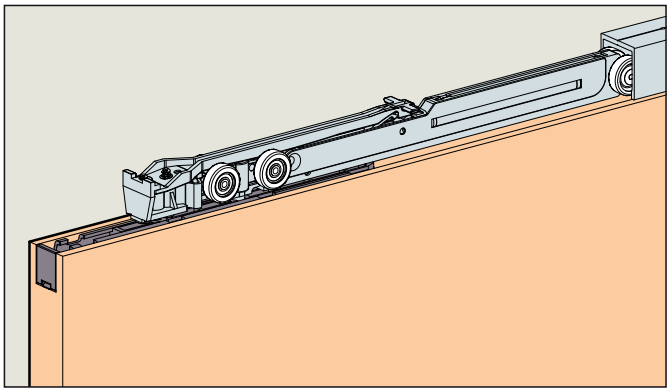
# Montageanleitung
# Mounting instructions
# Instructions de montage

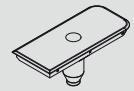
**Hawa Porta 60/100** **Hawa Divido 100**

## **Dämpfeinzug** | Soft close | Amortissement

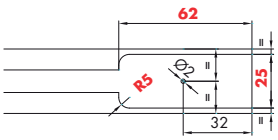


**Garnituren** / Sets / Garnitures

**1** Türe Door Porte — **No. 042.3114.071**

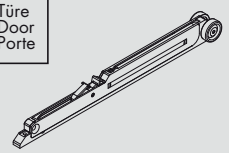


1 x

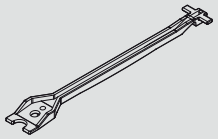



**10–60 kg No. 042.3102.072**
**61–100 kg No. 042.3102.071**

**1** Türe Door Porte



1 x



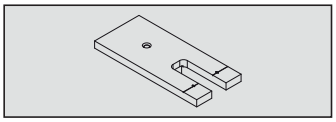
1 x



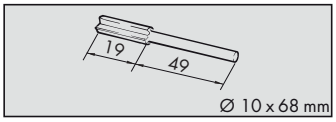
| | | |
|---|---|---|
| Dämpfen in Schliessrichtung<br>Soft closing function in closing direction<br>Amortissement dans le sens de fermeture<br>➡ | ⩓10–60 kg<br>042.3102.072<br>⩓61–100 kg<br>042.3102.071 | 1 x bestellen<br>Order 1 x<br>Commander 1 x |
| Dämpfen in Schliess- und Öffnungsrichtung<br>Soft closing function in opening and closing direction<br>Amortissement dans le sens de fermeture et d'ouverture<br>⬌ | ⩓10–60 kg<br>042.3102.072<br>⩓61–100 kg<br>042.3102.071 | 2 x bestellen<br>Order 2 x<br>Commander 2 x |

**Zubehör** / Accessories / Accessoires — Art. No.

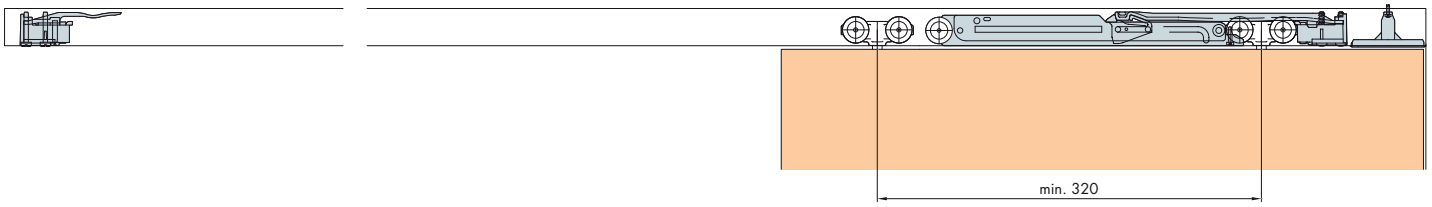
**Fräslehre für Montageöffnung**
Routing jig for assembly opening
Gabarit de fraisage pour ouverture de montage
042.3118.071



