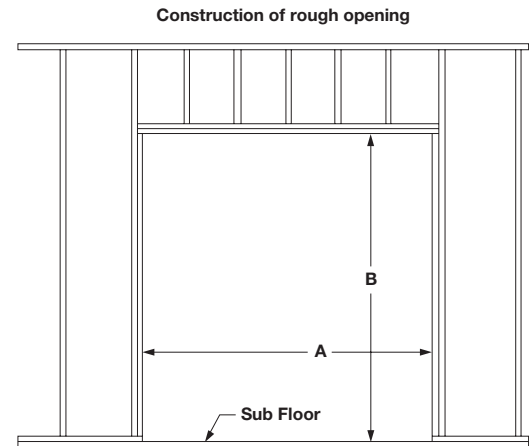


Diagram 1

2) Preparation of the header assembly:

- Header assembly is pre-manufactured for 40" wide doors.
- Other standard door sizes are marked on the header assembly in the following increments (24", 28", 30", 32", and 36").
- Odd door widths have to be measured off.
- If necessary, cut header to the appropriate size on left and right.
Caution: Make sure that you cut the header assembly at the appropriate marks. The cutting points on the door side of the header assembly are different for a single pocket sliding door application in contrast to a bi-parting pocket sliding door application. On the pocket side of the header assembly the cutting points are identical.
- Pre-drill header in 4 - 5 locations: equal spaces across the header assembly. **See diagram 2.**

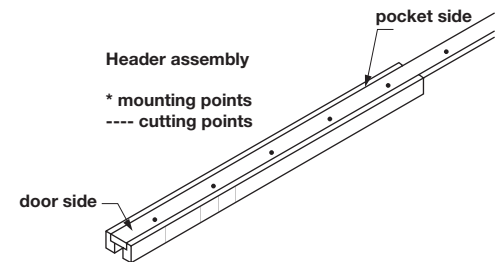


Diagram 2

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* = Locations of marks
 X = distance between sub floor
 & finished floor, determined in field