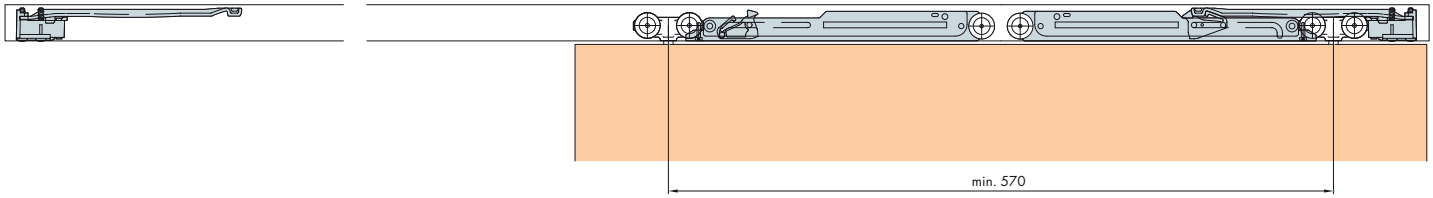
**Nutfräser HM (Hartmetall)**
Groove cutter HM (hard metal)
Fraise à rainurer HM (métal dur)
600.0000.309




**Dämpfen in Schliessrichtung**/Soft closing in closing direction/Amortissement dans le sens de fermeture




**Dämpfen in Schliess- und Öffnungsrichtung**/Soft closing in closing and opening direction/
Amortissement dans le sens de fermeture et d'ouverture

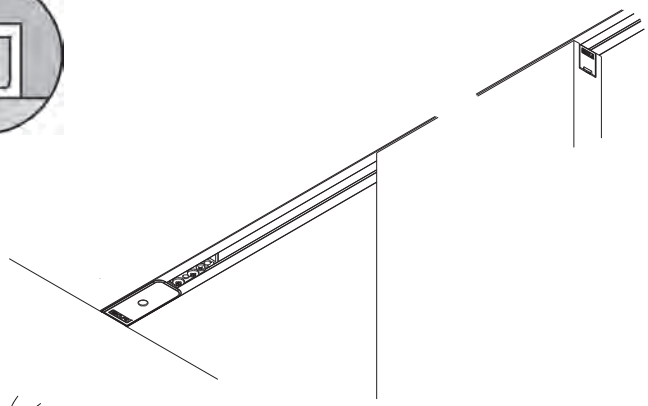


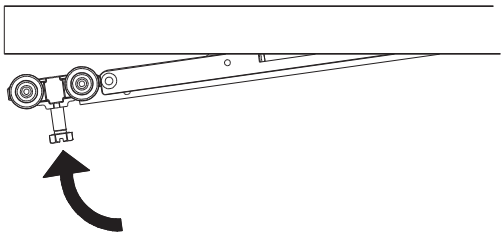

Hawa Sliding Solutions

**Hawa Sliding Solutions AG** Untere Fischbachstrasse 4, 8932 Mettmenstetten, Schweiz
Tel. +41 44 787 17 17, Fax +41 44 787 17 18, info@hawa.com, www.hawa.com

# **Dämpfeinzug** | Soft close | Amortissement







**Die Montageöffnung stellt sicher, dass die Lauftechnik und Einzugsdämpfung nachträglich eingebaut werden können, ohne dass die Laufschiene demontiert werden muss.**

The assembly opening ensures that the running system and the soft and self closing system can be retrofitted without removing the running track.

L'ouverture de montage garantit la possibilité d'un montage ultérieur de la technique de roulement et de l'amortissement pour retour automatique par traction sans devoir démonter le rail.

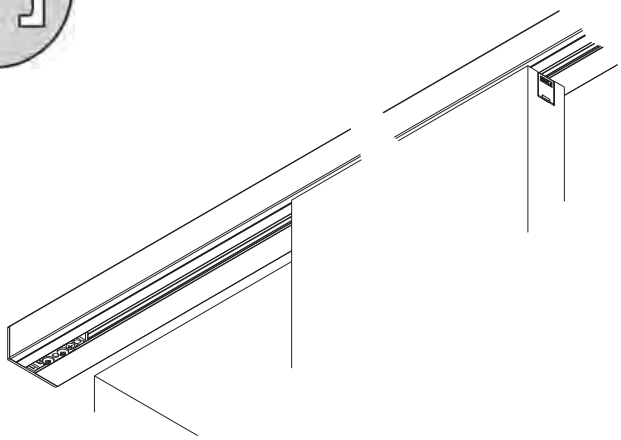


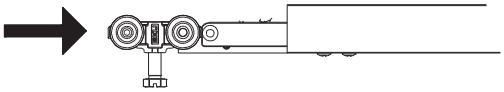
**Empfehlung Hawa: Nicht-demontierbare Laufschienen ausfräsen**
Recommandation Hawa: Notch non-dismountable running tracks
Recommandation Hawa: Encoche rails de roulement non-démontable