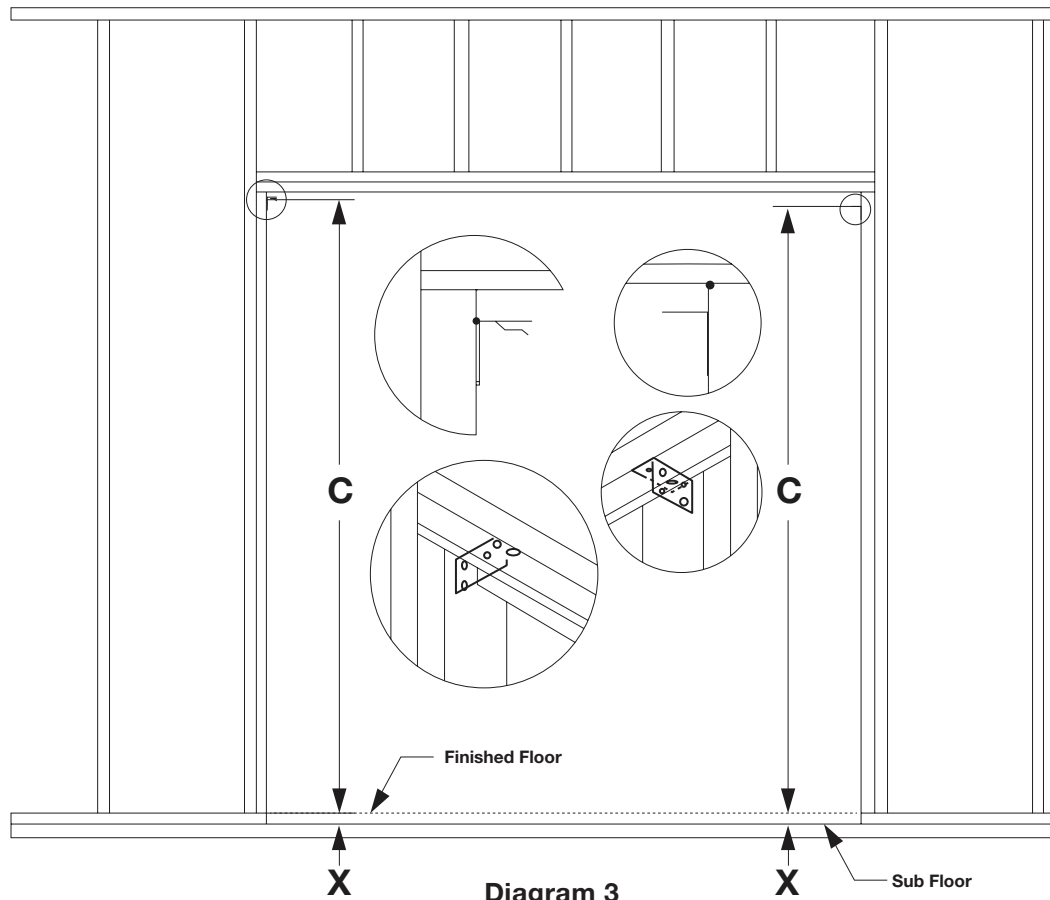


Diagram 3

3) Attaching header assembly

- Determine mounting locations of the open end bracket and the concealed end bracket. Dimension C on **diagram 3** depends on the door height, the door weight and the hardware system selected.

Refer to the following table:

| | Hardware System + Door Weight | | |
|-------------|-------------------------------|----------------------------|-----------------------------|
| Door Height | D-Line11 50P ≤ 110 lbs. | D-Line11 80P ≤ 176 lbs. | D-Line11 120P ≤ 264 lbs. |
| 80" | 82 11/16" | 82 15/16" | 82 15/16" |
| 96" | 98 11/16" | 98 15/16" | 98 15/16" |

In case the door is shorter the appropriate deduction has to be considered.

- Mark locations on the left and right stud of the opening with a square. **See diagram 3.**
- Attach mounting brackets with the provided screws. The top of the bracket should align with marked line on the stud. Also make sure that the open end bracket is mounted on the lock side of the pocket door while concealed end bracket is mounted on the

pocket side of the pocket door. Brackets should be centered on the stud and should be level horizontally. (Use a plumb line, laser level, or straight edge)

- Insert the cut-to-size header assembly over the open end bracket on the locking side and place the other header assembly side on top of the concealed end bracket. Mediate the header assembly and attach with the provided screws. (Pre-drill before attaching since screws are pretty close to the end of the header assembly in order to avoid splitting of the wood)
- Fix header assembly in place by mounting it to the top structure of the rough opening. Make sure the header assembly is mounted square to the studs and shim accordingly to make it level across the opening. (Screws for mounting the header to the top structure are not provided)

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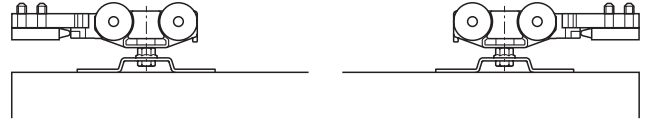
4) Preparation of the Upper Track:

- Upper track is pre-manufactured for 40" wide doors.
- Other standard door sizes are marked on the upper track in the following increments (24", 28", 30", 32", and 36")
- Odd lengths have to be measured off.
- If necessary, cut upper track to the appropriate size on left and right.

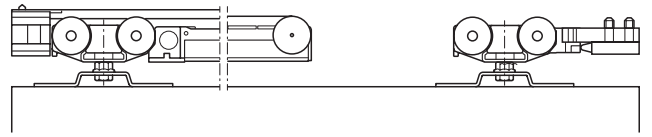
Caution: In case you are cutting the upper track only on one side the preset keyhole won't work and the screw that is pre-mounted on the header assembly has to be re-positioned!!

- Insert running gears, track stoppers, and/or soft closing devices into upper track according to **diagram 4**. Make sure that all parts are facing the correct direction.
- Mount upper track by inserting the track into the open end of the concealed header bracket on the pocket side as well as slipping the keyhole of the upper track over the pre-mounted pan head screw of the header assembly. Make sure pre-mounted pan head screws are not too tight or too loose.
- Screw upper track to the header assembly only in the accessible area of the opening.