 B + C 3

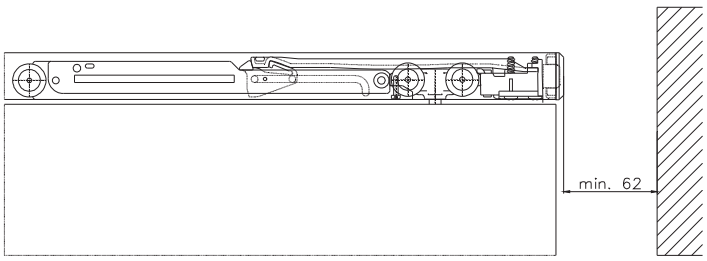
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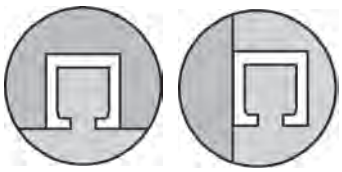


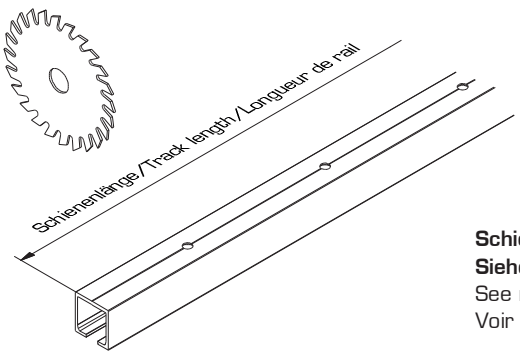
**Empfehlung Hawa** / Recommandation Hawa / Recommandation Hawa




---

A





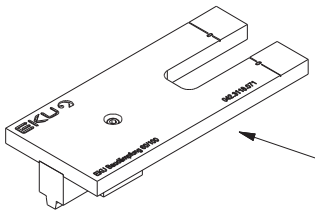



**Schienenlänge**/Track length/Longueur de rail:
**Siehe Montageanleitung vom Baubeschlag**
See mounting instructions architectural hardware
Voir instructions de montage de ferrures pour bâtiment

# Dämpfeinzug | Soft close | Amortissement

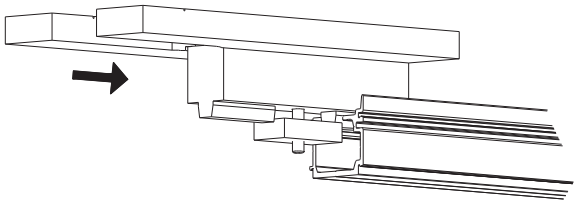
B



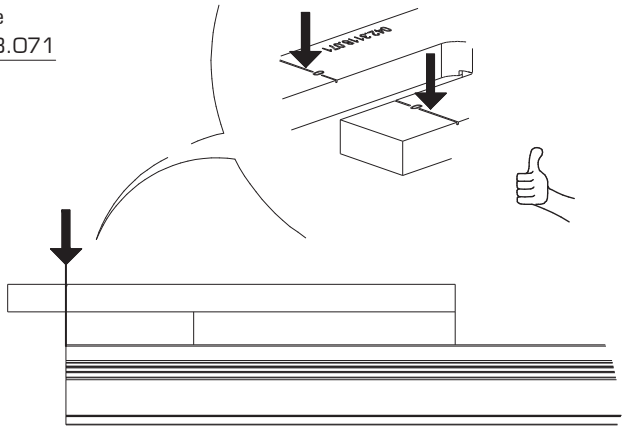


**Frässchablone**
Milling jig
Gabarit de fraisage
Art.No. 042.3118.071

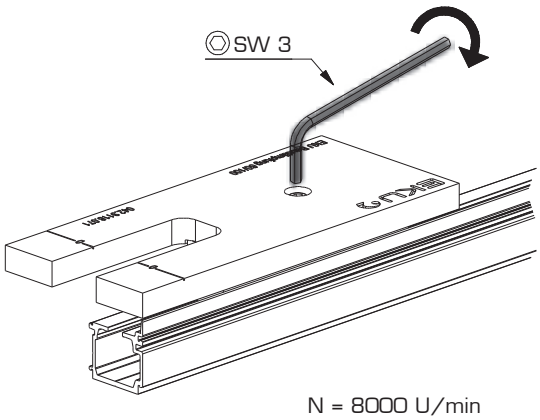
1



2

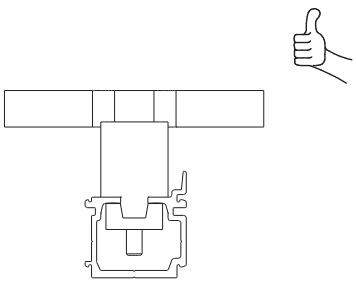


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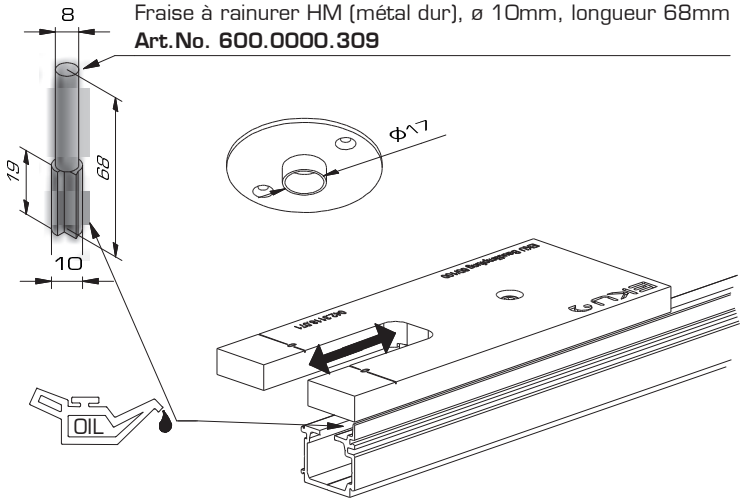

N = 8000 U/min

4

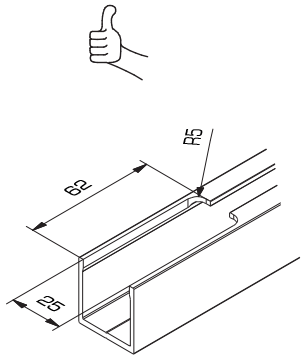


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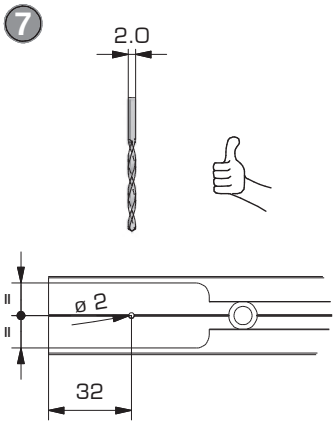
**Nutfräser HM (Hartmetall), ø 10mm, Länge 68mm**
Groove cutter HM (hard metal), ø 10mm, length 68mm
Fraise à rainurer HM (métal dur), ø 10mm, longueur 68mm
**Art.No. 600.0000.309**




6

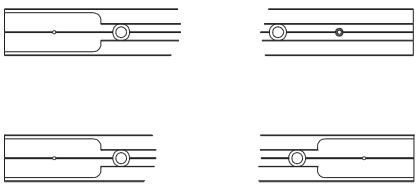



7




C

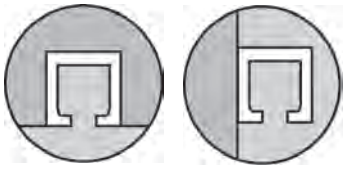




**1x Dämpfen in Schliessrichtung**
Soft closing function in closing direction
Amortissement dans le sens de fermeture

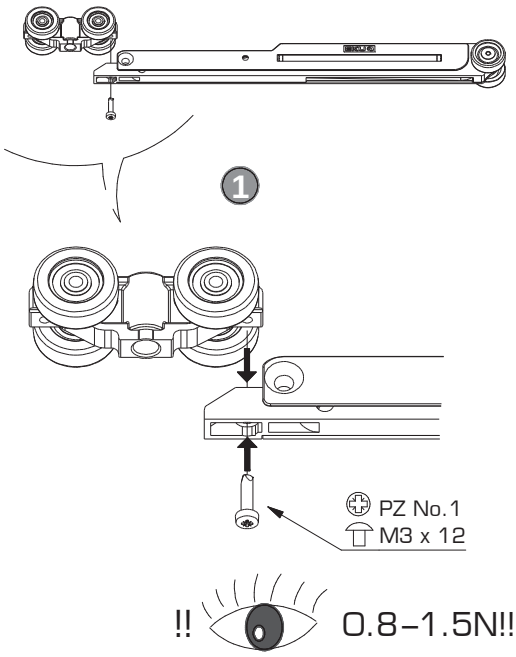
**2x Dämpfen in Schliess- und Öffnungsrichtung**
Soft closing function in opening and closing direction
Amortissement dans le sens de fermeture et d'ouverture