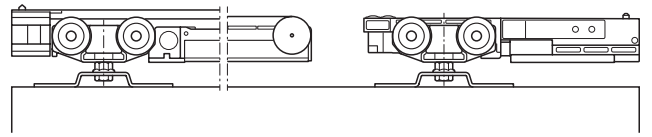
with track stoppers



with track stopper and soft close



with track stopper and shock absorber



with soft close on both sides

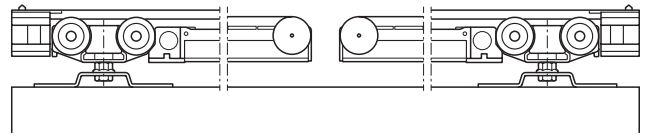


Diagram 4

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5) Mounting of shoe plates and vertical steel studs:

- Snap a chalk line to assist in determining where to attach the shoe plates. **See diagram 5.**
- Measure the height of the vertical steel studs and cut to size, if necessary. Cutting should be done at the bottom of the profile so this way you don't lose the pre-drilled mounting holes for attaching the vertical studs to the header assembly.
- Attach shoe plates to sub-floor with provided screws as shown on **diagrams 5 and 6.**
Recommendation for correct placement of the shoe plates is to observe the following steps:
 - Insert one of the front vertical studs into shoe plate.
 - Mount this vertical stud to the header assembly.
 - Use a level to plumb the first vertical stud and then attach the shoe plate to the floor with the provided fixing screws.
 - Slip the second vertical stud in the fixed shoe plate and mount to the header assembly.
- Repeat these steps for the back vertical profile. Please make sure that you mediate the back vertical studs between the front vertical stud and the house structure.

Note: The front vertical studs have nailing strips which have to face towards the lock side of the pocket door.

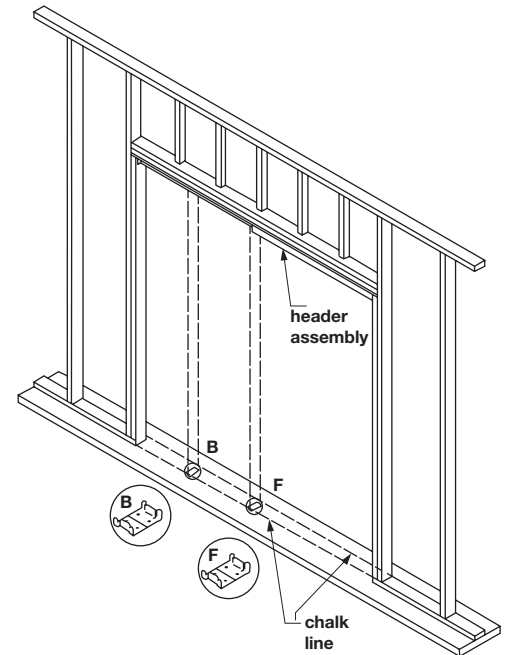


Diagram 5

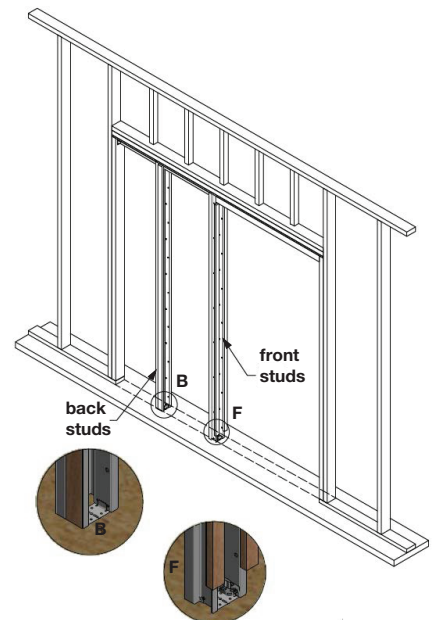


Diagram 6

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6) Preparation of floor guide:

- If not pre-fabricated, mill a groove in the bottom of the sliding door. **Diagram 7**
- Depending on the height of the finished floor, you may need to add a block of wood under the floor guide to accommodate appropriate spacing. Mount floor guide between the front vertical studs as shown on **diagram 8**.