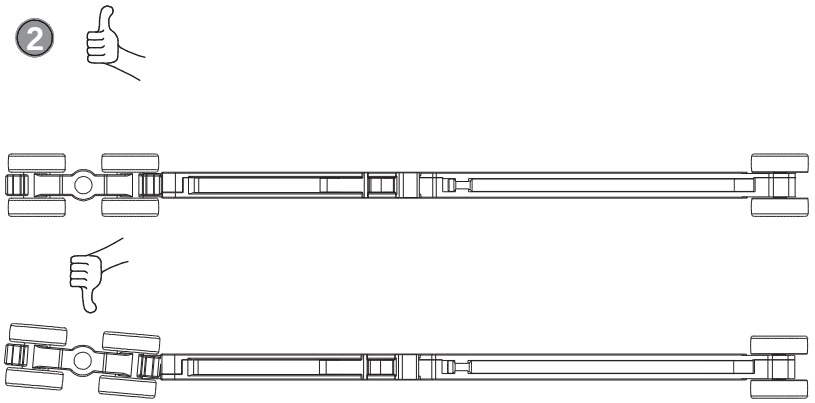
D

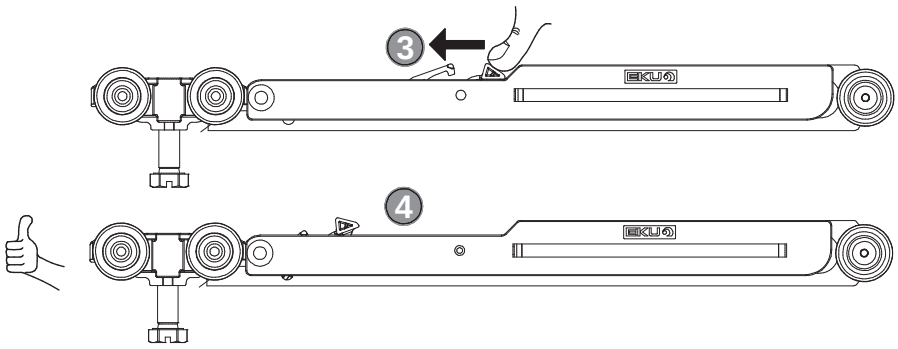




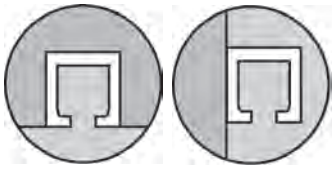
**Montage Beschlag**/Mounting hardware/Montage de ferrures:
**Siehe**/See/Voir 📖 **6**