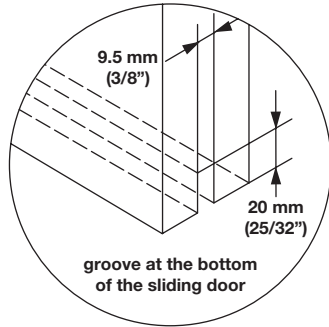


Diagram 7

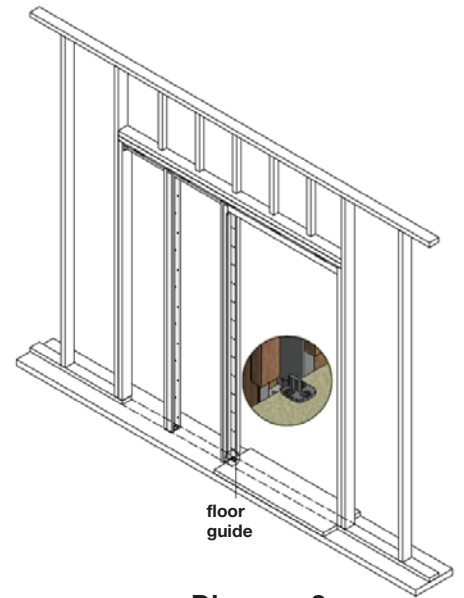


Diagram 8

7) Location of suspension plates on top of door

- **Note:** The dimensions listed in **Diagram 9** supersede the mounting instructions that come with the fitting sets.

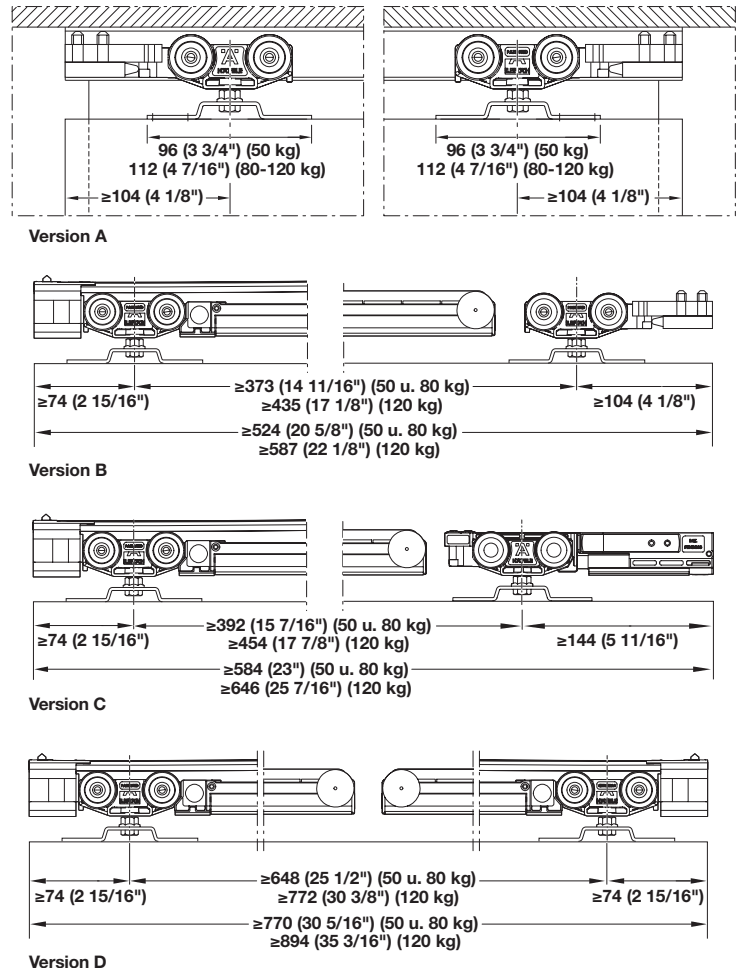


Diagram 9

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8) Hang door

- Hang door onto Suspension Bolts and adjust the door so that it is plumb, square and level with the jamb on the open side of the pocket door. Recommended clearance between the finished floor and the bottom of the door is approximately 7/16".
- Adjust the Door Stoppers or the release device of the Soft Close mechanism so the door stops in the correct and final position before hitting the wall (see drawings to the right).

9) Mount filler strip

- Mount Filler Strips to the Header on the left and right. Be sure to screw in one Filler Strip so that it is removable for service later, if needed.

10) Apply wall material

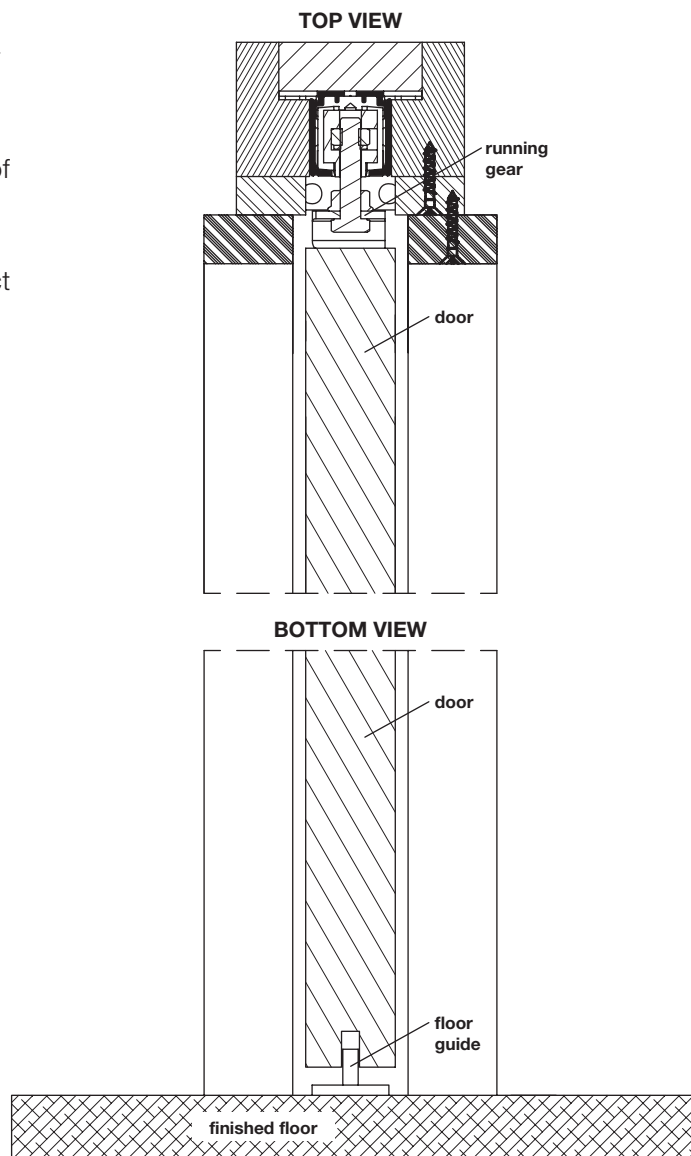
- Apply the wall board to both sides of the Frame and Header.

Note

Use screws that do not protrude into the pocket cavity to prevent damage to the door.

11) Add door trim

- Attach finished Door Trim to complete installation.



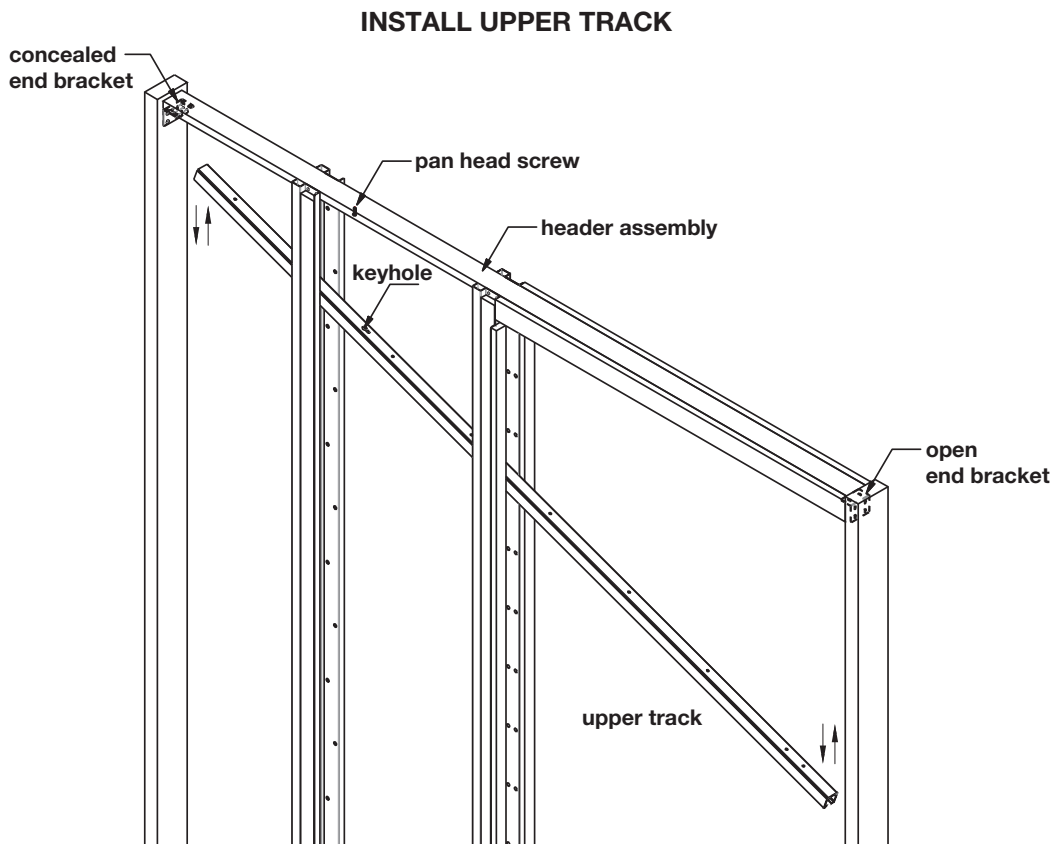
12) Removing the upper track after installation