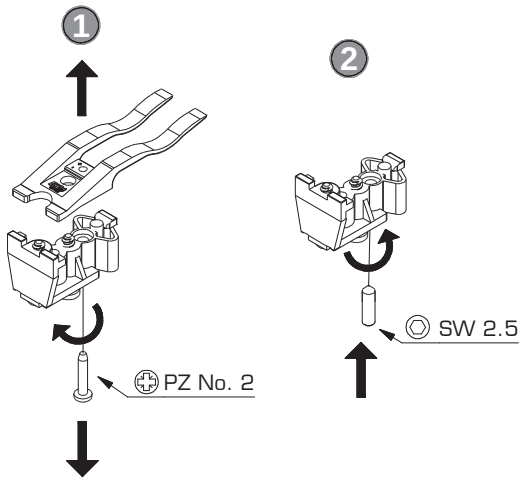


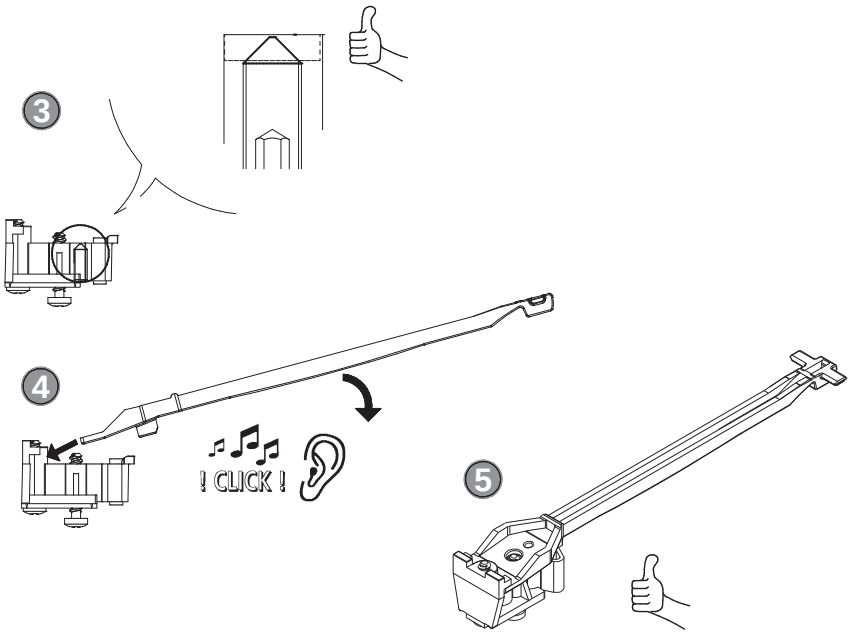




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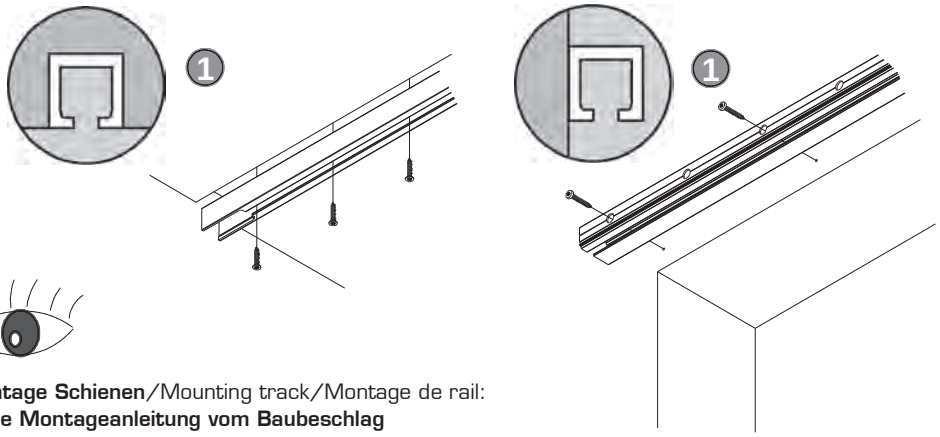




# Dämpfeinzug | Soft close | Amortissement

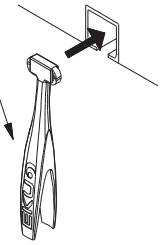
F




**Montage Schienen**/Mounting track/Montage de rail:
**Siehe Montageanleitung vom Baubeschlag**
See mounting instructions architectural hardware
Voir instructions de montage de ferrures pour bâtiment

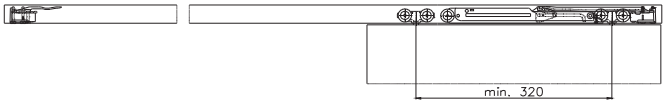
2 **Schienenreiniger**
Track cleaner
Nettoyant pour rail