- Occasionally, the Upper Track may require service or an adjustment, the Slido Pocket Door Hardware kit was designed to make servicing fast, easy and manageable without tearing out drywall.
- Remove one side of the finished top split jamb as well as the filler strip to access the sliding hardware
- Loosen the Set Nuts in the Running Gear above the Suspension Plates
- Remove pocket door by lifting the door up slightly and sliding the door away from Running Gear; set door aside
- Remove screws holding the Upper Track in place
- Disconnect the track from the Closed End Bracket on the closed side of the pocket
- Slide the keyhole in the Upper Track toward the open side of the pocket, to release the "lock" the pan head screw has formed with the keyhole
- Remove track with Running Gear, Track Stoppers and/or Soft Close Mechanism
- Adjust or service parts required for proper operation

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13) Reinstalling the upper track after installation

- After the required servicing is done, the Upper Track is ready to be reinstalled and the door placed back on the Upper Track.
- Insert Running Gears, Track Stoppers, and/or the Soft Close Mechanism into the Upper Track if those parts have been removed when the track was removed
- Check that all parts are facing in the correct direction
- Line up the keyhole in the Upper Track with the pre-mounted pan head screw
- Insert the Upper Track into the open end of the Concealed End Bracket on the pocket side while slipping the keyhole in the Upper Track over the pre-mounted pan head screw in the Header
- Screw Upper Track to the header in the accessible area of the opening



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Diagram 10

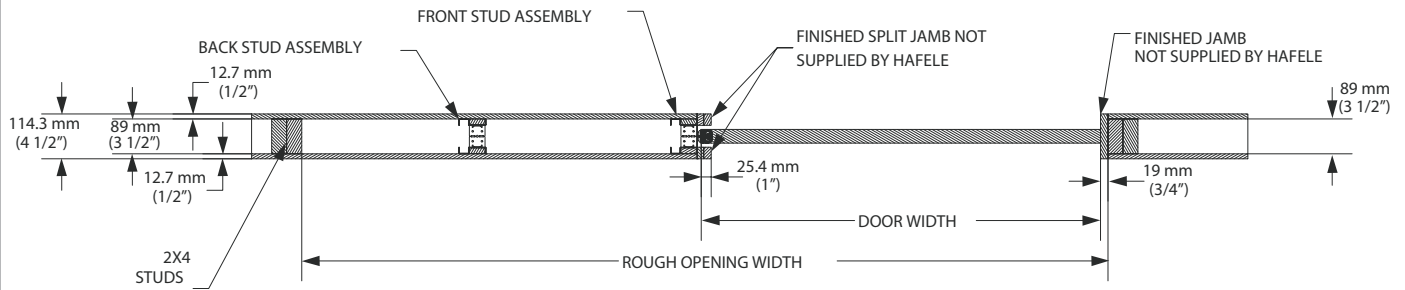


Diagram 11