Art.No. 057.3099.071



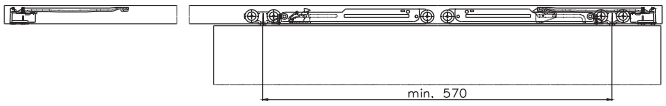
G

1

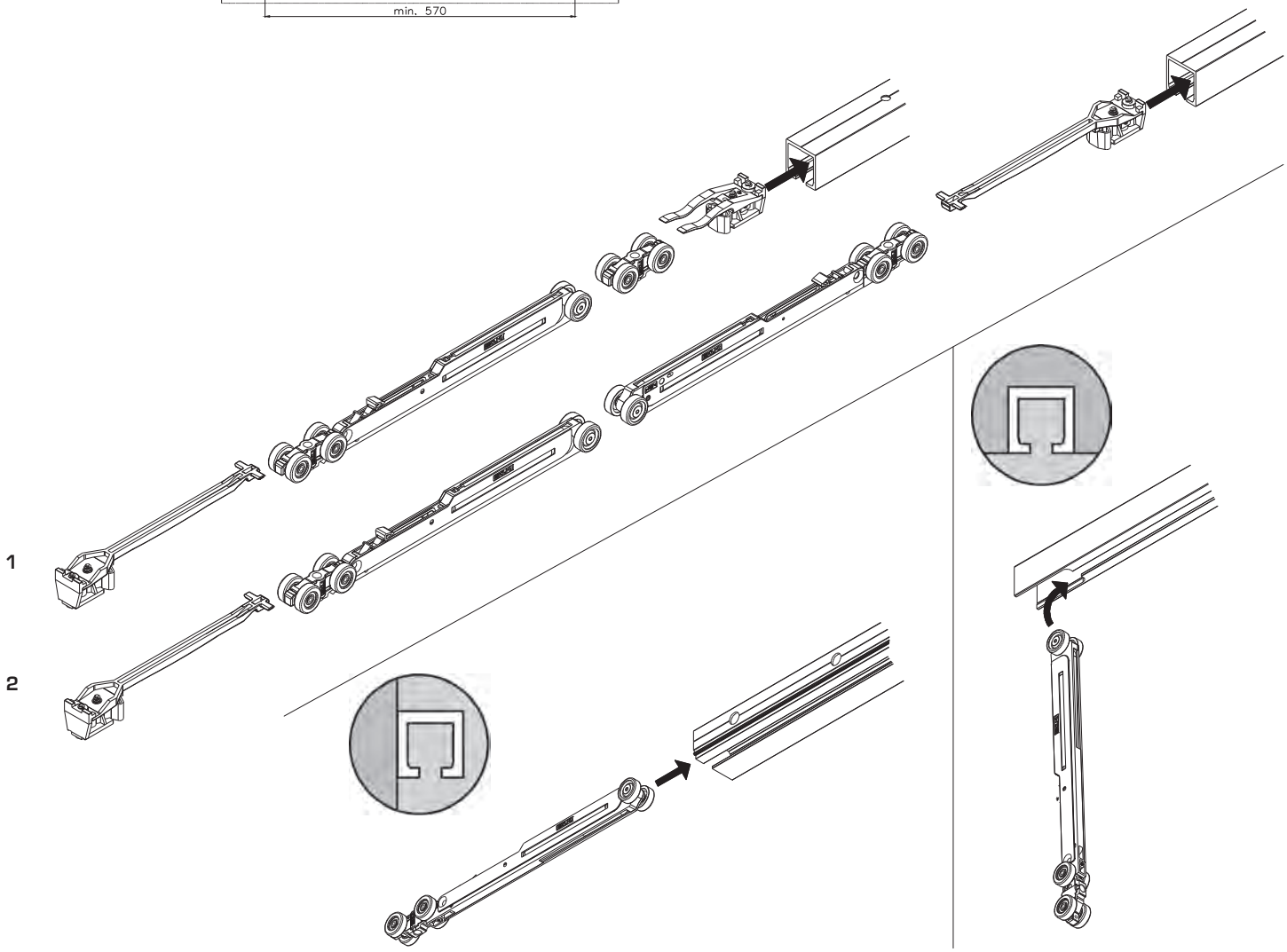



**Dämpfen in Schliessrichtung**
Soft closing function in closing direction
Amortissement dans le sens de fermeture

2




**Dämpfen in Schliess- und Öffnungsrichtung**
Soft closing function in opening and closing direction
Amortissement dans le sens de fermeture et d'ouverture

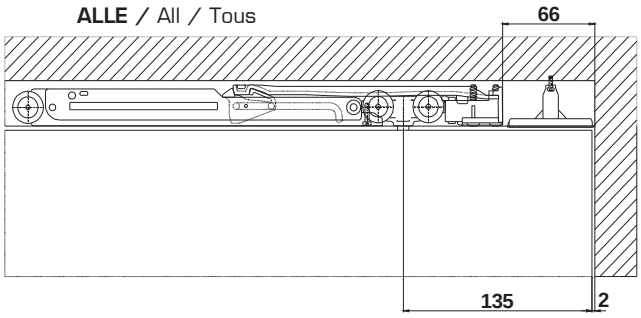


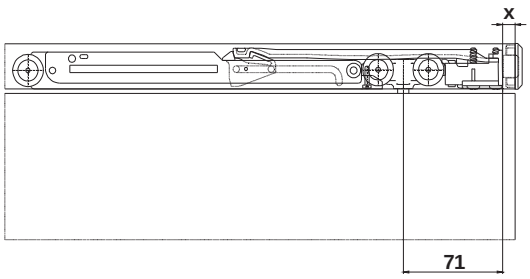
# Dämpfeinzug | Soft close | Amortissement

H



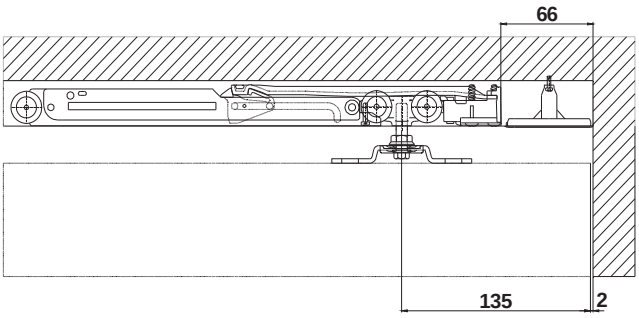
**ALLE** / All / Tous

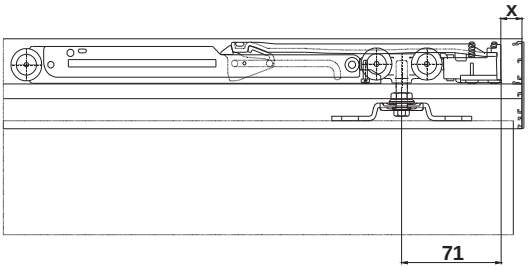



H







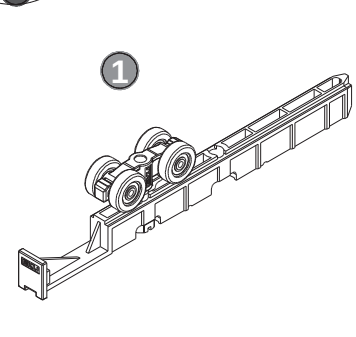

**Montage Beschlag**/Mounting hardware/Montage de ferrures:
**Siehe Montageanleitung vom Baubeschlag**
See mounting instructions architectural hardware
Voir instructions de montage de ferrures pour bâtiment

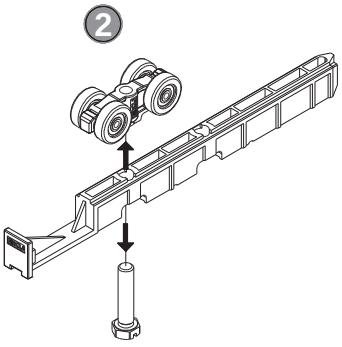
**X = Siehe entsprechende Einbaubeispiele im Katalog**
See corresponding mounting examples in catalogue
Voir les exemples de montage correspondants dans le catalogu



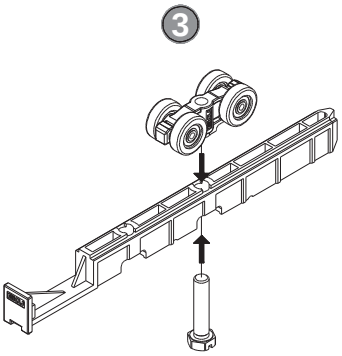


**Hawa Porta 60/100 HM/HMD**
**Hawa Divido 100 HM/GRM**

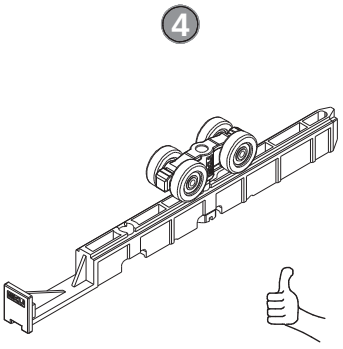



Pos. I

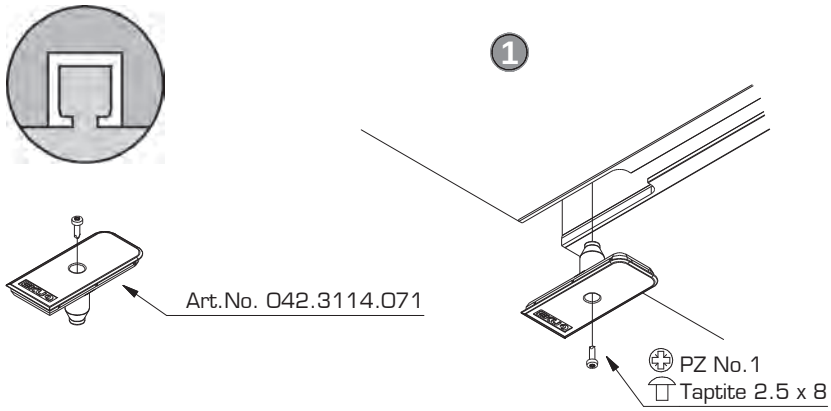



Pos. II



# **Dämpfeinzug** | Soft close | Amortissement

I




J

